

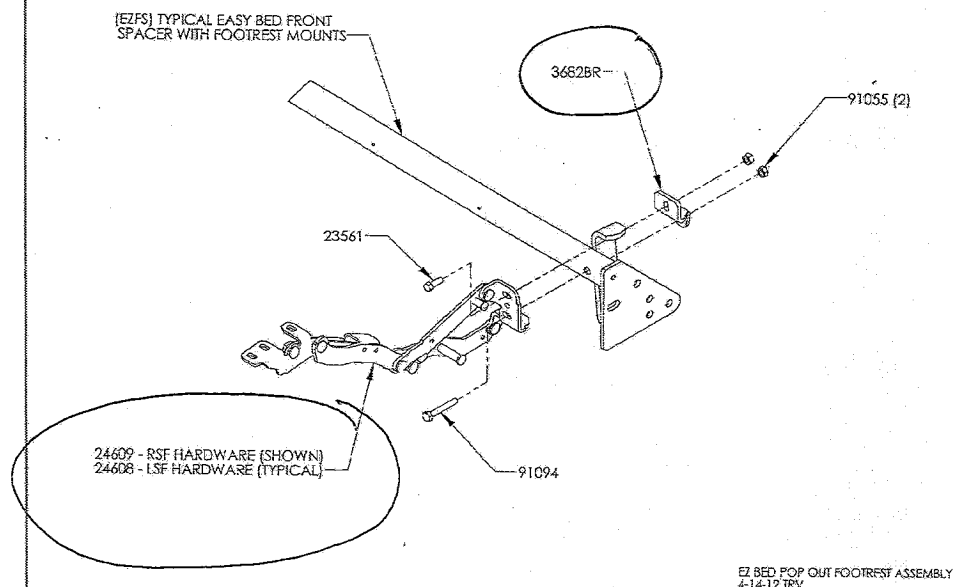
Footrest Assembly Procedure

Style	4494-32EF	Approved:	
Division:	Metal Division		
Season	4000 series 0000		
Unit:	Easy Bed w/pr of Arms	Date Folder Created:	28 Oct 10 11:44 AM
Date Modified:	16 May 12 12:57 PM	Issue Date:	03 Nov 10



Flexsteel
America's Seating Specialist

EZ BED HIDE A REST (POP OUT FOOTREST) SUPPORT BRACKET INSTALLATION
RIGHT SIDE FACING HARDWARE INSTALL SHOWN, TYPICAL FOR LEFT SIDE FACING INSTALL



1. Attach linkage and 3682BR support bracket to front spacer tube. Run (1) #91094 bolt thru lower hole in linkage, thru spacer, thru 3682BR and attach with #91055 nut. Run (1) #23561 bolt thru upper hole in linkage and 3682BR. Attach with #91055 nut. Repeat for other side.
CRITICAL: when tightening linkages, they must be pushed as far right as possible for RSF linkage and as far left as possible for LSF linkage; this will give proper alignment needed for attaching and aligning footrest.
2. Once linkages are tight, run (1) #91034 screw thru hole provided in bottom of linkage into spacer tube; (1) each linkage.
3. Attach 3674PC to front spacer tube with (2) #91034 screws. Align outer holes on 3674PC to holes in front spacer. **NOTE:** rotate cable anchor to top and outside, so cable is aligned straight to lock.
4. Attach latch (24613) to 3674PC with (2) #91041 screws. Run screws thru top of 3674PC and into threaded holes in latch.
5. Open each linkage and attach springs #24612 (pin to pin).
6. Attach a torque tube to linkage with (4) #91081 bolts. Run bolts thru linkage, then torque tube. Secure with #91055 nuts. Hand tighten.
7. Attach mid otto to each linkage a with #23561 bolt. Place (1) #3513SP under each side of mid otto between linkage and wood. Secure with (2) #91049 screws; (1) thru linkage then spring and (1) thru spring into wood. Spring goes to center of wood and parallel to top. Hand tighten bolts.
8. Attach footrest to linkage with (2) #91041 bolts in top holes. Secure bottom with (2) #91013 screws. Wrench tighten all bolts.
9. Run cable end into lock release. Route nylon nut on cable thru cable anchor, and secure with spring clip. Operate footrest and adjust if needed.

SEND TO PACKING AND CARTONING

Dimensions: