

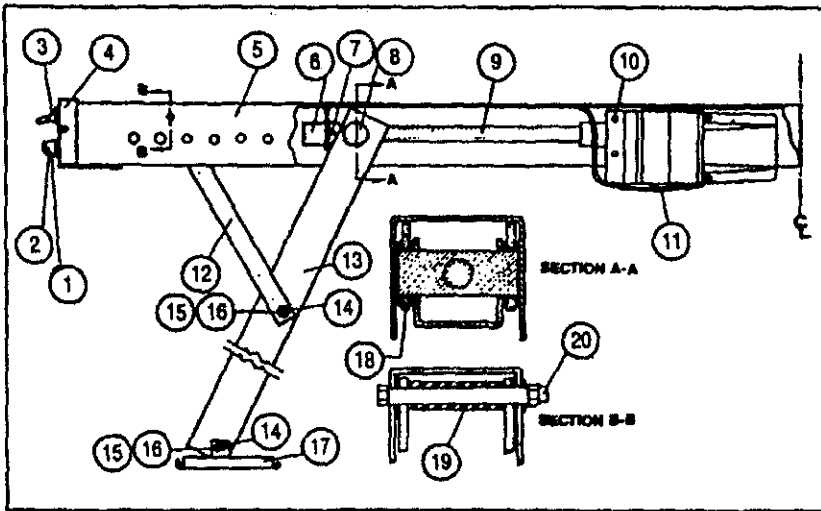


ULTRA-FAB PRODUCTS®

57985 St. Rd. 19 South, Elkhart, Indiana 46517

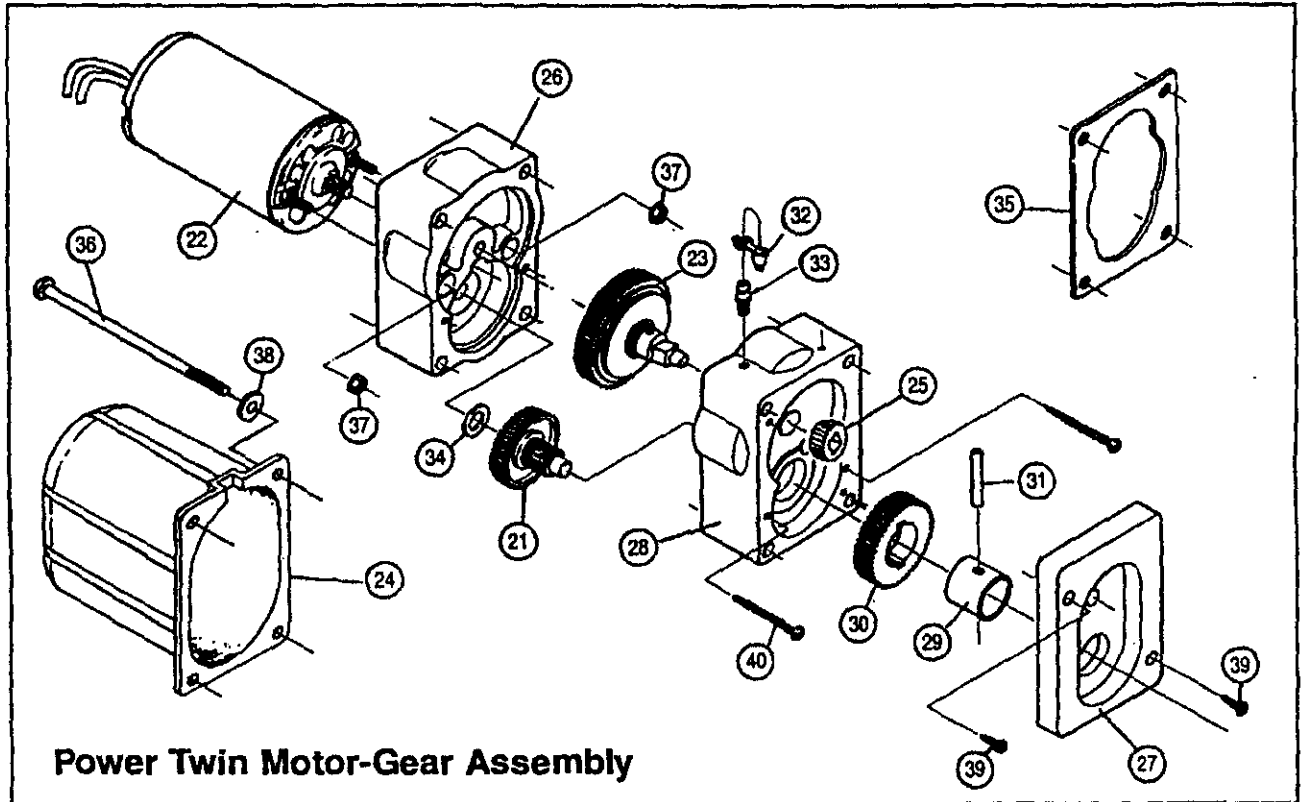
ULTRA 5000 POWER TWIN

Ultra 5000 Power Twin



- | | | |
|----|---------------|-----------------------------------|
| 1 | 17-101066 | 30 Amp Slow Blow Fuse (not shown) |
| 2 | 39-101010 | Panel Fuse Holder 012565 |
| 3 | 17-101011 | D.P.D.T. Switch 01166 |
| 4 | 39-741618-001 | Right Hand End Cap 05579 |
| 5 | 39-741600 | Outer Channel |
| 6 | 39-741625 | Outer Screw Support Bushing |
| 7 | 17-741064 | Jackscrew Pin |
| 8 | 39-741606 | Jackscrew Nut |
| 9 | 39-841605 | Collar-Jackscrew Assembly |
| 10 | 39-114005 | 3/8-16 x 4 1/4 Hex Hd. Bolt |
| 11 | 39-840007-005 | Motor-Gear Sub Assembly |
| 12 | 39-741604 | Link |
| 13 | 39-841600 | Leg Assembly 05911 |
| 14 | 39-113120 | Snap-E Ring |
| 15 | 39-741002-003 | Main Pivot Sleeve |
| 16 | 39-741618 | Pivot Pin |
| 17 | 39-841602 | Foot Pad |
| 18 | 39-113121 | Spacer Washer |
| 19 | 39-741617 | Link Spacer |
| 20 | 39-114003 | 7/16-14 x 4 1/2 Hex Head Bolt |
| - | 39-741618-002 | Left Hand End Cap (not shown) |

EXPLODED VIEW/PARTS LIST



Power Twin Motor-Gear Assembly

#NO.	PART NO.	DESCRIPTION	#NO.	PART NO.	DESCRIPTION
21	840028	Motor Driven Gear Assembly	32	143231	Grease Fitting Cap
22	840016-001	12V D.C. Motor 04354	33	143230	Grease Fitting
23	840005-003	Clutch Assembly	34	141010-008	.390" I.D. x >360" O.D. x .015" Thick Washer Flat
24	741622	Motor Housing	35	141008-0033	Gasket Cork 1/8"
25	39-741414	Gear Driven Pinion 20T.	36	113368	#10-32 x 4 1/4" Screw
26	741069	Universal Drive Gear Housing	37	113303	10-32 Keps Nut
27	741042	Gear Housing Plate	38	113273	#10 Flat Washer
28	741032	Clutch Gear Housing	39	113055-001	#6 x 1/2" Self Tapping Screw
29	741023	Jack Drive Sleeve	40	111002	#6 x 2" Self Tapping Screw
30	741413	Jack Drive Gear	-	841611	Emergency Hand Crank (not shown)
31	741021	Jack Drive Sleeve Pin			