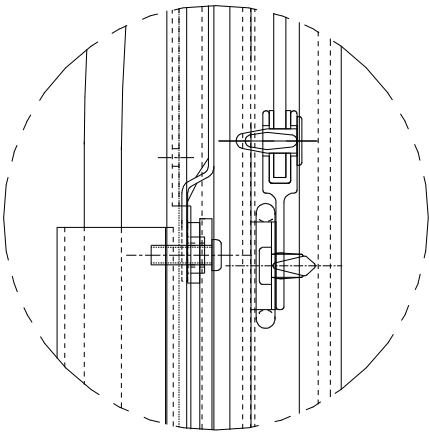
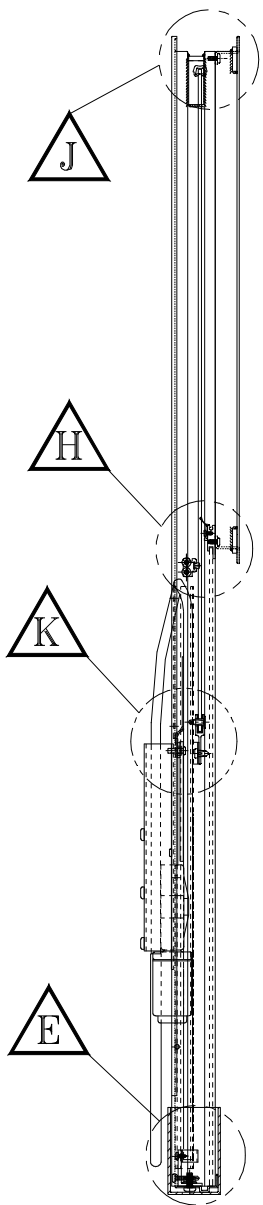
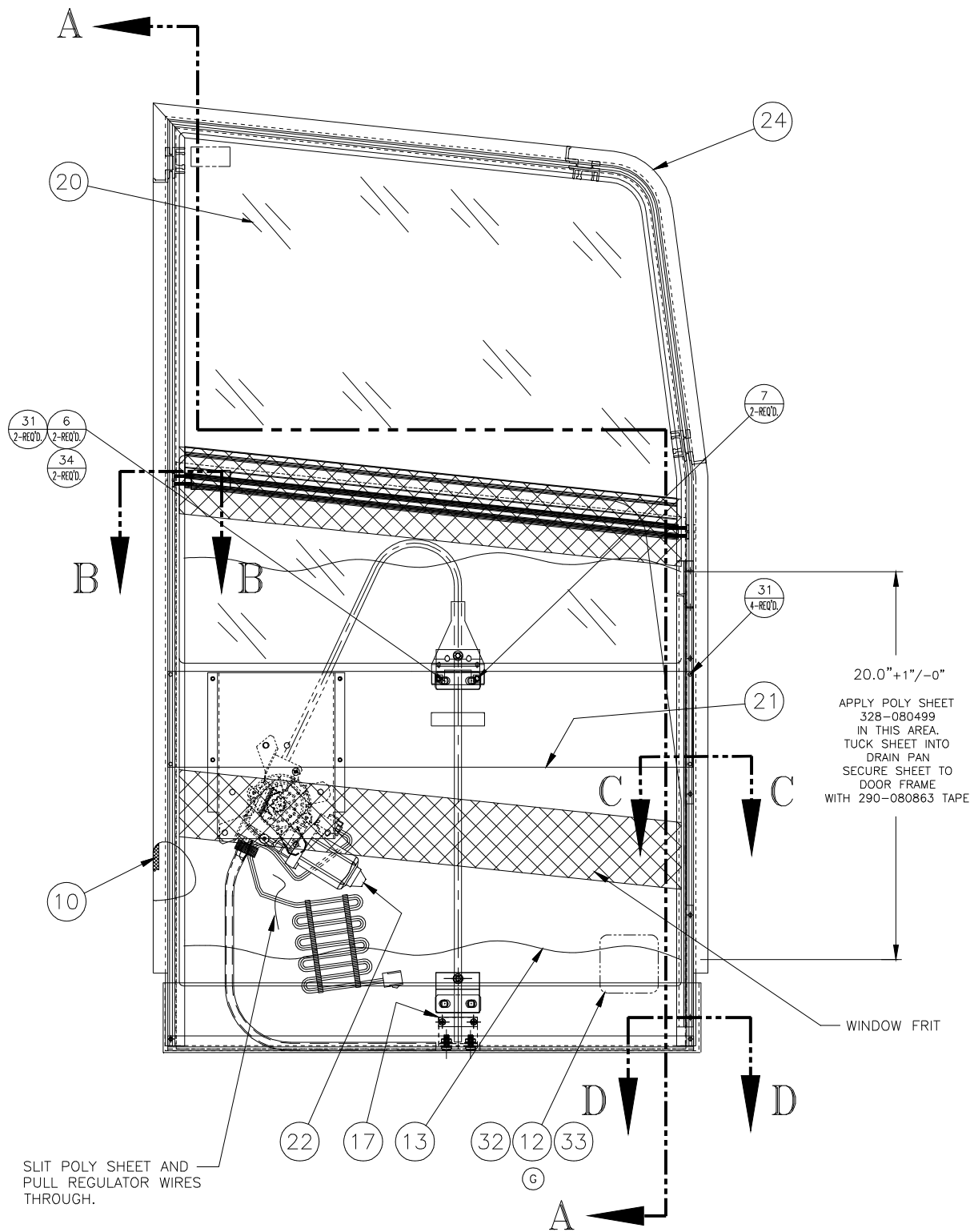
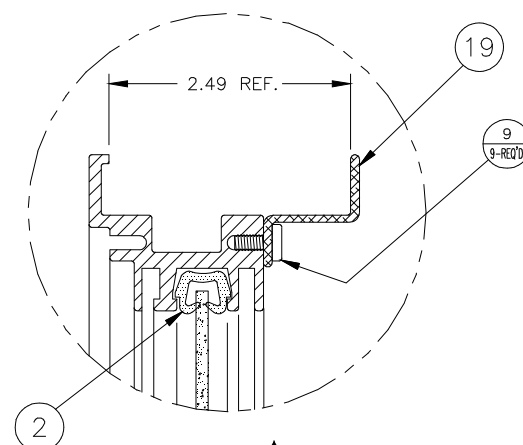




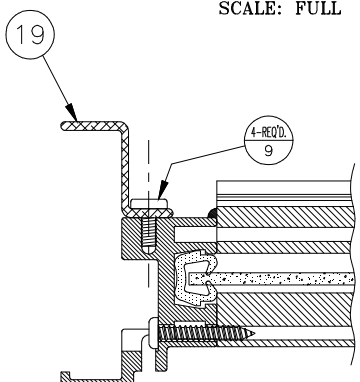
DETAIL **K**
SCALE: FULL



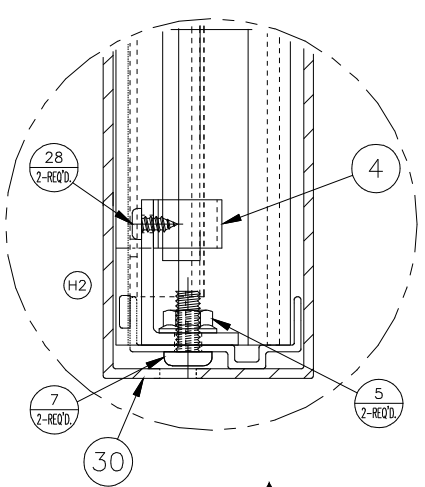
SECTION A-A



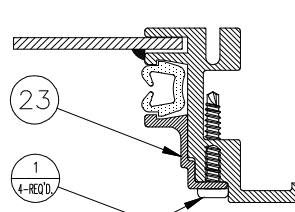
DETAIL **J**
SCALE: FULL



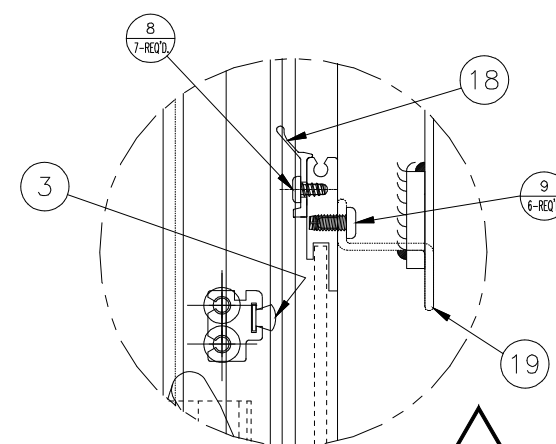
SECTION B-B
SCALE: FULL



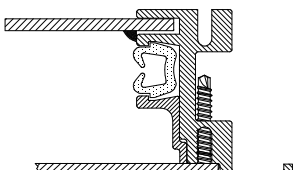
DETAIL **E**
SCALE: FULL



SECTION D-D
SCALE: FULL



DETAIL **H**
SCALE: FULL



SECTION C-C
SCALE: FULL

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
34	490826	O-RING	2
33	292-040595	PLASTIC LABEL COVER	1
32	292-040594	SERIAL NUMBER LABEL	1
31	268-041672	SCREW - #10 x 5/8 TH	6
30	490569	DRAIN PAN	1
29			
28	272-080680	SCREW - #8 x 3/8 PH	2
27	330-040775	10-PAK CARTON (NOT SHOWN)	.10
26	330-040774	SINGLE PAK CARTON (NOT SHOWN)	1
25	329-080623	POLY BAG (NOT SHOWN)	1
24	490570	OUTER FRAME ASSEMBLY - (MATTE BLACK)	1
23	490226	OUTER FRAME INSERT	1
22	V242-89R	REGULATOR, MODIFIED ELECTRIC	1
21	490714	SUPPORT BAR PANEL	1
20	490571	ROLL-UP GLASS ASSEMBLY	1
19	490572	RETAINER FRAME ASSEMBLY (MATTE BLACK)	1
18	490664	WEATHERSTRIP BELT	1
17	V061-62	BOTTOM BRACKET	1
16			
15	333-041220	PALLET (NOT SHOWN)	.10
14	301-011791	ADHESIVE - 3M #4799	AS REQ'D.
13	328-080499	POLY SHEET	1.6 FT.
12	490757	PATENT LABEL (LOCATION)	1
11			
10	290-080863	TRANSFER TAPE	3.3 FT.
9	272-040582	SCREW - #8-32 x 3/8 PH TAPTIT	8
8	272-031065	SCREW - #6 x 1/4 PH	7
7	262-080385	SCREW - 1/4-20 x 5/8 PH	4
6	250-080392	WASHER - GLASS CHANNEL	2
5	232-080376	WHIZ NUT 1/4-20	2
4	V123-42	WINDOW REGULATOR BRACKET	1
3	490716	WEATHERSTRIP - FUZZY	2.50 FT.
2	122-010850	RUN CHANNEL	1.0 FT.
1	274-040492	SCREW - #8 x 18 x 1 SELF DRILL	13
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

NOTES:

- 1) INSIDE VIEW OF LEFT HAND SHOWN
- 2) MUST COMPLY WITH ALL APPLICABLE SECTIONS OF FMVSS 205 & FMVSS 206.

C2	EC6582	J	ADDED P/N : 490826 / O-RING / QTY. 2	DM	GE	7-21-04
B2	EC6507	H	4) REMOVED V061-61 SHIM	DG	DK	5/13/04
E2	EC6507	H	3) REMOVED 290-080357 DOUBLE STICK TAPE	DG	DK	4/23/04
B4	EC7111	G	2) RELOCATED WINDOW REGULATOR BRACKET	TEC	DK	1/30/04
A2	EC6372	F	1) REMOVED 148-042289 DRAIN HOSE	DM	DK	10-17-03
A2	EC6302	E	4) QTY. 13 WAS QTY. 17	DM	DK	10-14-03
B2	EC6302	E	3) QTY. 8 WAS QTY. 19	DM	DK	10-14-03
B2	EC6302	E	2) 490714 WAS 490605	DM	DK	10-14-03
C2	EC6302	D	1) V242-89R WAS V242-89L	DM	DK	7-29-03
B2	E6204	C	2) 330-040774 WAS 330-041200	PR	DK	5-16-03
~	EC6168	B	1) 330-040775 WAS 330-041201	LS	GE	4/23/03
~	N6363	AR	490664 WAS 490233	LS		4/08/03
~		**	ALL VIEWS AND SECTIONS REDRAWN (VIEWS WERE SHOWN BACKWARD)	LS		4/08/03
~			RELEASED FOR PRODUCTION	LS		4/08/03
~			AS DRAWN	LS		4/08/03
~						

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PLOT SCALE: (FOR REFERENCE ONLY)		Decimal: .X ± .02, .XX ± .02, .XXX ± .010	
0 2 4 6 8 1.0 2 4 6 8 1.0 2 4 6 8 1.0 2 4 6 8 1.0		Fractional: ±, Angular: ±	
= IDENTIFIES SIGNIFICANT CHARACTERISTICS		FILE NAME: 490568	
DRAWN BY: LS		APPROVED BY: WGE	
DATE: 4/09/03		DATE: 4/14/03	
DRAWING SCALE: 1:4		DESCRIPTION: DRIVER'S POWER ROLL-UP WINDOW	
SHEET SIZE: CLASS CODE: D		PART NUMBER: 490568	
FILE NAME: 490568		SHEET NO. 1 of 1	