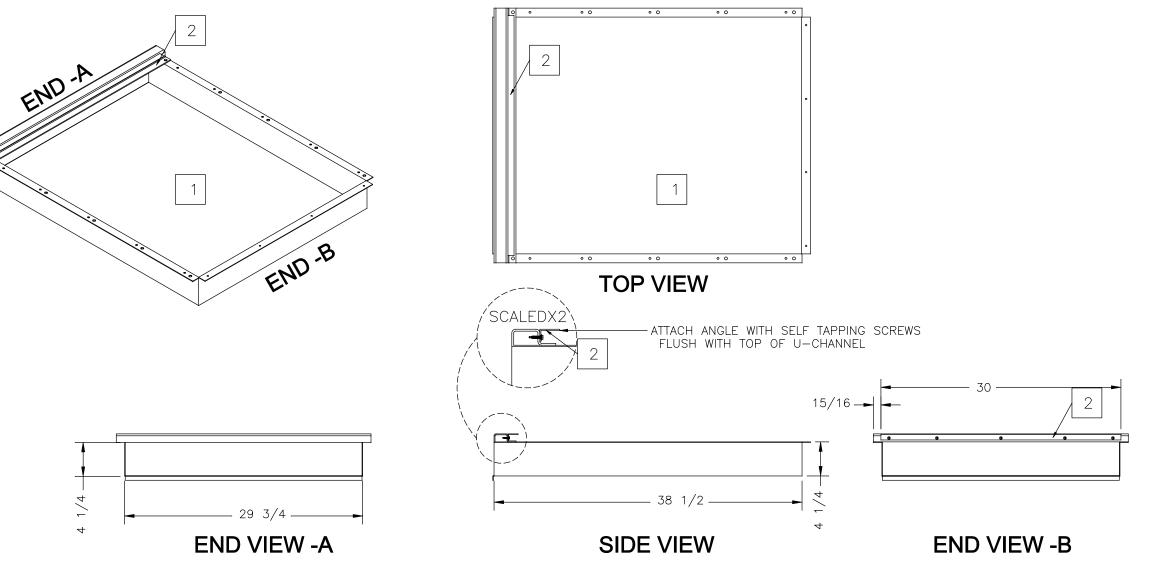
ITEM #	QTY	NEWMAR #	DESCRIPTION
1	1	136768	COVER STEP SLIDING 32"
2	1	157651	ANGLE STEEL 3/4X1-1/4X30 14GA

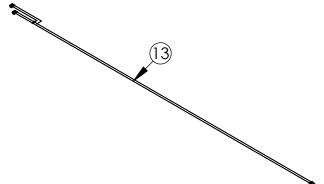
SEE PAGE 2 FOR TILE AND CNC INFORMATION



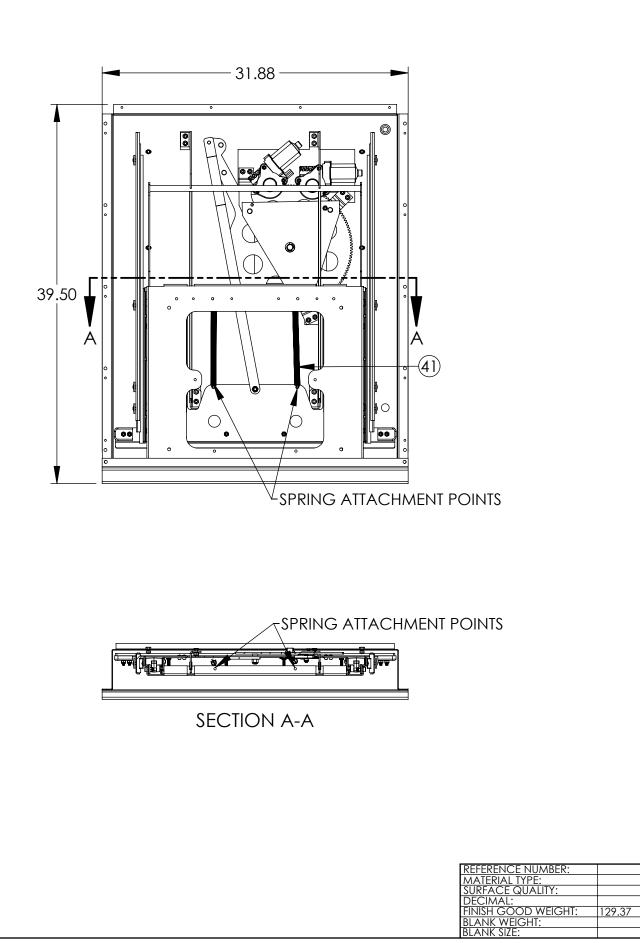
PART #136768 IS SHOWN WITHOUT MECHANISM

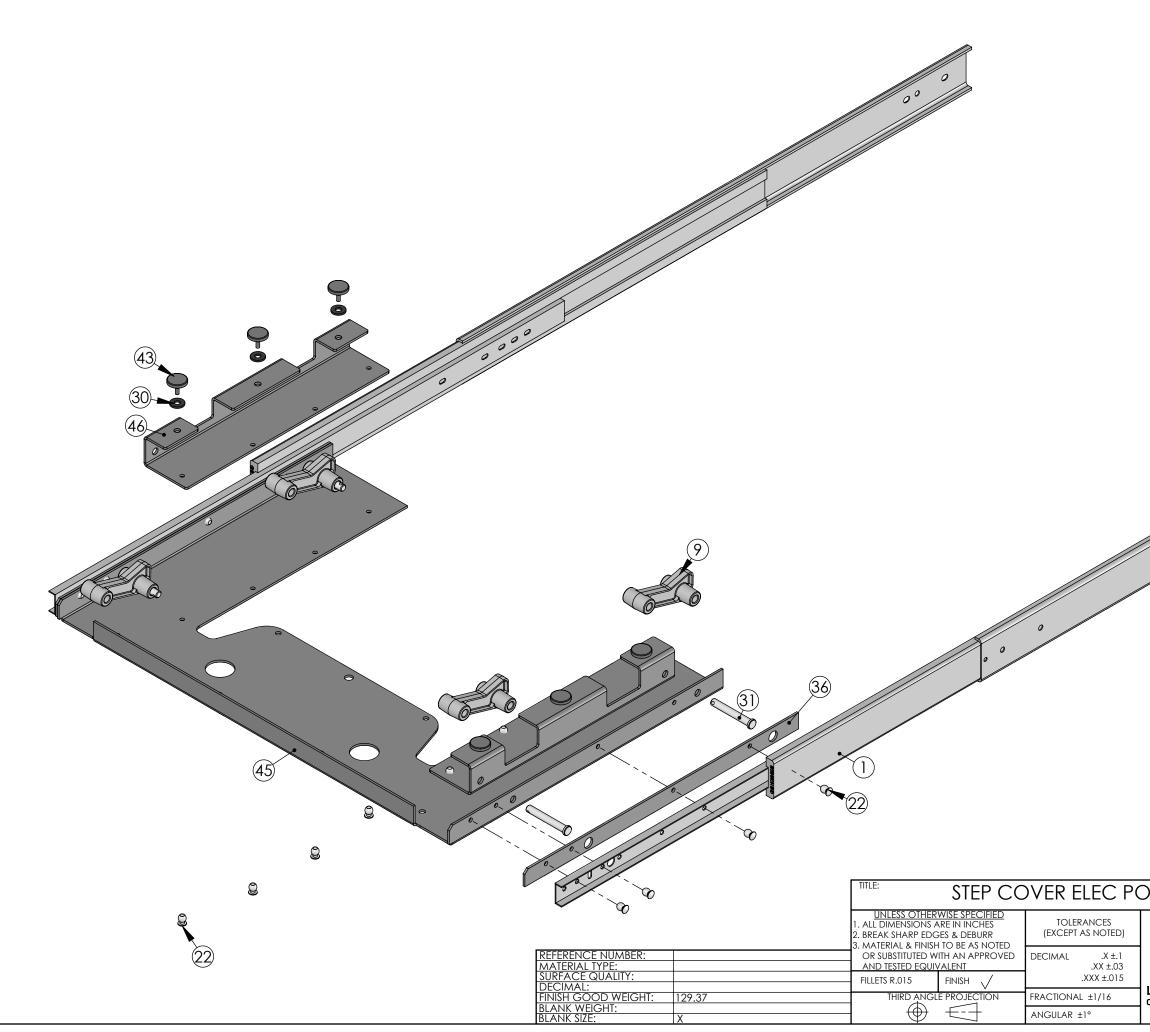
NEWMAR CORP	Model:		Drawn by:	Checked by:	Revision: PAGE 1 & 2 PART 157651 ILO 153558,2021(ECO 901)	Ву: Н. Ү.
P.O. Box 30, Nappanee, IN. 46550	SSCC (SEE INDEX)	1 OF 2	Н. Ү.	E. C.		Date:MN 2/2/21
	Title:	I.D. # 2020\	Date:		Revision: NEW DRAWING FOR 2020 (ECO #698)	By: E. C.
UNITS: INCHES TITLE BLOCK: 1TB	COVER STEP SLIDING 32	CC\FRAME\PARTS\ MISC4032	3/5/20	3/9/20		Date:EC 3/9/20

REV	/ DA	TE	DESCRIPTION CA D					DWR	A	PVD		
G	3/9/	2017	UPDA	TED PART CONFIGS O	N PRINT, REPLAC 3 ASSY 379791	CED XMZ 3	73829 WITH	0	CA-0069373	SKW		AG
Н	5/9/2	2017			balloons so bom				CA-0075696	SKW	'	JL
J		/2017	U	PDATED ASSEMBLY TO				-	CA-0079439	LDV		JL
K	6/26	/2018		ADDED VIEWS, FIXE	D MATES & EXPL	ODED VIE	WS	0	CA-0111626	RAW		тс
×												
									1			
ITEM	PART NO.	CONFIC			DESCRIPTIC 30" 477019 250L	DN BS (19100	001			. <u>ME</u> A	GA	QTY. 2
2	368388			GEAR SUP	<u>30 477019 250L</u> PORT STRAIGHT	STEPWFII	ASSEM			A A		$\frac{2}{2}$
3	379791	Default	•	GEAR SUF	PORT CURVED S	STEPWELL /	ASSEM		S	A		1
4	405406	Default		VELDMENT ELEC STEP			<u>RE 39.50 X 31</u>	<u>.88 G</u>		A		1
5	405585 405594			1	<u>TOP TRAY WELE</u> NNER ENCLOSU	DE ASSV				A		
6		Default Default	+	SA WELDMENT ELE S	INNER EINCLOSU	<u>KE ASSI</u> NT ARM 39	50 X 31 88 C			A A		
8	405629	Default	+	JA WELDIVILINI ELE J	AGE DRIVE ASS'	Y STEP WEI	<u></u>			A		
9	370828			PLA	STIC LIFTER CAN	1612547	<u></u>		ŭ			4
10	672863			SHOULDER BOL	[ - 5/16 X 0.25 - 1	/4-20, BLK	(oxd sch si	Γ				2
11	252528	Default			1 ID X 1.000 OD						NA	8
12	370831				MMET 1/2" X 13/			000/7		•	•	
13	370832 376638	Default Default		VIRE HARN ELEC STEP	COVER DUAL A			<u>J786/</u>	)	•	•	$\frac{1}{2}$
15	405595	1		ANGI	E 29.09 X .63 X 1	<u> 48 PC BLA</u>	<u>1002306j</u> ACK			\G	1/4	$\frac{2}{1}$
16	405631	1 i			28.70 X 3.49 X 1					iğ		t i l
17	405632	ĺ		ANĜLE	28.70 X 3.49 X 1	.13, PC BL	AĈK		AN AN	١G		1
18	362350	Default		RIVET, BOE - BTNH				Ν		TEN		8
19	369091	Default		BOLT	<u>- 10 - 32 X 2 HW</u>	<u>H ZN PTHD</u>	<u>) ST</u>			TEN		6
20		Default		<u>BOLI - 1/4 -</u>	<u>20 X 3/4 HEX GR</u> 0 - 32 NYLOCK F	<u> </u>	<u>1203040)</u>					6
21 22	369112 369296				3/16 X .250 (SB-a					<u>ener</u>	•	6
23	373579	Default		BOLT 3/8	<u>3 X 3/8 SOC SHLI</u>	DR SS (120	3405)			ENER		$\frac{10}{1}$
24	375174	Default		NUT - 1/4 - 20; N	YLON INSERT LC	CK NUT ZI	NC (15-1006	)		ENER		12
25	375308	Default		0.625" SHAFT BO	WED SHAFT RET	<u>AINING RII</u>	NG (1217010	)		ENER		2
26	375922	Default			<u>1-20 X .500, HEX</u> 4 - 20 HEX ZN G				FAST	ENER		16
27 28	<u>376092</u> 376094	Default			<u>4 - 20 hex 2n G</u> 16: NYLON INSEI					ENER ENER		14
20	376162	Default			'LIT LOCK WASH					ENER		22
30	376267	Default		1/4 S	AE FLAT WASHE	R (120941	0)			ENER		6
31	378290	Default	ł	PIN CI	<u>_EVIS 5/16'' X 2 1</u>	<u>/4" (12132</u>	39)		FAST	ENER		4
32	405588	Default			<u>N - 5/16 X 1 1/2</u>					ENER		4
33	405589	Default Default			<u>TER PIN - 1/16 X</u> 1/4-20 X 1 1/4 C							4 8
<u>34</u> 35	<u>405598</u> 373830				<u>1/4-20 X 1 1/4 C</u> X 11 1/8'' PC BL/					ENER LT 14	4 GA	
36	405574	1		PI /	ATE 16.13 X .82, I	PC BLACK			P		<u>4 GA</u> 12	2
37	369506	Default		MOTOR 181	<u>IM DAEDONG F</u>	<u>RH PINION</u>	9TOOTH		PUF	RCH		2
38	369515	Default		GUIDE BU	TON 24 ELECTRI		612730)			RCH		5
39	370850	Default		זח	<u>1 9/16" X 5/8" (72</u>						-	
40	<u>366059</u> 370824	Default			<u>Aring 5/8" ID (</u> G .63 OD X .07 V	<u>1102013)</u> NIRE C 10	IG			<u>l PART</u> ING		6
41	369198	Default		Stan	DOFF MOTOR 24	4 25 12200	)56		SUB			6
43	370825	Default	-	RUBBER BUMP	ER PAD; 1/4" X 3	5/16" X 7/8	" (1602025)		WE	AR		6
44	370829	022563		WEAR PAD	22.563 PLASTIC	DROP RC	D BRKT			/P	10	
45	405568 405584			XMC 16.1	<u>3 X 23.10 X 1.06</u> 0 X 1.52 X 2.50 X	<u>x 1.06 PC</u>	<u>BLACK</u>			AC AC	12	$\frac{1}{2}$
TITLE:		STF		DVER ELEC PC				31				
U	NLESS OTHE					i					( OF	
	DIMENSIONS AK SHARP ED			TOLERANCES (EXCEPT AS NOTED)			ONENTS, INC. ANY REI	PRODUCT		WHOLE WITHO		RITTEN
3. MA1	ERIAL & FINIS	SH TO BE AS	NOTED	. , ,			. 2.171001011 01 11	1	DATE:			
			PROVED	DECIMAL .X ±.1	してう ノ	DWG. NO.		SIZE	11/1	4/2016	F F	REV.
	) TESTED EQU		1	.XX ±.03 .XXX ±.015	Y	<b>\</b> ∩	5212	B		-		v I
	TS R.015	FINISH	$\checkmark$		LIPPERT	40	JZIZ	1	SCALE:	:10		Κ
_	<u> </u>			FRACTIONAL ±1/16	COMPONENTS	DRAWN BY	CHECKED BY	A	PPROVED BY	-		
	$\oplus$	€-+		ANGULAR ±1°		RAW	RAW			SHEET	1 C	<sup>DF</sup> 6
_	¥	7										

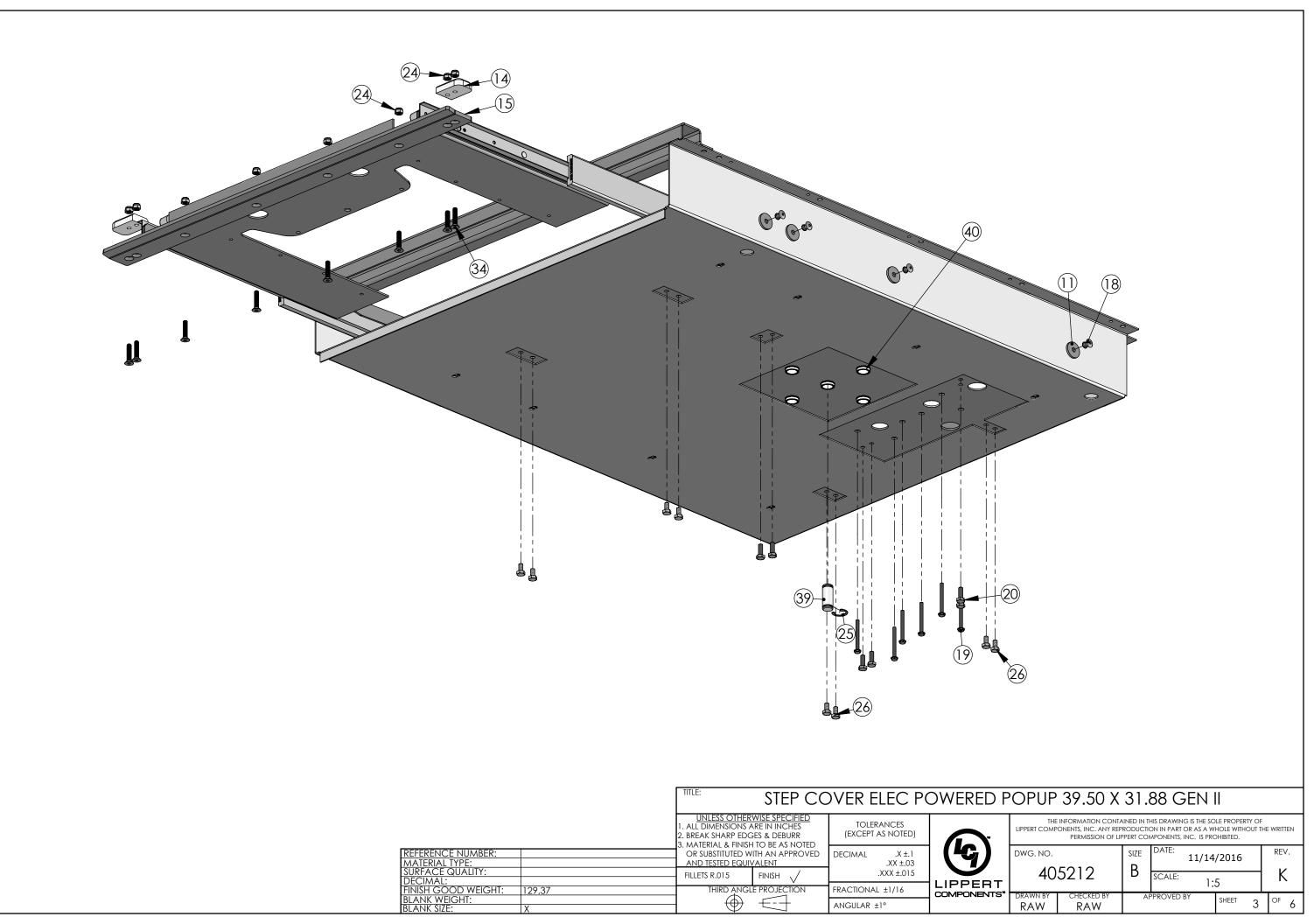


REV	DA	TE	DESCRIPTION					1	СА	DW	'R A	APVD
G	3/9/2	2017	UPDA	TED PART CONFIGS C	N PRINT, REPLAC B ASSY 379791	CED XMZ 3	73829 WITH	C	A-0069373	SK	w	AG
Н	5/9/2							A-0075696	SK		JL	
J K	6/13/2						CA-0079439	LD RA		JL TC		
1		Default		SLIDE	DESCRIPTIC 30" 477019 250L	BS (19109			N	IAME SA	GA	QTY.
23		Default Default		GEAR SUF	PPORT STRAIGHT PPORT CURVED S	TEPWELL	ASSEM			SA SA		2
4	405406 405585	Default Default	SA V	VELDMENT ELEC STEP	COVER OUTER I	<u>ENCLOSU</u>	RE 39.50 X 31	.88 GI		SA SA		$\frac{1}{1}$
6 7	<u>405594</u> 405628	Default Default		SA WELDMENT ELE S	INNER ENCLOSU	RE ASSY	2.50 X 31 88 G	FN II		SA SA		$\frac{1}{1}$
/ 8 9	<u>405629</u> 370828	Default Default		LINK	AGE DRIVE ASSY	<u>' STEP WE</u>	LL			SA		1
10	672863	Default		SHOULDER BOL	T - 5/16 X 0.25 - 1	/4-20, BLK	(oxd sch st	-				2
12	<u>252528</u> 370831	Default Default		RUBBER GRC	31 ID X 1.000 OD MMET 1/2'' X 13/	16" X 1/8	(1612669)			•	NA	8
13	<u>370832</u> 376638	Default Default	V	VIRE HARN ELEC STEP STEP WELL	<u>° COVER DUAL N</u> COVER SLIDE BL(			)9867)				1
15 16	405595 405631	1		ANGL	E 29.09 X .63 X 1. 28.70 X 3.49 X 1	48 PC BL/	ACK (			ang Ang	1/4	$\frac{1}{1}$
17	405632			ANGLE	28.70 X 3.49 X 1	13, PC BL	.AĈK			ang		
18 19	<u>362350</u> <u>369091</u>	Default Default		RIVET, BOE - BTN BOLT	- 10 - 32 X 2 HW	I ZN PTHC	) ST	N	Ε <i>ι</i>	ASTEN ASTEN	•	8
<u>20</u> 21	<u>376264</u> 369112	Default Default			20 X 3/4 HEX GR 0 - 32 NYLOCK P					a <u>sten</u> Stener		6
22 23		Installed Default		RIVET	3/16 X .250 (SB-6 3 X 3/8 SOC SHLE	64) (12146	30)		FA	stener Stener	•	16
24	375174	Default		NUT - 1/4 - 20; N	IYLON INSERT LO	<u>CK NÙT ZI</u>	NC (15-1006)		FA	STENER		12
25 26	<u>375308</u> 375922	Default Default			WED SHAFT RETA 4-20 X .500, HEX I					Stener Stener		2
27	376092	Default		NUT - 1,	/4 - 20 HEX ZN GI	r st (1203	5600)		FA	STENER		14
<u>28</u> 29	<u>376094</u> 376162	Default Default			<u>16; NYLON INSEF</u> PLIT LOCK WASH					Stener Stener		22
<u>30</u> 31	<u>376267</u> 378290	Default Default			SAE FLAT WASHE LEVIS 5/16'' X 2 1					<u>Stener</u> Stener		6
32	405588	Default		CLEVIS P	N - 5/16 X 1 1/2	<u>JSA'BLE LC</u>	g zín st		FA	STENER		4
<u>33</u> 34	405589 405598	Default Default			<u>1/4-20 X 1 1/4 C</u>					STENER STENER		4
35	373830	1		10 1/8"	X 11 1/8" PC BLA	ACK (3354	225)			PLT	14 GA	\ Ī
<u>36</u> 37	<u>405574</u> 369506	Default		MOTOR 18	ATE 16.13 X .82, F NM DAEDONG R	<u>'h Pinion</u>	9TOOTH		P	PLT URCH	12	2
38	<u>369515</u> 370850	Default			<u>TTON 24 ELECTRI</u> 1 9/16'' X 5/8'' (72	C STEP (1)				urch Stock		5
39 40	366059	Default Default			Earing 5/8" ID (	1102015)			SMA	LL PART	-	6
41 42	<u>370824</u> 369198	Default Default		SPRIN	<u>G .63 OD X .07 V</u> DOFF MOTOR 24	<u>VIRE C 10</u>				P <u>ring</u> B ASSY		2
43	370825	Default		RUBBER BUME	PER PAD: 1/4" X 3	/16" X 7/8	3" (1602025)			VEAR		6
44 45	370829 405568	022563		WEAR PAE XMC 16 1	0,22.563 PLASTIC 3 X 23.10 X 1.06	<u>DROP RC</u> X 1.06 PC	<u>BLACK</u>			WP KMC	12	$\frac{1}{1}$
46	405584	1		XMC 12.0	)0 X 1.52 X 2.50 X	1.25, PC	BLACK			КМĈ	•	2
TITLE:		STEF	, CC	OVER ELEC PO	OWERED P	OPUP	39.50 X	31.	88 GEI	N		
1. ALL C 2. BREA	NLESS OTHER DIMENSIONS / K SHARP EDO	ARE IN INCHE GES & DEBUR	R	TOLERANCES (EXCEPT AS NOTED)			INFORMATION CONTA ONENTS, INC. ANY REP PERMISSION OF LIF	RODUCTI	ON IN PART OR AS	A WHOLE WITH		VRITTEN
 OR SI	ERIAL & FINISI UBSTITUTED W	VITH AN APPR		DECIMAL .X ±.1	<b>(4C,)</b>	DWG. NO.		SIZE	DATE:	/14/2016		REV.
	TESTED EQUI		/	.XX ±.03 .XXX ±.015		\	5212	В		, 17/2010		v
FILLET	S R.015	FINISH V		FRACTIONAL ±1/16	LIPPERT	40	JZIZ		SCALE:	1:10		Κ
			אוכ	ANGULAR ±1°	COMPONENTS			A	PPROVED BY	SHEET	1	<sup>OF</sup> 6
	$\Psi$	$\subseteq$		ANGULAK II		RAW	RAW				1	0





0						
DWERED PO	OPUP	39.50 X	31.	88 GEN		
	DWG. NO.	ONENTS, INC. ANY REP	PRODUCTION PPERT CON SIZE B	HIS DRAWING IS THE SO ON IN PART OR AS A W WPONENTS, INC. IS PRO DATE: 11/14 SCALE: 1: PPROVED BY	HOLE WITHOUT TI DHIBITED. /2016	

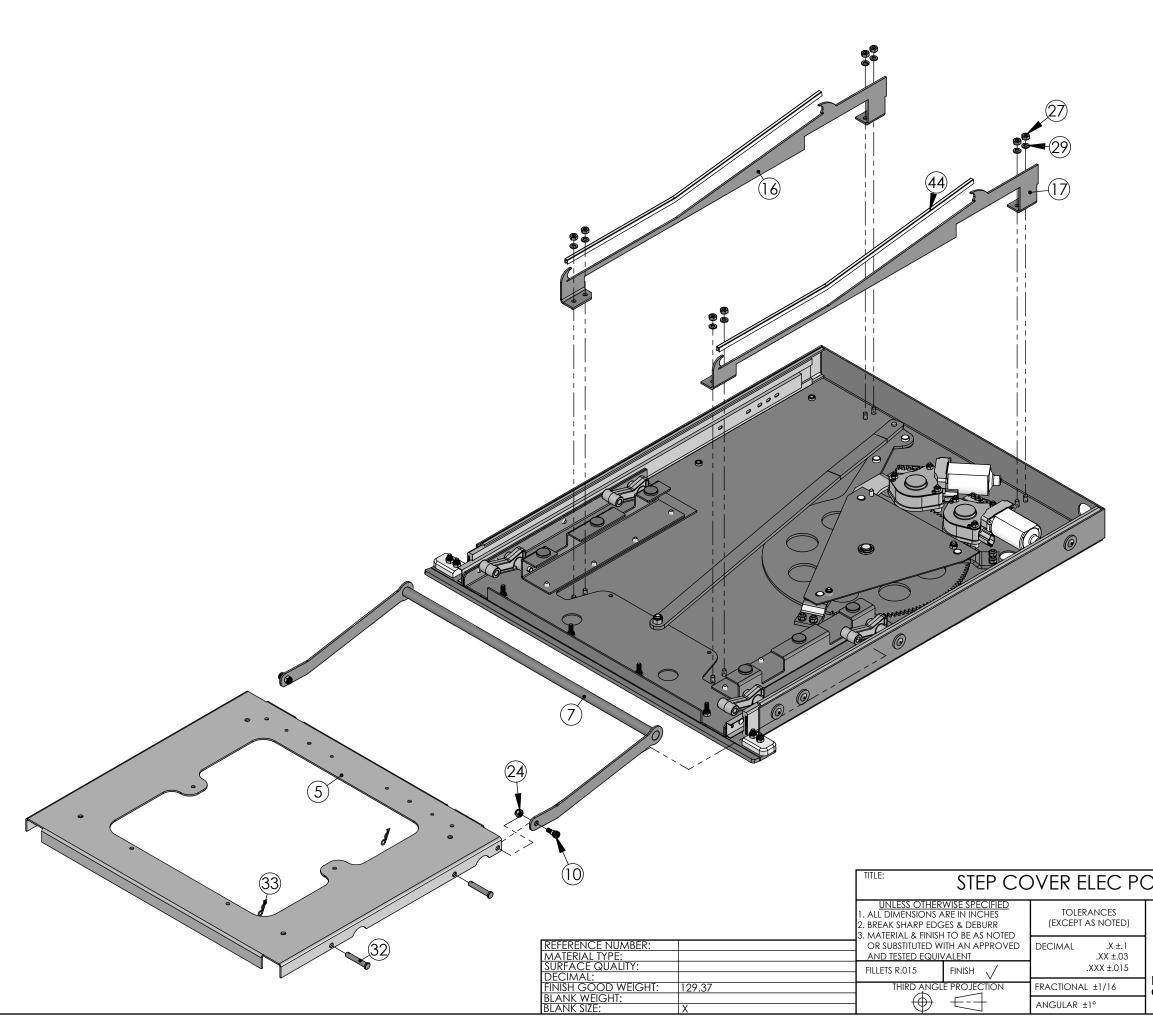


	TITLE: STEP CC	DVER ELEC POW TOLERANCES (EXCEPT AS NOTED) DECIMAL .X ±.1 .XX ±.03 .XXX ±.015 FRACTIONAL ±1/16 ANGULAR ±1°

)WERED P	OPUP 39.50 X 31.88 GEN II
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PR

		AINED IN THIS DRAWING IS THE SOLE PROPERTY OF PRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PPERT COMPONENTS, INC. IS PROHIBITED.						
	DWG. NO.	size B	DATE:	11/14	/2016		REV.	
LIPPERT		5212	_	SCALE:	1:	7		K
COMPONENTS	drawn by RAW	CHECKED BY	A	PROVED E	3Y	SHEET	4	OF 6

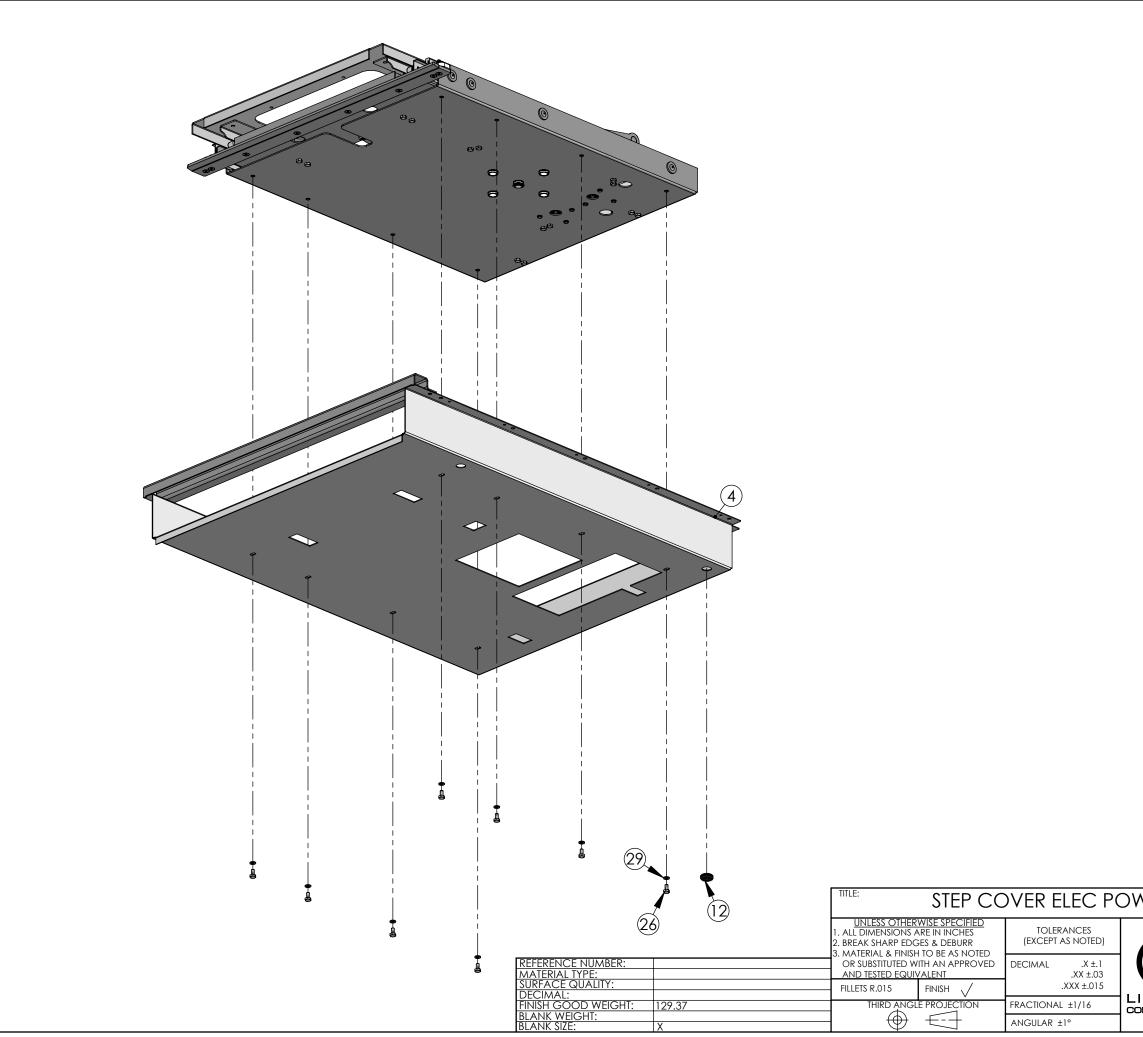
OF 6



OWERED P	OPUP 39.50 X 31.88 GEN II
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PRO

		LIPPERT COMP	ONENTS, INC. AN PERMISSION
	(46,)	DWG. NO.	
		40	5212
	LIPPERT COMPONENTS		
-		DRAWN BY	CHECKED B
		RAW	RAW

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF COMPONENTS, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LIPPERT COMPONENTS, INC. IS PROHIBITED.							
10.		SIZE	DATE: 11/14	/2016		RE\	/.
405212		В	11/11				
		ט	SCALE: 1:	6		K	•
BY ✔	CHECKED BY	AF	PROVED BY	SHEET	5	OF	6



WERED P	OPUP 39.50 X 31.88 GEN II
	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF

	LIPPERT COMPONENTS, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF LIPPERT COMPONENTS, INC. IS PROHIBITED.								
(46)	DWG. NO.		SIZE	DATE: 11/14/2016				REV.	
	405212		В						
PPERT				SCALE:	CALE: 1:8			ĸ	
MPONENTS <sup>™</sup>	drawn by RAW	CHECKED BY	APPROVED BY			SHEET	6	OF	6