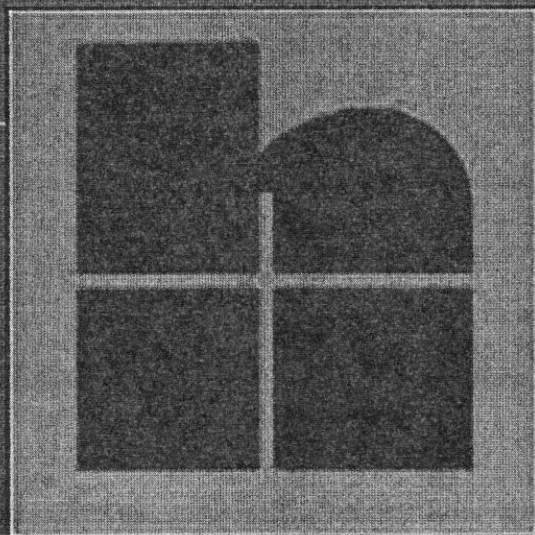
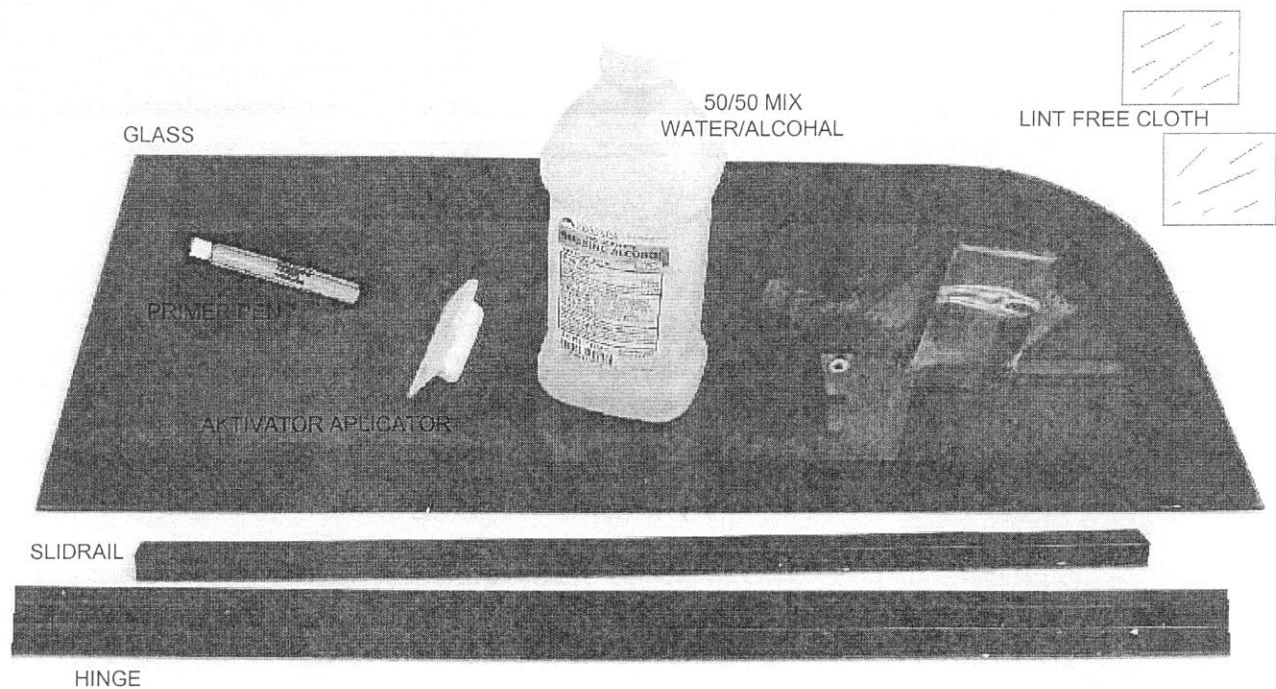


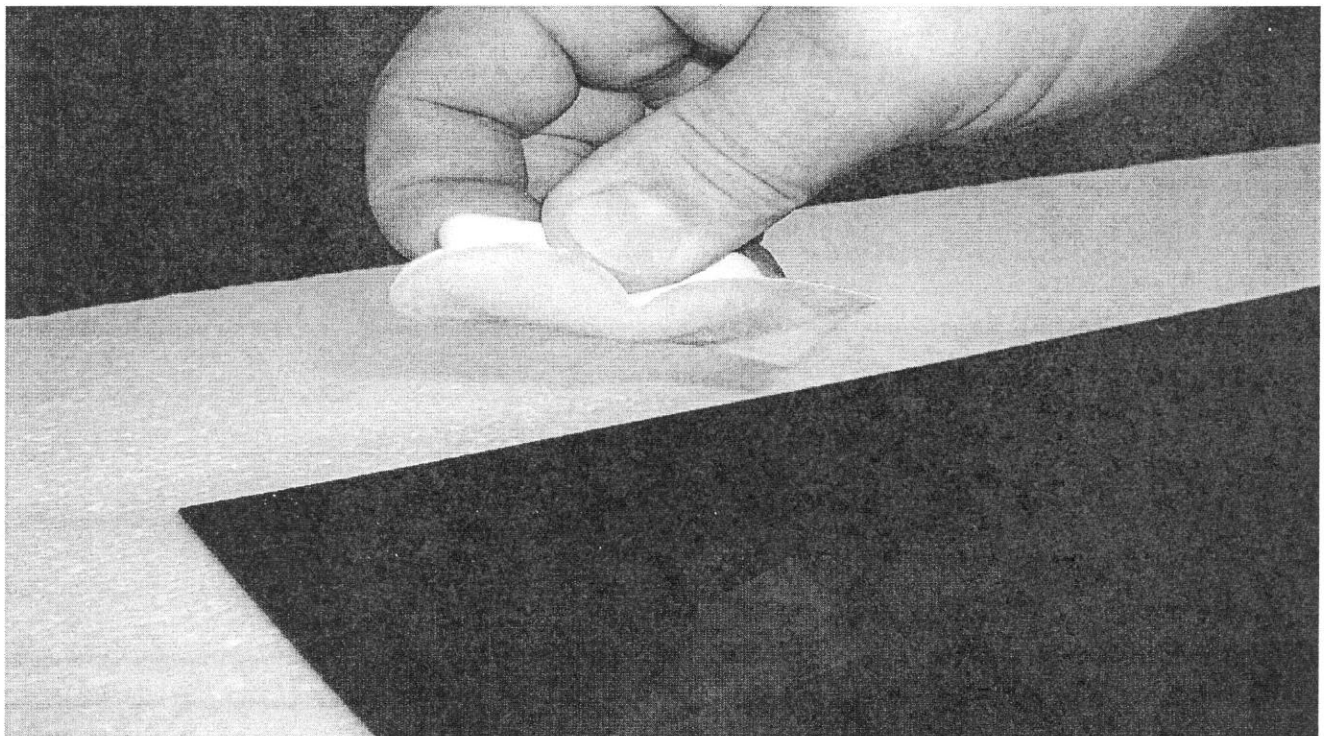
# **BONDING INSTRUCTIONS**





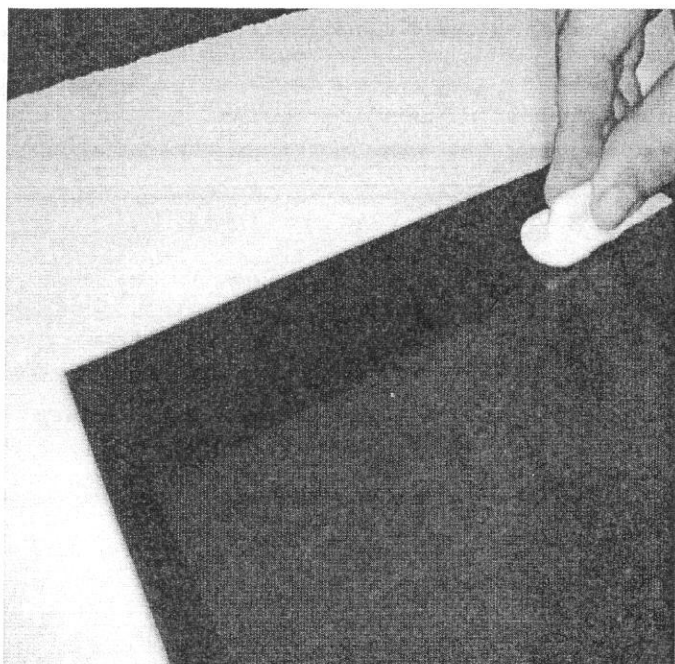
## ***MATERIAL REQUIREMENTS***

**STEP 1:** CLEAN ALL GLASS & METAL SURFACES WITH 50/50 WATER/ALCOHOL MIX & LINT FREE CLOTH... LET FLASH DRY COMPLETELY

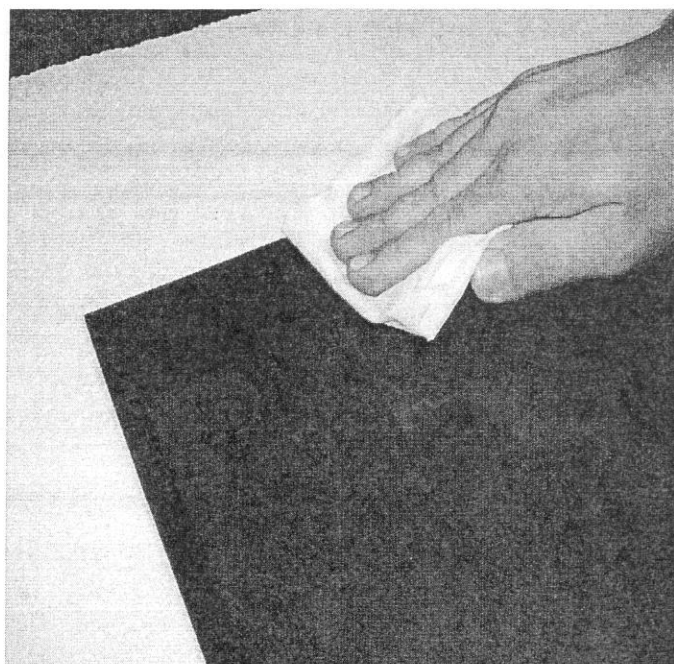


**STEP 2:** PINCH AKTIVATOR APLICATOR AS SHOWN ABOVE TO RELEASE THE COMPOUND INSIDE

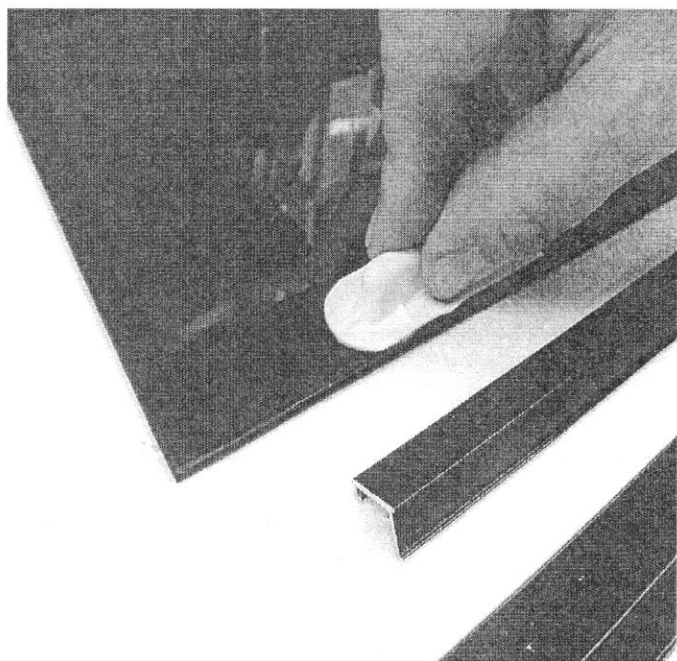




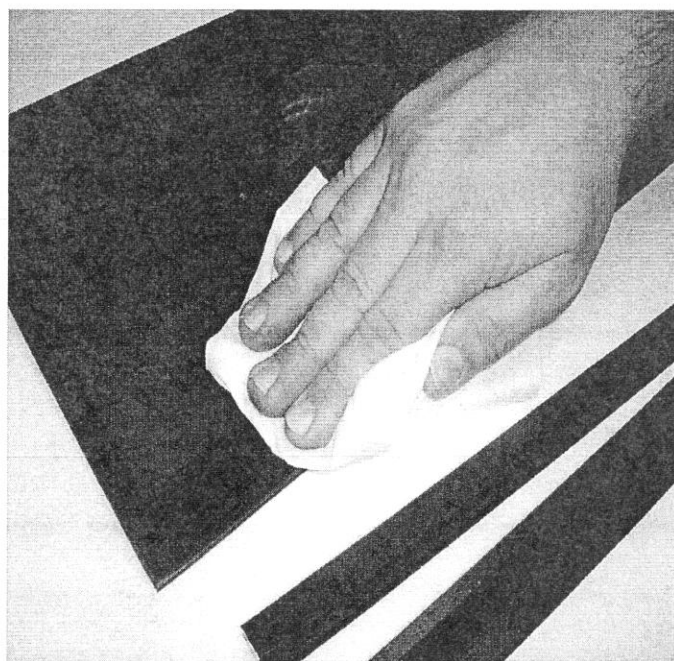
**STEP 3:** APPLY AKTIVATOR PAD AS SHOWN ABOVE TO ONE SECTION AT A TIME THAT WILL HAVE URETHANE APPLIED



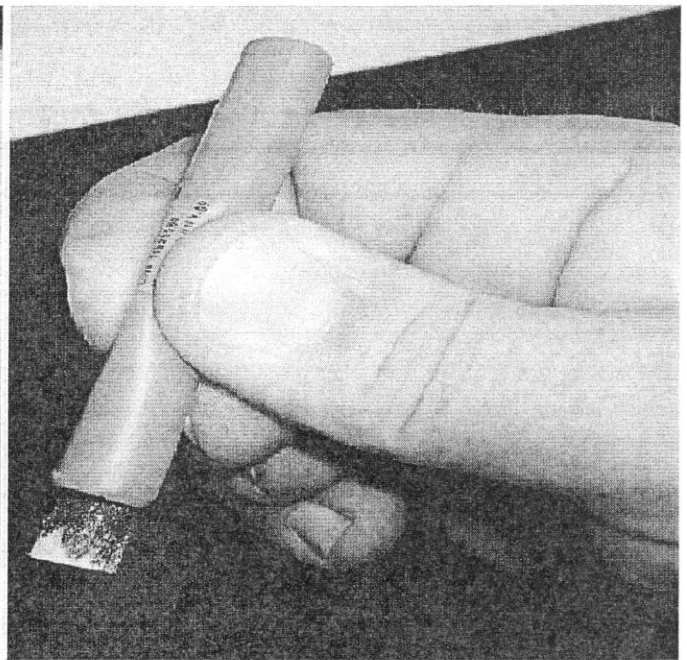
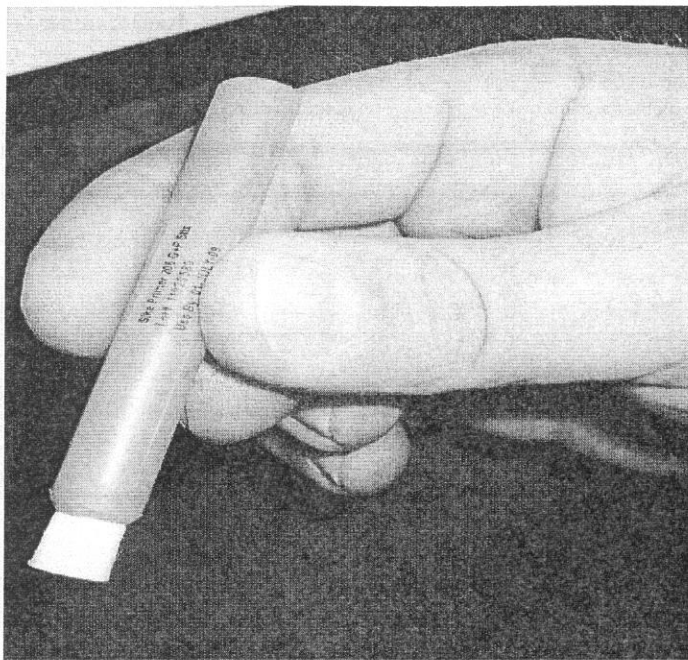
**STEP 4:** USE A DRY LINT FREE CLOTH TO WIPE DOWN THE SAME SECTION IN STEP 3



**STEP 5:** REPEAT STEP 3 TO NEXT GLASS SECTION TO BE TREATED

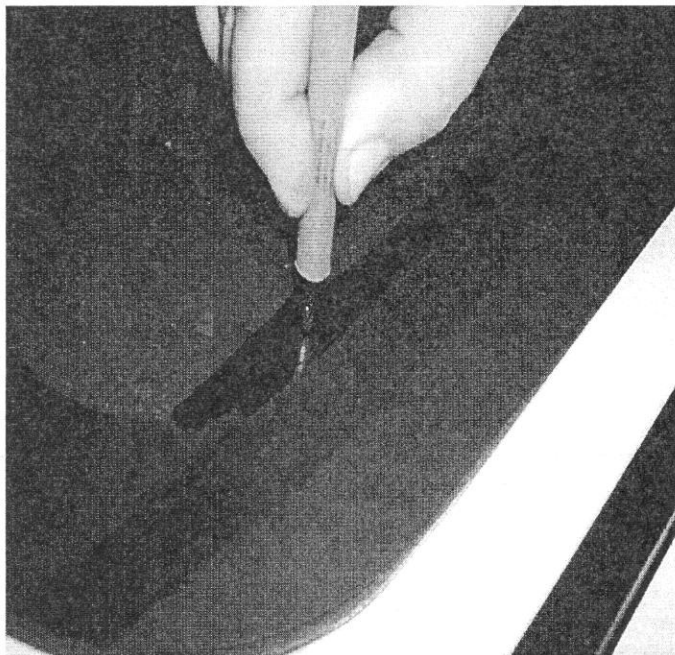


**STEP 6:** USE A DRY LINT FREE CLOTH TO WIPE DOWN THE SAME SECTION IN STEP 5... LET ALL AKTIVATED SURFACES DRY FOR 10 MINUTES MINIMUM

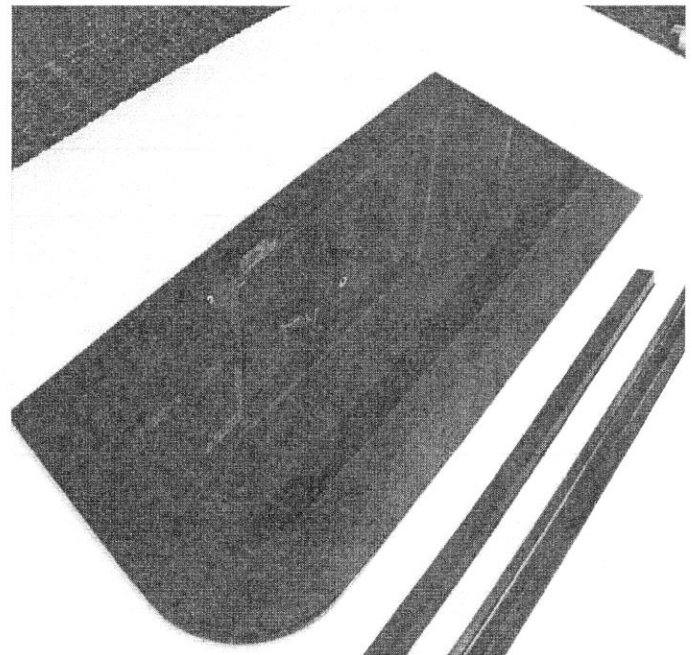


**STEP 7:** YOU WILL NEED TO ACTIVATE THE PRIMER PEN... DO THIS BY PINCHING IN THE MIDDLE OF THE PEN LIKE SHOWN IN THE LEFT PICTURE... ALLOW COMPOUND TO COVER ENTIRE FELT TIP

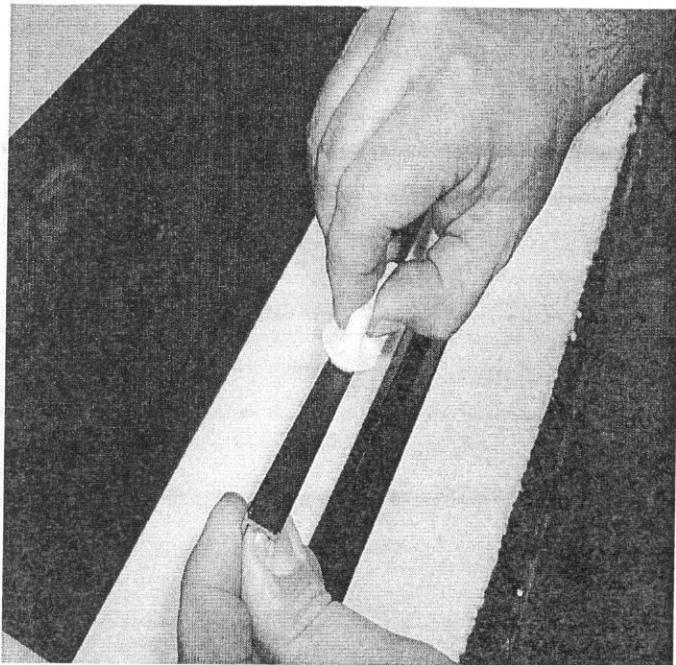
**NOTE:** PRIMER USED ONLY IN AREAS WHERE THERE IS NO SILKSCREEN COVERAGE TO PREVENT U.V. ON URETHANE



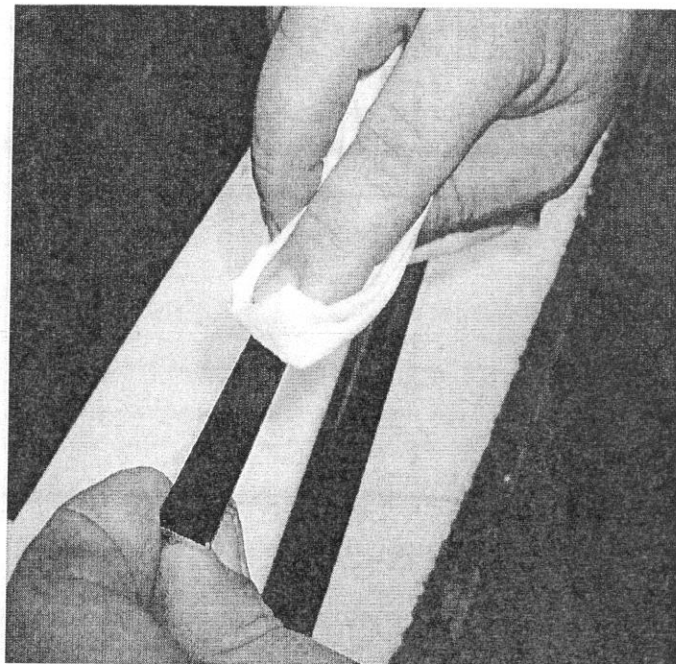
**STEP 8:** APPLY PRIMER TO GLASS ONLY ON TOP OF AKTIVATOR AREA ONLY IF SLIDERAIL WILL NOT BE COVERED BY EXISTING SILKSCREEN ON GLASS



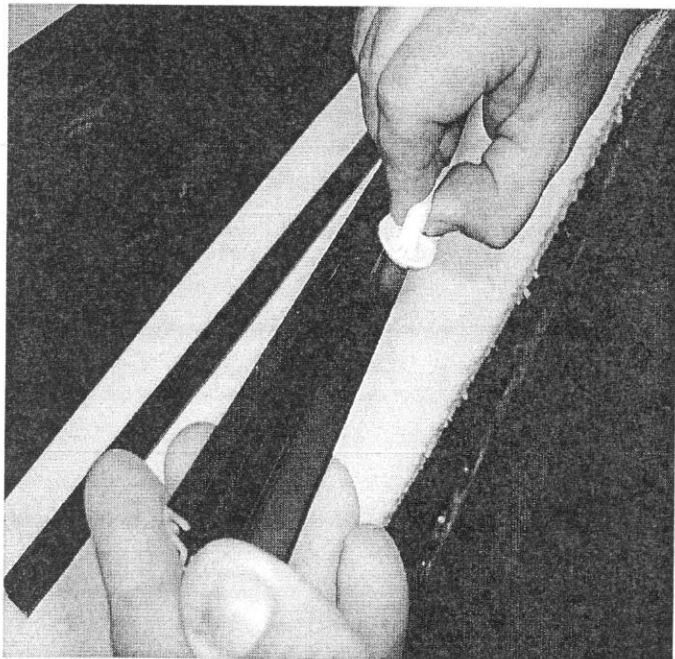
**STEP 9:** LET PRIMER DRY 10 MINUTES MINIMUM



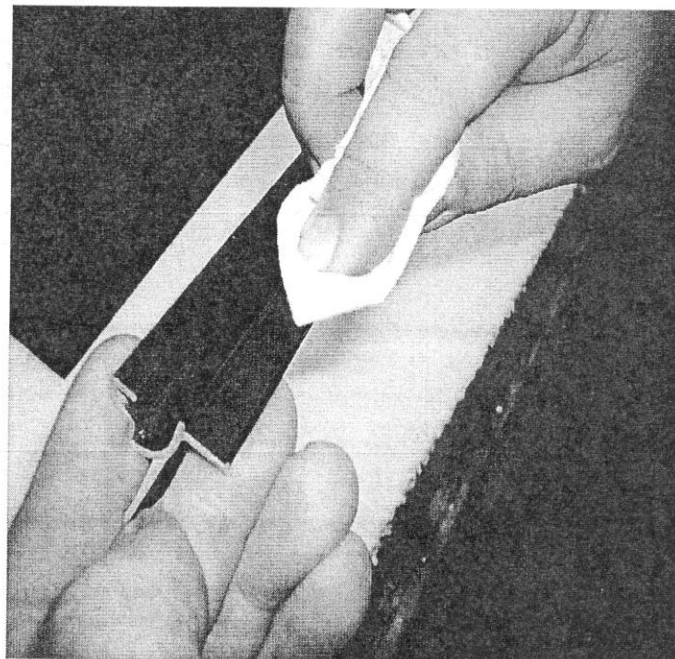
**STEP 10:** APPLY AKTIVATOR PAD AS SHOWN ABOVE TO SLIDERAIL SECTION TO BE URETHANED



**STEP 11:** USE A DRY LINT FREE CLOTH TO WIPE DOWN SLIDERAIL... LET DRY 10 MINUTES MINIMUM



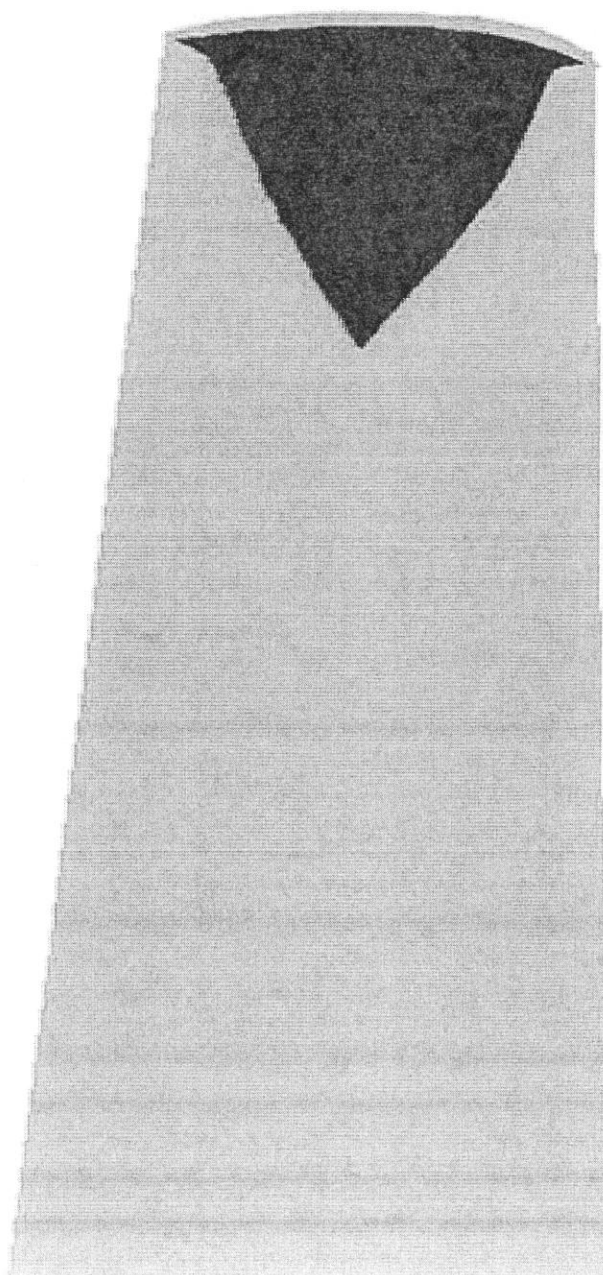
**STEP 12:** REPEAT STEP 10 TO HINGE

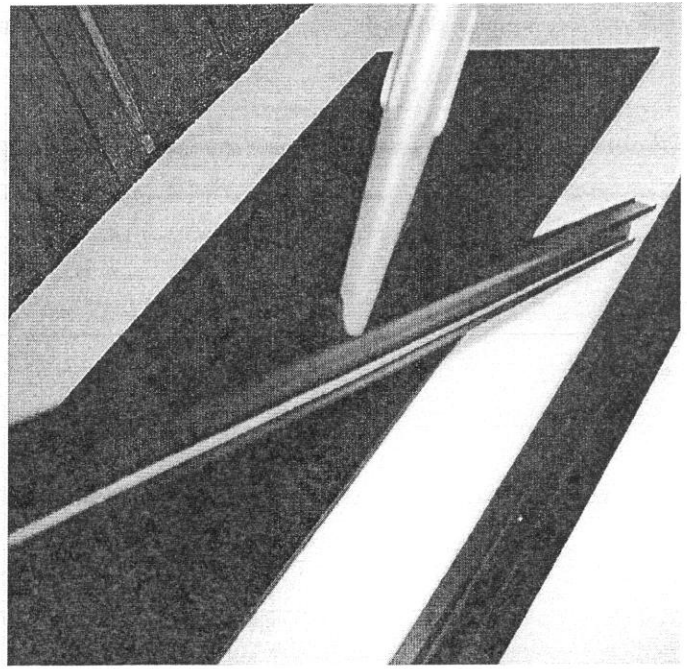
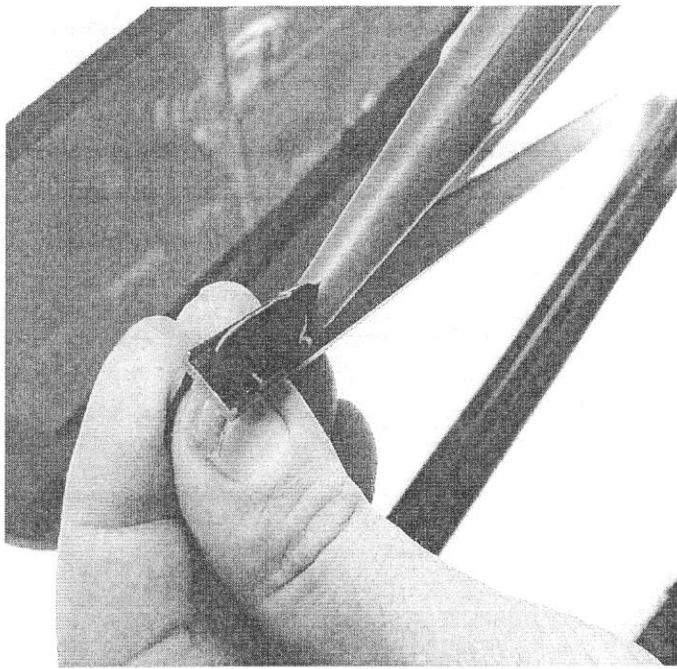


**STEP 13:** USE A DRY LINT FREE CLOTH TO WIPE DOWN HINGE... LET DRY 10 MINUTES MINIMUM



**STEP 14:** NEXT YOU WILL NEED TO CUT THE APPLICATION TIP OF THE URETHANE TUBE FOR PROPER COVERAGE IN A "V" LIKE ILLUSTRATED BELOW

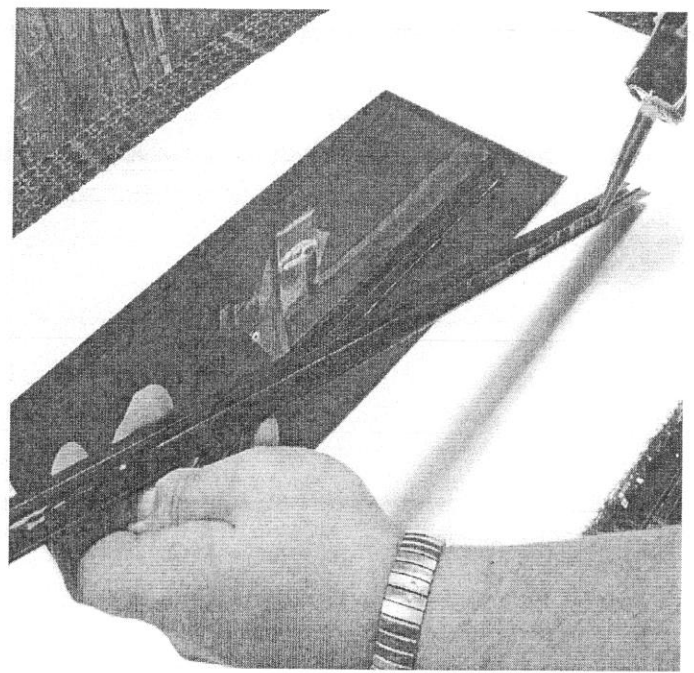
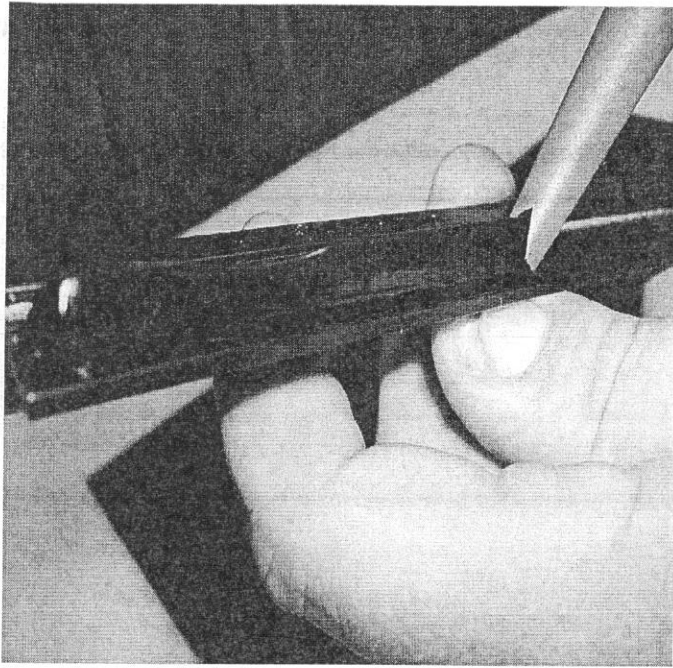




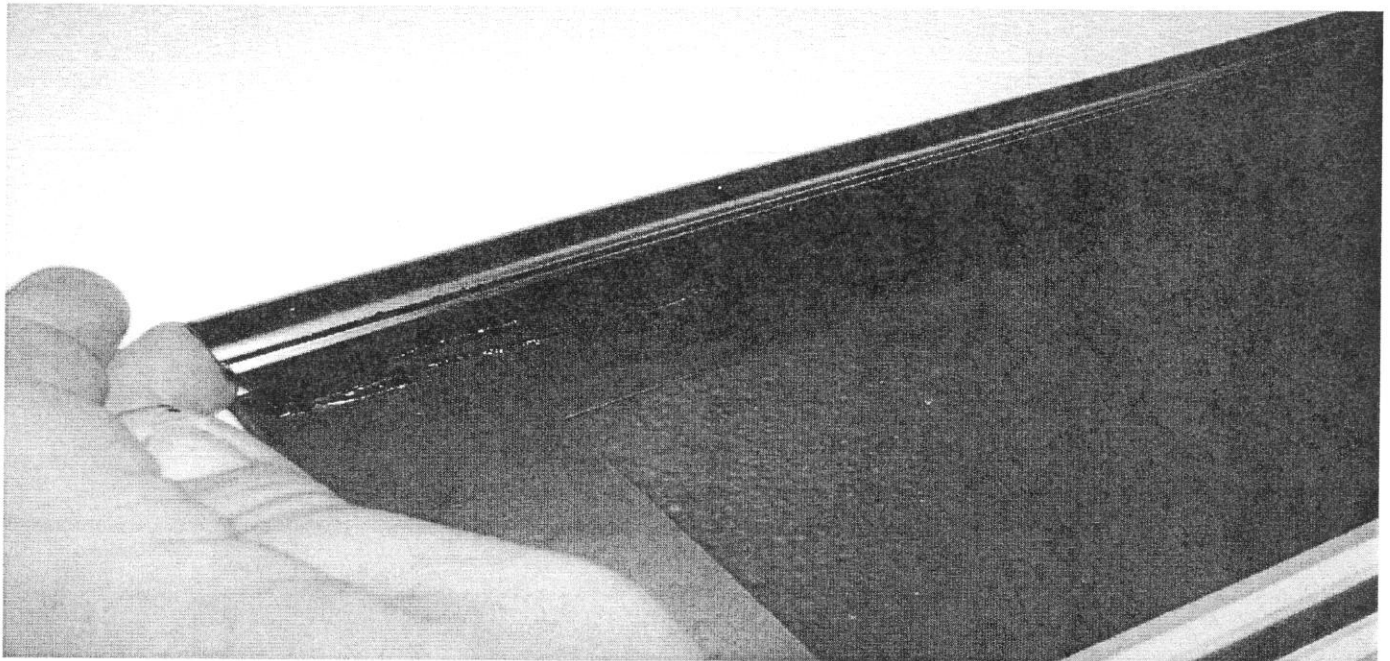
**STEP 15:** APPLY URETHANE TO SLIDERAIL AS SHOWN IN THE ABOVE PICTURES



**STEP 16:** PLACE SLIDERAIL IN CORRECT POSITION AND PRESS DOWN FIRMLY TO SEAT



**STEP 17:** APPLY URETHANE TO HINGE AS SHOWN IN THE ABOVE TWO PICTURES



**STEP 18:** PLACE HINGE ON GLASS AND PRESS DOWN FIRMLY TO SEAT



**STEP 19:** ALLOW ASSEMBLY TO CURE IN A HOT/MOIST PLACE FOR 24 HOURS BEFORE RE-INSTALLING IN WINDOW

