

RV Toilets

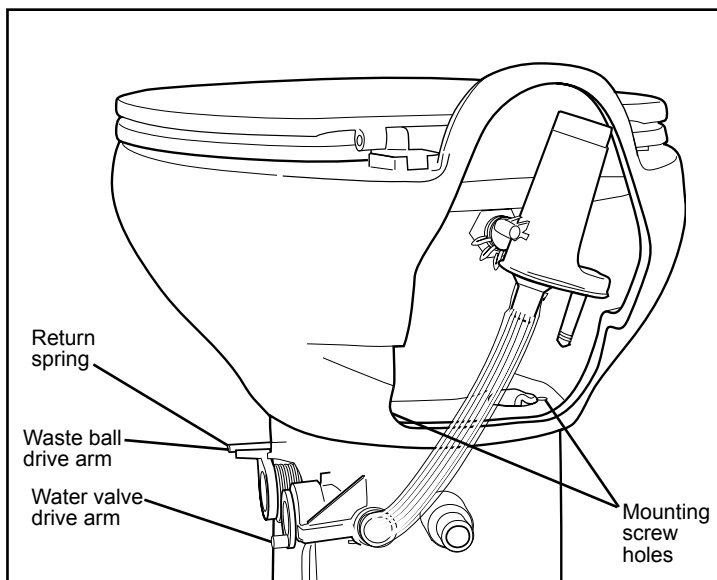
Style II®
Waste Ball Seal Kit

Made in the USA

Thetford Corporation

Ann Arbor, MI 1-800-521-3032 www.thetford.com

F# 42114 1206


FIGURE 1
Kit Contains

- ✓ Waste ball drive arm (PN 34326)
- ✓ Screw (PN 31053)
- ✓ Closet flange seal (PN 02125)
- ✓ Instruction sheet (PN 34103)

Needed

- ✓ Towel(s)
- ✓ Plastic trash bag
- ✓ 3/8" Socket with Wrench
- ✓ 1/2-inch wrench

Before Beginning

- ✓ Read all instructions completely.
- ✓ Reduce holding tank odor: Rinse toilet with water, drain holding tank, and add Thetford Holding Tank Deodorant.
- ✓ Wear protective gloves, glasses, long sleeves, and nose/face mask to avoid contact with human waste.
- ✓ Wash entire toilet thoroughly.
- ✓ Refer to Figures 1 and 2 for component locations.

Remove Toilet

1. Turn off RV water supply per RV Owner's Manual.

2. Flush toilet to drain.
3. Place towel(s) behind toilet under water connection to catch water.
4. Disconnect RV water supply from toilet.
5. Remove Closet Flange Bolt Covers (if present) and Nuts.
6. Lift Toilet from floor and place on trash bag.
7. Cover holding tank opening with a towel.
8. Remove old Closet Flange Seal. Discard.

Remove old Waste Ball Seal

1. Remove Bowl-to-Base Screws with a 3/8-inch socket. Save screws and washers.
2. Securing Base, rotate Bowl counter-clockwise until free and lift off base.
3. Remove Waste Ball Seal. Discard.

Install new Waste Ball Seal

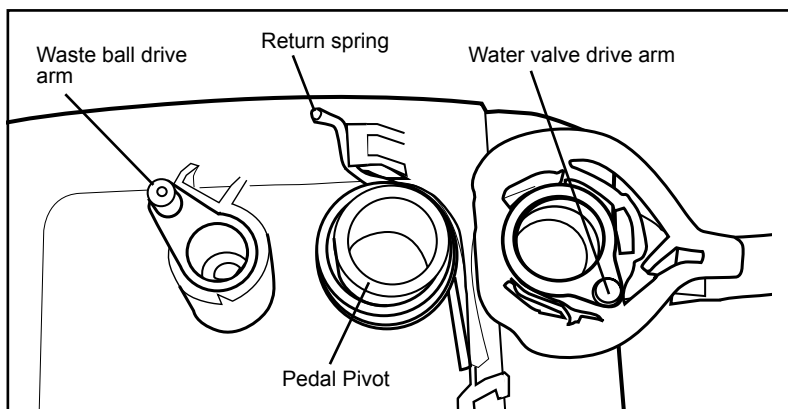
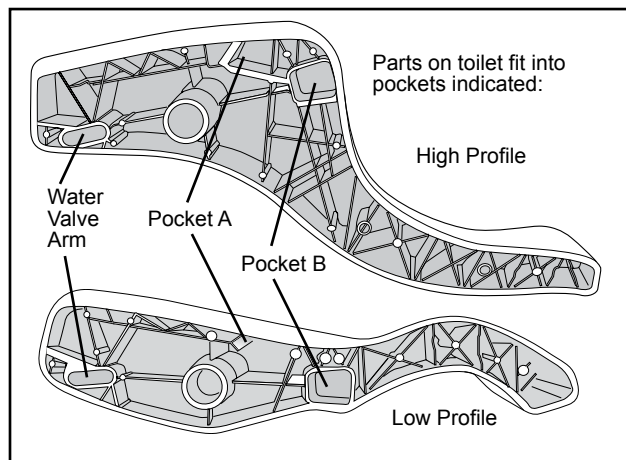
1. Fit new Seal, flat side down.
2. Add (only) supplied grease to underside of Bowl at outfall opening where it meets seal.
3. Replace Bowl on Base. Turn clockwise and align the two screw holes in Base and Bowl.
4. Install washers (plastic washer on

china first then metal washer) and Screws. Tighten until snug, but do not overtighten.

5. Pull Waste Ball Drive Arm up against stop.
6. (Figs. 2 & 3) Align Pedal onto Pedal Pivot. Align Pedal Return Spring Tab with Pocket A and rotate Pedal slightly until Drive Arm Pin aligns with Pocket B. Holding Pedal down, firmly hit button on outside of Pedal until Pedal snaps in place.
7. Activate Pedal to assure Waste Ball opens and closes completely.

Reinstall Toilet

1. Install new Closet Flange Seal, lip side down, on toilet.
2. Uncover holding tank opening and remove towel(s).
3. Place toilet on floor, aligning mounting holes with Closet Bolts.
4. Tighten Closet Flange Nuts until toilet does not rock. Do not overtighten.
5. Replace Nuts and Bolt Covers (if present).
6. Connect RV water supply line to toilet.
7. Turn on water supply.
8. Flush test toilet, checking for leaks at all connections.


FIGURE 2 - PEDAL REMOVED

FIGURE 3 - PEDAL REATTACHMENT