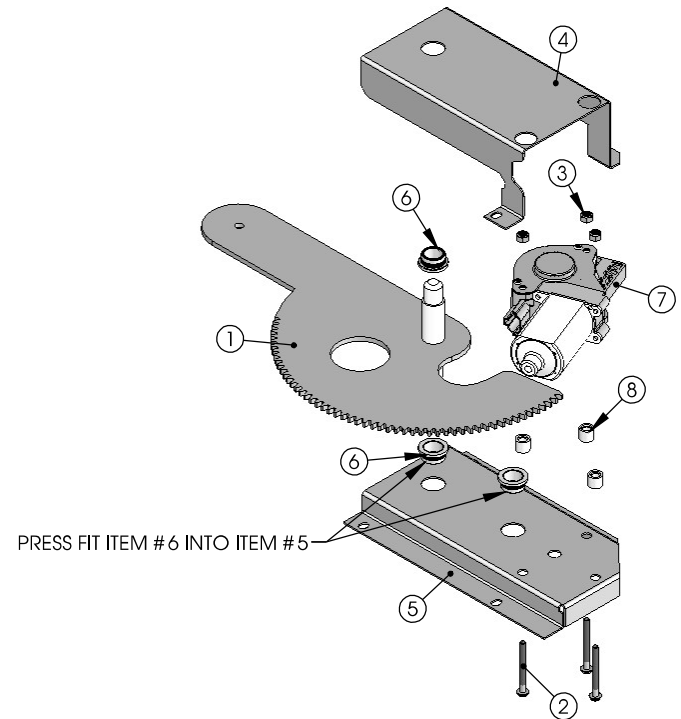
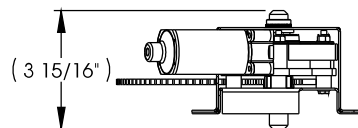
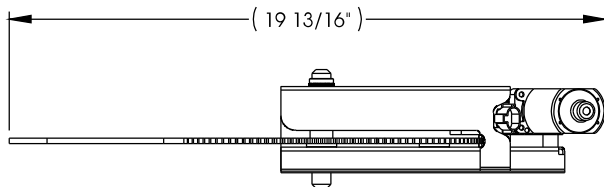
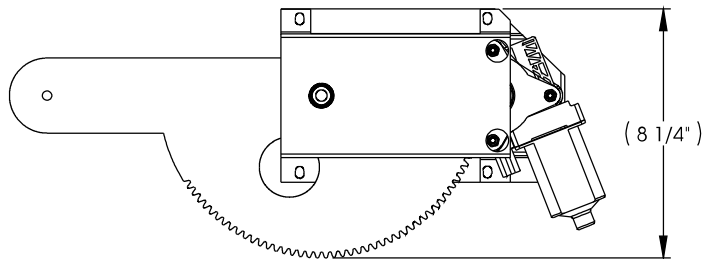


REVISION HISTORY					
REV	DATE	DESCRIPTION	ECN	DWR	APVD
A	2/25/2015	NEW RELEASE	ECN-SP-NP-21611	NRL	
B	3/23/2015	REPLACED 354398 W/ 3543981	ECN-SP-DE-14375	RAW	MS
C	4/10/2015	ADDED PRESS FIT NOTE, REPLACED 369470 W/ 3694701	ECN-SP-DE-14618	MTH	MS



ITEM	PART NO.	CONFIG	DESCRIPTION	NAME	GA	QTY.
1	373589	Default	GEAR WELD 47 SERIES (3257009)	SUB ASSY		1
2	369091	Default	BOLT - 10 - 32 X 2 HWH ZN PTHD ST	FASTEN		3
3	369112	Default	NUT - # 10 - 32 NYLOCK PLAIN (1205420)	FASTENER	.	3
4	354398	1	7 5/8" X 4 1/8" X 2 13/16" X 7/8" PC BLACK	HAT	16	1
5	369470	1	9 7/16" X 4" X 7/8" X 15/16" PC BLACK	HAT	16	1
6	366059	Default	BEARING 5/8" ID (1102015)	MACH	.	3
7	369506	Default	MOTOR 14NM DAEDONG RH PINION 9TOOTH 1820124	PURCH		1
8	369198	Default	STANDOFF MOTOR 24 25 1220056	SUB ASSY		3

TITLE:

GEAR DRIVE 47 SERIES ASSY (3257008)

UNLESS OTHERWISE SPECIFIED
1. ALL DIMENSIONS ARE IN INCHES BREAK SHARP EDGES & DEBURR
2. MATERIAL & FINISH TO BE AS NOTED OR SUBSTITUTED WITH AN APPROVED AND TESTED EQUIVALENT

TOLERANCES
(EXCEPT AS NOTED)

DECIMAL .X ± .1
.XX ± .010
.XXX ± .005



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DWG. NO.	SIZE	DATE	REV.
373592	B	02/25/2015	C
DRAWN BY NRL	CHECKED BY NRL	APPROVED BY	SHEET 1 OF 1

REFERENCE NUMBER:	PG #3257008
MATERIAL TYPE:	
SURFACE QUALITY:	
DECIMAL:	
FINISH GOOD WHGT:	6.241
BLANK WEIGHT:	
BLANK SIZE:	X

FILLET R.015 FINISH 125/
THIRD ANGLE PROJECTION

FRACTIONAL ±1/16
ANGULAR ±1°