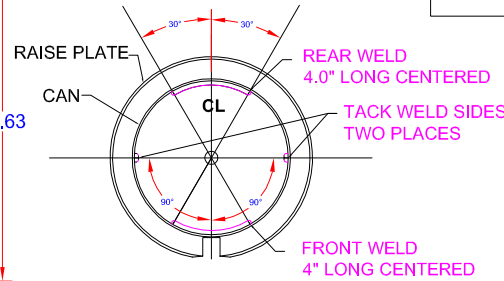
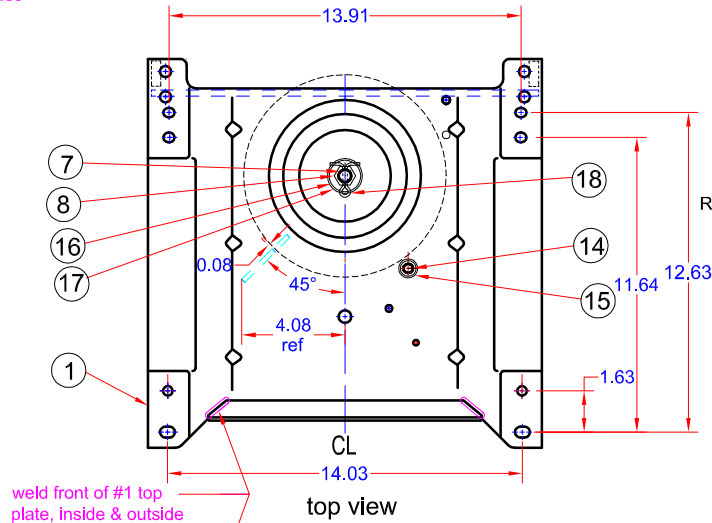
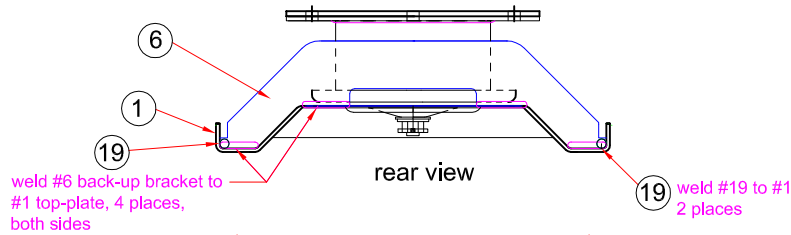
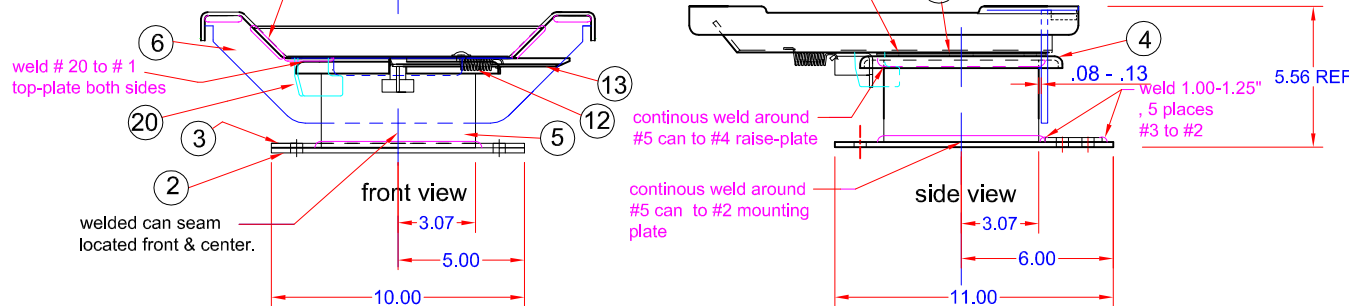


ITEM	QTY	PART #	DESCRIPTION
1	1	16208	TOP PLATE
2	1	050031	MOUNTING PLATE
3	1	050032	MOUNTING PLATE REINFORCEMENT
4	1	16207	RAISE PLATE
5	1	050047	CAN, 6.25 dia x 3.37
6	1	050030	BACK-UP BRACKET
7	1	40126	PIVOT BOLT
8	1	41037	PIVOT NUT
9	1	16246	BUSHING
10	1	16256	CAGE
11	6	19010	BALL BEARING
12	1	43073	SPRING
13	1	050038	HANDLE
14	1	46331	RIVET
15	1	ABS84	WASHER, STEEL 5/16 USS
16	1	42005	WASHER
17	1	42051	WASHER, NYLON
18	1	19492	COTTER-PIN
19	2	950038	ROD, .375 dia x 1.0
20	1	050051	TOE-LOCK BRACKET



REV	DESCRIPTION	DATE	APP
A	ADDED VIEW	5.1.15	JGM



NOTES;

1. Torque nut # 8 to 40 ft/lb & back-off until able to assemble cotter-pin # 18.
2. Finish: powder-coat black.

"drawing not to scale"

VILLA INTERNATIONAL			
TITLE			
ABTS PEDESTAL ASSEMBLY			
USED ON	PART No.		DO NOT SCALE DRAWING
	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
	TOLERANCES:		
	FRACTIONS ± 1/16		
NEXT ASSY	3 PLACE ± 0.005		ANGULAR ± 1°
	2 PLACE ± 0.01		
	1 PLACE ± 0.1		
DR	JGM	2.28.12	
	CK	SCALE	
DWG. NO.		REV.	
400004		A	

