

## Instructions for installing part #027-071

### Actuator replacement kit, part # 027-071

- Remove old style actuator taking note of where the rod connects to the detail mechanism.
- Layout hole location as in the picture 3" from the left and 7/8" from the bottom and drill a 9/32" hole for the 6-32 x 1 1/4" machine screw.
- Slide latch rod through the new actuator with the end that has no welded washer first and then locate actuator and attach the rod and clip in the same manner as the old rod.
- The welded washer end of the rod should be on the new actuator side and move freely.
- Place the two machine screws through the new actuator and secure with nuts and tighten until snug.
- The retro-fit actuator kit is now ready to connect to the power source and begin using.