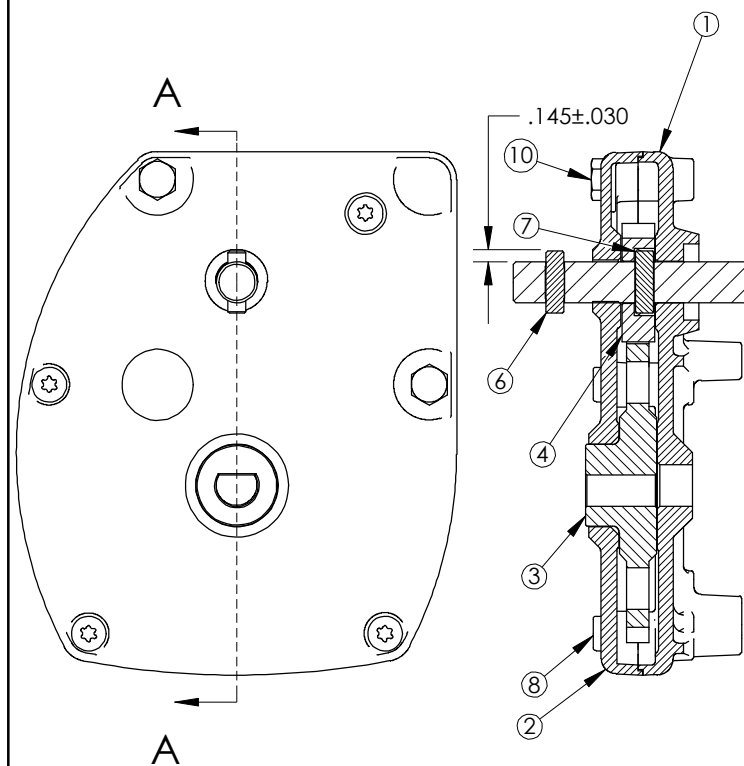


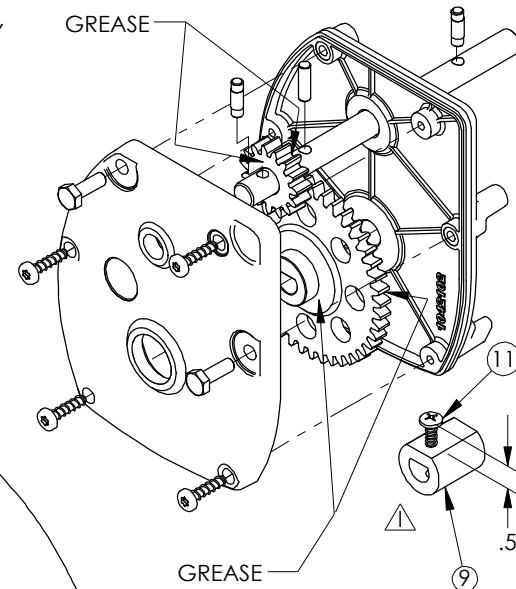
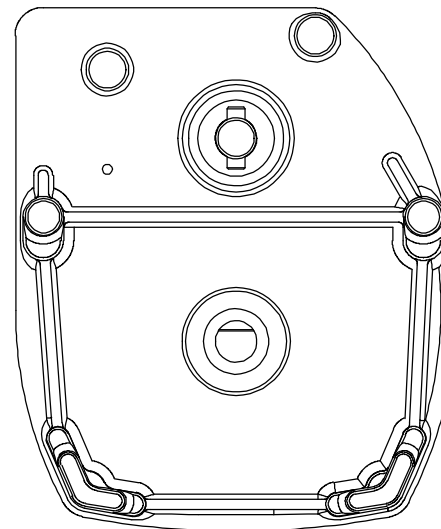
ITEM	DESCRIPTION	PART NO.	QTY.
1	HOUSING - LEFT	1042102 (E)	1
2	HOUSING, RIGHT	1042101 (F)	1
3	GEAR-44T	1072107 (C)	1
4	GEAR-15T	1072108 (C)	1
5	SHAFT	1069008 (A)	1
6	KNURLED PIN	1038009 (RE)	2
7	STRAIGHT PIN-7/32 DIA x .75 LG	0927041 (RE)	1
8	SCREW-TAPPING #12 PAN HEAD.88	1027035 (RE)	4
9	STOP - 1.00 DIA x 1.19 LG	1042103 (A)	1
10	SCREW, 1/4-20 X 0.75"	1027064 (RE)	2
11	SCREW, #12-14 X 0.75 TAPPING	1027036 (RE)	1
12	INSTRUCTION SHEET	F3282 (RE)	1

NOTES

- 1) GREASE BOTH SIDES AND TEETH OF GEARS DURING ASSEMBLY WITH MOBILGREASE CM-S OR EQUIVALENT. 1 oz. (29gm)
- 2) GEARS MUST ROTATE FREELY AFTER ASSEMBLY
- 3) MUST WITHSTAND 375 1N-LBS TORQUE AT INPUT SHAFT (ITEM 5) WHILE OUTPUT GEAR (ITEM 3) IS FIXED.
- 4) GEARBOXES PACKED (24) PER BOX.
- 5) ITEMS 9 & 11, 1042103 SPACER AND 1027036 SCREW TO BE ASSEMBLED AS SHOWN. SCREW/SPACER ASSEMBLY TO BE BAGGED 24 PER BAG AND PACKED WITH GEARBOXES.
6. ITEM 12, INSTRUCTION SHEET, TO BE PACKED 24 PER BOX WITH GEARBOXES.



SECTION A-A



I	UPDATED 1042103	11213	TAT	05/14/07
H	ADDED ITEMS 11 & 12; ADDED ASSEMBLY NOTE	10597	MFM	04/10/06
G	ADDED PACKAGING NOTES	10581	MFM	03/16/06
F	REVISED ITEM 2 1042101	10379	MFM	12/02/05
E	ADDED 1027064, 1038009 WAS 1038006, ADDED TORQUE SPEC	10339	MFM	10/31/05
D	REMOVED LOGO FROM ITEM 2	10304	MFM	10/03/05
C	COMPONENT REVISIONS UPDATED	8371	CMM	11/20/02
B	COMPONENT REVISIONS SHOWN	8311	CMM	11/12/02
REV.	DESCRIPTION	ECO	BY	DATE

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DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED:	DRAWN	CMM	DATE
DECIMALS: .X = ± 0.015 .XX = ± 0.010 .XXX = ± 0.005 ANGULAR = ± 2°	SCALE	1:1.5	HEAT TREAT
	FINISH	N/A	
DIMENSIONS ARE IN INCHES	MATERIAL	NOTED	
DO NOT SCALE DRAWING			

		1050 Indianhead Dr. Mosinee, WI 54455 PH (715) 693-1700 FX (715) 693-1799	
DRAWING TITLE		ASSM-GEAR REDUCTION	
SIZE	DRAWING NUMBER	REVISION	
B	1034001	I	