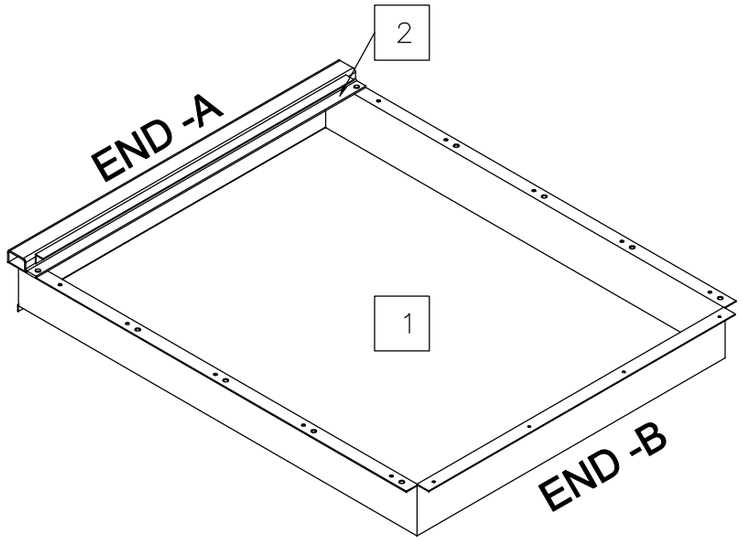
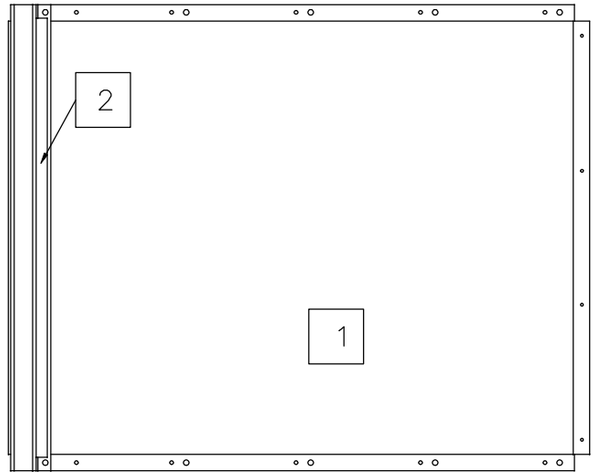
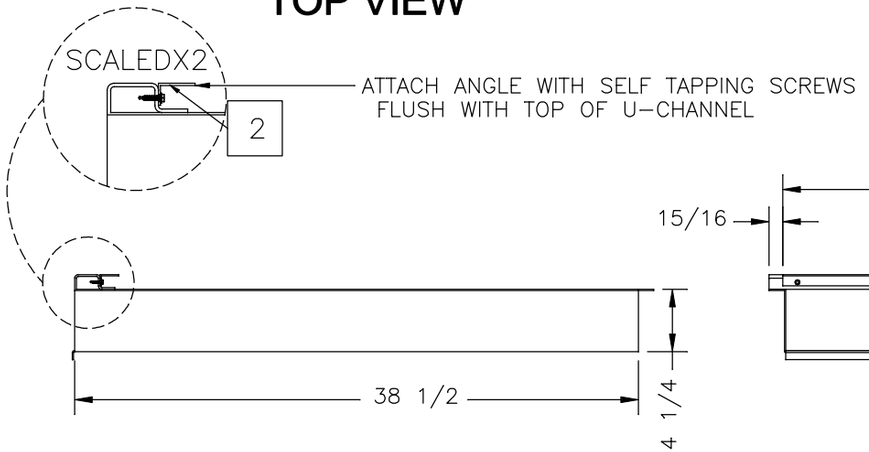
| ITEM # | QTY | NEWMAR # | DESCRIPTION |
|---|---|---|---|
| 1 | 1 | 136768 | COVER STEP SLIDING 32" |
| 2 | 1 | 157651 | ANGLE STEEL 3/4X1-1/4X30 14GA |

SEE PAGE 2 FOR TILE AND CNC INFORMATION

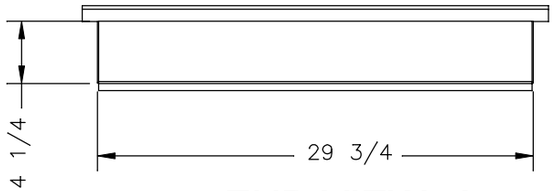


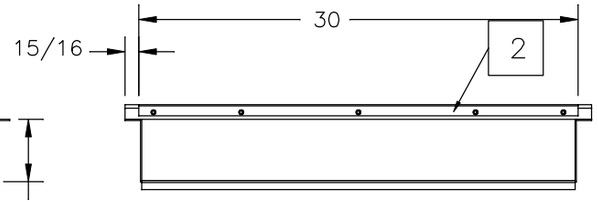

TOP VIEW




SIDE VIEW




END VIEW -A

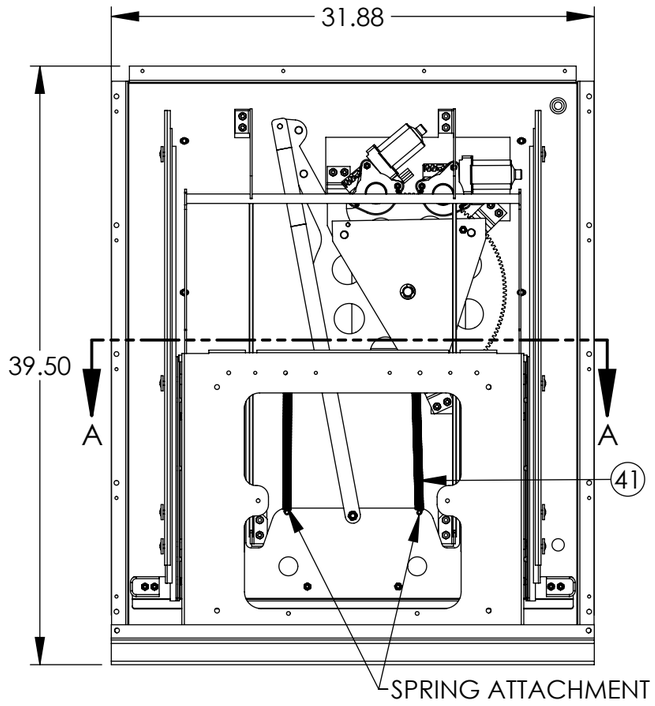


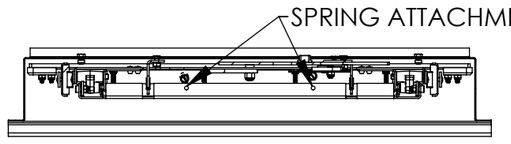

END VIEW -B

PART #136768 IS SHOWN WITHOUT MECHANISM

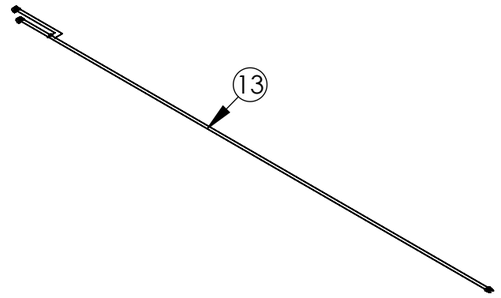
| | | | | | | |
|---|---|---|---|---|---|---|
| NEWMAR CORP<br>P.O. Box 30,<br>Nappanee, IN. 46550 | Model: SSCC (SEE INDEX) | Sheet 1 OF 2 | Drawn by: H. Y. | Checked by: E. C. | Revision: PAGE 1 & 2 PART 157651 ILO 153558,2021(ECO 901) | By: H. Y. |
| | | | | | | Date:MN 2/2/21 |
| UNITS: INCHES | Title: COVER STEP SLIDING 32 | I.D. # 2020\CC\FRAME\PARTS\MISC4032 | Date: 3/5/20 | Date: 3/9/20 | Revision: NEW DRAWING FOR 2020 (ECO #698) | By: E. C. |
| TITLE BLOCK: 1TB | | | | | | Date:EC 3/9/20 |

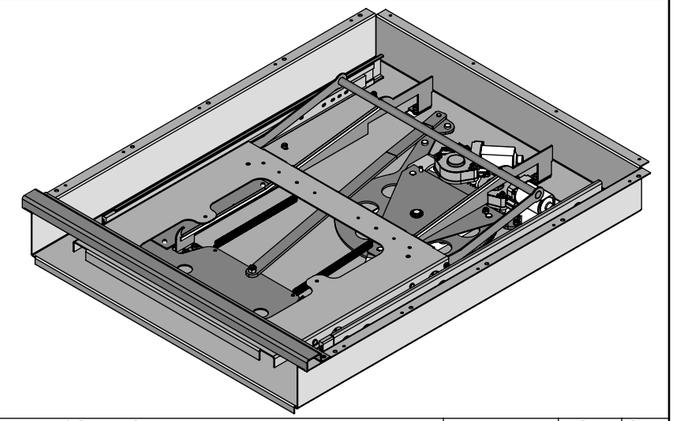
| REV | DATE | DESCRIPTION | CA | DWR | APVD |
|---|---|---|---|---|---|
| G | 3/9/2017 | UPDATED PART CONFIGS ON PRINT, REPLACED XMZ 373829 WITH SUB ASSY 379791 | CA-0069373 | SKW | AG |
| H | 5/9/2017 | link balloons so bom | CA-0075696 | SKW | JL |
| J | 6/13/2017 | UPDATED ASSEMBLY TO SHOW DESCRIPTION OF 4055681 | CA-0079439 | LDV | JL |
| K | 6/26/2018 | ADDED VIEWS, FIXED MATES & EXPLODED VIEWS | CA-0111626 | RAW | TC |




SECTION A-A



| ITEM | PART NO. | CONFIG | DESCRIPTION | NAME | GA | QTY. |
|---|---|---|---|---|---|---|
| 1 | 368388 | Default | SLIDE 30" 477019 250LBS (1910900) | SA | | 2 |
| 2 | 379508 | Default | GEAR SUPPORT STRAIGHT STEPWELL ASSEM | SA | | 2 |
| 3 | 379791 | Default | GEAR SUPPORT CURVED STEPWELL ASSEM | SA | | 1 |
| 4 | 405406 | Default | SA WELDMENT ELEC STEP COVER OUTER ENCLOSURE 39.50 X 31.88 GEN II | SA | | 1 |
| 5 | 405585 | Default | TOP TRAY WELDMENT | SA | | 1 |
| 6 | 405594 | Default | INNER ENCLOSURE ASSY | SA | | 1 |
| 7 | 405628 | Default | SA WELDMENT ELE STEP COVER PIVOT ARM 39.50 X 31.88 GEN II | SA | | 1 |
| 8 | 405629 | Default | LINKAGE DRIVE ASSY STEP WELL | SA | | 1 |
| 9 | 370828 | Default | PLASTIC LIFTER CAM (1612547) | | | 4 |
| 10 | 672863 | Default | SHOULDER BOLT - 5/16 X 0.25 - 1/4-20, BLKOXD SCH ST | | | 2 |
| 11 | 252528 | Default | WASHER - .281 ID X 1.000 OD X .125, ZINC PLATED | . | NA | 8 |
| 12 | 370831 | Default | RUBBER GROMMET 1/2" X 13/16" X 1/8" (1612669) | . | . | 1 |
| 13 | 370832 | Default | WIRE HARN ELEC STEP COVER DUAL MTR (NOT SHOWN) (1809867) | . | . | 1 |
| 14 | 376638 | Default | STEP WELL COVER SLIDE BLOCK (3010002506) | . | . | 2 |
| 15 | 405595 | 1 | ANGLE 29.09 X .63 X 1.48 PC BLACK | ANG | 1/4 | 1 |
| 16 | 405631 | 1 | ANGLE 28.70 X 3.49 X 1.13, PC BLACK | ANG | . | 1 |
| 17 | 405632 | 1 | ANGLE 28.70 X 3.49 X 1.13, PC BLACK | ANG | . | 1 |
| 18 | 362350 | Default | RIVET, BOE - BTNHD 1/4 X .063-.250 GR, BST ZN MST PLAIN | FASTEN | . | 8 |
| 19 | 369091 | Default | BOLT - 10 - 32 X 2 HWH ZN PTHD ST | FASTEN | | 6 |
| 20 | 376264 | Default | BOLT - 1/4 - 20 X 3/4 HEX GR5 ZN ST (1203040) | FASTEN | | 6 |
| 21 | 369112 | Default | NUT - #10 - 32 NYLOCK PLAIN (1205420) | FASTENER | . | 6 |
| 22 | 369296 | Installed | RIVET 3/16 X .250 (SB-64) (1214630) | FASTENER | | 16 |
| 23 | 373579 | Default | BOLT 3/8 X 3/8 SOC SHLDR SS (1203405) | FASTENER | | 1 |
| 24 | 375174 | Default | NUT - 1/4 - 20; NYLON INSERT LOCK NUT ZINC (15-1006) | FASTENER | | 12 |
| 25 | 375308 | Default | 0.625" SHAFT BOWED SHAFT RETAINING RING (1217010) | FASTENER | | 2 |
| 26 | 375922 | Default | BOLT; 1/4-20 X .500, HEX HEAD (1203010) | FASTENER | | 16 |
| 27 | 376092 | Default | NUT - 1/4 - 20 HEX ZN GR ST (1205600) | FASTENER | | 14 |
| 28 | 376094 | Default | NUT - 3/8 - 16; NYLON INSERT LOCK NUT ZINC | FASTENER | | 1 |
| 29 | 376162 | Default | 1/4 SPLIT LOCK WASHER (1209420) | FASTENER | | 22 |
| 30 | 376267 | Default | 1/4 SAE FLAT WASHER (1209410) | FASTENER | | 6 |
| 31 | 378290 | Default | PIN CLEVIS 5/16" X 2 1/4" (1213239) | FASTENER | | 4 |
| 32 | 405588 | Default | CLEVIS PIN - 5/16 X 1 1/2 USABLE LG ZN ST | FASTENER | | 4 |
| 33 | 405589 | Default | COTTER PIN - 1/16 X 1 1/8 ZN ST | FASTENER | | 4 |
| 34 | 405598 | Default | SCREW - 1/4-20 X 1 1/4 CSK ZN SCH FT ST | FASTENER | | 8 |
| 35 | 373830 | 1 | 10 1/8" X 11 1/8" PC BLACK (3354225) | PLT | 14 GA | 1 |
| 36 | 405574 | 1 | PLATE 16.13 X .82, PC BLACK | PLT | 12 | 2 |
| 37 | 369506 | Default | MOTOR 18NM DAEDONG RH PINION 9TOOTH | PURCH | | 2 |
| 38 | 369515 | Default | GUIDE BUTTON 24 ELECTRIC STEP (1612730) | PURCH | | 5 |
| 39 | 370850 | Default | 1 9/16" X 5/8" (7204531) | RD. STOCK | - | 1 |
| 40 | 366059 | Default | BEARING 5/8" ID (1102015) | SMALL PART | | 6 |
| 41 | 370824 | Default | SPRING .63 OD X .07 WIRE C 10 LG | SPRING | | 2 |
| 42 | 369198 | Default | STANDOFF MOTOR 24 25 1220056 | SUB ASSY | | 6 |
| 43 | 370825 | Default | RUBBER BUMPER PAD; 1/4" X 3/16" X 7/8" (1602025) | WEAR | | 6 |
| 44 | 370829 | 022563 | WEAR PAD,22.563 PLASTIC DROP ROD BRKT | WP | | 2 |
| 45 | 405568 | 1 | XMC 16.13 X 23.10 X 1.06 X 1.06 PC BLACK | XMC | 12 | 1 |
| 46 | 405584 | 1 | XMC 12.00 X 1.52 X 2.50 X 1.25, PC BLACK | XMC | | 2 |

TITLE:

# STEP COVER ELEC POWERED POPUP 39.50 X 31.88 GEN II

| | |
|---|---|
| REFERENCE NUMBER: | |
| MATERIAL TYPE: | |
| SURFACE QUALITY: | |
| DECIMAL: | |
| FINISH GOOD WEIGHT: | 129.37 |
| BLANK WEIGHT: | |
| BLANK SIZE: | |

UNLESS OTHERWISE SPECIFIED
1. ALL DIMENSIONS ARE IN INCHES
2. BREAK SHARP EDGES & DEBURR
3. MATERIAL & FINISH TO BE AS NOTED OR SUBSTITUTED WITH AN APPROVED AND TESTED EQUIVALENT

FILLETS R.015 | FINISH √

THIRD ANGLE PROJECTION

TOLERANCES (EXCEPT AS NOTED)

DECIMAL .X ±.1
.XX ±.03
.XXX ±.015

FRACTIONAL ±1/16

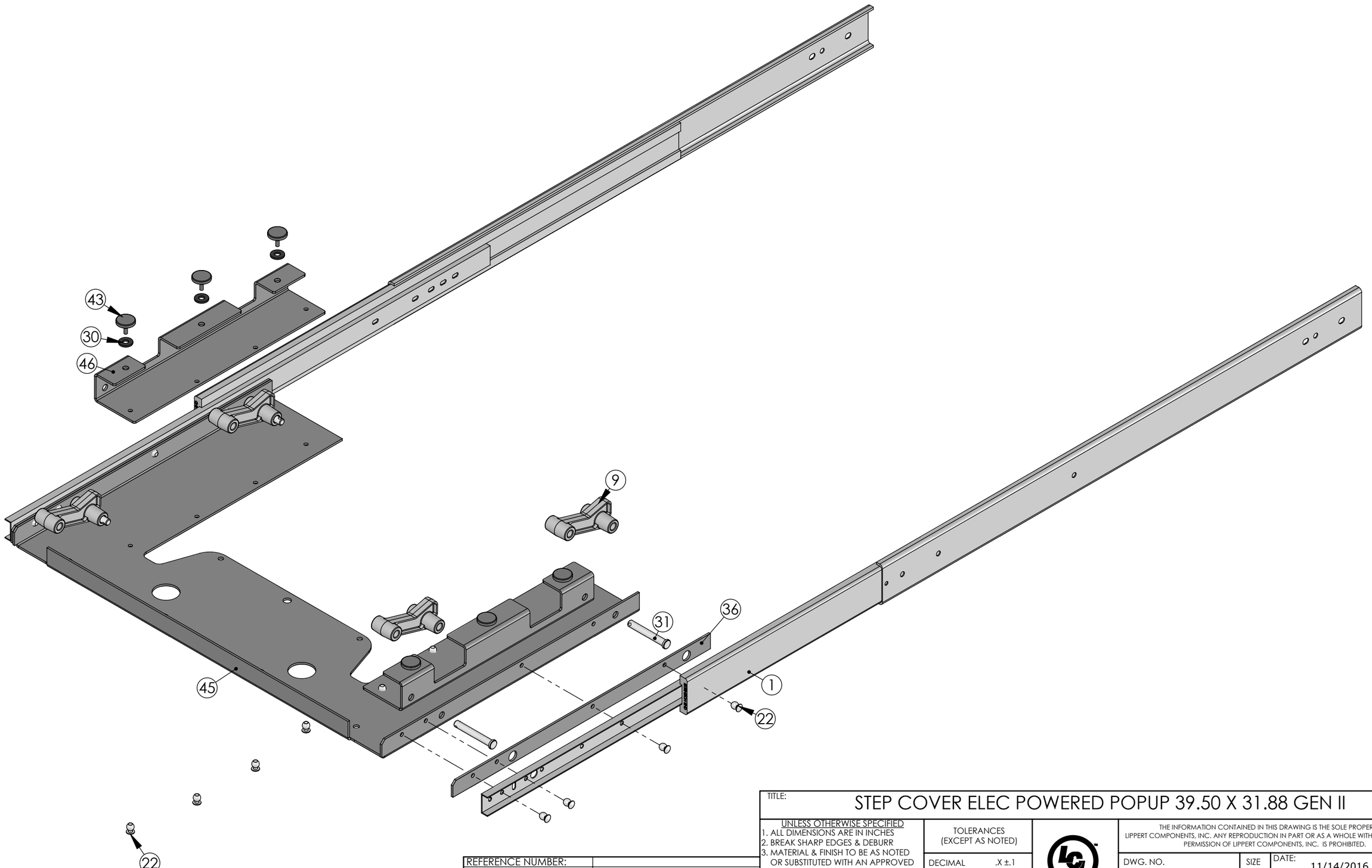
ANGULAR ±1°

LIPPERT COMPONENTS™



| DWG. NO. | SIZE | DATE | REV. |
|---|---|---|---|
| 405212 | B | 11/14/2016 | K |
| | | SCALE: 1:10 | |

| DRAWN BY | CHECKED BY | APPROVED BY | SHEET | OF |
|---|---|---|---|---|
| RAW | RAW | | 1 | 6 |




| | |
|---|---|
| REFERENCE NUMBER: | |
| MATERIAL TYPE: | |
| SURFACE QUALITY: | |
| DECIMAL: | |
| FINISH GOOD WEIGHT: | 129.37 |
| BLANK WEIGHT: | |
| BLANK SIZE: | X |

TITLE: STEP COVER ELEC POWERED POPUP 39.50 X 31.88 GEN II

UNLESS OTHERWISE SPECIFIED
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FILLETS R.015 FINISH √

THIRD ANGLE PROJECTION

TOLERANCES (EXCEPT AS NOTED)

DECIMAL .X ±.1 .XX ±.03 .XXX ±.015

FRACTIONAL ±1/16

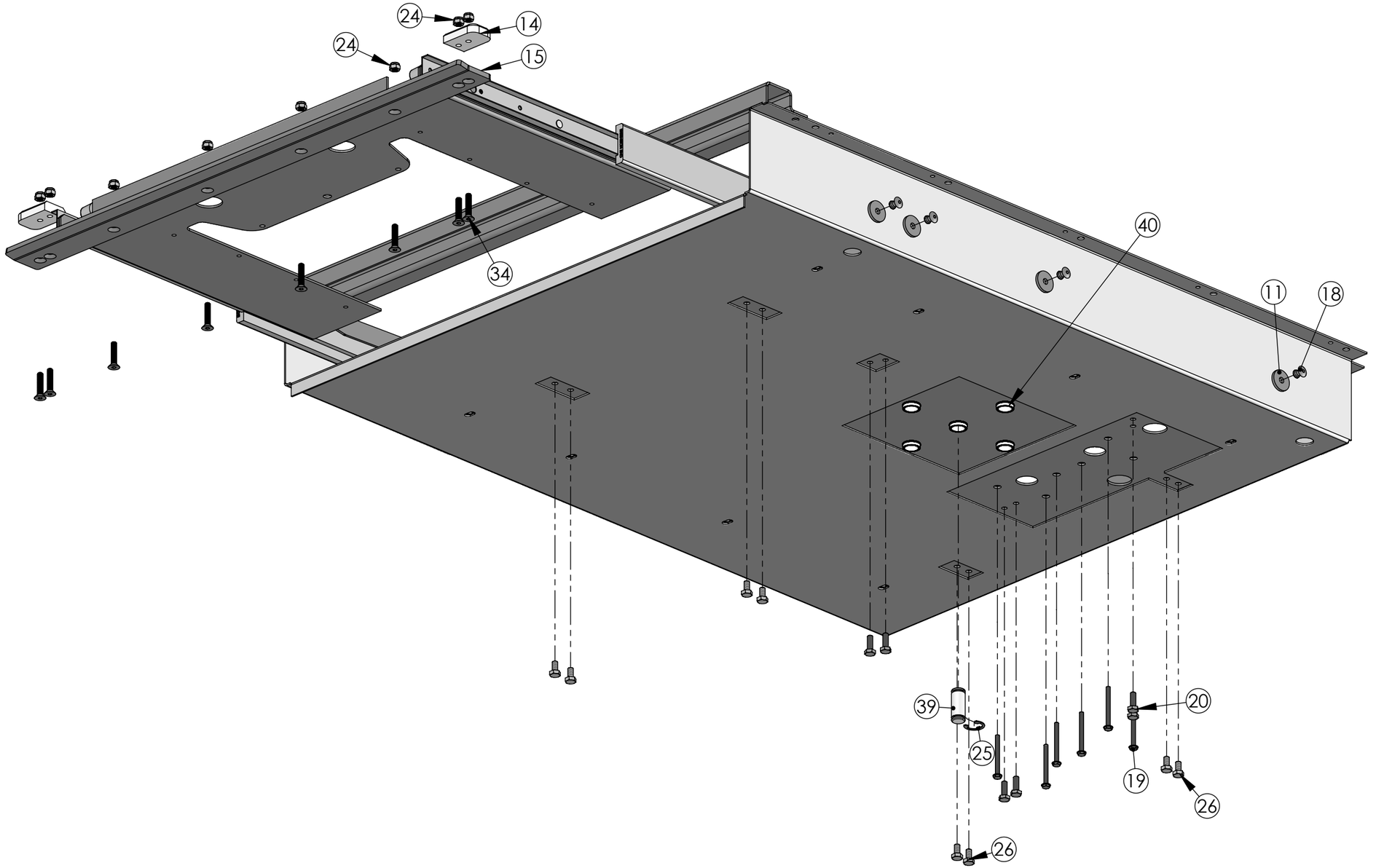
ANGULAR ±1°

LIPPERT COMPONENTS



| DWG. NO. | SIZE | DATE: | REV. |
|---|---|---|---|
| 405212 | B | 11/14/2016 | K |
| | | SCALE: 1:4 | |

| DRAWN BY | CHECKED BY | APPROVED BY | SHEET | OF |
|---|---|---|---|---|
| RAW | RAW | | 2 | 6 |




| | |
|---|---|
| REFERENCE NUMBER: | |
| MATERIAL TYPE: | |
| SURFACE QUALITY: | |
| DECIMAL: | |
| FINISH GOOD WEIGHT: | 129.37 |
| BLANK WEIGHT: | |
| BLANK SIZE: | X |

TITLE:

# STEP COVER ELEC POWERED POPUP 39.50 X 31.88 GEN II

UNLESS OTHERWISE SPECIFIED
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2. BREAK SHARP EDGES & DEBURR
3. MATERIAL & FINISH TO BE AS NOTED OR SUBSTITUTED WITH AN APPROVED AND TESTED EQUIVALENT

FILLETS R.015 | FINISH √

THIRD ANGLE PROJECTION

TOLERANCES (EXCEPT AS NOTED)

DECIMAL .X ±.1 .XX ±.03 .XXX ±.015

FRACTIONAL ±1/16

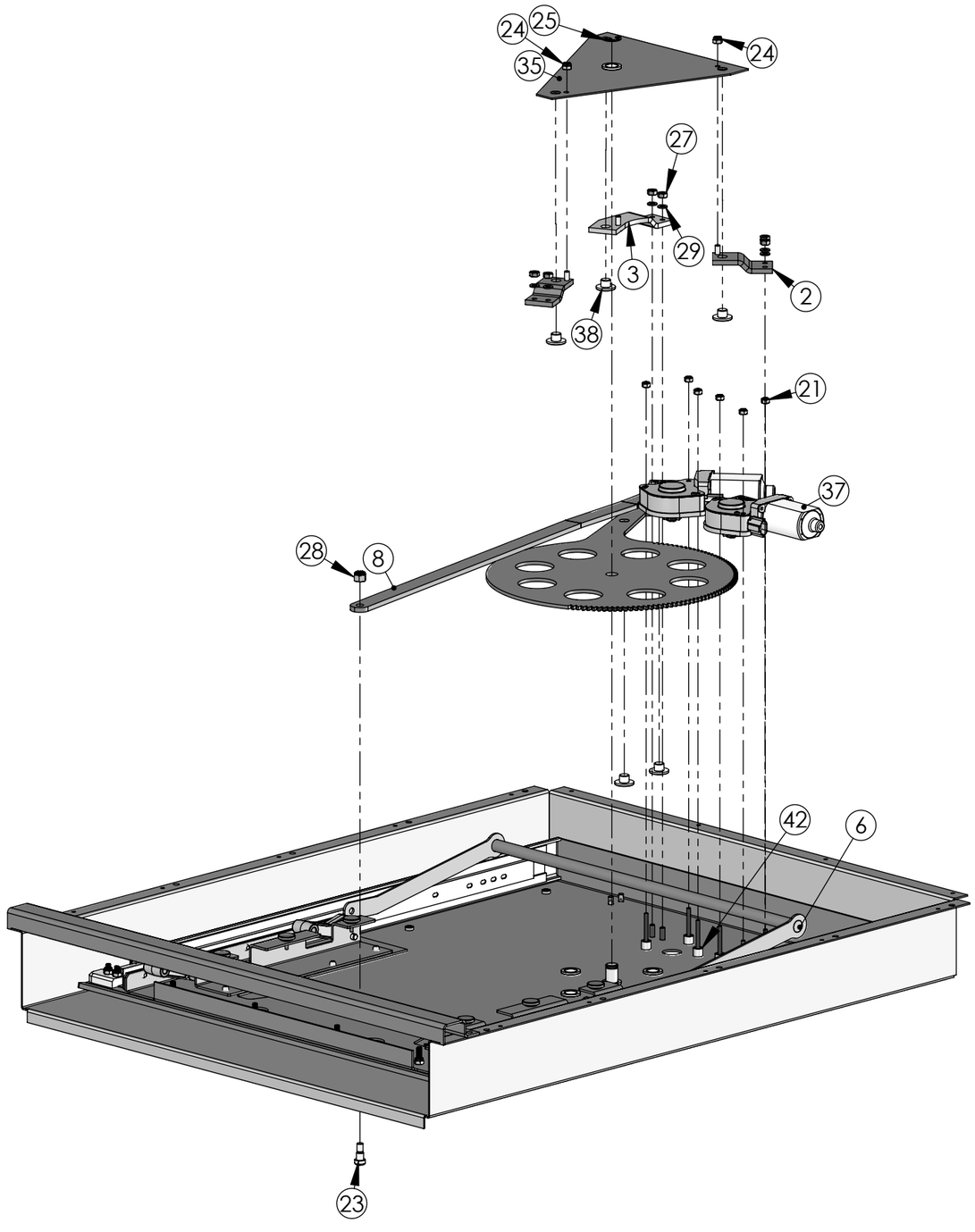
ANGULAR ±1°

LIPPERT COMPONENTS™



| DWG. NO. | SIZE | DATE: | REV. |
|---|---|---|---|
| 405212 | B | 11/14/2016 | K |
| | | SCALE: 1:5 | |

| DRAWN BY | CHECKED BY | APPROVED BY | SHEET | OF |
|---|---|---|---|---|
| RAW | RAW | | 3 | 6 |




| | |
|---|---|
| REFERENCE NUMBER: | |
| MATERIAL TYPE: | |
| SURFACE QUALITY: | |
| DECIMAL: | |
| FINISH GOOD WEIGHT: | 129.37 |
| BLANK WEIGHT: | |
| BLANK SIZE: | X |

TITLE: STEP COVER ELEC POWERED POPUP 39.50 X 31.88 GEN II

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2. BREAK SHARP EDGES & DEBURR
3. MATERIAL & FINISH TO BE AS NOTED OR SUBSTITUTED WITH AN APPROVED AND TESTED EQUIVALENT

FILLETS R.015 | FINISH √

THIRD ANGLE PROJECTION

TOLERANCES (EXCEPT AS NOTED)

DECIMAL .X ±.1
.XX ±.03
.XXX ±.015

FRACTIONAL ±1/16

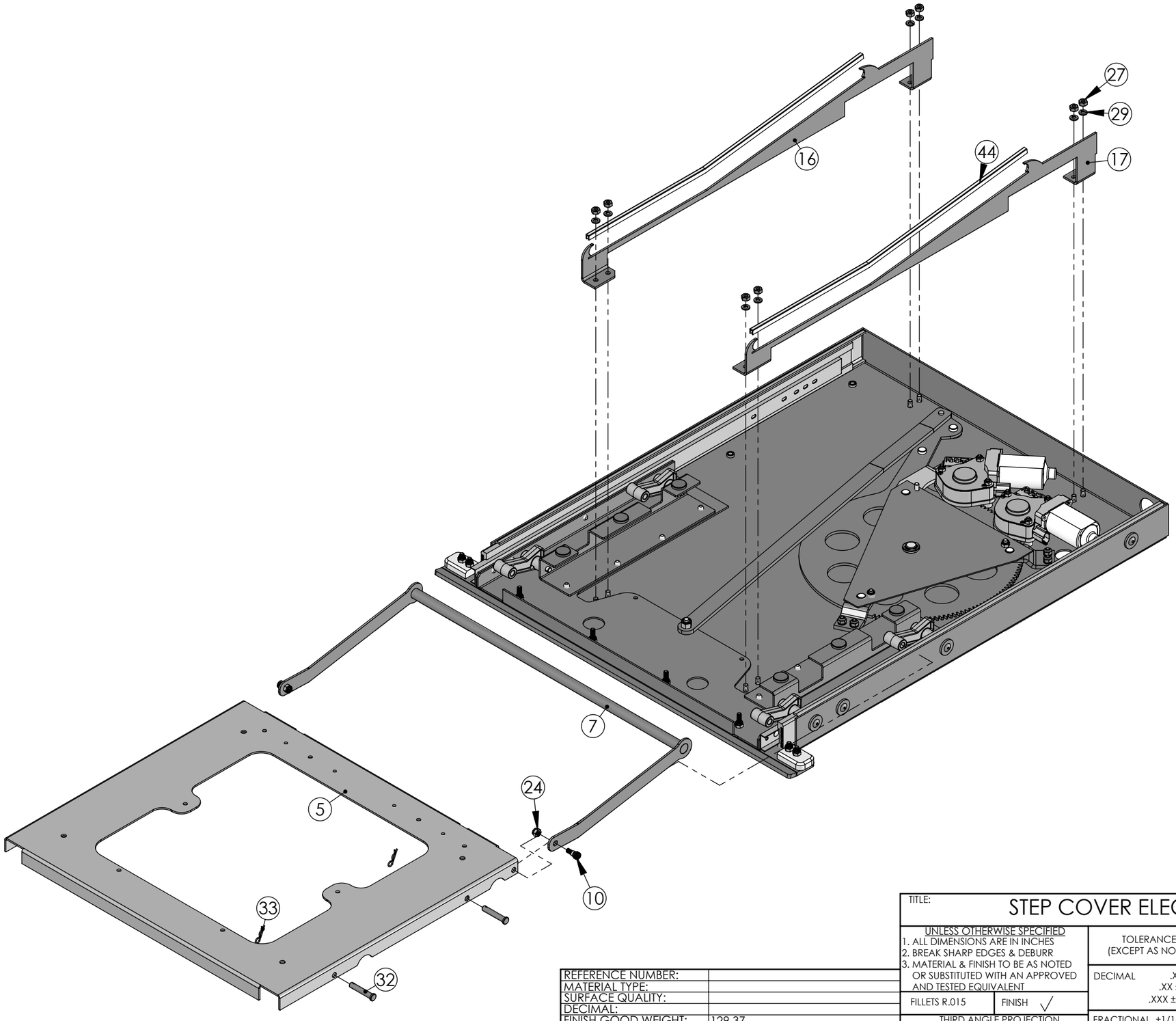
ANGULAR ±1°

LIPPERT COMPONENTS™



| DWG. NO. | SIZE | DATE: | REV. |
|---|---|---|---|
| 405212 | B | 11/14/2016 | K |
| | | SCALE: 1:7 | |

| DRAWN BY | CHECKED BY | APPROVED BY | SHEET | OF |
|---|---|---|---|---|
| RAW | RAW | | 4 | 6 |




| | |
|---|---|
| REFERENCE NUMBER: | |
| MATERIAL TYPE: | |
| SURFACE QUALITY: | |
| DECIMAL: | |
| FINISH GOOD WEIGHT: | 129.37 |
| BLANK WEIGHT: | |
| BLANK SIZE: | X |

TITLE: STEP COVER ELEC POWERED POPUP 39.50 X 31.88 GEN II

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FILLETS R.015 FINISH √

THIRD ANGLE PROJECTION

TOLERANCES (EXCEPT AS NOTED)

DECIMAL .X ±.1 .XX ±.03 .XXX ±.015

FRACTIONAL ±1/16

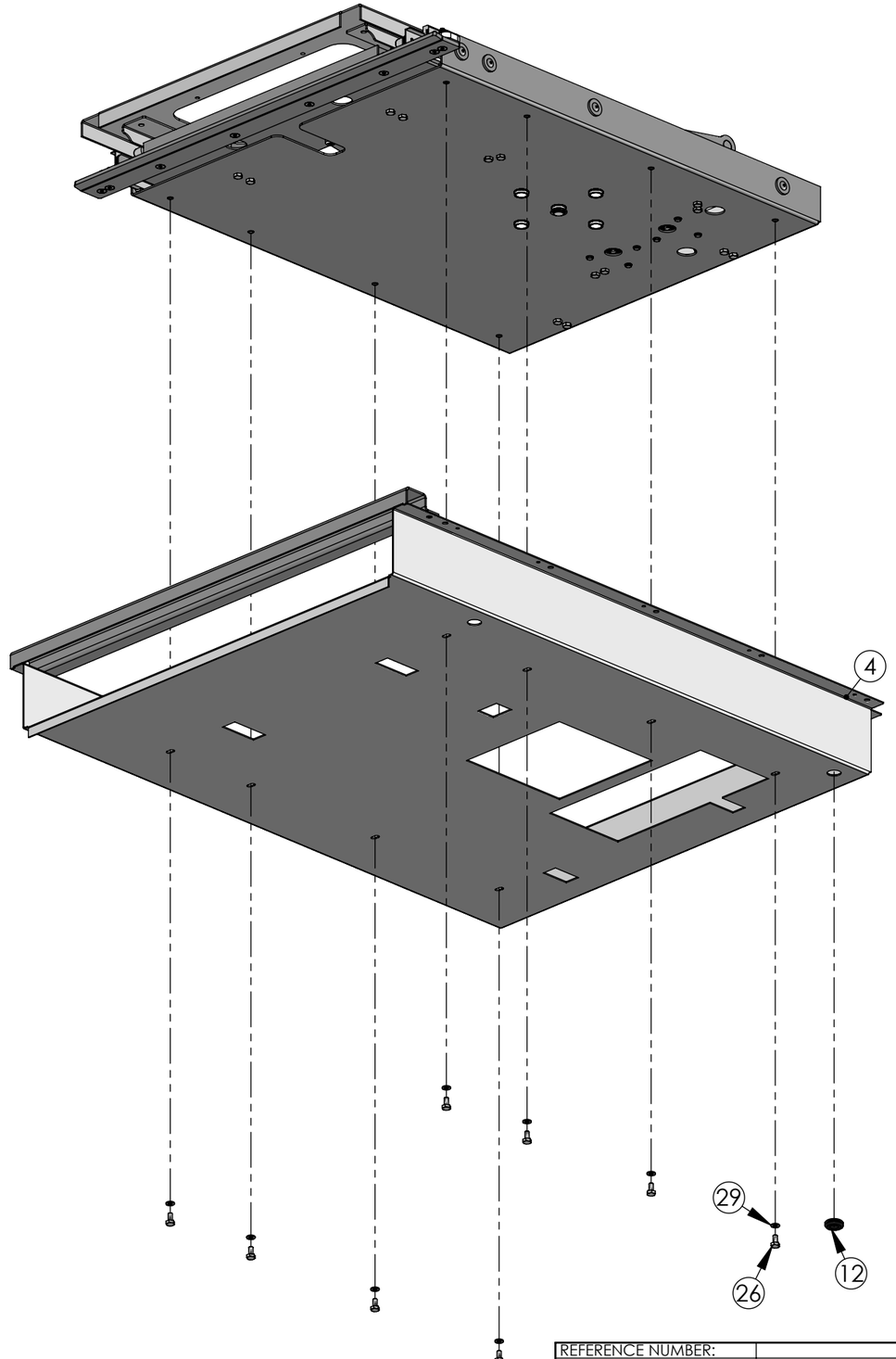
ANGULAR ±1°

LIPPERT COMPONENTS™



| DWG. NO. | SIZE | DATE: | REV. |
|---|---|---|---|
| 405212 | B | 11/14/2016 | K |
| | | SCALE: 1:6 | |

| DRAWN BY | CHECKED BY | APPROVED BY | SHEET | OF |
|---|---|---|---|---|
| RAW | RAW | | 5 | 6 |




| | |
|---|---|
| REFERENCE NUMBER: | |
| MATERIAL TYPE: | |
| SURFACE QUALITY: | |
| DECIMAL: | |
| FINISH GOOD WEIGHT: | 129.37 |
| BLANK WEIGHT: | |
| BLANK SIZE: | X |

TITLE: STEP COVER ELEC POWERED POPUP 39.50 X 31.88 GEN II

UNLESS OTHERWISE SPECIFIED
1. ALL DIMENSIONS ARE IN INCHES
2. BREAK SHARP EDGES & DEBURR
3. MATERIAL & FINISH TO BE AS NOTED OR SUBSTITUTED WITH AN APPROVED AND TESTED EQUIVALENT

FILLETS R.015 | FINISH √

THIRD ANGLE PROJECTION

TOLERANCES (EXCEPT AS NOTED)

DECIMAL .X ±.1 .XX ±.03 .XXX ±.015

FRACTIONAL ±1/16

ANGULAR ±1°

LIPPERT COMPONENTS™



| DWG. NO. | SIZE | DATE: | REV. |
|---|---|---|---|
| 405212 | B | 11/14/2016 | K |
| | | SCALE: 1:8 | |

| DRAWN BY | CHECKED BY | APPROVED BY | SHEET | OF |
|---|---|---|---|---|
| RAW | RAW | | 6 | 6 |