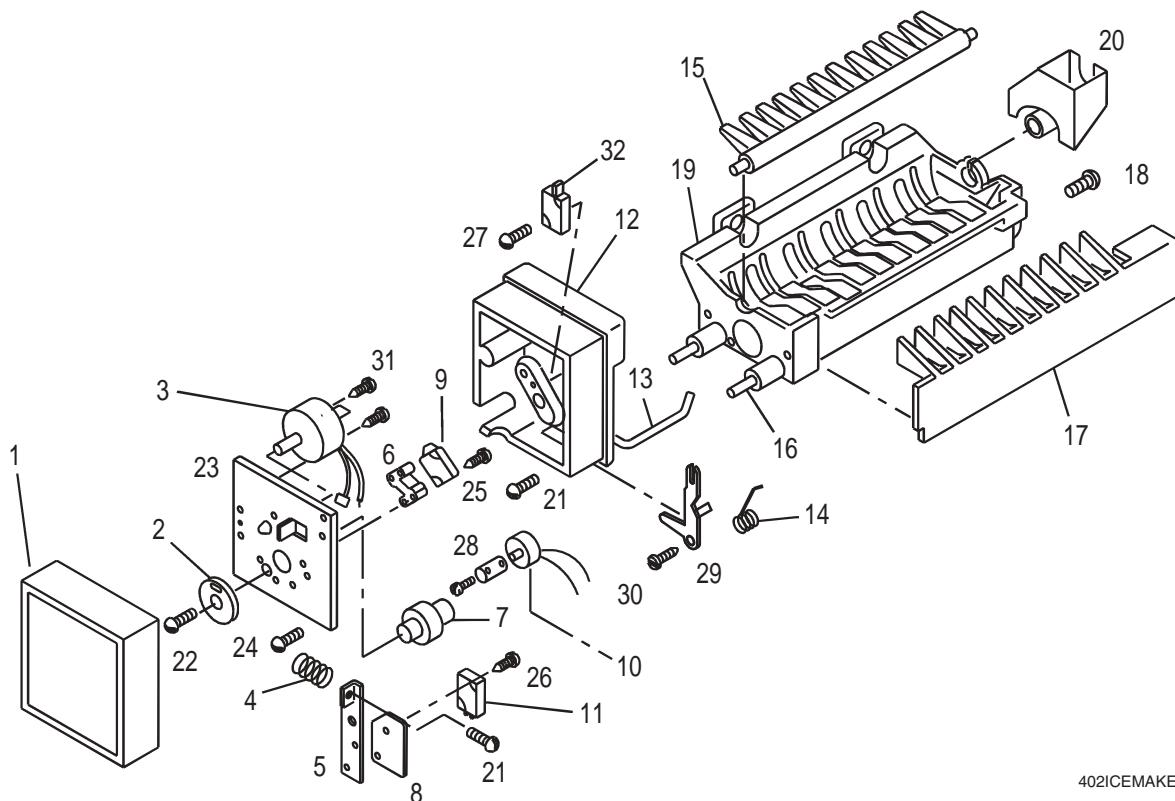


# Service and Parts Manual

## MODEL 402 ICE MAKER



402ICEMAKER

### CAUTION

Use only genuine U-Line replacement parts. U-Line ice maker parts are not the same as standard FSP Whirlpool parts. Using non U-Line parts can reduce ice rate, cause water to overflow from ice maker mold, damage the unit, and may void the warranty.

## MODEL 402 ICE MAKER

Item	Description	White	Black	Stainless
-	Ice Maker Assembly	402	402	402
-	Faceplate Assembly	150	150	150
1	Cover	627000	627000	627000
2	Gear	628210*	628210*	628210*
3	Motor	627973*	627973*	627973*
4	Spring	627163*	627163*	627163*
5	Valve Switch Plate	625836*	625836*	625836*
6	Switch Spacer	625834*	625834*	625834*
7	Cam	627302*	627302*	627302*
8	Insulator	627680*	627680*	627680*
9	Hold Switch	2506*	2506*	2506*
10	Limit Switch	2579	2579	2579
11	Valve Switch	2506*	2506*	2506*
12	Support Housing	625827	625827	625827
13	Bin Arm	2603	2603	2603
14	Bin Arm Spring	627526	627526	627526
15	Ejector	627375	627375	627375
16	Mold Heater	625843-S	625843-S	625843-S
17	Stripper	31400	31400	31400
18	Stripper Screw	489128	489128	489128
19	Mold & Heater Assembly	628123-S	628123-S	628123-S
20	Water Cup	544304	544304	544304
21	Spring & Housing Screw	488372*	488372*	488372*
22	Gear Screw	488957*	488957*	488957*
23	Face Plate	11641*	11641*	11641*
24	Plate Screw	41375	41375	41375
25	Long SW Screw	488361*	488361*	488361*
26	Short SW Screw	488362*	488362*	488362*
27	Bin SW Screw	488360	488360	488360
28	Clamp	625829	625829	625829
29	Arm Lever	625830	625830	625830
30	Arm Lever Screw	627199	627199	627199
31	Motor Screw	488622*	488622*	488622*
32	Bin Switch	2506	2506	2506
	220V Motor	628109	628109	628109
	220V Mold Heater	626069-S	626069-S	626069-S
	220V Mold & Heater Assembly	618	618	618
	220V Faceplate Assembly	650	650	650
	220V Ice Maker Assembly	619	619	619

\*Parts included in the 150 faceplate assembly.