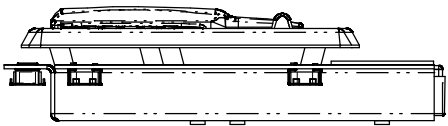
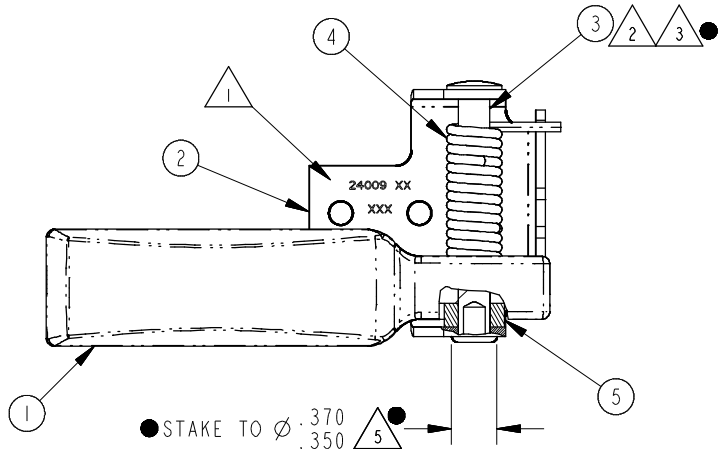


PART NUMBER	ITEM 1 HANDLE (QTY)	ITEM 2 RETAINER (QTY)	ITEM 3 RIVET (QTY)	ITEM 4 SPRING (QTY)	ITEM 5 WASHER (QTY)	ITEM 6 BEZEL (QTY)	ITEM 7 SCREW (QTY)	ITEM 8 LEVER (QTY)	ITEM 9 BRACKET (QTY)	ITEM 10 MOUNT,BRKT (QTY)	ITEM 11 RIVET (QTY)	ITEM 12 RETAINER NUT (QTY)	FINISH (FOR REFERENCE ONLY)
24009-01	21427-01 (1)	11293-16 (1)	80984-15 (1)	39487-01 (1)	80985 (1)	21429-02 (1)	80986-40 (2) (8-18X.625)	80978-01 (1)	11294-16 (1)	23765-01 (1)	80601-15 (4)	17317-01 (5) (1/4-20 UNC)	PAINT, BLACK, LOW GLOSS PER ES-105

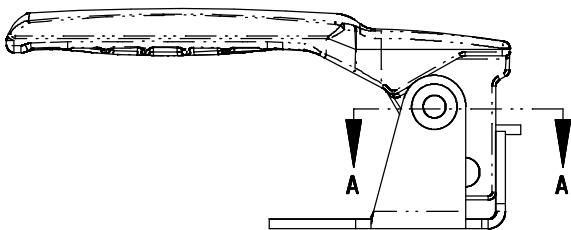
REVISION	ECN	ECN BY	DESCRIPTION
2	39340	JSM 2016-04-18	ADDED NOTE TO ITEM 8, ITEM 5:80895 WAS 80895-00 UPDATED TITLE BLOCK
3	60856	NJB 10.1.20	UPDATED DRAWING FORMAT;ADDED FLAGNOTE 9,STAKE DIM;REMOVED ITEM 13,FLAGNOTE 4;MOVED DESCR TO TITLE BLOCK;ITEM 4: 39487-01 WAS 22527-01;ITEM 11:80601-15 WAS 17316-01



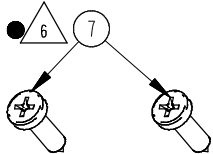
STAKE VIEW
SCALE 0.50



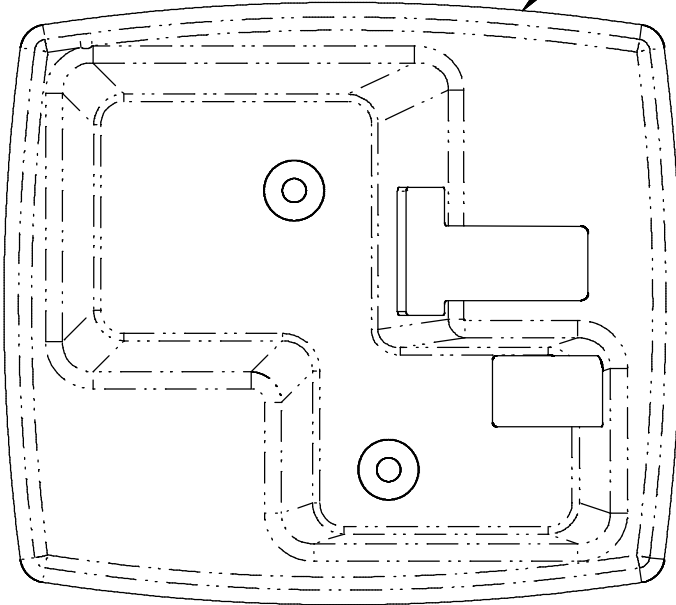
SECTION A-A



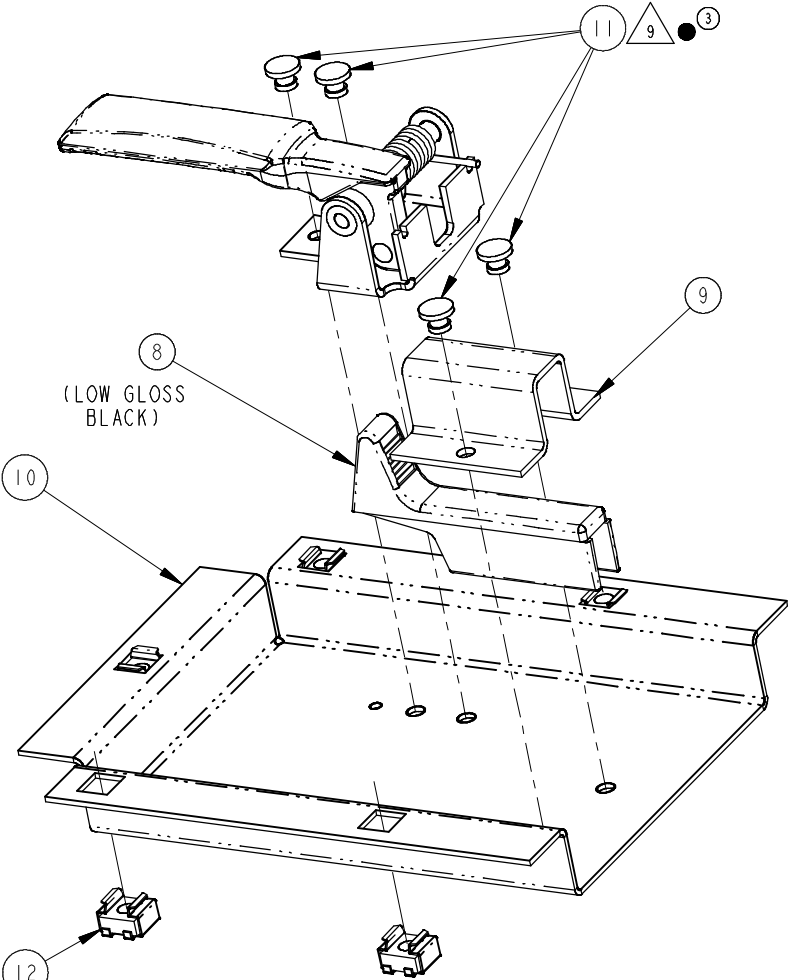
MOUNTING BRACKET (ITEM 10),
LEVER (ITEM 8),BRACKET (ITEM 9),
AND RIVETS (ITEMS 11 AND 12) NOT SHOWN



(SCREWS)



(BEZEL)



ISO VIEW
SCALE 0.75

(HANDLE ASSEMBLY)

NOTES: UNLESS OTHERWISE SPECIFIED;

- 1 STAMP RETAINER (ITEM 2) WITH PART NUMBER AND DATE CODE PER ES-121. LOCATE APPROXIMATELY AS SHOWN.
- 2 APPLY ALPHA 2000 TO Ø.250 OF RIVET (ITEM 3) BEFORE ASSEMBLY.
- 3 RIVET (ITEM 3) MAY BE INSTALLED FROM EITHER SIDE OF RETAINER (ITEM 2).
- 5 STAKE END OF RIVET:AVOID EXCESSIVE STAKING FORCE RESULTING IN EXCESSIVE DEFORMATION OF RETAINER (ITEM 2).
- 6 SEAL SCREWS (ITEM 7) IN CORNER OF BAG.
- 7 SEAL BEZEL (ITEM 6) IN BOTTOM OF BAG.
- 8 SEAL HANDLE ASSEMBLY IN TOP OF BAG.
- 9 RIVETS (ITEM 11) MUST NOT SPIN AFTER STAKING.

● INDICATES REQUIRED ASSEMBLY INFORMATION. UOS: THE -00 VERSION SHALL BE THE UNFINISHED VERSION OF PART SHOWN. UOS: ALL DIMENSIONS APPLY BEFORE COATING. (ASME Y14.5M, sec. 2.4.1)				TriMark 500 Bailey Avenue P. O. Box 350 New Hampton, Iowa 50659 U.S.A. Tel: 641-394-3188 Fax: 641-394-2392			
TOLERANCES UNLESS OTHERWISE SPECIFIED (UOS) ASME Y14.5M-1994 INCH MILLIMETER X.X = ±.1 X = ±.3 X.XX = ±.03 X.X = ±.8 X.XXX = ±.010 X.XX = ±.25 ANGLES X° = ±3° X.X° = ±1.0° X.XX° = ±.50°				This drawing and the information contained herein is the property of TriMark Corporation and shall not be used for any purpose without our written consent.			
DO NOT SCALE DRAWING		DRAWN BY BJP 2006-06-28		DESCRIPTION 030-1425,LGB,RH,INSBZL,MNLLK			
REF: T/M OP 4-20-2 FOR SUP. QUALITY REQ. REF: T/M OP 4-20-3 FOR INT. QUALITY REQ.		CHECKED BY KPE 2006-06-28		SIZE C SCALE 1.00 SHEET 1/1 PART NUMBER 24009			
PART WEIGHT (0.57 LB)		SURFACE AREA (125.74 IN ²)					
PROJECT 03086		PRODUCT CODE C32 (030-1425)					
CUSTOMER		CUSTOMER PART NUMBER					