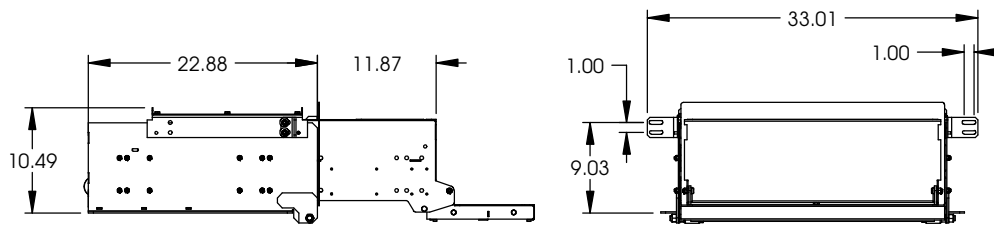
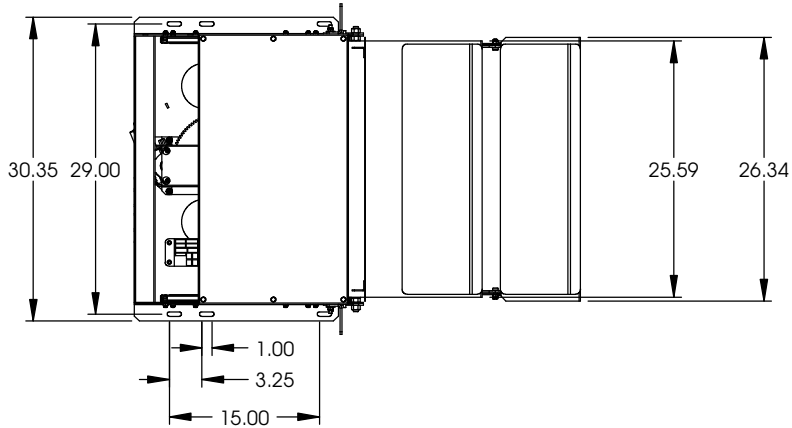


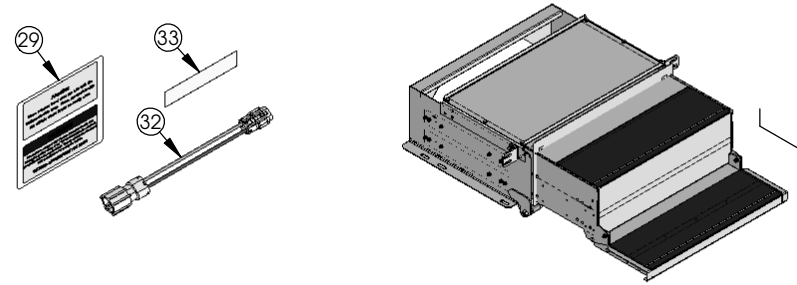
NOTES:

1. ALL DIMENSIONS ON THIS SHEET ARE FOR REFERENCE



REFERENCE NUMBER:	PG: 904709010
MATERIAL TYPE:	
SURFACE QUALITY:	
DECIMAL:	
FINISH GOOD WEIGHT:	126.108
BLANK WEIGHT:	
BLANK SIZE:	X

REVISION HISTORY					
REV	DATE	DESCRIPTION	ECN	DWR	APVD
B	3/18/2015	REPLACE 118042 W/ 375174	ECN-SP-DE-14419	MTH	
C	3/20/2015	REPLACED 118043 W/ 375344	ECN-SP-DE-14440	MTH	MS
D	3/23/2015	REPLACED 206062 W/ 375342	ECN-SP-DE-14445	MTH	MS
E	4/9/2015	REPLACED 142996 W/ 375363 REPLACED 373576 W/ 3735761. REPLACED 370403 W/ 3704031	ECN-SP-DE-14649	MTH	MS



ITEM	PART NO.	CONFIG	DESCRIPTION	NAME	GA	Default
1	373824	Default	FRAME WELD 47 SERIES LOWER TREAD LONG (1010000641)	SUB ASSY		1
2	373854	Default	FRAME WELD MAIN 47 SERIES (1010001356)	SUB ASSY		1
3	373866	Default	GEAR ASM FOR 47 SERIES DRIVE ASSY (1010001359)	SUB ASSY		1
4	373876	Default	FRAME WELD 47 SERIES UPPER TREAD (1010001354)	SUB ASSY		1
5	373883	Default	STEP TREAD WELD LOWER STEP BOTTOM SKIN, 47 SERIES (1010001353)	SUB ASSY		1
6	369624	Default	SCREW - 1/4 - 20 X 1 PNH ZN PH MS ST			2
7	373826	Default	2.00 X 3.00 X 1.50 (3010000691)	ANG	-	2
8	363989	Default	CONTROLLER STEP W/ OVERRIDE PARK PORCH LIGHT	ELEC		1
9	373585	Default	SCREW # 10-24 X 3/8" HWH SELF TAP (1201300)	FASTEN		4
10	373587	Default	SCREW - 1/4 - 20 X 5/8 PNH PH ST (2010000023)	FASTEN		24
11	374264	Default	BOLT 1/4-20 X 3/4 HH GR.5 (1203040)	FASTEN		4
12	369125	Default	WASHER .390 X .625 X .040 GOLD 1210040	FASTENER		2
13	369283	Default	STAND OFF DRIVE LINKS 42 STEP (1220030)	FASTENER		2
14	369296	Default	RIVET 3/16 X .250 (SB-64) (1214630)	FASTENER		28
15	373586	Default	BRACKET ASM SLIDE BALL BEARING 16.00" (1010000512)	FASTENER		4
16	373771	Default	SCREW 3/8" X 3/8" SHLDR SOCK HEAD (1202300)	FASTENER		2
17	374776	Default	5/16 FLAT WASHER	FASTENER		4
18	373989	Default	WASHER - 1/2 ID X 1 OD FLW ZN ST	FASTENER		4
19	375174	Default	NUT - 1/4 - 20; NYLON INSERT LOCK NUT ZINC (15-1006)	FASTENER		24
20	375176	Default	NUT - 1/2 - 13 HEX PLAIN GR 5 ST (15-1346)	FASTENER		4
21	375342	Default	BOLT - 5/16 - 18 X 1 1/4 HHCS GR5 ZN FINP ST (1203440)	FASTENER		2
22	375344	Default	NUT - 5/16 - 18 NYLOCK ZN GR 2 ST (1205930)	FASTENER		12
23	375363	Default	BOLT - 5/16 - 18 X 1 HHCS GR5 ZN FINP ST (1203430)	FASTENER		4
24	375905	Default	BOLT - 1/2 - 13 X 3 HHCS GR5 ZN PTHD ST (1204040)	FASTENER		2
25	375922	Default	BOLT: 1/4-20 X .500, HEX HEAD (1203010)	FASTENER		10
26	376162	Default	1/4 SPLIT LOCK WASHER (1209420)	FASTENER		10
27	376267	Default	1/4 SAF FLAT WASHER (1209410)	FASTENER		6
28	373887	Default	BUSHING BRNZ FLG .38 X .50 (1614007)	FASTENERS		2
29	369517	Default	LABEL STEP WARNING (1414600)	LABEL		1
30	366059	Default	BEARING 5/8" ID (1102015)	MACH		1
31	165221	Default	ANTI-SKID TAPE: 25.00 X 8.00	MISC	-	2
32	365884	Default	PIGTAIL FOR CONTRL 9510 REV POLARIT 1800711	PURCH		1
33	369155	Default	LABEL KWIKEE LOGO SILVER (1414400)	PURCH		1
34	373890	Default	TAPE FOAM 1/8" X 3/8" (2010000354)	PURCH		2
35	373886	Default	ROLLED 52" ID 1.01" OD X 1.6" (3010001489)	ROLLER		2
36	369376	Default	CUSHION STOP (PLASTIC) (1412520)	SMALL PARTS		2
37	370403	1	26.75 X 15.00 X .70 X .70 (3010001505) PC BLACK	XMC	14 GA	1
38	373576	1	1.50 X .77 X 2.26 X 2.25 PC BLACK	XMZ	1/4	1

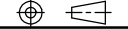
TITLE:

47 SERIES FLIP FRONT LONG (904709010)

- UNLESS OTHERWISE SPECIFIED
- ALL DIMENSIONS ARE IN INCHES BREAK SHARP EDGES & DEBURR
 - MATERIAL & FINISH TO BE AS NOTED OR SUBSTITUTED WITH AN APPROVED AND TESTED EQUIVALENT

FILLETS R.015 FINISH 125/

THIRD ANGLE PROJECTION



TOLERANCES
(EXCEPT AS NOTED)

DECIMAL	.X ± .1
	.XX ± .010
	.XXX ± .005

FRACTIONAL ± 1/16

ANGULAR ± 1°

LIPPERT
COMPONENTS

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LIPPERT COMPONENTS, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LIPPERT COMPONENTS, INC. IS PROHIBITED.

DWG. NO.

373525

SIZE

B

DATE

03/02/2015

REV.

E

SCALE:

1:12

DRAWN BY

MTH

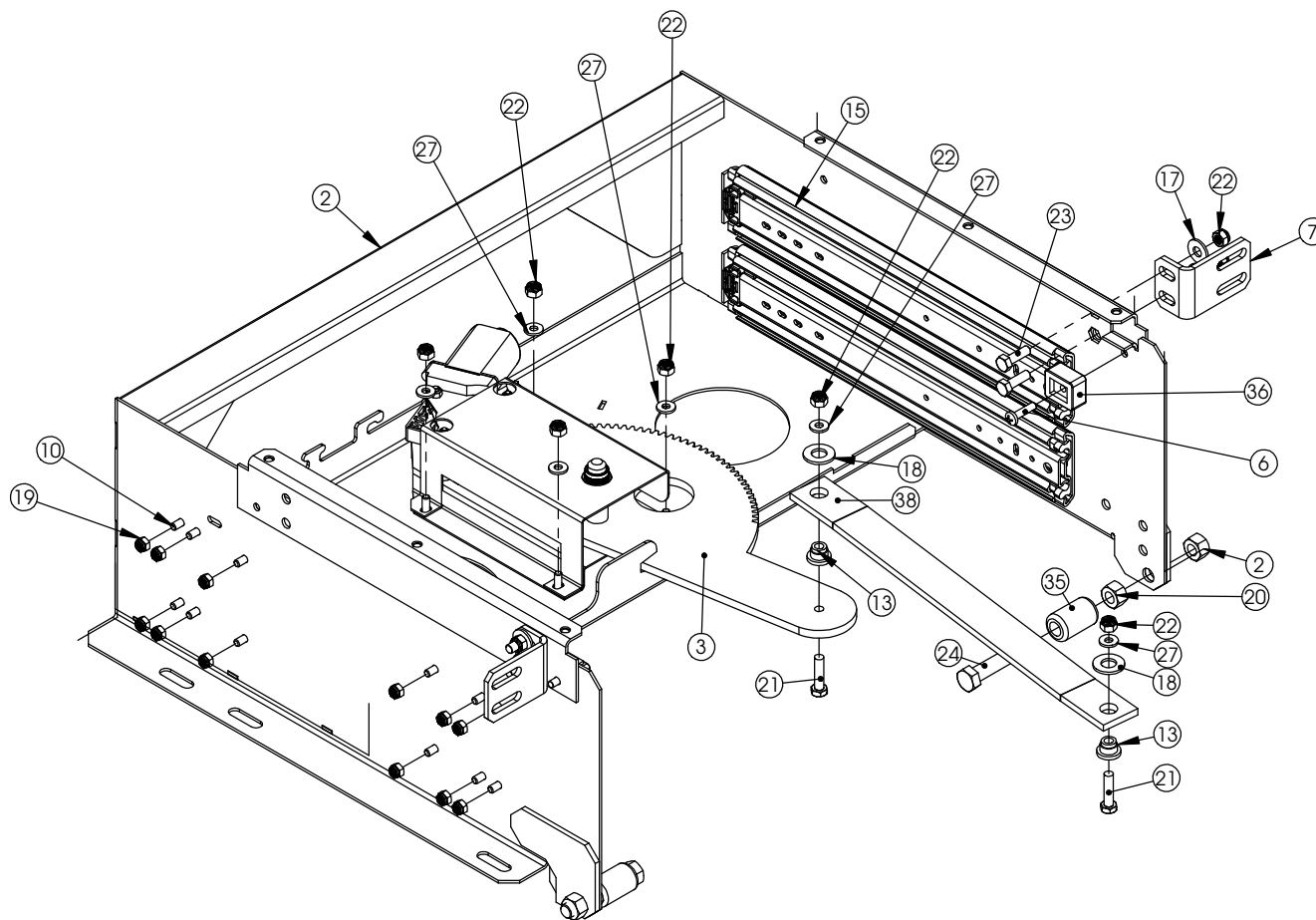
CHECKED BY

MTH

APPROVED BY

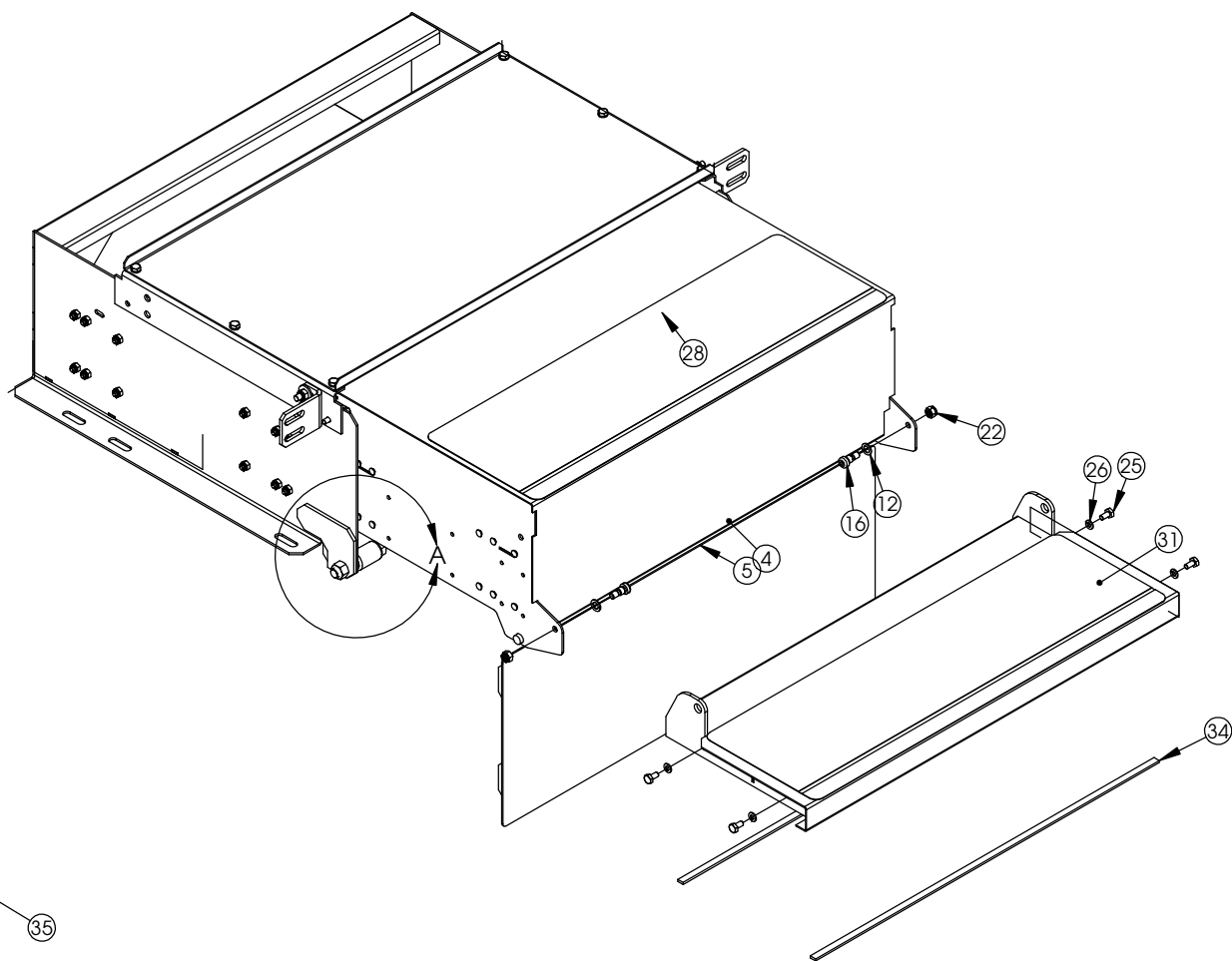
SHEET

1 OF 4



REFERENCE NUMBER:	PG: 904709010
MATERIAL TYPE:	
SURFACE QUALITY:	
DECIMAL:	
FINISH GOOD WEIGHT:	126.108
BLANK WEIGHT:	
BLANK SIZE:	X

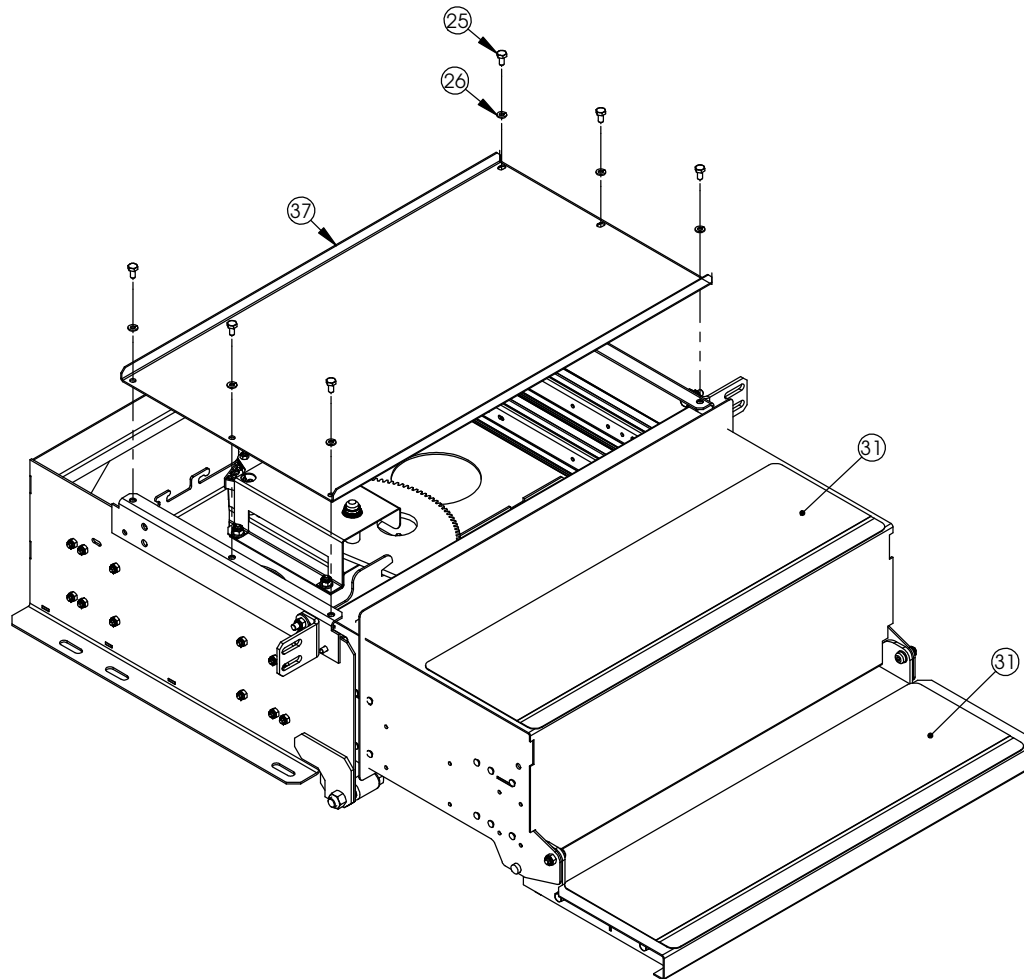
TITLE:		47 SERIES FLIP FRONT LONG (904709010)	
UNLESS OTHERWISE SPECIFIED		TOLERANCES (EXCEPT AS NOTED)	
1. ALL DIMENSIONS ARE IN INCHES BREAK SHARP EDGES & DEBURR		DECIMAL .XX ±.010 .XXX ±.005	
2. MATERIAL & FINISH TO BE AS NOTED OR SUBSTITUTED WITH AN APPROVED AND TESTED EQUIVALENT		FRACTIONAL ±1/16	
FILLETS R.015		ANGULAR ±1°	
FINISH 125/		THIRD ANGLE PROJECTION	
		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LIPPERT COMPONENTS, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LIPPERT COMPONENTS, INC. IS PROHIBITED.	
DWG. NO.	373525	SIZE	B
DATE:	03/02/2015	REV.	E
SCALE:	1:12		
DRAWN BY	MTH	CHECKED BY	MTH
APPROVED BY		SHEET	2
		OF	4

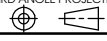


24 20 35
 DETAIL A
 SCALE 1 : 3

REFERENCE NUMBER:	PG: 904709010
MATERIAL TYPE:	
SURFACE QUALITY:	
DECIMAL:	
FINISH GOOD WEIGHT:	126.108
BLANK WEIGHT:	
BLANK SIZE:	X

TITLE:		47 SERIES FLIP FRONT LONG (904709010)	
UNLESS OTHERWISE SPECIFIED		TOLERANCES (EXCEPT AS NOTED)	
1. ALL DIMENSIONS ARE IN INCHES BREAK SHARP EDGES & DEBURR		DECIMAL .X ±1	
2. MATERIAL & FINISH TO BE AS NOTED OR SUBSTITUTED WITH AN APPROVED AND TESTED EQUIVALENT		.XX ±.010	
FILLETS R.015		.XXX ±.005	
FINISH 125/		FRACTIONAL ±1/16	
THIRD ANGLE PROJECTION		ANGULAR ±1°	
		THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LIPPERT COMPONENTS, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LIPPERT COMPONENTS, INC. IS PROHIBITED.	
DWG. NO.	373525	SIZE	B
DATE:	03/02/2015	REV.	E
SCALE:	1:12		
DRAWN BY	MTH	CHECKED BY	MTH
APPROVED BY		SHEET	3 OF 4



TITLE:		47 SERIES FLIP FRONT LONG (904709010)			
UNLESS OTHERWISE SPECIFIED		TOLERANCES (EXCEPT AS NOTED)		 THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF LIPPERT COMPONENTS, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LIPPERT COMPONENTS, INC. IS PROHIBITED.	
1. ALL DIMENSIONS ARE IN INCHES BREAK SHARP EDGES & DEBURR 2. MATERIAL & FINISH TO BE AS NOTED OR SUBSTITUTED WITH AN APPROVED AND TESTED EQUIVALENT		DECIMAL .X ±.1 .XX ±.010 .XXX ±.005			
REFERENCE NUMBER:	PG: 904709010	FILLETS R.015	FINISH 125/	FRACTIONAL ±1/16	DWG. NO.
MATERIAL TYPE:		THIRD ANGLE PROJECTION		ANGULAR ±1°	373525
SURFACE QUALITY:				SIZE	DATE:
DECIMAL:				B	03/02/2015
FINISH GOOD WEIGHT:	126.108			SCALE:	REV.
BLANK WEIGHT:				1:12	E
BLANK SIZE:	X			DRAWN BY	CHECKED BY
				MTH	MTH
				APPROVED BY	SHEET
					4
				OF	4