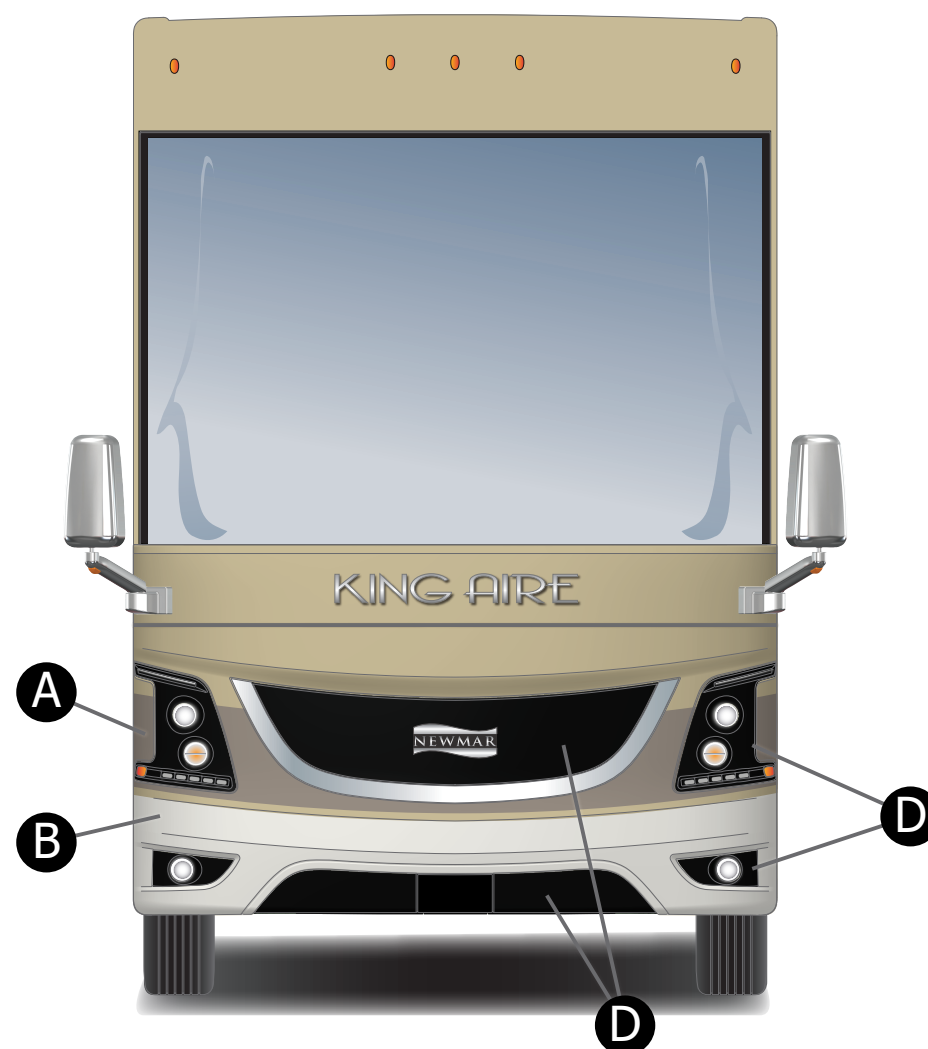
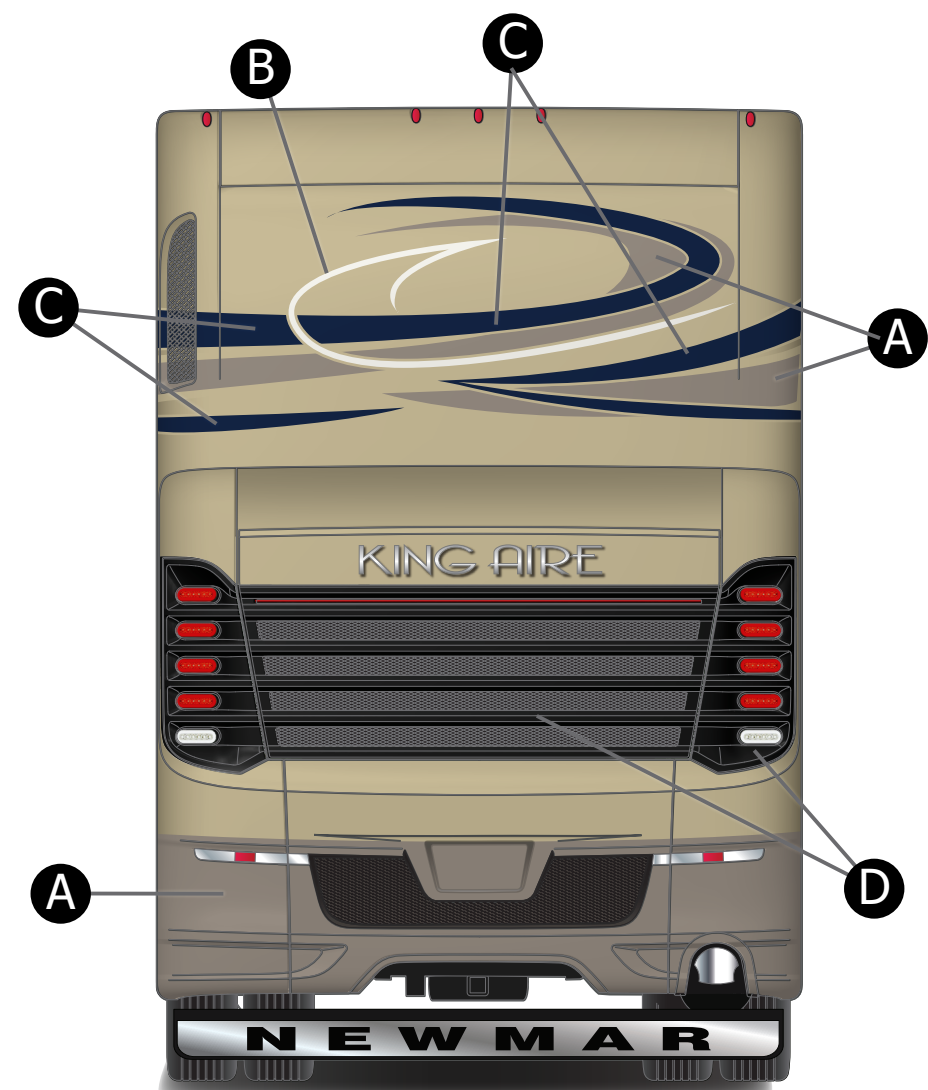
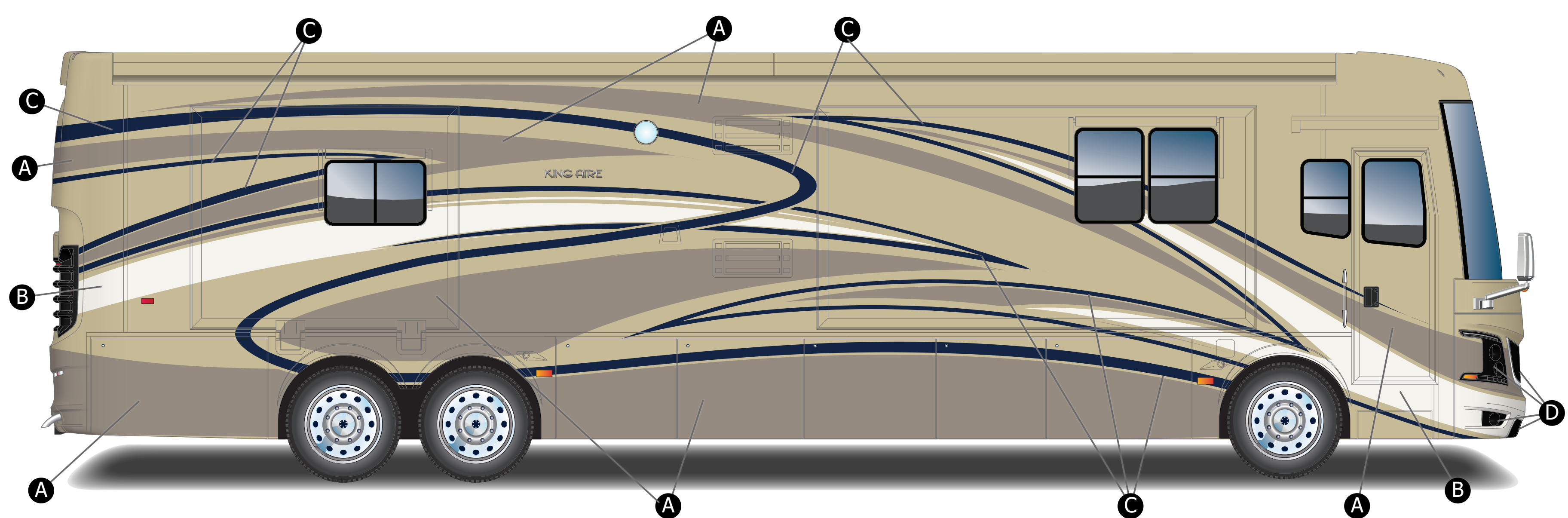




2019 KING AIRE

19B100 ASHFORD

- SKIN: 62922A GALAXY GOLD MET.
- A - 49701A TOPAZ MET.
- B - 60990A BIARRITZ WHITE MET.
- C - 51424 SAPPHIRE MET.
- D - BC200 BLACK TONER

AWNING: GIRARD NOVA
FABRIC: LINEN TWEED
HARDWARE: BLACK

Paint Code Formulas - BASF *Diamont*

2019 KING AIRE Exterior Color Package 19B100 ASHFORD

SKIN: 62922 (62922A)	BASE #	BASE NAME	1 QT	1 QUART	1 GLN	1 GALLON
			Grams	Cum.	Grams	Cum. Grams
GALAXY GOLD MET	UR50	UNIVERSAL MID TEMP REDUCER	88.65	88.65	354.6	354.6
	BC101	FLOP CONTROL	23.43	112.08	93.7	448.3
	BC171	MEDIUM ALUMINUM	499.93	612.00	1999.7	2448.0
	BC209	BLACK TONER	8.88	620.88	35.5	2483.5
	BC605	YELLOW OXIDE	44.08	664.95	176.3	2659.8
	BC655	ORGANIC YELLOW	21.63	686.58	86.5	2746.3
	BC805	RED OXIDE	45.93	732.50	183.7	2930.0
	CB85L	RED PEARL	69.30	801.80	277.2	3207.2
	BC100	CLEAR	87.35	889.15	349.4	3556.6
COLOR A: 49701 (49701A)	BASE #	BASE NAME	1 QT	1 QUART	1 GLN	1 GALLON
			Grams	Cum.	Grams	Cum. Grams
TOPAZ MET	UR50	UNIVERSAL MID TEMP REDUCER	78.43	78.43	313.7	313.7
	BC821	DARK MAROON	3.78	82.20	15.1	328.8
	BC194	HI HIDING WHITE	11.00	93.20	44.0	372.8
	BC171	MEDIUM ALUMINUM	324.10	417.30	1296.4	1669.2
	BC200	BLACK	317.05	734.35	1268.2	2937.4
	BC800	RED GOLD	28.53	762.88	114.1	3051.5
	BC101	FLOP CONTROL	51.48	814.35	205.9	3257.4
	BC140	MEDIUM FINE IRIDESCENT	55.23	869.58	220.9	3478.3
COLOR B: 60990 (60990A)	BASE #	BASE NAME	1 QT	1 QUART	1 GLN	1 GALLON
			Grams	Cum.	Grams	Cum. Grams
BIARRITZ WHITE, BIARRITZ WHITE MET	UR50	UNIVERSAL MID TEMP REDUCER	84.10	84.10	336.4	336.4
	D902	HI HIDING WHITE	937.73	1021.83	3750.9	4087.3
	BC209	BLACK TONER	28.60	1050.43	114.4	4201.7
	BC605	YELLOW OXIDE	13.55	1063.98	54.2	4255.9
COLOR C: 51424	BASE #	BASE NAME	1 QT	1 QUART	1 GLN	1 GALLON
			Grams	Cum.	Grams	Cum. Grams
SAPPHIRE MET	UR50	UNIVERSAL MID TEMP REDUCER	78.60	78.60	314.4	314.4
	BC101	FLOP CONTROL	12.95	91.55	51.8	366.2
	BC105	WHITE	12.93	104.48	51.7	417.9
	BC201	DEEP BLACK	96.75	201.23	387.0	804.9
	BC300	CARBAZOLE VIOLET	124.38	325.60	497.5	1302.4
	BC140	MEDIUM FINE IRIDESCENT	34.55	360.15	138.2	1440.6
	BC171	MEDIUM ALUMINUM	34.58	394.73	138.3	1578.9
	BC406	PHTHALO BLUE	400.85	795.58	1603.4	3182.3
	BC250	BLUE BLACK	68.28	863.85	273.1	3455.4

COLOR D: BC200

[illegible]

Paint Code Formulas - BASF Onyx Waterborne

2019 KING AIRE Exterior Color Package 19B100 ASHFORD

SKIN: 62922 (62922A)	BASE #	BASE NAME	1 QT	1 QUART	1 GLN	1 GALLON
			Grams	Cum.	Grams	Cum. Grams
GALAXY GOLD MET	HB002	HYDRO BASE	631.38	631.38	2525.5	2525.5
	HB120	FINE ALUMINUM	146.75	778.13	587.0	3112.5
	CB85L	RED PEARL	107.60	885.73	430.4	3542.9
	HB670	YELLOW OXIDE	31.53	917.25	126.1	3669.0
	HB617	ORGANIC YELLOW	20.73	937.98	82.9	3751.9
	HB770	RED OXIDE	13.07	951.05	52.3	3804.2
	HB259	LOW STRENGTH BLACK	13.00	964.05	52.0	3856.2
	HB740	BRIGHT ORANGE	5.45	969.50	21.8	3878.0
	HB090	FLOP CONTROL	29.33	998.83	117.3	3995.3
COLOR A: 49701	BASE #	BASE NAME	1 QT	1 QUART	1 GLN	1 GALLON
			Grams	Cum.	Grams	Cum. Grams
TOPAZ MET	HB002	HYDRO BASE	652.33	652.33	2609.3	2609.3
	HB203	DEEP BLACK	120.43	772.75	481.7	3091.0
	HB120	FINE ALUMINUM	115.33	888.08	461.3	3552.3
	HB110	ULTRA FINE ALUMINUM	16.45	904.53	65.8	3618.1
	HB990	WHITE	14.45	918.98	57.8	3675.9
	HB780	RED GOLD	12.40	931.38	49.6	3725.5
	HB861	MAROON	5.20	936.58	20.8	3746.3
	HB090	FLOP CONTROL	29.85	966.43	119.4	3865.7
COLOR B: 60990 (60990A)	BASE #	BASE NAME	1 QT	1 QUART	1 GLN	1 GALLON
			Grams	Cum.	Grams	Cum. Grams
BIARRITZ WHITE, BIARRITZ WHITE MET	HB002	HYDRO BASE	492.78	492.78	1971.1	1971.1
	HB990	WHITE	673.38	1166.15	2693.5	4664.6
	HB259	LOW STRENGTH BLACK	13.27	1179.43	53.1	4717.7
	HB409	PHTHALO BLUE	12.08	1191.50	48.3	4766.0
	HB670	YELLOW OXIDE	3.63	1195.13	14.5	4780.5
	HB779	RED OXIDE	2.42	1197.55	9.7	4790.2
COLOR C: 51424	BASE #	BASE NAME	1 QT	1 QUART	1 GLN	1 GALLON
			Grams	Cum.	Grams	Cum. Grams
SAPPHIRE MET	HB002	HYDRO BASE	584.33	584.33	2337.3	2337.3
	HB471	PHTHALO BLUE	312.68	897.00	1250.7	3588.0
	HB300	CARBAZOLE VIOLET	32.45	929.45	129.8	3717.8
	HB200	BLUE BLACK	28.47	957.93	113.9	3831.7
	HB110	ULTRA FINE ALUMINUM	5.90	963.83	23.6	3855.3
	HB120	FINE ALUMINUM	1.97	965.80	7.9	3863.2
	HB999	LOW STRENGTH WHITE	2.03	967.83	8.1	3871.3

2019 KING AIRE Exterior Color Package 19B100 ASHFORD

BLACK

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