

PRELIMINARY

# 7600 Parts Manual

LAST UPDATED 3-28-11



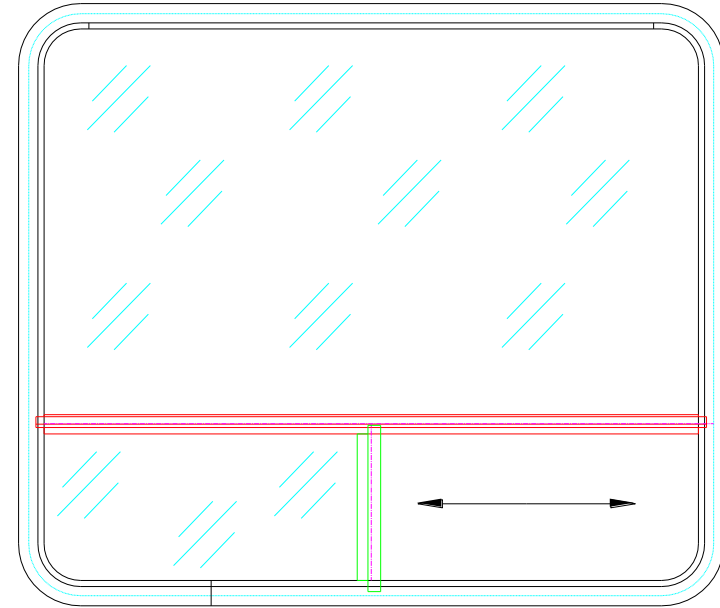


# 7600 SERIES

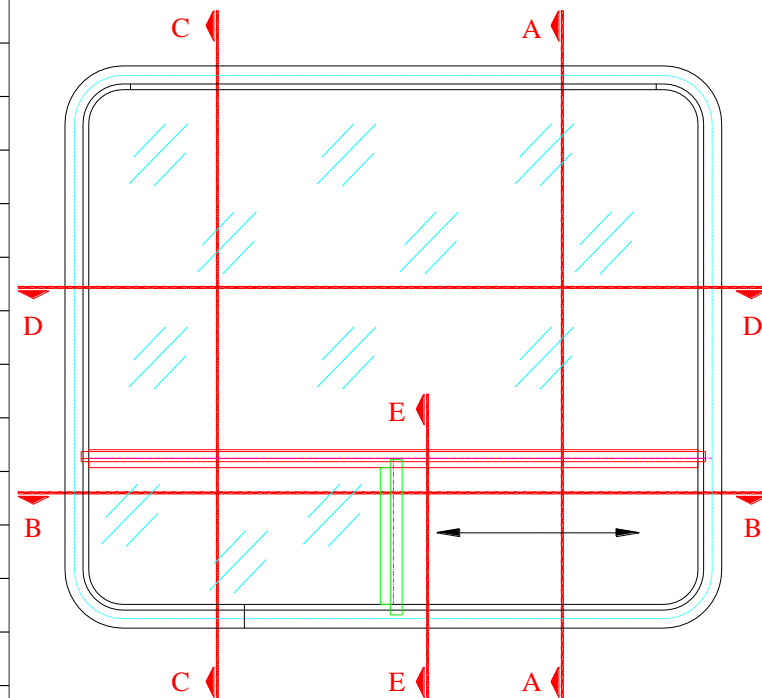
The numbers and images included in this manual refer to those listed on the included drawing of the 7600 section views on the following pages.

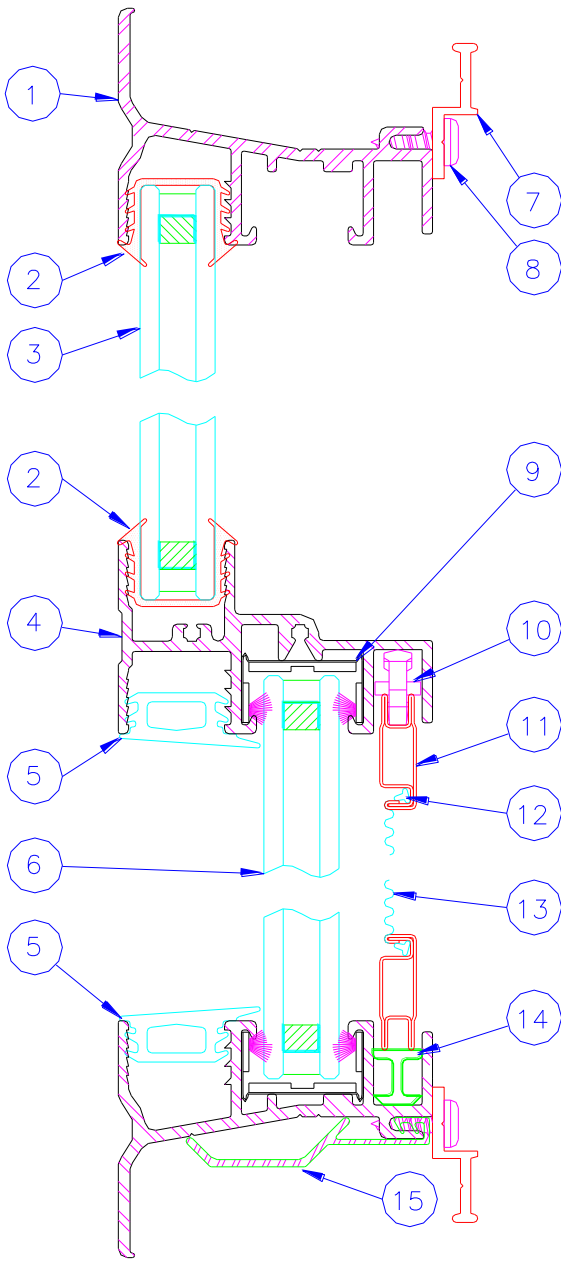
Certain parts may be different from noted/pictured depending on window model, examples include things such as glass, vinyl and screen frame.

Note: Parts are not represented to scale.

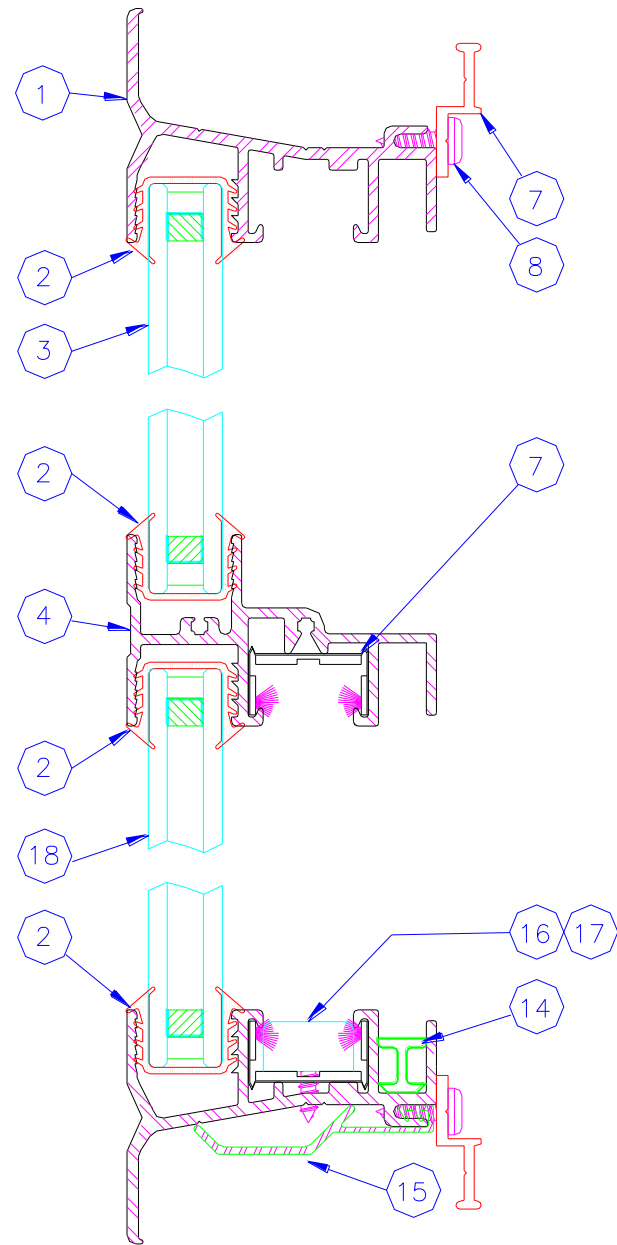


NUMBER	DESCRIPTION	HEHR PART NO.	REPLACEABLE
1	BACK FRAME	112-753	NO
2	GLAZING VINYL	109-374	NO
3	UPPER FIXED GLASS	MODEL-80-SERIAL	NO
4	HORZ MULLION	112-639	NO
5	VENT GASKET	109-376	YES
6	VENT GLASS	MODEL-40-SERIAL	NO
7	CLAMP RING	012-XXX	YES
8	INSTALLATION SCREW		
9	VENT TRACK	109-599	YES
10	SCREEN SPRING	010-921	YES
11	SETTING BLOCK	009-387	YES
12	SCREEN SPLINE	109-371	YES
13	SCREEN SPRING	110-921	YES
14	SCREEN TRACK	009-822	YES
15	WINDOW SPACER	109-817	NO
16	VENT STOP	009-336	YES
17	VENT STOP SCREW	002-121	YES
18	LOWER FIXED GLASS	MODEL-80-SERIAL	NO
19	VENT LATCH	110-418-E	YES
20	VENT LATCH SCREW	002-415	YES
21	VENT HANDLE		YES
22	SCREEN STOP	009-545	YES
23	VRT MULLION		NO
24	FILLER STRIP	109-792 (7656,7666)	YES

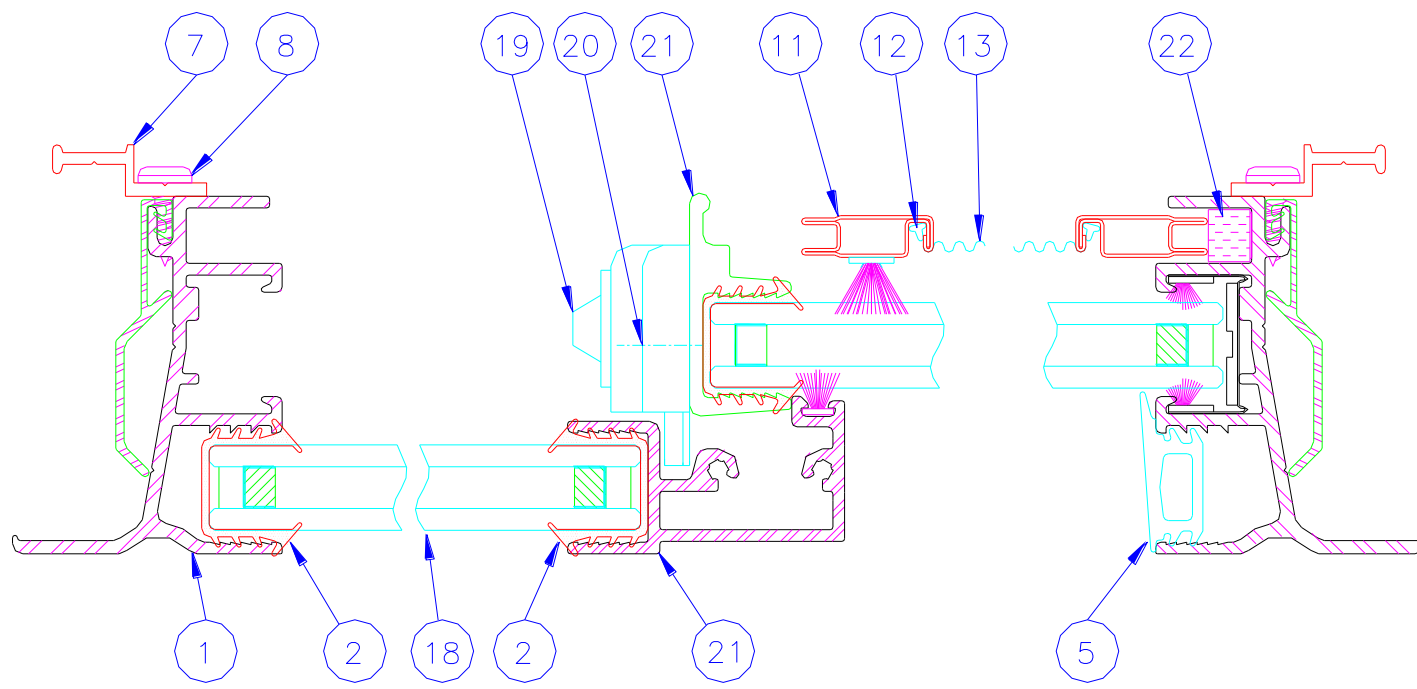
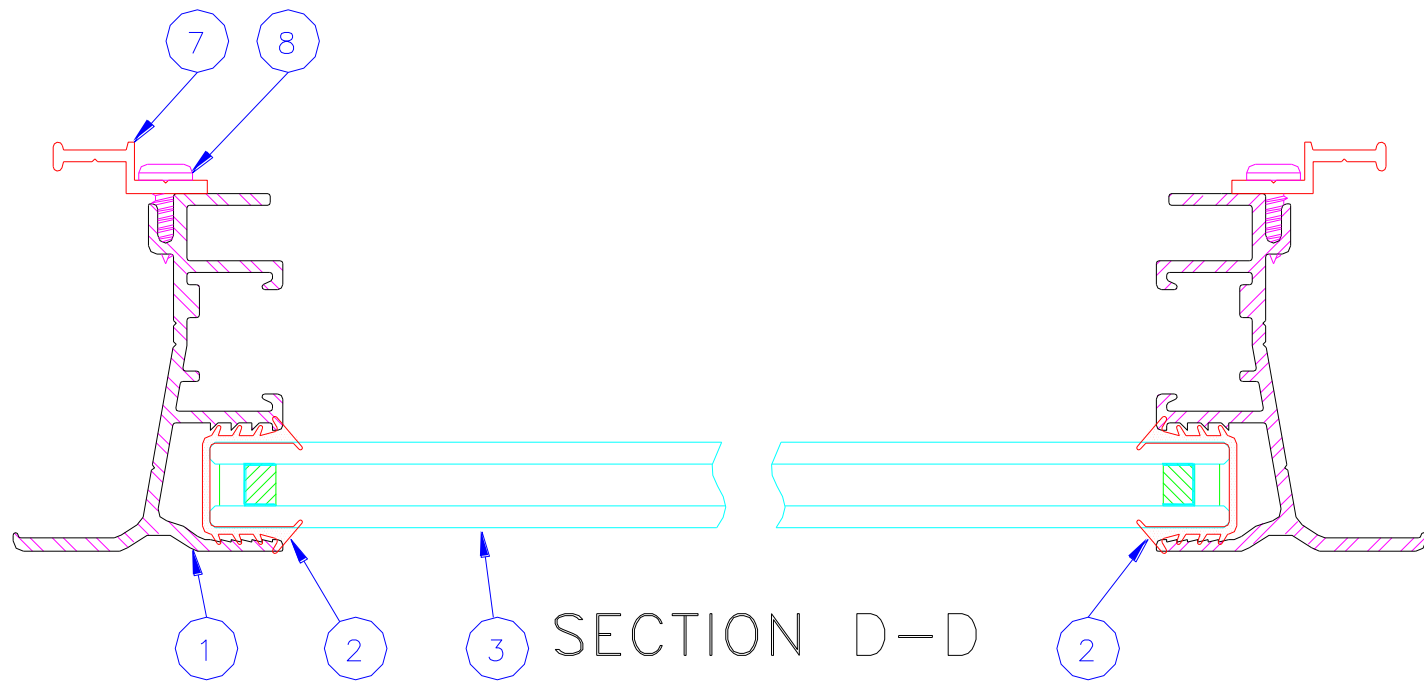




SECTION A-A



SECTION C-C

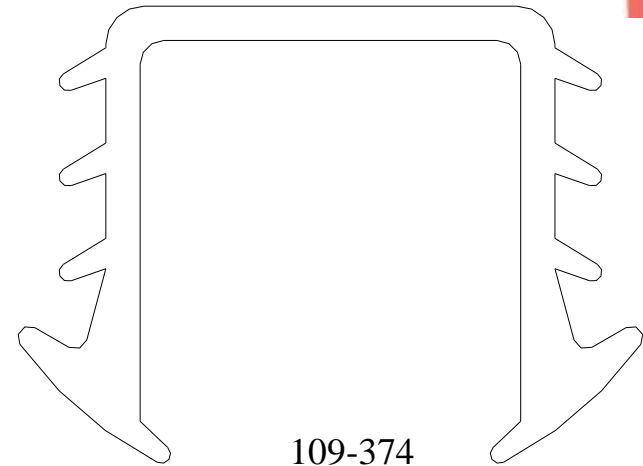


1.

The backframe is not a replaceable part.

2.

GLAZING VINYL



3.

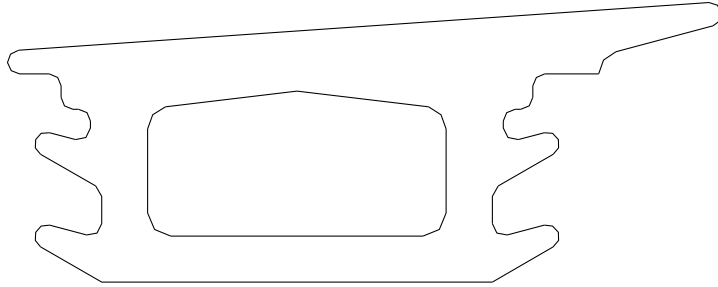
The top fixed glass is not a replaceable part.

4.

The horizontal mullion is not a replaceable part.

5.

VENT GASKET



109-376

6.

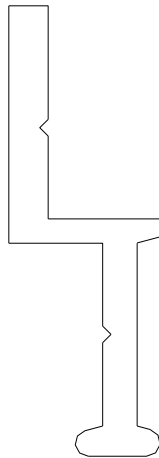
VENT GLASS



The vent glass is not a replaceable part.

7.

CLAMP RING



012-XXX

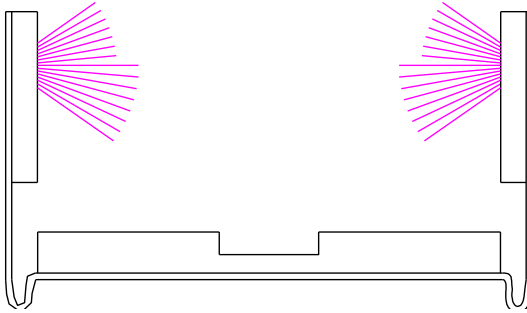
8.

INSTALLATION  
SCREW

Screw shown for reference only, part not provided by Hehr International.

9.

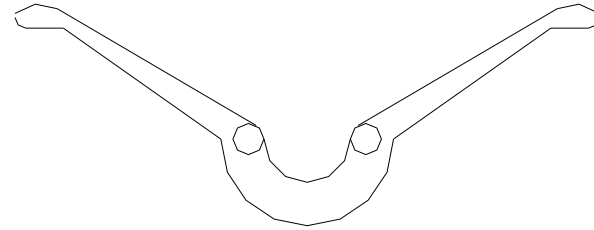
VENT TRACK



109-599

10.

SCREEN SPRING



110-920

11.

SETTING BLOCK



009-387

12.

BEDDING COMPOUND



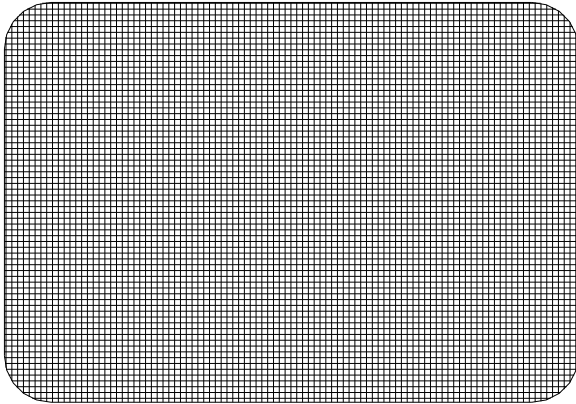
109-816





13.

ROLL FORM SCREEN



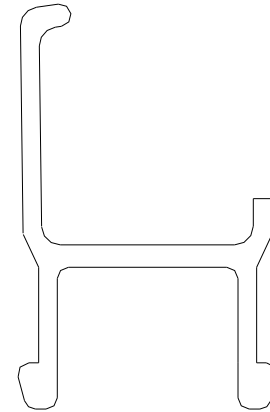
003-108

15.

Spacer block is not  
a replaceable part  
with window  
installed.

14.

SCREEN TRACK



009-822

16.

VENT STOP

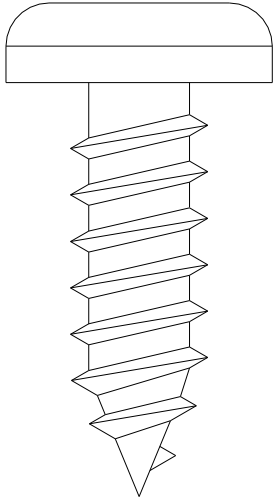


009-336



17.

VENT STOP SCREW



002-121

18.

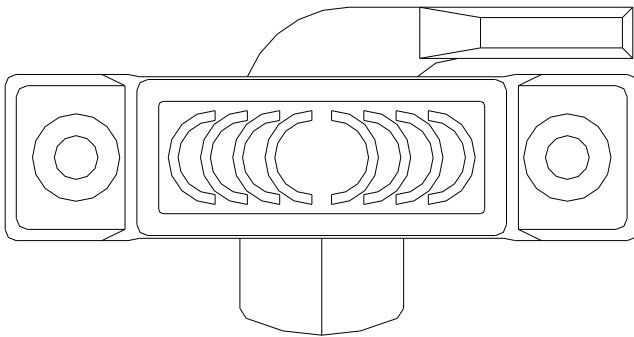
LOWER FIXED GLASS

The lower stationary glass is not a replaceable part.



19.

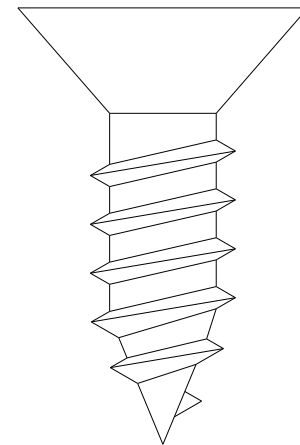
VENT LATCH



110-418-E

20.

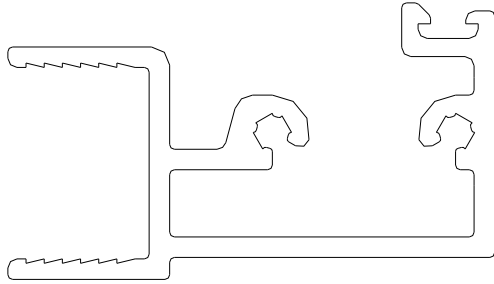
VENT LATCH SCREW



002-415

21.

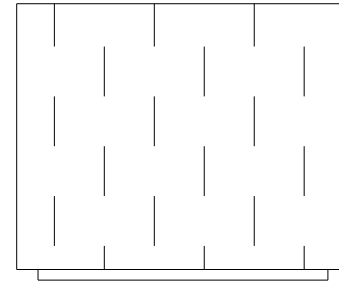
VENT HANDLE



5600-41

22.

SCREEN STOP



009-545

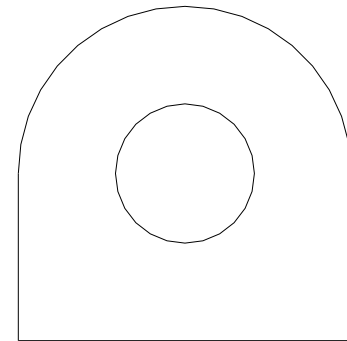


23.

The vertical mullion is  
not a replaceable part.

24.

FOAM FILLER STRIP



109-792

7656/7666 Only