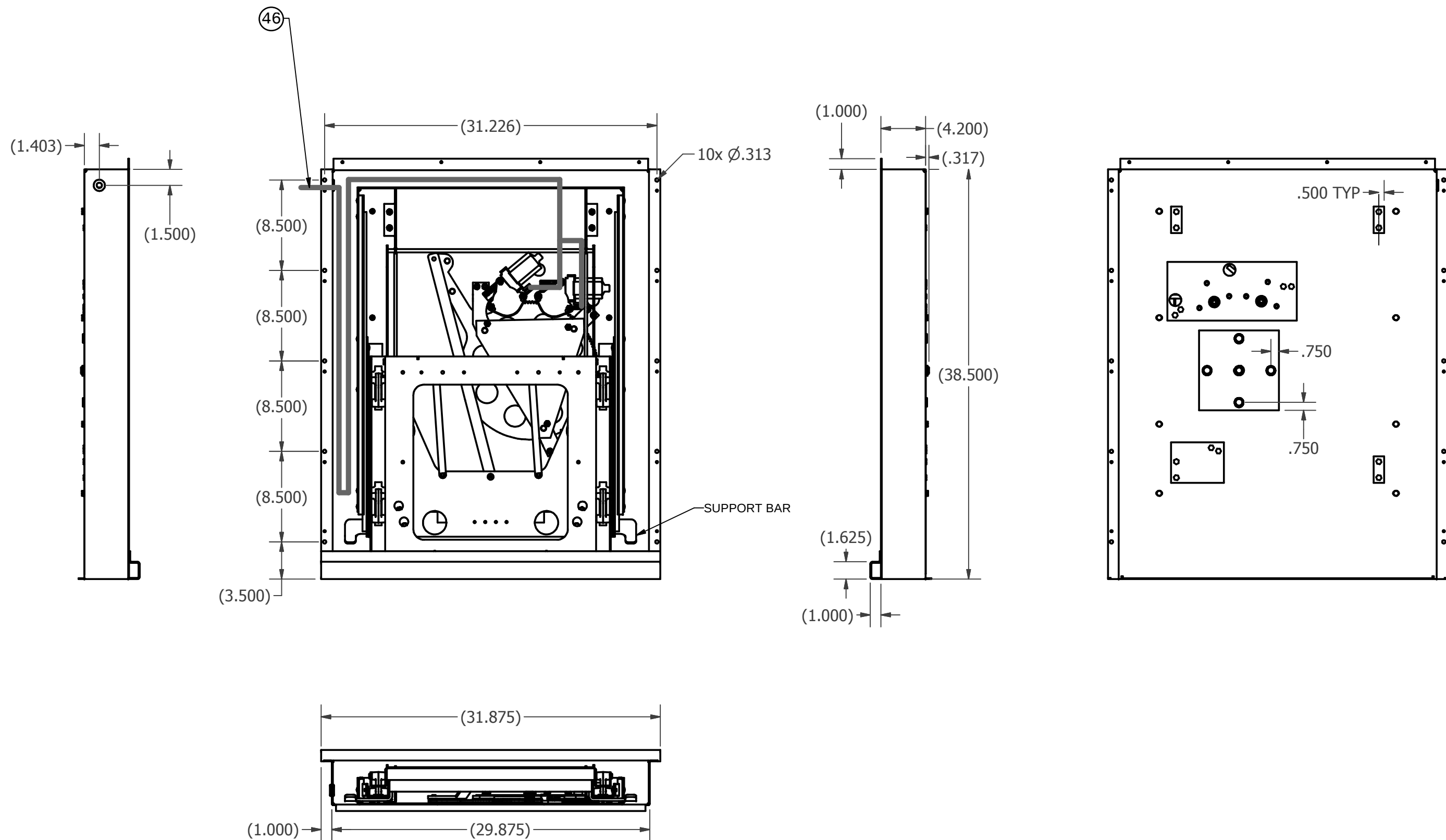
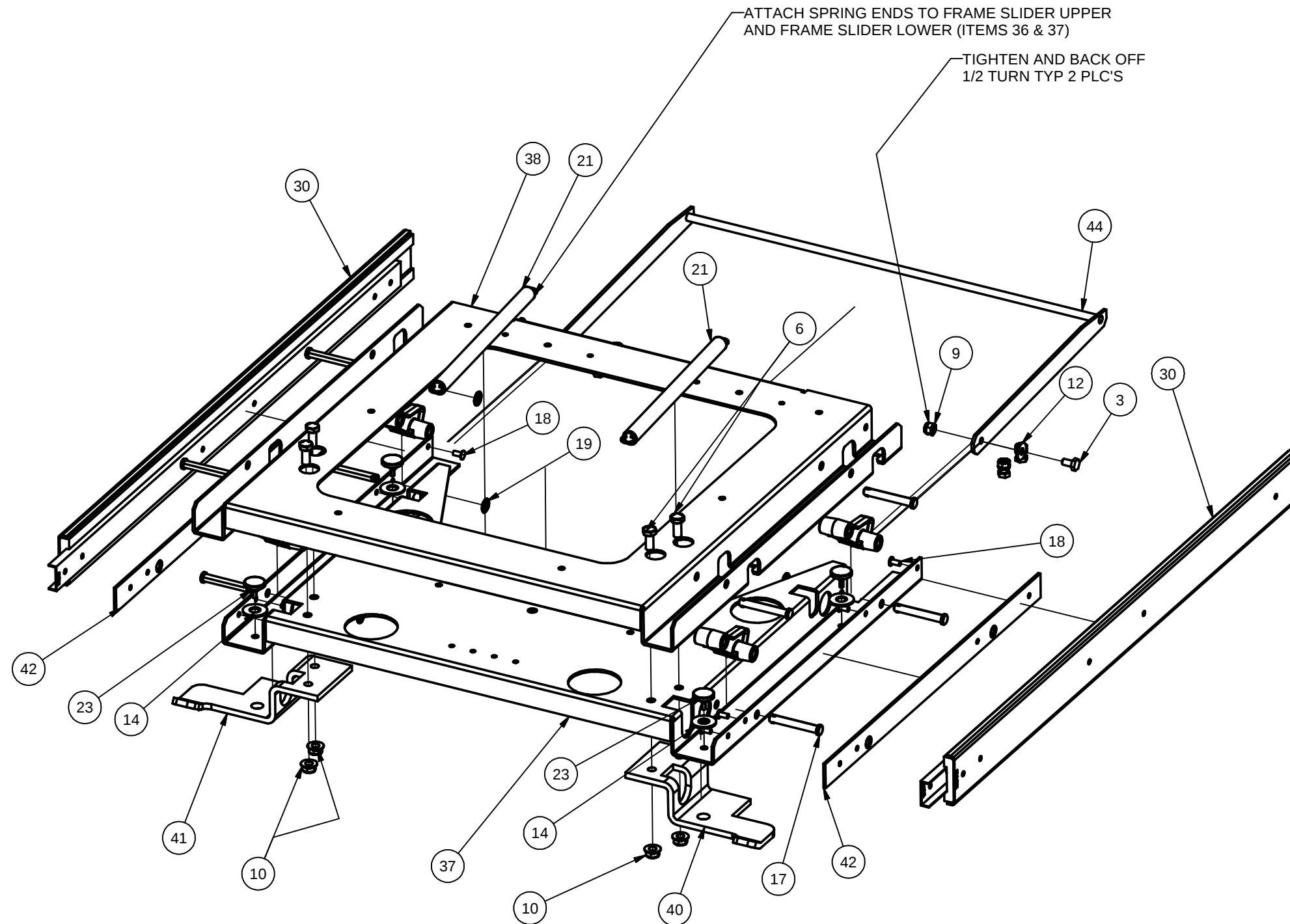
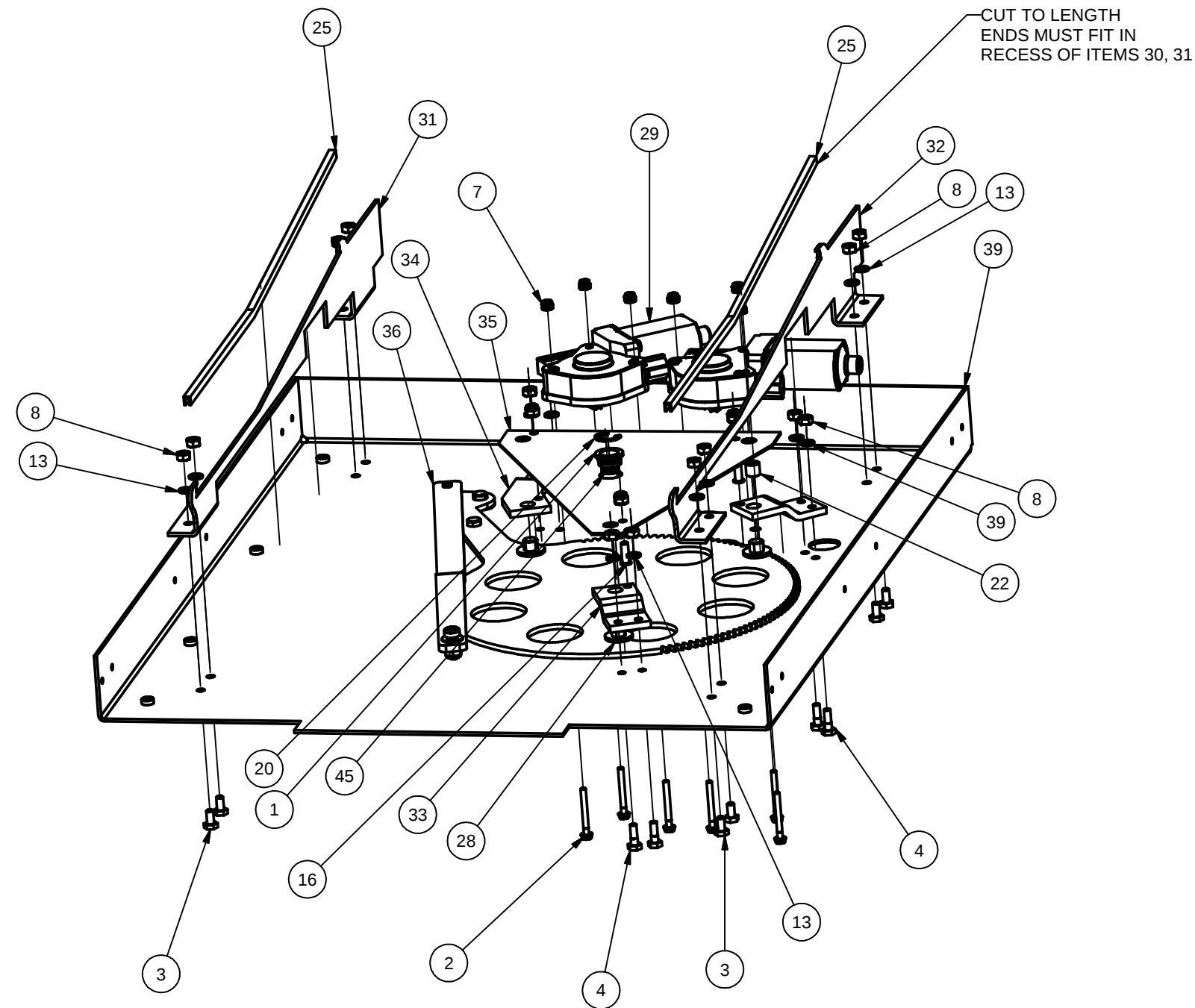




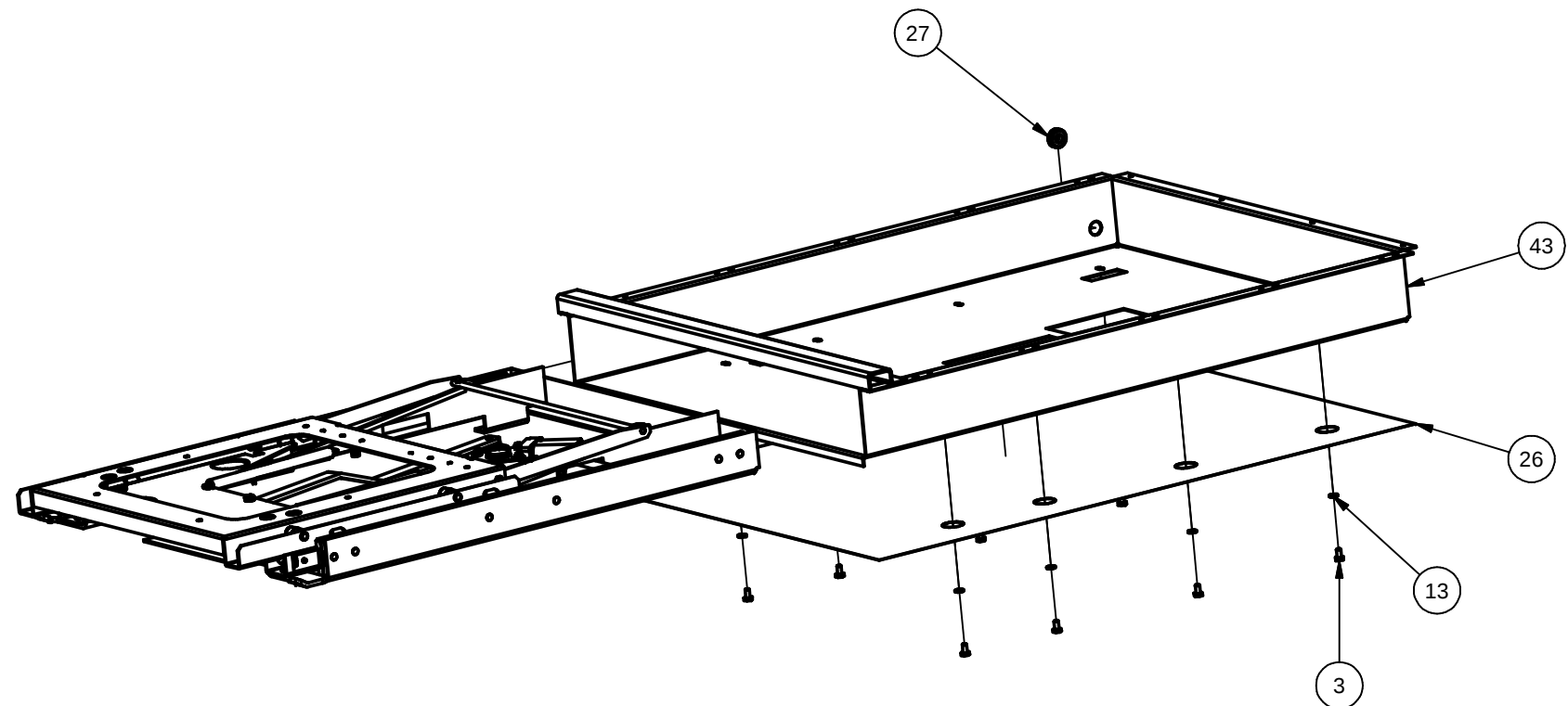
DO NOT SCALE	DESCRIPTION STEP COVER ELEC POWERED 29 7/8 OD			DRAWN: BEF DATE: 8/1/2003		Actuant - RV	
	MATERIAL			CHECKED: DATE:			
	SIZE B	PROJECTION 	THIS DOCUMENT AND THE INFORMATION CONTAINED HEREIN IS THE SOLE PROPERTY OF ACTUANT AND ITS SUBSIDIARIES. IT CONTAINS PROPERTY INFORMATION, WHICH IS CONFIDENTIAL. ANY USE OR REPRODUCTION OF THIS DRAWING WITHOUT AUTHORIZATION FROM ACTUANT OR IT'S SUBSIDIARIE MAY WARRENT LEGAL ACTION AGAINST THE USER.	TOLERANCES DECIMALS ANGLES .X ± .1 ± 1° .XX ± .03 .XXX ± .015 BREAK ALL SHARP EDGES .005/.030 UNLESS OTHERWISE SPECIFIED		UNITS: INCHES [mm]	
				SCALE: 1/10			
				REF:			
				SHEET 1 OF 4			
					LAST REVISED: 10/1/10 ECN: 11-001		
					PART NUMBER 906152001		
					REV. 0E		



ITEM	PART NUMBER	QTY	DESCRIPTION
1	1102015	1	BEARING 5/8" ID
2	1201390	6	SCREW #10-24 X 1 1/4 HWH SELFTAP
3	1203010	18	BOLT 1/4-20 X 1/2" HH GR.5
4	1203040	6	BOLT 1/4-20 X 3/4 HH GR.5
5	1203405	1	BOLT 3/8 X 3/8 SOC SHLDR SS
6	1203420	4	BOLT 5/16"-18 X 3/4 HH GR5
7	1205405	6	NUT 10-24 NYLOCK
8	1205600	14	NUT 1/4-20 HEX
9	1205620	5	NUT 1/4-20 NYLOCK
10	1205950	4	NUT 5/16-18 SERRATED FLANGE
11	1206210	1	NUT 3/8-16 NYLOCK
12	1209410	2	WASHER 1/4 FLAT
13	1209420	22	WASHER 1/4 SPLIT LOCK
14	1210020	4	WASHER 3/8 FLAT
15	1210060	1	WASHER .390 X .750 X .050 NYLON
16	1212300	3	STUD 1/4-20X 3/4(0420-12 X 1/4)HFH
17	1213239	8	PIN CLEVIS 5/16" X 2 1/4"
18	1214630	20	RIVET 3/16X.250 (SB-64)
19	1216340	8	RING RETAINING 5/16" ROUND PUSH ON
20	1217010	2	RETAINING RING "E" 5/8" BOWED--EXT
21	1217511	2	SPRING .625 OD X .075 WIRE C 10 LG
22	1220056	6	STANDOFF MOTOR 24 25
23	1602025	4	RUBBER BUMPER PAD 1/4 X 3/16 X 7/8
24	1612547	4	PLASTIC LIFTER CAM
25	1612568	2	WEAR PAD, PLASTIC DROP ROD BRKT
26	1612571	1	PLASTIC, BOLT HOLE COVER 906152001
27	1612669	1	RUBBER GROMMET 1/2" X 13/16" X 1/8"
28	1612730	5	GUIDE BUTTON 24
29	1820123	2	MOTOR 14NM DAEDONG RH
30	1910900	2	SLIDE 30" 475019 250LBS
31	3340298	1	BRKT LIFTER ARM RH
32	3340299	1	BRKT LIFTER ARM LH
33	3354223	2	GEAR SUPPORT STRAIGHT STEPWELL
34	3354224	1	GEAR SUPPORT CURVED STEPWELL
35	3354225	1	GEAR SUPPORT BEARING STEPWELL
36	3380121	1	LINKAGE DRIVE ASSY STEP WELL
37	3610176	1	FRAME SLIDER LOWER ELEC
38	3610177	1	FRAME SLIDER UPPER RISER
39	3610178	1	FRAME, INTERIOR SUPPORT
40	3610457	1	BRACKET FRONT END SUPPORT LH 29 7/8"
41	3610458	1	BRACKET FRONT END SUPPORT RH 29 7/8"
42	3610462	2	BRACKET ADAPTER SLIDE
43	3610569	1	CASING SHELL CASING WELDED
44	7201077	1	DROP ROD ASSY
45	7204517	1	0.625" SHAFT, MOTOR PLATE
46	1809867	1	WIRE HARNESS



ITEM	PART NUMBER	QTY	DESCRIPTION
1	1102015	1	BEARING 5/8" ID
2	1201390	6	SCREW #10-24 X 1 1/4 HWH SELFTAP
3	1203010	18	BOLT 1/4-20 X 1/2" HH GR.5
4	1203040	6	BOLT 1/4-20 X 3/4 HH GR.5
5	1203405	1	BOLT 3/8 X 3/8 SOC SHLDR SS
6	1203420	4	BOLT 5/16"-18 X 3/4 HH GR5
7	1205405	6	NUT 10-24 NYLOCK
8	1205600	14	NUT 1/4-20 HEX
9	1205620	5	NUT 1/4-20 NYLOCK
10	1205950	4	NUT 5/16-18 SERRATED FLANGE
11	1206210	1	NUT 3/8-16 NYLOCK
12	1209410	2	WASHER 1/4 FLAT
13	1209420	22	WASHER 1/4 SPLIT LOCK
14	1210020	4	WASHER 3/8 FLAT
15	1210060	1	WASHER .390 X .750 X .050 NYLON
16	1212300	3	STUD 1/4-20X 3/4(0420-12 X 1/4)HFH
17	1213239	8	PIN CLEVIS 5/16" X 2 1/4"
18	1214630	20	RIVET 3/16X.250 (SB-64)
19	1216340	8	RING RETAINING 5/16" ROUND PUSH ON
20	1217010	2	RETAINING RING "E" 5/8" BOWED--EXT
21	1217511	2	SPRING .625 OD X .075 WIRE C 10 LG
22	1220056	6	STANDOFF MOTOR 24 25
23	1602025	4	RUBBER BUMPER PAD 1/4 X 3/16 X 7/8
24	1612547	4	PLASTIC LIFTER CAM
25	1612568	2	WEAR PAD, PLASTIC DROP ROD BRKT
26	1612571	1	PLASTIC, BOLT HOLE COVER 906152001
27	1612669	1	RUBBER GROMMET 1/2" X 13/16" X 1/8"
28	1612730	5	GUIDE BUTTON 24
29	1820123	2	MOTOR 14NM DAEDONG RH
30	1910900	2	SLIDE 30" 475019 250LBS
31	3340298	1	BRKT LIFTER ARM RH
32	3340299	1	BRKT LIFTER ARM LH
33	3354223	2	GEAR SUPPORT STRAIGHT STEPWELL
34	3354224	1	GEAR SUPPORT CURVED STEPWELL
35	3354225	1	GEAR SUPPORT BEARING STEPWELL
36	3380121	1	LINKAGE DRIVE ASSY STEP WELL
37	3610176	1	FRAME SLIDER LOWER ELEC
38	3610177	1	FRAME SLIDER UPPER RISER
39	3610178	1	FRAME, INTERIOR SUPPORT
40	3610457	1	BRACKET FRONT END SUPPORT LH 29 7/8"
41	3610458	1	BRACKET FRONT END SUPPORT RH 29 7/8"
42	3610462	2	BRACKET ADAPTER SLIDE
43	3610569	1	CASING SHELL CASING WELDED
44	7201077	1	DROP ROD ASSY
45	7204517	1	0.625" SHAFT, MOTOR PLATE
46	1809867	1	WIRE HARNESS



PLACE PART NUMBER 1612571 (ITEM 26) ON THE BOTTOM OF CAN AFTER ASSEMBLY. ALIGN THE CUTOUTS WITH THE ADJUSTMENT BOLTS INDICATED ABOVE (ITEMS 3 AND 13)

ITEM	PART NUMBER	QTY	DESCRIPTION
1	1102015	1	BEARING 5/8" ID
2	1201390	6	SCREW #10-24 X 1 1/4 HWH SELFTAP
3	1203010	18	BOLT 1/4-20 X 1/2" HH GR.5
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10	1205950	4	NUT 5/16-18 SERRATED FLANGE
11	1206210	1	NUT 3/8-16 NYLOCK
12	1209410	2	WASHER 1/4 FLAT
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14	1210020	4	WASHER 3/8 FLAT
15	1210060	1	WASHER .390 X .750 X .050 NYLON
16	1212300	3	STUD 1/4-20X 3/4(0420-12 X 1/4)HFH
17	1213239	8	PIN CLEVIS 5/16" X 2 1/4"
18	1214630	20	RIVET 3/16X.250 (SB-64)
19	1216340	8	RING RETAINING 5/16" ROUND PUSH ON
20	1217010	2	RETAINING RING "E" 5/8" BOWED--EXT
21	1217511	2	SPRING .625 OD X .075 WIRE C 10 LG
22	1220056	6	STANDOFF MOTOR 24 25
23	1602025	4	RUBBER BUMPER PAD 1/4 X 3/16 X 7/8
24	1612547	4	PLASTIC LIFTER CAM
25	1612568	2	WEAR PAD, PLASTIC DROP ROD BRKT
26	1612571	1	PLASTIC, BOLT HOLE COVER 906152001
27	1612669	1	RUBBER GROMMET 1/2" X 13/16" X 1/8"
28	1612730	5	GUIDE BUTTON 24
29	1820123	2	MOTOR 14NM DAEDONG RH
30	1910900	2	SLIDE 30" 475019 250LBS
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33	3354223	2	GEAR SUPPORT STRAIGHT STEPWELL
34	3354224	1	GEAR SUPPORT CURVED STEPWELL
35	3354225	1	GEAR SUPPORT BEARING STEPWELL
36	3380121	1	LINKAGE DRIVE ASSY STEP WELL
37	3610176	1	FRAME SLIDER LOWER ELEC
38	3610177	1	FRAME SLIDER UPPER RISER
39	3610178	1	FRAME, INTERIOR SUPPORT
40	3610457	1	BRACKET FRONT END SUPPORT LH 29 7/8"
41	3610458	1	BRACKET FRONT END SUPPORT RH 29 7/8"
42	3610462	2	BRACKET ADAPTER SLIDE
43	3610569	1	CASING SHELL CASING WELDED
44	7201077	1	DROP ROD ASSY
45	7204517	1	0.625" SHAFT, MOTOR PLATE
46	1809867	1	WIRE HARNESS