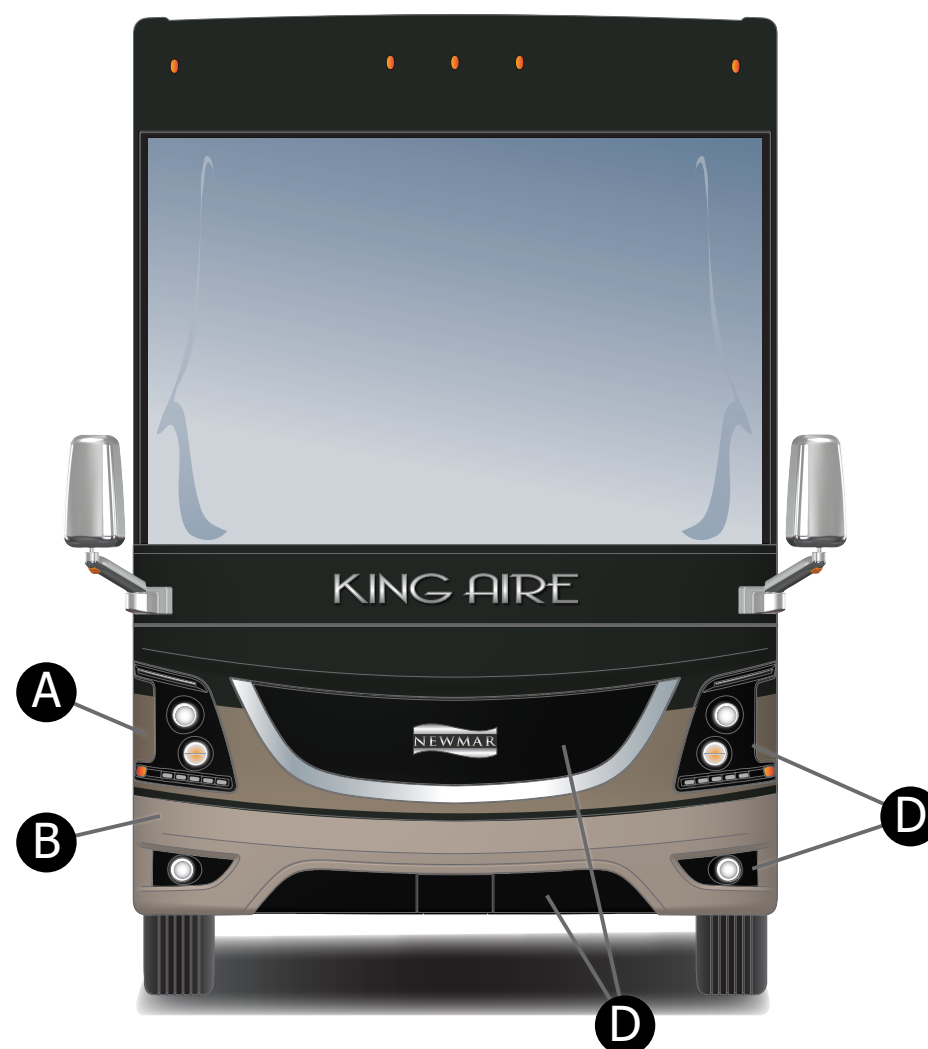
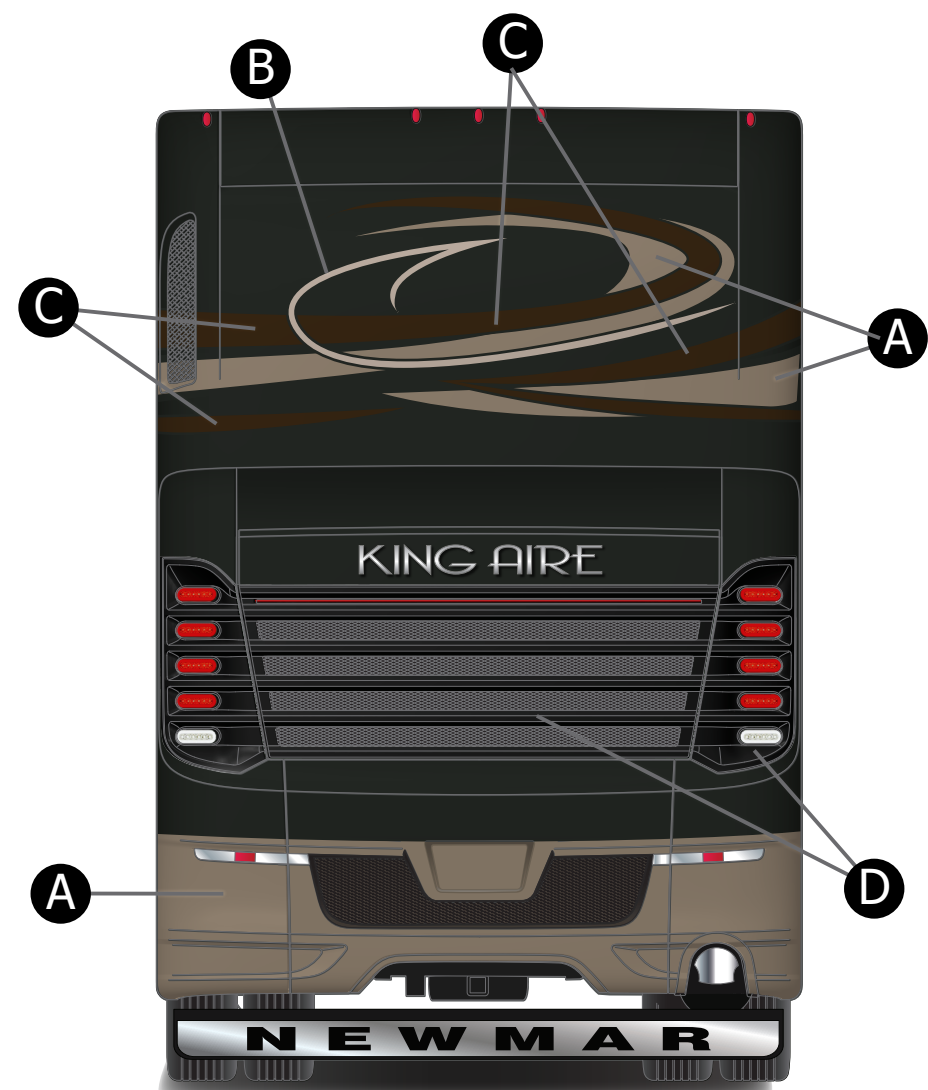
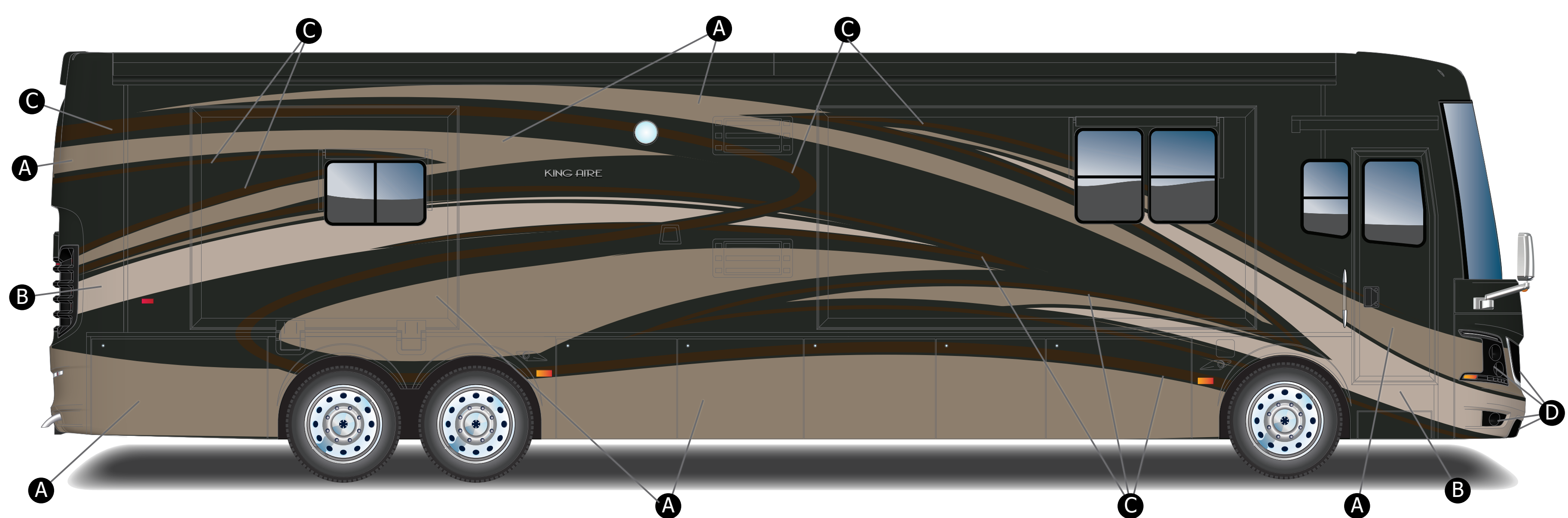




2019 KING AIRE

19B110 CARDIFF

- SKIN: 581517 VERDE SCURO MICA
- A - 230706A LIGHT BROWN MET.
- B - 44429B LIGHT CHAPAGNE MET.
- C - 60452 COGNAC BROWN MICA
- D - BC200 BLACK TONER

AWNING: GIRARD NOVA
FABRIC: LINEN TWEED
HARDWARE: BLACK

Paint Code Formulas - BASF *Diamont*

2019 KING AIRE Exterior Color Package 19B110 CARDIFF

SKIN: 581517	BASE #	BASE NAME	1 QT	1 QUART	1 GLN	1 GALLON
			Grams	Cum.	Grams	Cum. Grams
VERDE SCURO MICA	UR50	UNIVERSAL MID TEMP REDUCER	79.70	79.70	318.8	318.8
	CB74L	BRIGHT COPPER PEARL	4.40	84.10	17.6	336.4
	BC171	MEDIUM ALUMINUM	14.03	98.13	56.1	392.5
	BC101	FLOP CONTROL	25.35	123.48	101.4	493.9
	BC500	BLUE-GREEN	21.85	145.33	87.4	581.3
	BC140	MEDIUM FINE IRIDESCENT	26.28	171.60	105.1	686.4
	BC600	GOLD	297.68	469.28	1190.7	1877.1
	BC800	RED GOLD	31.53	500.80	126.1	2003.2
	BC200	BLACK	374.73	875.53	1498.9	3502.1
COLOR A: 230706 (230706B)	BASE #	BASE NAME	1 QT	1 QUART	1 GLN	1 GALLON
			Grams	Cum.	Grams	Cum. Grams
	UR50	UNIVERSAL MID TEMP REDUCER	80.40	80.40	321.6	321.6
	BC600	GOLD	284.80	365.20	1139.2	1460.8
	BC100	CLEAR	145.80	511.00	583.2	2044.0
	BC140	MEDIUM FINE IRIDESCENT	96.40	607.40	385.6	2429.6
	BC175	MEDIUM STARFLAKE ALUMINUM	85.00	692.40	340.0	2769.6
	BC201	DEEP BLACK	73.40	765.80	293.6	3063.2
	CB74L	BRIGHT COPPER PEARL	49.40	815.20	197.6	3260.8
	BC880	VIOLET	35.40	850.60	141.6	3402.4
COLOR B: 44429 (44429B)	BASE #	BASE NAME	1 QT	1 QUART	1 GLN	1 GALLON
			Grams	Cum.	Grams	Cum. Grams
	UR50	UNIVERSAL MID TEMP REDUCER	83.70	83.70	334.8	334.8
	BC821	DARK MAROON	6.00	89.70	24.0	358.8
	BC101	FLOP CONTROL	103.85	193.55	415.4	774.2
	BC170	MEDIUM IRIDESCENT	174.03	367.58	696.1	1470.3
	BC194	HI HIDING WHITE	10.98	378.55	43.9	1514.2
	BC171	MEDIUM ALUMINUM	405.40	783.95	1621.6	3135.8
	BC800	RED GOLD	43.48	827.43	173.9	3309.7
	BC250	BLUE BLACK	46.68	874.10	186.7	3496.4
COLOR C: 60452	BASE #	BASE NAME	1 QT	1 QUART	1 GLN	1 GALLON
			Grams	Cum.	Grams	Cum. Grams
	UR50	UNIVERSAL MID TEMP REDUCER	79.50	79.50	318.0	318.0
	BC101	FLOP CONTROL	10.48	89.98	41.9	359.9
	BC171	MEDIUM ALUMINUM	77.70	167.68	310.8	670.7
	BC200	BLACK	371.95	539.63	1487.8	2158.5
	BC605	YELLOW OXIDE	8.75	548.38	35.0	2193.5
	BC800	RED GOLD	18.33	566.70	73.3	2266.8
	CB74L	BRIGHT COPPER PEARL	69.85	636.55	279.4	2546.2
	BC100	CLEAR	236.60	873.15	946.4	3492.6
COGNAC BROWN MICA, COGNAC BROWN MICA MET	BASE #	BASE NAME	1 QT	1 QUART	1 GLN	1 GALLON
			Grams	Cum.	Grams	Cum. Grams
	UR50	UNIVERSAL MID TEMP REDUCER	79.50	79.50	318.0	318.0
	BC101	FLOP CONTROL	10.48	89.98	41.9	359.9
	BC171	MEDIUM ALUMINUM	77.70	167.68	310.8	670.7
	BC200	BLACK	371.95	539.63	1487.8	2158.5
	BC605	YELLOW OXIDE	8.75	548.38	35.0	2193.5
	BC800	RED GOLD	18.33	566.70	73.3	2266.8
	CB74L	BRIGHT COPPER PEARL	69.85	636.55	279.4	2546.2
	BC100	CLEAR	236.60	873.15	946.4	3492.6

2019 KING AIRE Exterior Color Package 19B110 CARDIFF

BLACK

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Paint Code Formulas - BASF Onyx Waterborne

2019 KING AIRE Exterior Color Package 19B110 CARDIFF

SKIN: 581517 VERDE SCURO MICA	BASE #	BASE NAME	1 QT	1 QUART	1 GLN	1 GALLON
			<i>Grams</i>	<i>Cum.</i>	<i>Grams</i>	<i>Cum. Grams</i>
	HB002	HYDRO BASE	574.18	574.18	2296.7	2296.7
	HB680	GOLD	171.58	745.75	686.3	2983.0
	HB203	DEEP BLACK	96.15	841.90	384.6	3367.6
	HB999	LOW STRENGTH WHITE	16.45	858.35	65.8	3433.4
	HB780	RED GOLD	13.18	871.53	52.7	3486.1
	HB560	YELLOW GREEN	8.75	880.28	35.0	3521.1
	HB110	ULTRA FINE ALUMINUM	6.58	886.85	26.3	3547.4
	HB150	MEDIUM ALUMINUM	3.27	890.13	13.1	3560.5
	CB74L	BRIGHT COPPER PEARL	2.20	892.33	8.8	3569.3
COLOR A: 230706 LT BROWN MET	HB090	FLOP CONTROL	73.25	965.58	293.0	3862.3
	BASE #	BASE NAME	1 QT	1 QUART	1 GLN	1 GALLON
			<i>Grams</i>	<i>Cum.</i>	<i>Grams</i>	<i>Cum. Grams</i>
COLOR B: 44429 (44429A) LIGHT CHAMPAGNE MET	BASE #	BASE NAME	1 QT	1 QUART	1 GLN	1 GALLON
			<i>Grams</i>	<i>Cum.</i>	<i>Grams</i>	<i>Cum. Grams</i>
	HB002	HYDRO BASE	598.90	598.90	2395.6	2395.6
	HB130	FINE ALUMINUM	120.23	719.13	480.9	2876.5
	HB150	MEDIUM ALUMINUM	86.10	805.23	344.4	3220.9
	HB999	LOW STRENGTH WHITE	66.23	871.45	264.9	3485.8
	HB780	RED GOLD	29.78	901.23	119.1	3604.9
	HB200	BLUE BLACK	19.85	921.08	79.4	3684.3
	HB861	MAROON	6.67	927.75	26.7	3711.0
	HB090	FLOP CONTROL	47.45	975.20	189.8	3900.8
COLOR C: 60452 COGNAC BROWN MICA, COGNAC BROWN MICA MET	BASE #	BASE NAME	1 QT	1 QUART	1 GLN	1 GALLON
			<i>Grams</i>	<i>Cum.</i>	<i>Grams</i>	<i>Cum. Grams</i>
	HB002	HYDRO BASE	635.78	635.78	2543.1	2543.1
	HB203	DEEP BLACK	145.55	781.33	582.2	3125.3
	CB74L	BRIGHT COPPER PEARL	103.95	885.28	415.8	3541.1
	HB120	FINE ALUMINUM	24.05	909.33	96.2	3637.3
	HB200	BLUE BLACK	20.75	930.08	83.0	3720.3
	HB670	YELLOW OXIDE	13.07	943.15	52.3	3772.6
	HB090	FLOP CONTROL	25.20	968.35	100.8	3873.4

2019 KING AIRE Exterior Color Package 19B110 CARDIFF

BLACK

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