

Splendide
Laundry Centers

2100XC

**Automatic Clothes Washer-Dryer
Instructions for use**

WD2100XC
WD2100XCP

Read All Instructions Before Using

Contents

General information, 1-2-3-4-5

Technical Information, 2-3

For your safety, 4

Introduction, 5

Installation requirements, 6-7

Attention / Grounding instructions, 6

Electrical, location and draining, 7

Installing the washer-dryer, 8-9-10-11

Unpacking the washer-dryer, 8

Removing the transit screws, 8

Connecting the water inlets, 9

Connecting the drain hose, 9

Installing the exhaust ducting, 10

Leveling the washer-dryer, 10

Completing the installation, 11

About your appliance, 12-13-14-15

Washer-dryer special features, 12

Control panel, 13

Option buttons, 14

Program key, 14

Detergent and laundry aids, 15

Dispenser drawer, 15

Washing and drying, 16-17-18-19

Cycle Description Chart, 16

Before starting a cycle, 17

Determining load sizes, 17

Setting a 'wash', 'dry' or 'wash-to-dry' cycle, 17

Splendide laundry tips, 18

For best results, 18

Combo laundry FAQ's / Sample loads, 19

Care and maintenance, 20-21

Turning off the water or electricity supply, 20

Cleaning the dispenser drawer, 20

Checking the water inlet hoses, 20

Cleaning the pump pre-chamber, 21

Checking the dryer vent, 21

No lint filter to clean, 21

Troubleshooting, 22-23

Troubleshooting Chart, 22

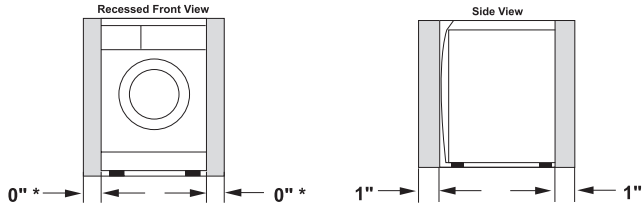

If you need assistance, 23

General Information



This appliance was tested by UL and conforms with both Canadian and U.S. UL safety requirements and displays their mark.

Technical information

Model WD2100XC(P)	Splendide 2100XC, Splendide 2100XCP
Weight	148 lbs.
Dimensions	Width: 23.4" (59.5 cm) Height: 33.25"-33.75" (84.5-85.7 cm) Depth: 22" (55.9 cm)
Minimum Installation Clearances	Sides: 0" Front / Back: 1"
Capacity	Washing: 2 to 15 lbs. (1 to 7 kg) Drying: 2 to 11 lbs. (1 to 5 kg)
Electrical Connection	Voltage: 120 Volts, 10.5 Amp, 60 Hz Max. Absorbed Power: 1300 Watts
Water Connection	Max. Pressure: .69 MPa (6.9 bar), 100 PSI Min. Pressure: 0.05 MPa (0.5 bar), 7.5 PSI
Max. Spin Speed	Up to 1200 RPM
Min. Installation Spacing	 <p>This appliance may be installed in a recessed area, closet or alcove. The installation spacing is in inches and is the minimum acceptable. *Additional spacing should be considered for easy installation, servicing and compliance with local codes and ordinances. Installations must conform with the minimum dimensions indicated.</p>
Dryer Exhaust Requirements	WARNING! To reduce the risk of fire, this appliance must be exhausted to the outdoors. 

NOTE: The manufacturer reserves the right to make any improvements to its appliances without giving prior notice.

For Your Safety

Save These Instructions

Your washer-dryer has been built in compliance with the strictest international safety regulations. However, for your safety, the information in this manual must be followed to minimize the risk of fire or explosion, electric shock, or to prevent property damage, personal injury, or loss of life.

Read all instructions before using any appliance.

- Do not wash or dry articles that have been previously cleaned in, washed in, or spotted in gasoline, dry cleaning solvents, other flammable/explosive substances as they emit vapors that could ignite or explode.
- Before the appliance is removed from service or discarded, remove the door to the washing/drying compartment.
- Do not repair or replace any part of the appliance or attempt any servicing unless specifically recommended in the user-maintenance instructions or in published user-repair instructions that you understand and have the skills to perform.
- Do not allow children to play on or in the appliance.
- Do not add gasoline, dry cleaning solvents, items contaminated with cooking oil or other flammable or explosive substances to the wash water. Do not install or store this appliance where it will be exposed to weather or in an area where gasoline or other flammables are stored.
- Under certain conditions, Hydrogen gas may be produced in a hot water system that has not been used for 2 weeks or more. HYDROGEN GAS IS EXPLOSIVE. If the hot water system has not been used for such a period, before using the appliance, turn on all hot water faucets and let the water flow from each for several minutes. This will release any accumulated hydrogen.
- Do not use heat to dry articles containing foam rubber or similar textured rubber-like materials.
- Turn off water faucets to relieve pressure on hoses and valves and to minimize leakage if a break or rupture occurs.
- Do not reach into the appliance if the drum is moving.
- Do not tamper with controls.
- Repair or replacement of a part should be made only by a qualified service technician to prevent personal injury or damage to the machine. Contact Splendide to locate an authorized repair service company near you.
- Disconnect power to the washer at the circuit breaker or fuse box, or unplug the machine in an emergency or when servicing is required. Have the installer show you and label the proper switch or fuse at the electrical disconnect box.
- Good, safe practices and caution MUST be applied when installing, operating, and maintaining any appliance. Follow basic precaution.
- Before loading the washer, make sure the drum is empty.

Congratulations

Introduction

Congratulations on your purchase of a Splendide. Your Splendide washer-dryer takes the drudgery out of doing laundry - simply toss dirty laundry in and get clean, dry laundry out!

Whether it's installed in a luxury RV, yacht, or apartment closet, your new Splendide is designed to fit where others won't and deliver outstanding washing and drying performance (all while conserving more energy and water than other brands). Enjoy your new Splendide!

Read this manual

Please read this manual carefully. If you need further assistance, please contact Splendide Laundry Centers (Mon-Fri 7am-5pm PST)

1-800-356-0766

For your records

Write model and serial numbers here. You can find them on the front of the machine and inside of the door opening.

Model: (i.e. WD2100XP)

Serial No:

S/N

Installation Requirements



ATTENTION!

For your own protection and to prevent accidents, injury, and fire, please read the following carefully before installing the washer-dryer.

- Installation and grounding must be done in accordance with local codes and by a qualified installer. Installation Instructions provided in this booklet are for the installers' reference.
- Washer-dryer **MUST** be installed on a strong, level floor and in a protected dry and well-ventilated area close to a power supply and drain outlet of sufficient capacity. **DO NOT** install on carpet.



IMPORTANT: Installation on carpet floors will cause the machine to vibrate and may result in excessive machine vibration during the spin cycles and loss of performance.

- The washer-dryer should be plugged into a properly grounded (3) prong electrical outlet capable of 120 Volt, 60 Hz, 1300 W, and 10.5 Amp. It shouldn't be controlled by a wall switch or pull cord which could be turned off accidentally. For your safety, the third or round grounding prong must never be removed. **DO NOT USE AN EXTENSION CORD.**
- **DO NOT** install or store this appliance where it will be exposed to weather or in an area where gasoline or other flammables are stored.

GROUNDING INSTRUCTIONS

This appliance must be grounded. In the event of malfunction, or breakdown, grounding will reduce the risk of electric shock by providing a path of least resistance for electric current. This appliance is equipped with a cord having an equipment grounding conductor and grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances. **DO NOT** modify the plug provided with the appliance. If it will not fit the outlet, have a proper outlet installed by a qualified electrician.



WARNING! Improper connection of the equipment -grounding conductor can result in a risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the appliance is properly grounded.



WARNING



ELECTRICAL SHOCK HAZARD

Disconnect power before servicing.

Replace all panels before operating.

Failure to do so can result in death or electrical shock.

Electrical

- Machine Voltage/Amperage - 120V, 60 Hz, 1300 W, 10.5 Amp.
- Connection - 3-prong plug with 6' cord is provided with the machine.
- Circuit/Protector - 3-wire single phase, 120V, 60 Hz, AC, on a separate 15 Amp circuit.

If you have...	You'll need...
no access to Hot/Cold water hookups	Splendide Faucet Adapter Kit, or equivalent.
to install a dryer vent and ducting in your RV or boat	Splendide Vent Kit, or equivalent.
concerns about the appliance shifting in your RV or boat	Splendide SecureFit bracket kit, or equivalent.
water damage concerns	Splendide Drain-A-Way Pan, or equivalent.
to make a 90° duct turn in less than 4.5"	Splendide 90° offset elbow, or equivalent.

Location

- This machine may be installed free standing as well as in a recessed area, closet, or alcove
- **Minimum Installation Spacing** - 0" on sides and 1" in front and back. NOTE: Additional installation spacing needs to be considered for easy installation, servicing, and compliance with state and federal codes.
- **Floor** - Must support at least 280 lbs. and be a solid, level surface. DO NOT install on carpet.
- **RV/Marine Installations** - When locating the appliance in a towable trailer or watercraft, position the machine over the axles or mid-ship where movement is at a minimum. Block the machine to prevent extreme movement.
- **Exhaust Requirements** - Rigid or flexible metallic duct required. Ducting should be as short and straight as possible. DO NOT exhaust dryer into a chimney, furnace, cold air duct, attic crawl space, or another duct used for venting. If a cabinet door is installed, a minimum of 8 sq. in. should be provided for make up air. Louvered doors with equivalent air openings are acceptable. Allow clearances behind door(s) to avoid rubbing between back of cabinet door(s) and front of unit control panel. Additional clearances for wall, door and floor moldings may be required.

Drainage

Standpipe Diameter/Capacity - Needs a 1 ¼" minimum diameter standpipe with a minimum carry-away capacity of 7 gallons per minute.

Top of Standpipe - Must be between 25" and 34" high from the bottom of the machine.

Outlet End of Drain Hose (provided with the unit)

- Must be at least 20" above the bottom of the washer-dryer. An air break must be available at the standpipe to avoid siphoning. No more than 6" of the drain hose should be inserted into the drain pipe to prevent siphoning.

Installing the washer-dryer

Unpacking the washer-dryer

- Carefully remove the packing materials with care not to damage the drain hose and power cord that are shipped installed on the machine. Check that the machine is intact. Report any damage immediately.
- Position the washer-dryer near the desired installation position.



WARNING! Plastic bags, styrofoam, nails and other packaging parts are not children's toys and can be potentially dangerous. Destroy the carton and plastic bags after the washer-dryer has been unpacked.



IMPORTANT: Retain the transit screws, spacers and rubber tubes. These items should be reinstalled to prevent damage if or when you transport the machine in the future.

Connecting the water inlets

If the water pipes you will be connecting to are new or unused, run the water until clear to remove any debris that could clog the water valve screens or valves before connecting the machine. NOTE: Supply shut-off valves should be easily accessible.



IMPORTANT: Water pressure MUST range within the values indicated on the "Technical Data" chart

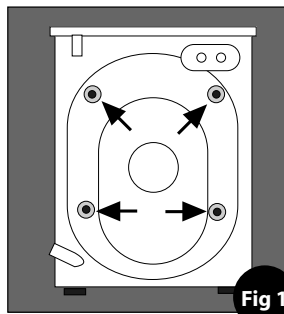
Removing the transit screws

For transportation, the inside of the machine is supported by screws, rubber grommets and spacers on the back panel. Before using the washer-dryer, these items MUST be removed.

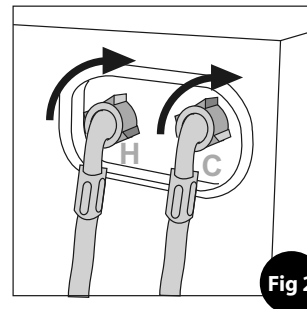


IMPORTANT: Transit screws and spacers must be removed before operating the machine to allow proper operation of the machine and to prevent damage to the appliance.

- After positioning the washer-dryer near the installation location, remove the four screws (Fig.1), with the rubber grommets and plastic spacers that are attached to them.
- Use the plastic plugs (provided in the accessories bag) to fill in the holes.



- Included in the accessories supplied with your machine are 2 inlet hoses with 4 rubber washers pre installed. Check that the rubber washers are installed in the ends of the inlet hoses to make a water tight seal at each connection point.
- Connect the straight ends of the water inlet hoses to the supply taps that have $\frac{3}{4}$ " BSP thread (standard hose bib).
- Connect the 90° angled ends (20 mm thread) of these hoses to the inlet valves on the back of the machine (Fig. 2). NOTE: Water Inlet valves are color coded: Red (Hot) & White (Cold).



IMPORTANT: Do not use excessive force. Damage to the couplings can result. The couplings should be tightened by hand; a tool should only be used if a leak occurs.

Connecting the drain hose

It is possible for the water to be discharged into a sink, standpipe or drainpipe, but an air break must be available at a minimum 20" height to prevent the machine from siphoning (Fig. 6).

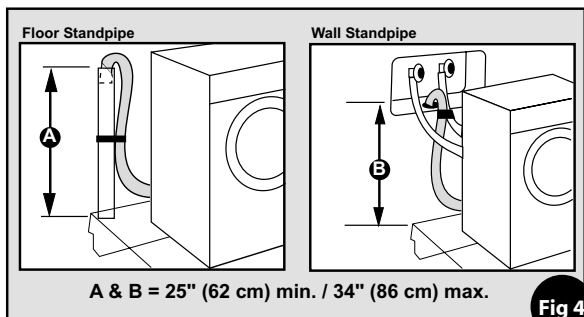


Fig 4

Standpipe Drain System - Installations require a minimum 1 1/4" (3.2 cm) diameter standpipe with a minimum carry away capacity of 7 gallons (26 liters) per minute.

Wall or Floor Standpipe Drain System - The top of the standpipe must be between 25" (62 cm) - 34" (86 cm) from the bottom of the washer (Fig. 4).

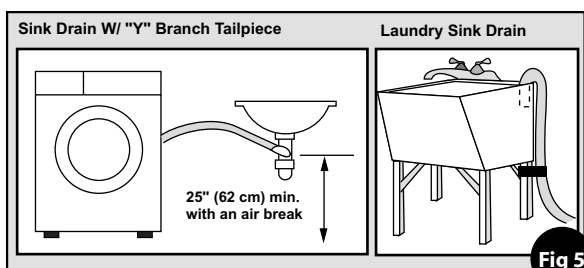


Fig 5

Sink Drainpipe System - Entry into the sink drain system must be above the trap (Fig. 5). When routing the drain hose through cabinets or walls, use a protective material such as electrical or duct tape to cover sharp edges that could damage the drain hose. Use a suitable clamp to secure the drain hose to the "Y" branch or the disposer (Fig. 7). With a sink drainpipe system, you may connect directly: 1) to a disposer by following the manufacturers attachment



IMPORTANT: Make sure that the drain hose is not kinked and that water flow is not restricted.

method. 2) directly to a "Y" branch tail piece (available at most hardware stores). 3) Through the floor to a separate trap. The trap must be vented to prevent siphoning. To provide proper venting, install an Air Gap Kit (available at most hardware stores). 4) To the faucet using a Faucet Adapter Kit (available separately).

- Use a U-Clamp (provided in your accessories packet) or suitable item to secure the outlet end of the drain hose (pre-installed on the back of your machine).
- Insert the outlet end of the drain hose into the standpipe, wall or floor drain (Fig. 6). NOTE: The outlet end of the drain hose MUST be at least 20" (50 cm) above the base of the machine. No more than 6" of the drain hose should be inserted into the drain pipe to prevent siphoning.
- Use a strap, cable tie, or similar item to hold the hose or the U-Clamp in place.

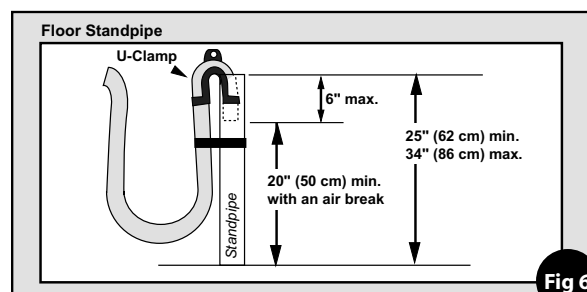


Fig 6

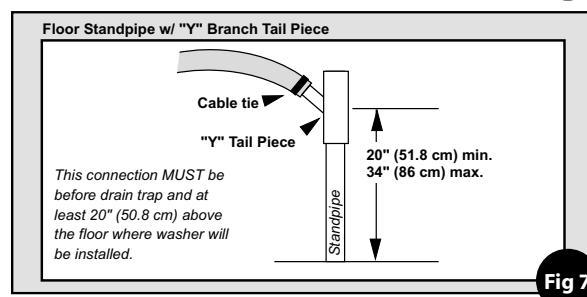
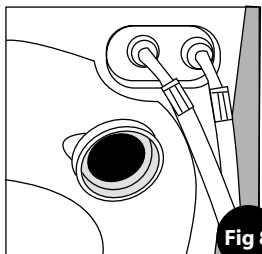


Fig 7

Installing exhaust ducting



IMPORTANT:
This appliance should **NOT** be exhausted into a chimney, wall, ceiling, or any concealed space of a building. Only rigid or flexible metallic ducting should be used.



- Rigid or flex metal/metallic ducting should be used.
- Exhaust ducts should be as short and straight as possible. *NOTE: Long exhaust ducting can extend drying time, collect lint and may affect drying performance.*
- The exhaust duct must end with an approved exhaust vent hood with swing out damper(s) or tailpiece with louvers.
- Check that all ducting is clean and lint free. Use duct tape or screw clamps to secure all joints.
- Use duct tape or screw clamps to secure the duct to the round flange vent located on the back of the machine (Fig. 8).



WARNING! To reduce the risk of fire, this appliance must be exhausted to the outdoors.



Rigid or flexible metallic duct required. Ducting must be as short and straight as possible.



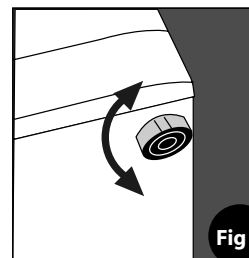
Do not exhaust dryer into a chimney, furnace, cold air duct, attic crawl space, or another duct used for venting.



If a cabinet door is installed, a min. opening of 8 sq. in. should be provided for make up air. Louvered doors with equivalent air openings are acceptable. Allow clearances behind door(s) to avoid rubbing between back of cabinet door(s) and front control panel. Additional clearances for all, door and floor molding may be required.

Leveling the washer-dryer

- To access the front leveling legs, tilt the machine backwards, leaning it against a wall or other stable structure.
- Adjust the legs up or down (Fig. 9) to ensure the washer is resting solid and does not rock side-to-side or front-to-back when the machine is upright.
- Check that the angle of inclination, measured according to the work top, does not exceed 2°.



IMPORTANT: The machine must rest solid on a sturdy floor for optimum performance and minimum vibration.

Completing the installation

- Check the electrical requirements. Be sure that you have the correct electrical supply and the recommended grounding method.
- Check that the shipping brackets have been removed.
- Check that the water faucets are ON.
- Check for leaks around faucets and inlet hoses.
- Plug washer into a grounded 3-prong outlet.
- Slide the washer-dryer to its final location and confirm that it's level.
- When installing this appliance in an RV or marine vessel, you should block in the unit to prevent it from shifting or tipping. A SecureFit Bracket Kit is available from Splendide to keep the unit from shifting front-to-back or side-to-side.
- Test and clean the washer. Run a test load with no laundry.

Testing and cleaning the washer,

- Press the ON-OFF button to turn the washer ON
- Pour 1 to 2 TBSP of powder detergent into the detergent dispenser compartment '2'
- Select wash program '2'.
- Make sure the DRY TIME knob is in the 'OFF' position.
- Then press START. Allow the washer to complete the wash cycle.

About your washer-dryer



CAUTION
RISK OF ELECTRIC SHOCK
DO NOT OPEN



CAUTION: To reduce the risk of electric shock, DO NOT remove cover (or back). No user serviceable parts inside. Refer servicing to qualified service personnel.



The lightning flash with arrowhead symbol, with-in an equilateral triangle, is intended to alert the user to the presence of uninsulated "dangerous voltage" within the product's enclosure that may be of sufficient magnitude to constitute a risk of electric shock to persons.



The exclamation point within an equilateral triangle is intended to alert the user to the presence of important operating and maintenance (servicing) instructions in the literature accompanying the appliance.

Your New Appliance

Your new appliance is an automatic washer and vented tumble dryer by Splendide. Front-loading with a stainless steel drum and an extra large door opening for easy loading and unloading. It features 10 wash programs, 7 water temp. settings, 3 dry programs, and a 1200 RPM max. spin speed.

Automatic Dispenser Drawer

Automatically dispenses laundry aids (detergent, bleach, softener) during the cycle.

Auto Water/Energy Control

Automatically adjusts the amount of water and energy to use for each load.

Safety Door Lock

Protects you from opening the door when it is unsafe.

Express Wash

Washes lightly soiled Cotton Heavy Duty and Permanent Press fabrics in less time.

More Rinse Cycles

Most washers have only 1 rinse following each wash while your Splendide washer-dryer has up to 4. It rinses 2-3 times

after every wash (except Express Wash) and features an Extra Rinse button that adds yet another rinse to remove even more dirt/detergent from fabrics (recommended for those with detergent contact allergies).

Foam Removal System

Your machine automatically measures the amount of foam in circulation and adds water to the drum to remove excess foam for the highest rinsing performance.

Recirculating Wash Feature

With your Splendide washer-dryer, no detergent is wasted. Water recirculates and redistributes detergent throughout the drum in a way that assures all detergent is dissolved for max. resource efficiency.

Automatic Balance System

Every Splendide washer-dryer incorporates the latest motor technology. When it detects an out-of-balance load the motor will adjust speed (or come to a complete stop) and reposition the load automatically.

Impulse Spin Technology

Your machine features Splendide's exclusive IST processor that varies pulse in low spin for less wrinkling, less wear on clothing, less noise, less vibration, and improved energy efficiency.

Extra-Large Door Opening

For easier loading and unloading.

1200 RPM High Spin

For better drying performance.

Extra-Durable

Heavy duty springs, shock absorbers. Stainless steel drum.

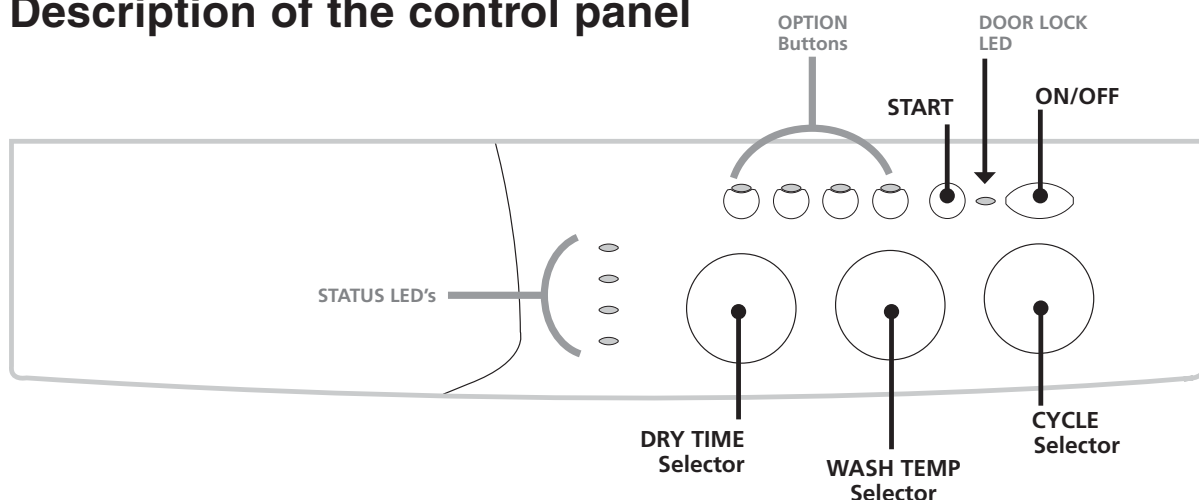
Dryer Cool Down

The last few minutes of the dry cycle, your dryer will carry out a cool down period. Clothing will tumble freely without heat. This will cool fabric, buttons and snaps for safe handling and to reduce wrinkling.

Low Maintenance

Lint passes safely through a 'self-cleaning pump' and then out the drain or dryer vent - so there's no messy wash or dry filter for you to clean.

Description of the control panel



ON/OFF (Door Open) Button

Turns power to the washer ON or OFF, unlocks the door during the wash and dry cycles. Also restarts a SILK or WOOL cycle that's gone into Anticrease/Soak.

DOOR LOCK LED

Indicates when the door is locked and when it can be safely opened:

SOLID=Locked, FLASHING=Unlocked

Once locked, the door can be unlocked for up to 5 MINUTES into any WASH cycle and at ANY TIME during a DRY cycle.

To unlock the door: Press the ON/OFF button.

To resume the cycle: Close the door and press the ON/OFF button again.



IMPORTANT: The rapid flashing of the DOOR LOCK LED together with flashing of at least one other LED indicates an abnormality (see Troubleshooting)

START (Cancel) Button

Press once to START the program, or press and hold to CANCEL a program in progress.

OPTION Buttons

Use these buttons to modify the wash cycle (see "Description of Option Buttons, page 12") .

STATUS LED'S

Indicates the cycle phase that's underway.

DRY TIME Selector

Use this knob to select the desired drying minutes. MAX LOAD will dry for 180 minutes and is recommended for full, 11 pound loads. *NOTE: This knob does not move during the dry cycle.*

WASH TEMP Selector

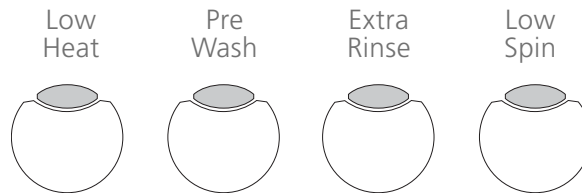
Use this knob to select the water temperature (when a WASH cycle is selected. *NOTE: Rinse water is always COLD.*

CYCLE Selector

Use this knob to select a WASH or DRY cycle. *NOTE: This knob does not move during the wash or dry cycle.*

Description of the Option Buttons

You can customize the wash by adding an OPTION or combination of options to your cycle selection. The button corresponding to the OPTION selected will remain LIT. *NOTE: If you push an OPTION button and it flashes, that means the OPTION you selected is not available for that cycle.*



EXTRA RINSE - Adds an extra rinse to the wash cycle (Not available in Delicates)

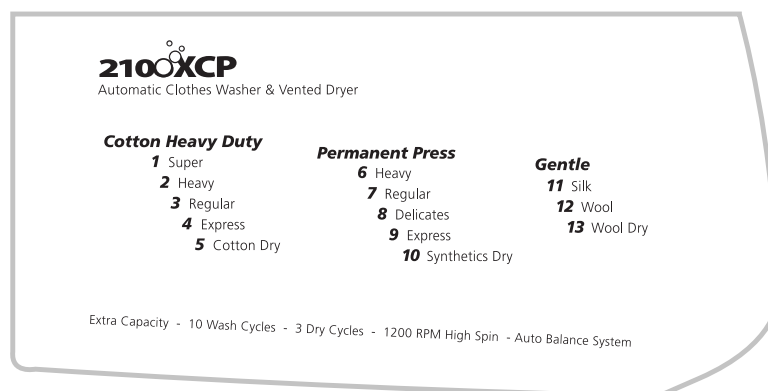
LOW SPIN - Reduces the high spin speed to 600 rpm (Not available in Delicates). *NOTE: This option is not available if a Dry cycle is set.*

LOW HEAT - Reduces the dryer heat temperature of the selected dry cycle

PRE-WASH - Adds an extra fill at the beginning of the wash cycle

Description of the Program Key

The front of the dispenser drawer contains a Program Key to help you select a Wash or Dry Cycle using the Cycle Selector Knob.



Optional

- All-Natural, HE detergent formulated for your washer-dryer
- Softens fabrics naturally

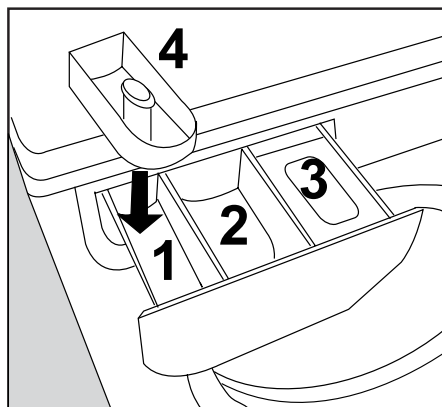
While not required, Splendide recommends the use of a High Efficiency (HE) detergent. HE detergents are quick dissolving and low sudsing and will deliver optimum results in your front-loading machine.



Splendide Premium Laundry Powder, Part No. 1005

About the Dispenser Drawer

Laundry products are diluted and dispensed automatically at the proper time during the wash cycle. The dispenser drawer has three compartments (plus one removable bin) for adding laundry products to the wash load. These compartments are:



- 1 **PreWash Detergent** (With Bleach Bin removed)
- 2 **Detergent for the Wash Cycle** (Powder or Liquid)
- 3 **Fabric Softener** (Liquid)
- 4 **Bleach** (With Bleach Bin in place)

Laundry Aid Type / Amounts

Your Splendide requires smaller amounts of laundry aids to get fabrics clean. Adding too much detergent won't necessarily make for a more efficient wash, and may in fact cause build up on your clothes and inside your appliance and even pollute the environment. Recommended laundry aid amounts per wash load:

- **Prewash detergent** (Optional):
1 to 2 TBSP Powder
(or 1 TBSP Liquid)
- **Detergent:**
1 to 2 TBSP Powder
(or 1 TBSP Liquid)
- **Fabric softener:**
1 to 2 TBSP (Liquid ONLY)
- **Bleach** (Optional):
DO NOT exceed the MAX fill line



IMPORTANT: Adjust laundry aid amounts for heavily/lightly soiled loads, or hard/soft water. NEVER EXCEED the recommended amounts of detergent or fabric softener. Doing so could impair wash results and cause damage to the internal parts of your machine!



IMPORTANT: NEVER USE FABRIC SOFTENER SHEETS!



WARNING! Always dilute bleach before using. Never overfill bleach dispenser. Excess bleach could damage clothes.



IMPORTANT: The suds level should never rise more than half way up to the porthole. Too much foam will rise through the dispenser and make a mess on your floor

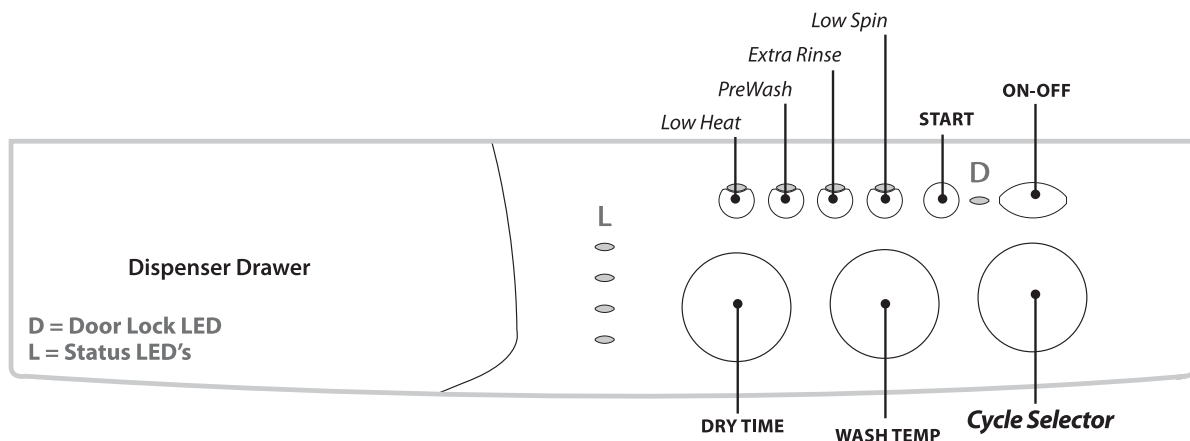


IMPORTANT: Using fabric softener causes items to release from the drum immediately after high-speed spin, helping clothes to dry faster while minimizing wrinkling and softening fabrics. NOTE: Splendide recommends using 1 to 2 tbsp. of a bio-friendly, or similar brand per wash load. These softeners tend to appear light in color and dissolve more quickly in less water, minimizing build-up within your machine.

Washing and drying

Cycle Description Chart

Fabric type	Degree of soil	Cycle Selector		Detergent		Fabric Softener	Bleach	Options Available	* Cycle Length	Cycle Description
		No.	Cycle Name	Pre Wash	Wash					
Cotton Heavy Duty Cycles										
Heavy cotton fabrics: i.e. sheets, socks, towels, jeans, underwear, sweatshirts, etc.	Exceptionally Soiled	1	Super		.	.	.	Low Heat Extra Rinse Low Spin	96 min.	Wash cycle, rinse cycles, intermediate and final spin cycles 1,200rpm high spin
	Heavily Soiled	2	Heavy	Low Heat Pre Wash Extra Rinse Low Spin	77 min.	
	Soiled	3	Regular		77 min.	
	Lightly Soiled	4	Express		63 min.	
	-	5	Cotton Dry	NOTE: A high spin is carried out during cycle 5 (Cotton Dry)					Low Heat	20 to 180 min.
Permanent Press Cycles										
Synthetic, light cotton and more delicate fabrics: i.e. button-ups, khakis, rayon shirts, etc.	Heavily Soiled	6	Heavy	.	.	.		Low Heat Pre Wash Extra Rinse	66 min.	Wash cycle, rinse cycles, intermediate and final spin cycles. 1,000rpm high spin
	Soiled	7	Regular	.	.	.		Low Heat Pre Wash Extra Rinse Low Spin	59 min.	
	Lightly Soiled	8	Delicates	.	.	.			53 min.	
	Lightly Soiled	9	Express		.	.			Low Heat Low Spin	
	-	10	Synthetics Dry	When drying fabrics prone to wrinkling, choose cycle 10 (Synthetics Dry) with LOW HEAT pressed					Low Heat	20 to 180 min.
Gentle Cycle										
Silk and particularly delicate fabrics	Soiled	11	Silk**	Pre Wash Extra Rinse	30 min.	Wash cycle, rinse cycles, anticrease and Drain ONLY. NO SPIN CYCLE.
Wool fabrics	Soiled	12	Wool	To prevent wrinkles, cycles 11 and 12 will end with the laundry left to soak and the 'Rinse' LED flashing. To finish the cycle, press the START button.			.	Low Heat Extra Rinse Low Spin	65 min.	Wash cycle, rinse cycles, anticrease and spin cycles 800 rpm high spin
Wool fabrics ONLY	-	13	Wool Dry**				.	Low Heat	20 to 180 min.	Timed drying (High Heat)
About Rinse, Spin and Drain										
* Cycle lengths may vary according to water pressure, load size and fabric type		Rinse		NOTE: When using liquid fabric softener, it is dispensed automatically during the rinse cycle				Low Heat Extra Rinse	35 min.	Rinse cycles, intermediate and final spin cycles
		Spin		NOTE: High spin speed varies depending on the cycle you choose				Low Spin	16 min.	Draining and final spin cycle
		Drain		Drains any water from the drum				-	1 to 4 min.	Drain ONLY. NO SPIN CYCLE.
** Silk cycle cannot be set to go from 'wash-to-dry' automatically.										



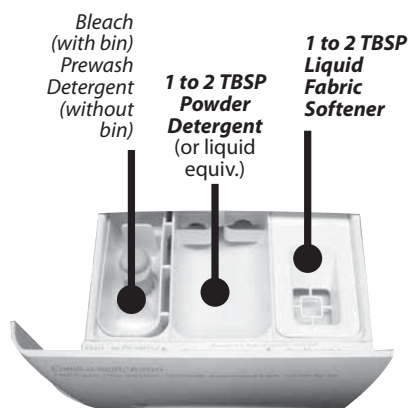
Before starting a cycle

Always make sure,

- the drum is loaded correctly (see below)
- the door is closed
- the ON-OFF button has been pressed and machine power is ON
- laundry aids have been added to the Dispenser Drawer (see below)



IMPORTANT: DO NOT attempt to open the door when the 'Door Lock' LED (D) is LIT SOLID!



Determining load sizes

Maximum WASH CYCLE capacity - Cottons: 15 lbs, Synthetics: 9 lbs, Delicates: 8 lbs, Wools: 3 lbs

Maximum DRY CYCLE capacity - 8 to 11 lbs.

Always allow space for air to flow around the clothes when drying. In general, if your drying, don't fill the drum more than 1/2 to 3/4 full.

Setting a wash-to-dry cycle

1) Select the wash cycle

- select a washing cycle using the **Cycle Selector**;
- select the wash water temperature using the WASH TEMP knob;
- press available OPTION buttons (*optional*);

2) Select the dry time

- select the length of drying time with the DRY TIME knob; (*NOTE: Average loads will dry in 60 to 80 minutes*)

3) Press the START button. When the wash cycle ends, the appropriate dry cycle will start automatically

Setting a wash cycle

1) Select the wash cycle (See above);

2) Select the dry time

- set the DRY TIME knob to 'OFF';

3) Press the START button. When the wash cycle ends, the machine will stop.

Setting a dry cycle

1) Select the dry cycle

- set the **Cycle Selector** to position 5, 10, or 13;

2) Select the dry time

- select the length of drying time using the DRY TIME knob (20 to 180 min.);

3) Press the START button. When the dry cycle ends, the machine will stop.

Combine large and small items in one full load.

When washing single items such as a sweater, towel or jeans, add 1 or 2 similar items to help balance the load. Single, heavy items such as a bathrobe can be washed separately.

Do not wash rugs that could come apart and clog your machine.

For more delicate garments protect underwear, tights, stockings and other small or delicate items by placing them in a mesh laundry pouch while washing and drying.

When using the 'Wool' cycle, for best results, use a detergent that is for wool garments, taking care not to wash more than 2.2 lbs.

Splendide laundry tips

- Wash cycles are **30 to 96 minutes**.
- Dry times for average sized loads are **60 to 80 minutes**
- Wash cycles use 7 to 18 gal. of water. YOU MAY NOT SEE WATER IN THE DRUM. **This is normal.**
- **Once set, the DRY TIME, WATER TEMP and CYCLE SELECTOR knobs won't move.**
- The door automatically locks during the wash and dry cycles. **To unlock the door, access the drum, then RESUME the cycle, see DOOR LOCK LED on page 13.**

For best results,

- **DON'T OVERLOAD THE DRUM.** Keep up with laundry by doing smaller loads every day or two.
- **DON'T EXCEED RECOMMENDED DETERGENT OR FABRIC SOFTENER AMOUNTS.**
- When going from 'was-to-dry' automatically, **Always use a fabric softener** (Or a Detergent with built-in softeners) so clothes release from the drum after the high speed spin.
- **ONLY use 'Cotton Heavy Duty' for heavy cottons** (towels, jeans, etc.)
- **For items that may wrinkle,** use 'Low Spin' in wash and 'Synthetics Dry'
- **To further prevent wrinkles,** set a 'wash ONLY' cycle with 'LOW SPIN' pressed. After the wash cycle ends, remove large items (pants, sheets, etc.) from the drum and shake them out. Loosely fold them and place them back in the drum. Then set a 'Synthetics Dry' cycle with 'LOW HEAT' pressed.
- **For mixed DRY CYCLE loads,** remove items that may wrinkle while still damp (dress shirts, etc.) Hand press and hang them. Then, continue drying the rest (underwear, towels, etc.)
- **NEVER OVER DRY LAUNDRY.** Over drying is a major cause of wrinkling. A certain amount of humidity is what makes fabrics soft and fluffy.



WARNING!

During the drying phase, the door tends to get quite hot.



Do not use the appliance to dry clothes that have been washed with flammable or chemical solvents (e.g. trichlorethylene).



This appliance can only be used to dry clothes that have been pre-washed in water.



Do not use the appliance to dry foam rubber or similar materials

Combo laundry FAQ's

Is using a combination washer-dryer much different than what I'm use to?

Yes, in some ways. You are washing and drying in the same drum and load sizes are smaller. Wash cycles are similar, but because combination washer-dryers are compact and operate using 115V (vs. 230V), dry times are longer. Instead of washing several, bulky loads of laundry in one day, you'll learn to adjust your laundry habits to launder smaller, more convenient loads every day or two.

Why do I need to load my drum less full for 'dry' and 'wash-to-dry' cycles?

Your machine can wash larger loads than it can dry. Remember, separate washers and dryers have drums of different sizes (the dryer drum is usually 2 times bigger), and your machine washes and dries in the same drum. When you program your machine to 'dry' or 'wash-to-dry' you must load the drum no more than 1/2 to 3/4 full. (NOTE: Automatic wash-to-dry not available when Silk is selected)

What factors affect drying times?

Drying times depend largely on the type of material (some fibers absorb more water than others), and the dampness of the articles when drying is started (1200 RPM spin vs. 800- 600 RPM spin), and on the amount of laundry that is being dried. Jeans, towels and similar (rather thick) articles will take longer to dry.

Sample wash-to-dry loads

To get you started, here are a few sample load sizes that can go directly from wash through dry. NOTE: Data purely indicative. Actual drying times will vary depending on type/weight of material.

Sample Load 1

- Wash Cycle: Regular Cotton Heavy Duty/ Dry Time: 65 min.
- 2-3 Bath Towels (27" x 52" / all 100% cotton)
- 1 Hand Towel (16" x 28")
- 1-2 Wash Cloth(s) (13" x 13")

Sample Load 2

- Wash Cycle: Regular Cotton Heavy Duty/ Dry Time: 55 min.
- 1 Flat Sheet (90" x 102" / all 230 thread count)
- 1 Fitted Sheet (60" x 80")
- 2 Standard Queen Pillowcases (21" x 32")

Sample Load 3

- Wash Cycle: Regular Cotton Heavy Duty / Dry Time: 60 min.
- 1 Hand Towel (16" x 28")
- 1 Pair Jeans (35" waist/32" inseam)
- 1 Sweatshirt (Large, 50% cotton, 50% polyester)

Care and maintenance

Turning off the water or electricity supply

Turn off the water supply after every wash. This will limit the wear of your appliance's water system and also prevent leaks. Unplug your appliance when cleaning it, while on vacation and during all maintenance operations.

Cleaning your appliance

The exterior and rubber parts of your appliance can be cleaned with a soft cloth soaked in lukewarm soapy water. Do not use solvents or abrasives.

Cleaning the dispenser drawer

Remove the dispenser by raising it and pulling it out. Wash it under running water; repeat as needed.

Caring for your appliance door and drum

When not in use, leave the appliance door ajar to prevent unpleasant odors from forming.

Checking the water inlet hoses

Check the water inlet hoses at least once a year. Clean the filters and the water valves. If you see any cracks, bulges or wear, replace hoses immediately; During the wash cycles, water pressure is very strong and a cracked hose could easily split open.



WARNING! Never use inlet hoses that have already been used.



IMPORTANT: Replace the inlet hoses at least every five years of use to reduce the risk of hose failure. When replacing the inlet hoses, mark the date of replacement on the label with a permanent marker.

Cleaning the pump pre-chamber

The washer-dryer is fitted with a self-cleaning pump that does not require regular maintenance. However, if small items (such as coins or buttons) fall into the pre-chamber that protects the pump, you will need to retrieve them.



IMPORTANT: Before cleaning, make sure the wash cycle has ended and unplug the appliance.



To access the pre-chamber:

- 1 Using a screwdriver, remove the cover panel on the lower front of the washer-dryer.



- 2 Place a small dish or tray below the cover. Unscrew the pre-chamber by rotating it counter clockwise. A little water may trickle out. This is perfectly normal.
- 3 Clean the interior thoroughly.
- 4 Screw the pre-chamber back on.
- 5 Reposition the panel, making sure the tabs are positioned correctly before you push the panel back onto the appliance.

No lint filter to clean

Your Splendide removes the lint automatically with the help of its self-cleaning pump, so there's no lint filter to clean. However, it is recommended that you occasionally inspect the outside vent and dryer ducting for any lint accumulation (see below).

Checking the dryer vent

Occasionally go outside and check the dryer vent for proper airflow. Assure that the vent and ducting are lint-free.

Troubleshooting

Before calling for assistance, make sure the problem can't easily be solved by consulting the following list

Problem	Possible Causes / Solution
The washer-dryer won't start.	<ul style="list-style-type: none"> There is no power. The appliance is not plugged into a socket, or not enough to make contact. There has been a power failure. The appliance door is not shut properly. The START button has not been pressed. (Note: It should be held a minimum of one second.) The water tap is not turned on or supply hoses are kinked.
The washer-dryer does not fill with water.	<ul style="list-style-type: none"> The water inlet hose is not connected to the tap. The hose is kinked. The water tap is not turned ON. The water pressure is insufficient. The START button has not been pressed.
The washer-dryer continuously fills and empties with water.	<ul style="list-style-type: none"> The drain hose is too low or too far into the standpipe. The wall drainage system doesn't have an air break.
The washer-dryer does not drain or spin.	<ul style="list-style-type: none"> Some programs have a slower final spin to take best care of the fabrics (See 'Cycle Description Chart', pg. 14). The drain hose is kinked. Check the pump pre-chamber (See 'Cleaning the pump pre-chamber,' pg. 18) Remove the drain hose from the standpipe or under-sink trap and check for blockages, ensuring that the water can drain freely away from the machine.
The washer-dryer vibrates too much during the spin cycle.	<ul style="list-style-type: none"> The Transit Screws are still in place. Remove the screws (See 'Removing the transit screws', pg. 6). Verify the washer is resting on a solid, level surface. The drum is overloaded. The washer-dryer is not level (See 'Levelling the washer-dryer', pg. 8). The washer-dryer is too close to cabinets or adjacent walls.
The washer-dryer leaks.	<ul style="list-style-type: none"> The water inlet hose is not screwed on correctly (See 'Connecting the water inlets', pg. 6). The washer is not level. The drain pump or drain hose is obstructed. The detergent dispenser is obstructed (See 'Cleaning the dispenser drawer', pg. 18). The drain hose is not secured properly. (See 'Connecting the drain hose', pg. 7).
FAULT CODES: The DOOR LOCK LED flashes rapidly at the same time as at least one other LED	<p>The unit has entered diagnostic mode and there may be a problem.</p> <ol style="list-style-type: none"> Unplug the unit, or turn off the circuit breaker to the unit for a minimum of 40 seconds. Plug the unit back in, and switch the machine back ON. If the unit still enters the diagnostic mode, please record which lights are flashing, as well as the model and serial number of your machine. Call Splendide Technical Support.

Problem	Possible Causes / Solution
There is too much foam.	<ul style="list-style-type: none"> The detergent is not suitable for washing machines (it should be labeled "For washing machines" or "hand and machine wash," or the like). Too much detergent or softener being used.
The dryer does not start.	<ul style="list-style-type: none"> The appliance is not plugged into the socket, or not enough to make contact. There has been a power failure. The appliance door is not shut properly. The DRY TIME Knob is on the 'OFF' setting.
Poor drying performance	<ul style="list-style-type: none"> The drum is overloaded. The exhaust hose is obstructed.
Wrinkling	<ul style="list-style-type: none"> Incorrect sorting. The drum is overloaded. Incorrect wash cycle Clothes matted to the drum after spin. Refer to www.splendide.com for additional fabric care tips.

If you need assistance

Every Splendide washer-dryer comes with a Limited Warranty. Please read the Limited Warranty Statement that came with your machine for complete details. You'll find many answers to common problems in the "Troubleshooting" section of this manual. If you review this section first, you may not need to call for service at all.

NOTE: You will be charged for a service call while the appliance is under warranty if the problems are not caused by defective workmanship or materials.

- If you do need service, you can relax knowing that help is only a phone call away. Call our Splendide Technical Service/Assistance Department toll-free at 1-800-356-0766 Monday-Friday 7:00AM-5:00PM Pacific Time.
- Please have the model number and serial number of your washer-dryer ready when you call.

Splendide
Laundry Centers

Splendide Technical Service
15650 SE 102nd Ave
Clackamas, Oregon 97015 - USA

1-800-356-0766
(Ext. 5)

Hours: Mon-Fri 7AM-5PM (PST)
Local Phone: 503-655-2563



Splendide Laundry Centers, A Division of Westland Sales
15650 SE 102nd Ave (PO Box 427)
Clackamas, OR 97015 - USA

Phone: 1-800-356-0766
Email: splendide@westlandsales.com
Fax: 503-656-8829
Web: www.splendide.com

Product Model Number
WD2100XC / WD2100XCP
Splendide 2100XC Laundry Center

Specifications:

- Weight: 148 lbs.
- Dimensions: 23.4"W x 33-33.4"H x 22.6"D (see right)
- Capacity: Wash - 2 to 15 lbs / Dry - 2 to 11 lbs.

Electrical Requirements:

- Volt/Amp/Hz: 120V, 11 Amp, 60 Hz.
- Maximum Absorbed Power: 1300 Watts
- Connection: 3-prong plug with 6' cord provided.
- Circuit/Protector: 3-wire single phase, 120V, 60Hz, AC, on a separate 15-ampere circuit.

Water Connections:

- Maximum Pressure: 0.69 MPa (6.9 bar), 100 PSI
- Minimum Pressure: 0.05 MPa (0.5 bar), 7.5 PSI

Installation Location:

- Unit may be installed in recessed area, closet, or alcove.
- Air Space Requirements: 0" on sides and 1" in front and back (from the case). Additional installation spacing needs to be considered for easy installation, servicing, and compliance with state and federal codes.
- Floor must support at least 280 lbs. and be a solid, level surface.
- When locating in a towable trailer or watercraft, position the machine over the axles or midship where movement is at a minimum. Block unit in to prevent extreme movement.
- Splendide #MK01 SecureFit Bracket kit available to prevent shifting in RV and Marine installations.

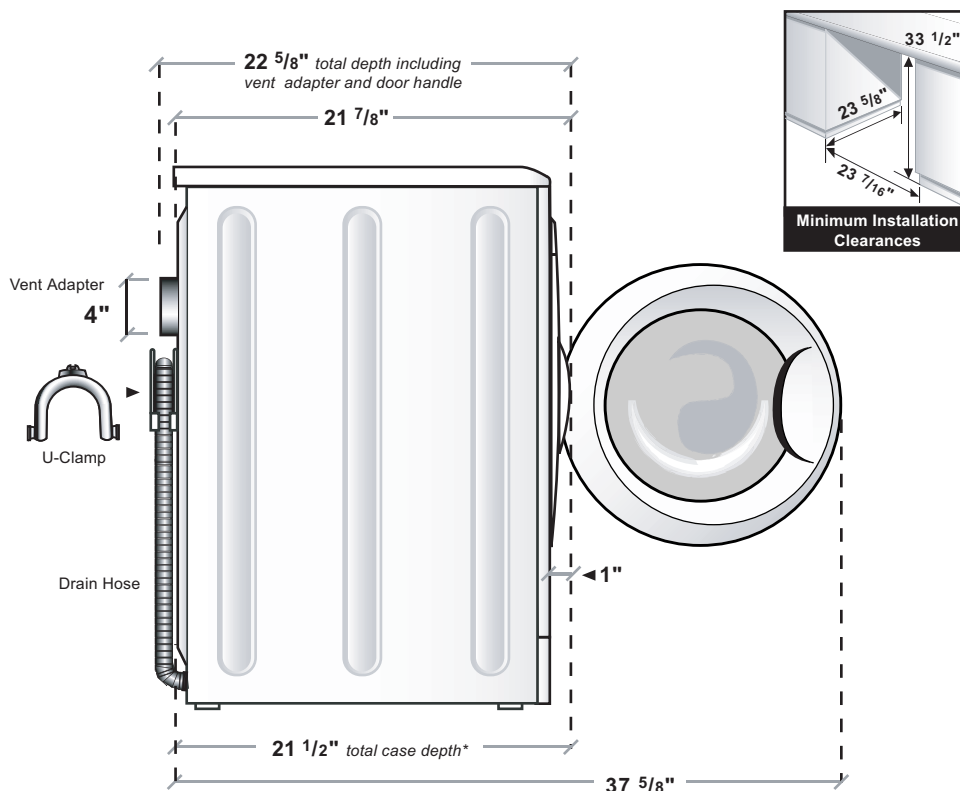
Standpipe Drain System/ Sink Draining Req:

- Needs a 1 1/4" (3.2 cm) minimum diameter standpipe with the minimum carry-away capacity of 7 gallons (26 liters) per minute. Top of standpipe must be at least 25" (62 cm) high and no higher than 34" (86 cm) from the bottom of the washer.
- Outlet end of drain hose (provided with the unit) must be at least 20" above bottom of washer. An air break must be available at the standpipe to avoid siphoning.
- Faucet Adapter Kit #154187104A is available to allow for direct faucet connection. See complete installation instruction on drain hose draining directly into sink, connection to dishwasher Wye fitting, and disposer/drain connection in owners manual.
- Optional Drain-A-Way™ Pans are available. Pan #PI-22 for cabinet or undercounter installations. Pan #P-24 for freestanding installations. Both are designed to be drain plumbed.

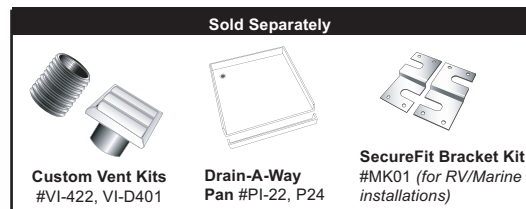
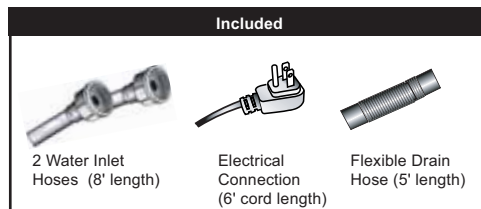
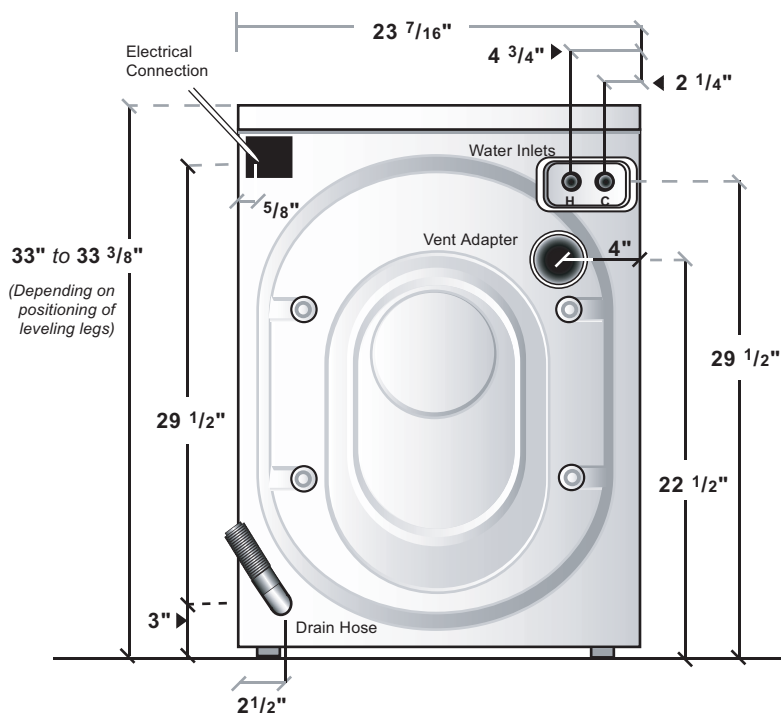
Exhaust Requirements:

- DO NOT exhaust dryer into a chimney, furnace, cold air duct, attic, crawl space, or another duct used for venting
- If cabinet door is installed, a minimum of 8 sq. inches should be provided. Louvered doors with equivalent air openings are acceptable. Allow clearance behind the door(s) to avoid rubbing between back of cabinet door(s) and front of unit control panel. Additional clearances for wall, door and floor moldings may be required.
- Rigid or flexible metallic duct required (NOT INCLUDED). Ducting must slope downwards and away from the machine.

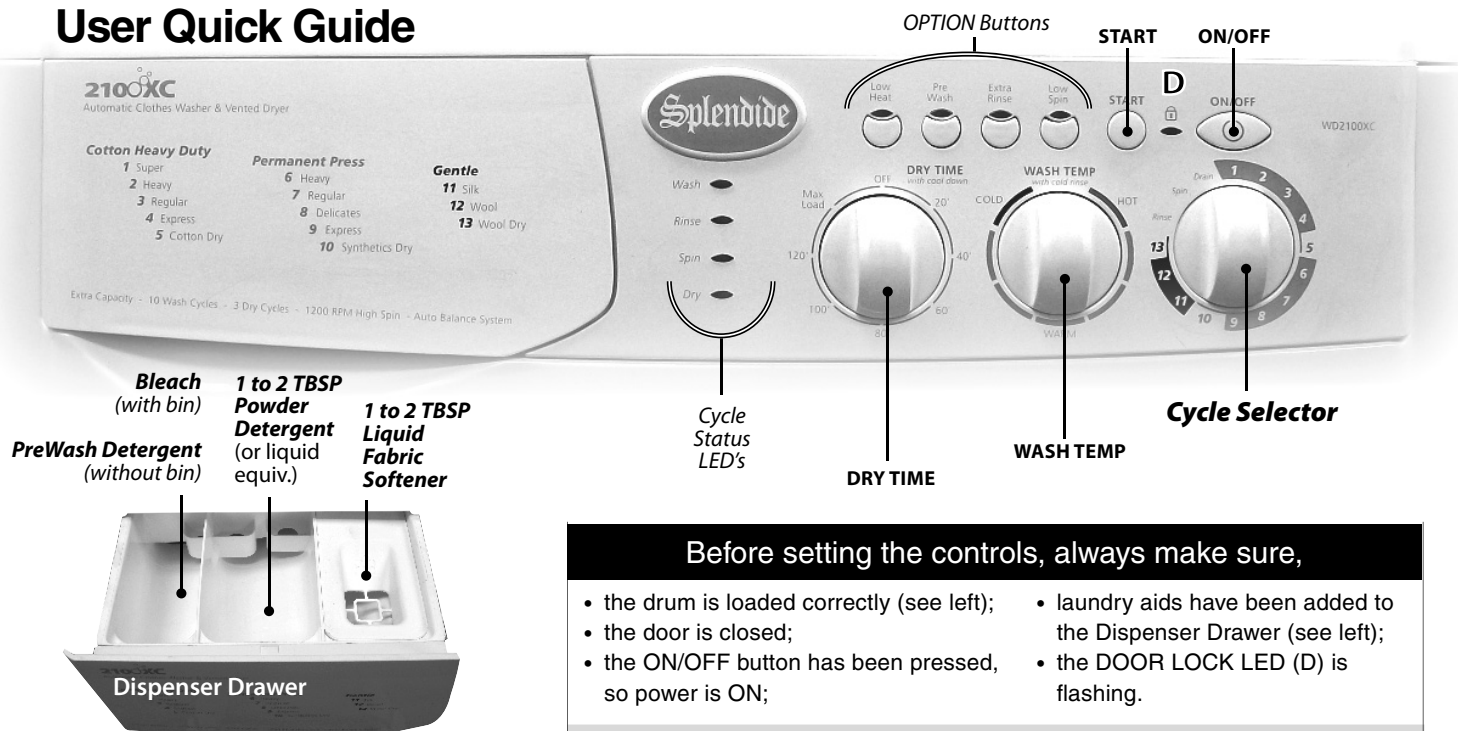
Side View (not to scale)



Rear View (not to scale)



User Quick Guide



LOAD SIZES

For best results, DO NOT load the drum more than 1/2 to 2/3 full when DRYING.

WASH	Fabric Type	Maximum Load
	Cottons	2 to 15 lbs.
	Synthetics	2 to 9 lbs.
	Delicates	2 to 8 lbs.
	Wools	2 to 3 lbs.

DRY	Fabric Type	Maximum Load*
	ALL TYPES	8 to 11 lbs.
* MAX LOAD on the DRY TIME knob is meant only for very full/11lb-loads and will run for 180 minutes.		

DRYING RESULTS

Your washer-dryer operates on 110V and has a 1300W dryer. It will take longer to dry than a traditional dryer (which operates on 220V, 5000W). However, you can increase the efficiency of the dryer by following these tips:

- Try to keep the **door closed** during the dry cycle. This conserves energy by trapping heat,
- use a **LOW SUDSING DETERGENT**.
- use **FABRIC SOFTENER** or a detergent with built-in softeners,
- **DO NOT OVERLOAD** the drum,
- **DO NOT OVERDRY** your laundry.

Before setting the controls, always make sure,

- the drum is loaded correctly (see left);
- the door is closed;
- the ON/OFF button has been pressed, so power is ON;
- laundry aids have been added to the Dispenser Drawer (see left);
- the DOOR LOCK LED (D) is flashing.

WASH-TO-DRY AUTOMATICALLY

- | | |
|-------------|--|
| WASH | <ul style="list-style-type: none"> • Select the wash cycle using the Cycle Selector; • select the wash water temperature using the WASH TEMP knob; • if desired, press any available OPTION button(s); |
| DRY | <ul style="list-style-type: none"> • select the length of drying time using the DRY TIME knob; |
| | <ul style="list-style-type: none"> • press START. <p><i>You will hear a 'click' when the Child Door Lock engages and the cycle will start. When the wash cycle ends, the appropriate dry cycle will begin automatically.</i></p> |

NOTE: To CANCEL a cycle and clear the controls, press and hold the START button.

WASH ONLY

- | | |
|-------------|---|
| WASH | <ul style="list-style-type: none"> • Select the wash cycle, temperature and any wash options (see WASH above); |
| DRY | <ul style="list-style-type: none"> • set the DRY TIME knob to the OFF position; |
| | <ul style="list-style-type: none"> • press the START button. <p><i>When the wash cycle ends, the machine will stop.</i></p> |

DRY ONLY

- | | |
|-------------|--|
| WASH | <ul style="list-style-type: none"> • Set the Cycle selector to position 5, 10, or 13; • select the length of drying time using the DRY TIME knob; |
| DRY | <ul style="list-style-type: none"> • press the START button. <p><i>When the dry cycle ends, the machine will stop.</i></p> |

CHILD DOOR LOCK

Your washer-dryer is equipped with a Child Door Lock. For your child's safety, the door stays locked for the duration of the WASH and DRY cycles. However, the 'Add-An-Item' feature allows you to unlock the door when needed.

NOTE: The 'Add-An-Item' feature is not available whenever it is unsafe to open the door (i.e. during high spins, if water level is to high, etc.)

'Add-An-Item'

- | | |
|---------------|--|
| Unlock | <ul style="list-style-type: none"> • Press the ON/OFF button; <p><i>You will hear 2 'clicks' when the door unlocks. It is now safe to open the door.</i></p> |
| Resume | <ul style="list-style-type: none"> • Close the door; • press the ON/OFF button to resume the cycle. |

IMPORTANT: Never attempt to open the door when the Door Lock LED (D) is LIT SOLID.

COMBO WASHER-DRYER LAUNDRY TIPS

DOING LAUNDRY IN A COMBO

- **Don't let laundry pile up.** Keep up with laundry by doing a small load every day or two. Make it part of your routine to throw a load in after your workout or before you go to bed and let your Splendide do the rest!
- Because your washer-dryer is **front-loading and operates on 110V**, cycle times may be longer than what you're used to: 40 to 80 minutes to wash. 90 to 110 minutes to dry.
- Your washer-dryer is extremely efficient. You might not be able to see water in the drum during wash. **This is normal.**
- Once set, the Dry Time, Water Temp, and Cycle **knobs WILL NOT move.** The 'Status LED's' will let you know the progress of your cycle.
- **Always use fabric softener** for WASH-TO-DRY LOADS. Using softener assures that the laundry falls easily from the drum after high spin and tumbles freely during the dry cycle.

FOR BEST RESULTS,

- **NEVER OVERLOAD THE DRUM.**
- **NEVER EXCEED** the recommended detergent and softener amounts.
- **USE FABRIC SOFTENER**, or a detergent with built-in softeners.
- **NEVER OVERDRY LAUNDRY.** Moisture is what makes fabrics soft and fluffy.
- Use 'Cotton Heavy Duty' cycles **ONLY** for heavy cottons (towels, jeans, etc.)
- For items that may wrinkle, use 'LOW SPIN' in wash and/or 'LOW HEAT' with 'Synthetics Dry.'
- For mixed loads, remove items that may wrinkle while still damp (dress shirts, etc.) Hand press and hang them. Then, continue drying the rest of the load (underwear, towels, etc.)
- After washing, shake out **LARGE ITEMS** (pants, sheets, etc.) Loosely fold them and place them back in the drum. Then dry them. This will improve drying times and reduce fabric wrinkling.

WHERE'S THE LINT FILTER?

Your washer-dryer is so gentle on fabrics, that very little lint is produced. It passes safely through a special, 'self-cleaning' pump system and then out the drain and/or dryer vent of your washer-dryer. There's no filter for you to clean!

However, if your washer-dryer is vented (Model 2100XC), it's recommended that you occasionally go outside and check the dryer vent for proper airflow. Assure that the vent and ducting are lint-free.

ABOUT VENTLESS DRYING

If your washer-dryer is ventless, (Model 7100XC), when you remove items after the self-condensing drying process, they may feel slightly damp. **THIS IS NORMAL.** Simply shake items out to allow any steam to dissipate (a few seconds) before folding or hanging them as you usually would. **NOTE: Splendide's self-condensing drying process will not add heat or humidity to the surrounding area.**

SPECIAL WINTERIZATION INSTRUCTIONS FOR RV/MARINE INSTALLATIONS:

To winterize your washer-dryer,		To use your washer-dryer again,		Optional Winterization instructions	
WINTERIZE	1.	WINTERIZE	1.	Winterization Option	If you're currently pumping antifreeze through your fresh water system, you can follow these steps to winterize your washer-dryer:
	2.		2.		
	3.		3.		
	4.		4.		
END	5.	WINTERIZE	5.	Winterization Option	7. After letting antifreeze drain completely from drum, press the ON/OFF button to turn power OFF. FINISHED.
	6.		6.		
	7.		7.		

Splendide
Laundry Centers

www.splendide.com

IMPORTANT! DO NOT DISCARD!
Keep this page with your owners manual for future reference



Splendide

Washer-Dryer

Installation Instructions and Use & Care Guide

Lave-linge séchant

Mode d'installation et d'emploi

Lavasecadora

Instrucciones para la instalación y el uso

Quick Reference Guide

WD2100
WD2000S

Splendide 2100
Splendide 2000 S



Technical Data	2
Installation Instructions	
Installation Requirements	3
Installation/Removal	4
Introduction	6
Getting Started	
About Your Washer-Dryer	7
Understanding the Control Panel	8
Guide to the Wash Programs	9
Preparing Laundry / About Laundry Aids	10
Fabric Care Labels / Stain Removal Chart	11
Operation Instructions	
Choosing a Load	12
About the Dispenser Drawer	13
How to Wash	14
How to Dry	15
Easy Care and Maintenance	
Regular Maintenance.	16
Monthly/Yearly Maintenance	17
Troubleshooting	
Avoid Service Checklist	18
If You Need Service.	19



**DO NOT DISCARD!
THIS INFORMATION
SUPERSEDES THE
INFORMATION FOUND IN
YOUR OWNERS MANUAL**

**KEEP THIS PAGE WITH YOUR
OWNERS MANUAL FOR
FUTURE REFERENCE**

Splendide WASHER-DRYER

Front-Loading Washer-Dryer

Addendum to Owners Manual

MODELS

WD2000S (Splendide 2000S)
WD2100 (Splendide 2100)
WDC6200 CEE (Comb-o-matic 6200)
WDC5200 (Comb-o-matic 5200)

QUESTIONS?

Splendide Service HQ:

Westland Sales
15650 SE 102nd Ave. (PO BOX 427)
Clackamas, OR 97015

Telephone: Toll Free: 800-356-0766
(Local: 503-655-2563)

Service Fax: (503) 722-9202

E-mail: service@splendide.com

Website: www.splendide.com

DOOR LOCK SUPPLEMENT

Follow these steps if you need to open the door to your washer-dryer after a cycle has already begun

To Open the Door During a Wash Cycle:

1. Advance the Program Selector to 'Reset' and wait 5 seconds.
2. Advance the Program Selector to 'Drain' (8 o'clock) and allow the machine to drain completely.
3. Advance the Program Selector to 'Reset' (The 'Status/Door Lock' LED will blink quickly to indicate that the cycle has stopped, but the door is STILL LOCKED)
4. When the 'Status/Door Lock' LED blinks SLOWLY (takes 1-2 minutes), you can open the door

To Open the Door During a Dry Cycle:

1. Advance the Program Selector to 'Reset' (The 'Status/Door Lock' LED will blink quickly to indicate the cycle has stopped, but the door is STILL LOCKED)
2. When the 'Status/Door Lock' LED blinks SLOWLY (takes 1-2 minutes), you can open the door



IMPORTANT



Once a wash or dry cycle is underway, the washer-dryer door will LOCK for the duration of the cycle and will STAY LOCKED for up to 2 minutes after the cycle ends. DO NOT attempt to open the door unless the 'STATUS/DOOR LOCK' LED is BLINKING SLOWLY!

WINTERIZATION SUPPLEMENT

Follow these steps if you need to winterize your washer-dryer that's installed in a boat or RV

To winterize your washer-dryer:

1. With the machine power OFF, pour ½ quart of RV-type antifreeze into the washer drum
2. Close the door. Advance the Program Selector knob to a SPIN position
3. Press ON/OFF Button (IN). Wait 1-2 minutes
4. Press ON/OFF Button (OUT). Unplug the washer-dryer from the electrical outlet (or disconnect power)
5. Turn the water supply faucets OFF. Disconnect the inlet hoses from the faucets. Drain any remaining water from the hoses. *Finished!*

Optional RV Winterization - If you're currently pumping antifreeze through the fresh water system, follow these steps to winterize:

1. With the machine power OFF, turn the WASH TEMP knob to HOT
2. Advance the Program Selector knob to REGULAR in Cotton Heavy Duty
3. Press the ON/OFF button (IN) and let the machine fill until antifreeze is in the drum
4. Advance Program Selector to a RESET. Wait 5 seconds (Status/Door Lock LED will blink)
5. Advance Program Selector to a SPIN position. Let the antifreeze drain from the drum
6. Advance Program Selector to RESET. Wait 5 seconds (Status/Door Lock LED will blink)

7. Turn the WASH TEMP knob to COLD
8. Advance the Program Selector knob to REGULAR in Cotton Heavy Duty
9. Let the machine fill until you see antifreeze in the drum
10. Advance the Program Selector knob to RESET. Wait 5 seconds (Status/Door Lock LED will blink)
11. Advance the Program Selector knob to SPIN. Let the antifreeze drain from the drum
12. Press the ON/OFF button (OUT). *Finished!*

To use again, flush the water pipes, then:

1. Reconnect the water inlet hoses to the corresponding HOT/COLD faucets. Turn the faucets ON. (NOTE: Check the water inlet hoses and pump periodically. Refer to the "Use & Care Guide" that came with the machine)
2. Plug the washer-dryer into an appropriate electrical outlet (or reconnect power supply)
3. With the ON/OFF button in the off (OUT) position, pour 1/2 TBSP. of powder detergent (or liquid equiv.) into the 'Detergent' compartment inside the Dispenser Drawer
4. Advance the Program Selector knob to an EXPRESS cycle
5. Press the ON/OFF button (IN) and allow the machine to run through the complete cycle to clean out any remaining antifreeze. *Finished!*

Technical Data

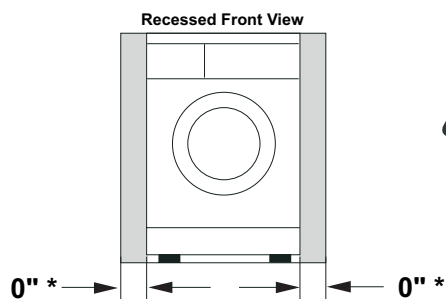
Technical Data

Models	Splendide 2100 by Splendide (WD 2100)	Splendide 2000 S by Splendide (WD 2000 S)
Dimensions	Width: 23.4" (59.5 cm) Height: 33.25"-33.75" (84.5-85.7 cm) Depth: 23.4" (59.4 cm)	Width: 23.4" (59.5 cm) Height: 33.25"-33.75" (84.5-85.7 cm) Depth: 22.2" (56.4 cm)
Capacity	Drum Size: 1.92 CF Washing: 2-12 lbs. Drying: 2- 8 lbs.	Drum Size: 1.6 CF Washing: 2-10 lbs. Drying: 2- 6 lbs.
Electrical Conn.	Voltage: 120 Volts, 13 Amp, 60 Hz Max. Absorbed Power: 1300 Watts	Voltage: 120 Volts, 13 Amp, 60 Hz Max. Absorbed Power: 1300 Watts
Water Conn.	Max. Pressure: .69 MPa (6.9 bar), 100 PSI Min. Pressure: 0.05 MPa (0.5 bar), 7.5 PSI	Max. Pressure: .69 MPa (6.9 bar), 100 PSI Min. Pressure: 0.05 MPa (0.5 bar), 7.5 PSI
Spin Speed	Up to 1200 RPM	Up to 1200 RPM

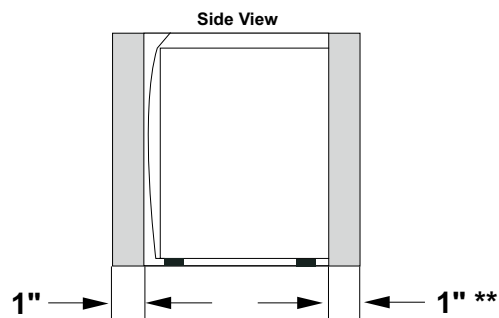
NOTE: The manufacturer reserves the right to make any improvements to its appliances without giving prior notice.

■ Minimum Installation Spacing

This appliance may be installed in a recessed area, closet or alcove. The installation spacing is in inches and is the minimum acceptable. Additional spacing should be considered for easy installation, servicing and compliance with local codes and ordinances. Installations must conform with the minimum dimensions indicated.



WARNING:
To reduce the risk of fire
this appliance
**MUST BE EXHAUSTED
OUTDOOR**



* Additional clearances for wall, door/floor moldings may be required.



As an Energy Star Partner, Splendide Division Westland Sales has determined that Energy Star labeled models meet the Energy Star guidelines for energy efficiency.



This appliance was tested by UL and conforms with both Canadian and U.S. UL safety requirements and displays their mark.

Installation Instructions

Installation Requirements

GROUNDING INSTRUCTIONS

This appliance must be grounded. In the event of malfunction, or breakdown, grounding will reduce the risk of electric shock by providing a path of least resistance for electric current. This appliance is equipped with a cord having an equipment grounding conductor and grounding plug. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances. DO NOT modify the plug provided with the appliance. If it will not fit the outlet, have a proper outlet installed by a qualified electrician.



WARNING: Improper connection of the equipment-grounding conductor can result in a risk of electric shock. Check with a qualified electrician or serviceman if you are in doubt as to whether the appliance is properly grounded.



Attention!



For your own protection and to prevent accidents, injury, and fire, please read the following carefully before installing the washer-dryer.

- Installation and grounding must be done in accordance with local codes and by a qualified installer. Installation Instructions provided in this booklet are for the installers' reference.
- Washer-dryer **MUST** be installed on a strong, level floor and in a protected dry and well-ventilated area close to a power supply and drain outlet of sufficient capacity. DO NOT install on carpet.



IMPORTANT: Installation on carpet floors will cause the machine to vibrate and may result in excessive machine vibration during the spin cycles and loss of performance.

- The washer-dryer should be plugged into a properly grounded (3) prong electrical outlet capable of 120 Volt, 60 Hz, 1300 W, and 13 Amp. It shouldn't be controlled by a wall switch or pull cord which could be turned off accidentally. For your safety, the third or round grounding prong must never be removed. DO NOT USE AN EXTENSION CORD.
- DO NOT install or store this appliance where it will be exposed to weather or in an area where gasoline or other flammables are stored.

■ Electrical

- **Machine Voltage/Amperage** - 120V, 60 Hz, 1300 W, 13 Amp.
- **Connection** - 3-prong plug with 6' cord is provided with the machine.
- **Circuit/Protector** - 3-wire single phase, 120V, 60 Hz, AC, on a separate 15 Amp circuit.

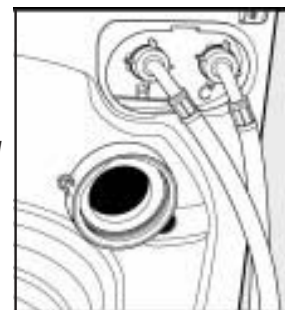
■ Location

This machine may be installed free standing as well as in a recessed area, closet, or alcove.

- **Minimum Installation Spacing** - 0" on sides and 1" in front and back. *NOTE: Additional installation spacing needs to be considered for easy installation, servicing, and compliance with state and federal codes.*
- **Floor** - Must support at least 280 lbs. and be a solid, level surface. DO NOT install on carpet.
- **RV/Marine Applications** - When locating the appliance in a towable trailer or watercraft, position the machine over the axles or mid-ship where movement is at a minimum. Block the machine to prevent extreme movement.

- **Exhaust Requirements - Ducting installing.** Rigid or flexible metallic duct required. Ducting must slope downwards and away from the machine. DO NOT exhaust dryer into a chimney, furnace, cold air duct, attic crawl space, or another duct used for venting. If cabinet door is installed, a min. of 8 sq. in. should be provided for make up air. Louvered doors with equiv. air openings are acceptable. Allow clearances behind door(s) to avoid rubbing between back of cabinet door(s) and front of unit control panel. Additional clearances for wall, door and floor molding may be required.

- Rigid or flex metal/metallic ducting should be used.
- Exhaust ducts should be as short and straight as possible and slope downwards and away from the machine. *NOTE: Long exhaust ducting can extend drying time, collect lint and may affect drying performance.*
- The exhaust duct must end with an approved exhaust vent hood with swing out damper(s) or tailpiece with louvers.
- Check that all ducting is clean and lint free. Use duct tape or screw clamps to secure all joints.
- Use duct tape or screw clamps to secure the duct to the round flange vent located on the back of the machine (Fig. 8).



■ Drainage

- **Standpipe Diameter/Capacity** - Needs a 1 1/4" minimum diameter standpipe with a minimum carry-away capacity of 7 gallons per minute.
- **Top of Standpipe** - Must be between 25" - 34" high from the bottom of the machine.
- **Outlet End of Drain Hose (provided with the unit)** - Must be at least 20" above the bottom of the washer-dryer. An air break must be available at the standpipe to avoid siphoning. No more than 6" of the drain hose should be inserted into the drain pipe to prevent siphoning.

■ Splendide Accessories (Available Separately)

- **Faucet Adapter Kit** allows for a direct faucet connection.
- **Optional Drain-A-Way Pans** designed to be drain plumbed.

WARNING: Splendide denies all liability if these instructions are not followed correctly.

Installation Instructions

Installation / Removal

■ 1. Unpacking Your Washer-Dryer

- Carefully remove the packing materials with care not to damage the drain hose and power cord that are shipped installed on the machine. Check that the machine is intact. Report any damage immediately.
- Position the washer-dryer near the desired installation position.



WARNING: Plastic bags, Styrofoam, nails and other packaging parts are not children's toys and can be potentially dangerous. Destroy the carton and plastic bags after the washer-dryer has been unpacked.

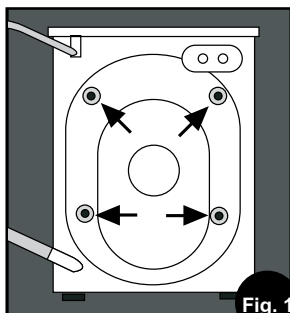
■ 2. Remove the Transit Screws/Spacers

- For transportation, the inside of the machine is supported by screws, rubber grommets and spacers on the back panel. Before using the washer-dryer, these items **MUST** be removed.



IMPORTANT: Transit screws and spacers must be removed before operating the machine to allow proper operation of the machine and to prevent damage to the appliance.

- After positioning the washer-dryer near the installation location, remove the four screws (Fig. 1), with the rubber grommets and plastic spacers that are attached to them.
- Use the plastic plugs (provided in the accessories bag) to fill in the holes.



IMPORTANT: Retain the transit screws, spacers and rubber tubes. These items should be reinstalled to prevent damage if or when you transport the machine in the future.

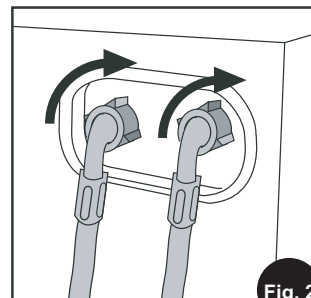
■ 3. Connecting Water Inlet

- If the water pipes you will be connecting to are new or unused, run the water until clear to remove any debris that could clog the water valve screens or valves before connecting the machine. **NOTE:** Supply shut-off valves should be easily accessible.



IMPORTANT: Water pressure **MUST** range within the values indicated on the "Technical Data" chart (p. 1).

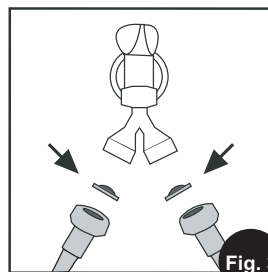
- Included in the accessories supplied with your machine are 2 inlet hoses with 4 rubber washers preinstalled. Check that the rubber washers are installed in the ends of the inlet hoses to make a water tight seal at each connection point.
- Connect the straight ends of the water inlet hoses to the supply taps that have $\frac{3}{4}$ " BSP thread (standard hose bib).
- Connect the 90° angled ends (20 mm thread) of these hoses to the inlet valves on the back of the machine (Fig. 2). **NOTE:** Water Inlet valves are color coded: Red (Hot) & White (Cold).



IMPORTANT: Do not use excessive force. Damage to the couplings can result. The couplings should be tightened by hand; a tool should only be used if a leak occurs.

Optional Single Faucet Hook-Up

It is possible to run the machine on cold water only, but a water supply must be connected to each inlet valve. To do this, we suggest you use a "Y" connector (contact Splendide). Connect the "Y" connector to a tap. After checking that the 4 rubber washers (provided) are installed in the ends of the inlet hoses, connect the straight ends of the hoses to the "Y" connector (Fig. 3). Then connect the



90° angled ends of these hoses to the inlet valves on the back of the machine (Fig. 2). **NOTE:** When the machine is connected to a single faucet, the water temp. for the wash/rinse settings is regulated by the temperature YOU set at the faucet.

■ 4. Water Drainage

- It is possible for the water to be discharged into a sink, standpipe or drainpipe, but an air break must be available at a min. 20" height to prevent the machine from siphoning (Fig. 6).

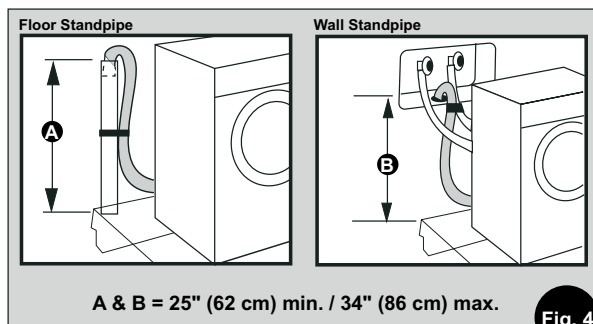
Standpipe Drain System - Installations require a minimum 1 $\frac{1}{4}$ " (3.2 cm) diameter standpipe with a minimum carry away capacity of 7 gallons (26 liters) per minute.

Wall or Floor Standpipe Drain System - The top of the standpipe must be between 25" (62 cm) - 34" (86 cm) from the bottom of the washer (Fig. 4).

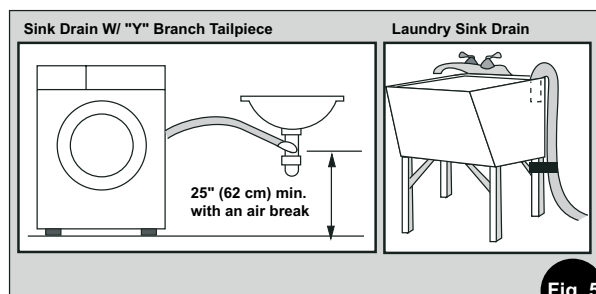
Continued on next page

WARNING: Splendide denies all liability if these instructions are not followed correctly.

Installation Instructions



Sink Drainpipe System - Entry into the sink drain system must be above the trap (Fig. 5). When routing the drain hose through cabinets or walls, use a protective material such as electrical or duct tape to cover sharp edges that could damage the drain hose. Use a suitable clamp to secure the drain hose to the "Y" branch or the disposer. With a sink drainpipe system, you may connect directly: 1) to a disposer by following the manufacturers attachment method. 2) directly to a "Y" branch tail piece (available at most hardware stores). 3) Through the floor to a separate trap. The trap must be vented to prevent siphoning. To provide proper venting, install an Air Gap Kit (available at most hardware stores). 4) To the to the faucet using a Faucet Adapter Kit (available separately). It will supply water from your faucet and discharge water directly into your sink drain.

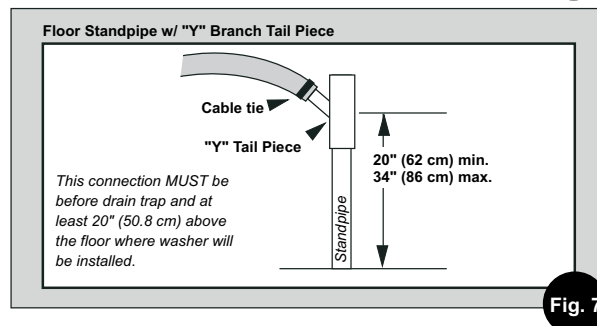
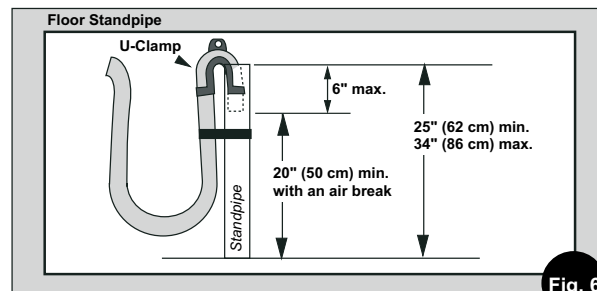


IMPORTANT: Make sure that the drain hose is not kinked and that water flow is not restricted.

- Use a U-Clamp (provided in your accessories packet) or suitable item to secure the outlet end of the drain hose (pre-installed on the back of your machine).
- Insert the outlet end of the drain hose into the standpipe, wall or floor drain (Fig. 6). *NOTE: The outlet end of the drain hose MUST be at least 20" (50 cm) above the base of the machine. No more than 6" of the drain hose should be inserted into the drain pipe to prevent siphoning.*
- Use a strap, cable tie, or similar item to hold the hose or the U-Clamp in place.

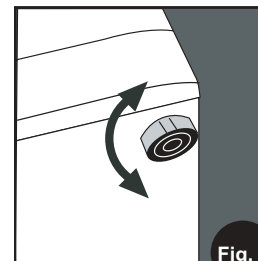
Before Using Your Washer-Dryer...

- Read manual thoroughly. Keep these instructions for future reference.
- Run the empty washer-dryer through a complete wash cycle to check for water leaks and proper operation.
- Wipe the inside and outside of the appliance with a damp cloth to remove any dust that has accumulated during transit.



5. Leveling

- To access the front leveling legs, tilt the machine backwards, leaning it against a wall or other stable structure.
- Adjust the legs up or down (Fig. 8) to ensure the washer is resting solid and does not rock side-to-side or front-to-back when the machine is upright.
- Check that the angle of inclination, measured according to the worktop, does not exceed 2°.



IMPORTANT: The machine must rest solid on a sturdy floor for optimum performance and minimum vibration.

6. Electrical Connection

- Plug the power cord into a grounded outlet. See "Grounding Instructions" (p. 2) for complete details. *NOTE: Check to ensure the power is OFF at a circuit breaker/fuse box before plugging the power cord into the outlet.* Turn power on at the circuit breaker/fuse box.

7. Installing Exhaust Ducting

- Rigid or flex metal/metallic ducting should be used.
- Exhaust ducts should be as short and straight as possible and slope downwards and away from the machine. *NOTE: Long exhaust ducting can extend drying time, collect lint and may effect drying performance.*
- The exhaust duct must end with an approved exhaust vent hood with swing out damper(s) or tailpiece with louvers.
- Check that all ducting is clean and lint free. Use duct tape or screw clamps to secure all joints.
- Use duct tape or screw clamps to secure the duct to the round flange vent located on the back of the machine (see fig. on page 3).

Introduction

Congratulations!

Thank you for choosing Splendide - North America's #1 selling combination laundry center since 1984. Your new Splendide washer-dryer is designed to give you maximum washing and drying performance while using less energy/resources and taking up less space. The performance levels, safety features, sturdiness and all its functions are the result of ongoing technological innovation. The ultimate purpose? To offer you the best performance with the utmost simplicity.

■ Read This Manual

Inside this book you will find many helpful hints on how to install, use and maintain your new washer-dryer properly. Please read this manual carefully. Just a little preventative care on your part can save you a great deal of time and money over the life of your washer-dryer. If you need further assistance, please contact Splendide Laundry Centers at 1-800-356-0766.

■ For Your Records

Write model and serial numbers here. You can find them on the front of the machine and inside of the door opening.

Model #: _____

Serial #: _____

CAUTION

RISK OF ELECTRIC SHOCK
DO NOT OPEN



CAUTION: To reduce the risk of electric shock, DO NOT remove cover (or back)/No user serviceable parts inside. Refer servicing to qualified services personnel.



The lightning flash with arrowhead symbol, with-in an equilateral triangle, is intended to alert the user to the presence of uninsulated "dangerous voltage" within the product's enclosure that may be of sufficient magnitude to constitute a risk of electric shock to persons.



The exclamation point within an equilateral triangle is intended to alert the user to the presence of important operating and maintenance (servicing) instructions in the literature accompanying the appliance.

Save these instructions For Your Safety

Your washer-dryer has been built in compliance with the strictest international safety regulations. However, for your safety, the information in this manual must be followed to minimize the risk of fire or explosion, electric shock, or to prevent property damage, personal injury, or loss of life.

- Read all instructions before using any appliance.
- Do not wash or dry articles that have been previously cleaned in, washed in, or spotted in gasoline, dry cleaning solvents, other flammable/explosive substances as they emit vapors that could ignite or explode.
- Before the appliance is removed from service or discarded, remove the door to the washing/drying compartment.
- Do not repair or replace any part of the appliance or attempt any servicing unless specifically recommended in the user-maintenance instructions or in published user-repair instructions that you understand and have the skills to carry out.
- Do not allow children to play on or in the appliance.
- Do not add gasoline, dry cleaning solvents, items contaminated with cooking oil or other flammable or explosive substances to the wash water. These substances give off vapors that could ignite or explode.
- Do not place flammable substances around your washer-dryer during operation.
- Under certain conditions, Hydrogen gas may be produced in a hot water system that has not been used for 2 weeks or more. HYDROGEN GAS IS EXPLOSIVE. If the hot water system has not been used for such a period, before using the appliance, turn on all hot water faucets and let the water flow from each for several min. This will release any accumulated hydrogen.
- Do not use heat to dry articles containing foam rubber or similar textured rubber-like materials.
- Turn off water faucets to relieve pressure on hoses and valves and to minimize leakage if a break or rupture occurs.
- Do not reach into the appliance if the drum is moving.
- Do not tamper with controls.
- Repair or replacement of a part should be made only by a qualified service technician to prevent personal injury or damage to the machine. Contact Splendide to locate an authorized repair service company near you.
- Qualified service personnel should clean the interior of the machine periodically.
- Disconnect power to the washer at the circuit breaker or fuse box, or unplug the machine in an emergency or when servicing is required. Have the installer show you and label the proper switch or fuse at the electrical disconnect box.
- Good, safe practices and caution MUST be applied when installing, operating, and maintaining any appliance. Follow basic precaution.
- Save these instructions.

- **Before loading** - Before loading the washer, make sure the drum is empty.

Getting Started

About Your Washer-Dryer

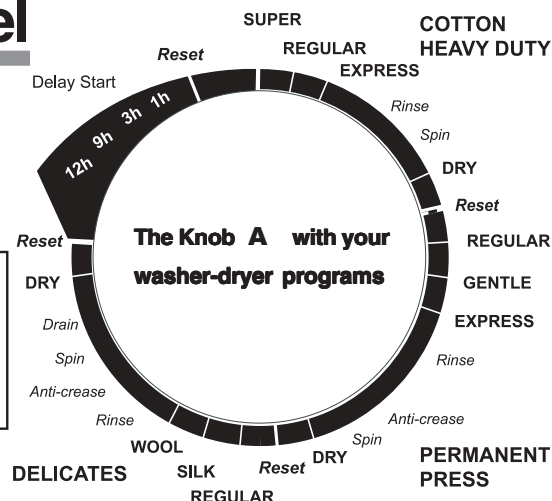
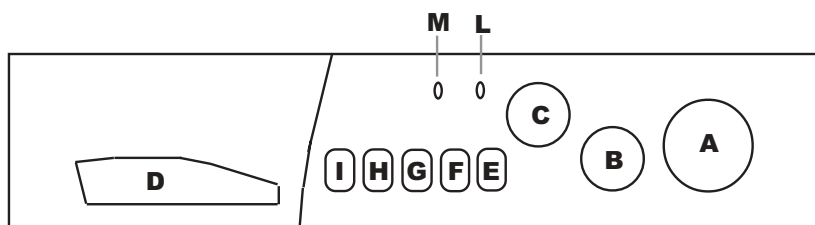
■ Your New Appliance

Your new appliance is an automatic washer and vented tumble dryer by Splendide. Front-loading with a stainless steel drum and an extra-large door opening for easy loading and unloading, it features 9 wash programs, 6 water temp. settings, 3 dry programs, a delay start option and a 1200 RPM max. spin speed.

■ Features

- **Automatic Dispenser Drawer** - Your washer-dryer has a convenient dispenser drawer that dispenses laundry aids (detergent, bleach, softener) automatically.
- **Delay Start Option** - Your washer-dryer offers a delay start option, allowing you to run your washer at a later time (or during off-peak hours).
- **Auto Water/Energy Control** - Your washer-dryer doesn't need high, medium, or low water level settings for different wash load sizes. It automatically adjusts the amount of water and energy to use for each load.
- **Safety Door Lock** - Your washer-dryer has an automatic door lock feature that engages for the duration of the wash and dry cycles and protects you from opening the door when there is water or high heat and steam within the drum.
- **Express Wash** - Your washer-dryer features Express wash cycles to wash your lightly soiled Cotton Heavy Duty or Permanent Press fabrics in less time.
- **More Rinse Cycles/Extra Rinse** - Most washers have only 1 rinse following each wash while your Splendide washer-dryer has up to 4. It rinses 3 times after every wash (except Express Wash) and features an Extra Rinse button that adds yet another rinse to remove even more dirt/detergent from fabrics (recommended for those with detergent contact allergies).
- **Foam Removal System** - Your machine automatically measures the amount of foam in circulation and adds water to the drum to remove excess foam for the highest rinsing performance.
- **Recirculating Wash Feature** - With your Splendide washer-dryer, no detergent is wasted. Water recirculates and redistributes detergent throughout the drum in a way that assures all detergent is dissolved for max. resource efficiency.
- **Automatic Balance System** - Every Splendide washer-dryer incorporates the latest motor technology Automatic Balance System (ABS). When it detects an out-of-balance load the motor will adjust speed (or come to a complete stop) and reposition the load automatically.
- **Impulse Spin Technology** - Your machine features Splendide's exclusive IST processor that varies pulse in low spin for less wrinkling, less wear on clothing, less noise, less vibration, and improved energy efficiency.
- **Dry Spin** - During Cotton Heavy Duty drying, there is an additional spin for improved drying performance.

Understanding the Control Panel



- **Program Selector (Turn clockwise only) (A)** - Use this knob to select one of 9 wash programs (see "Guide to the Wash Programs," p. 10).
- **Delay Start Option:** You can also use this knob to delay the start of any wash program by 1, 3, 9, or 12 hours (see "How to Wash," p. 14).



IMPORTANT: Should you wish to interrupt a program in progress or set a new one, advance the Program Selector knob (A) to a "Reset" position and wait 5 seconds.

- **Dry Time Knob (B)** - Use this knob to set the drying time up to 120 minutes. **Once set, this knob will not move.** NOTE: The last 12 minutes of the dry cycle is a cool down period (See "Dryer Cool Down," p. 7).

- **Water Temperature Knob (C)** - Use this knob to set your wash water temperature. Choose between HOT, WARM, COLD, or variations between. NOTE: Rinse water temperatures are always COLD.

- **Dispenser Drawer (D)** - This is where you add your detergent and other laundry aids (See "How to Use the Dispenser Drawer," p. 13).

- **Pre-wash Button (E)** - For heavily soiled loads, push this button to add an extra wash to any wash program (except the Wool program or when another Special Program (F, G, H) is selected).

- **Easy Iron Button (Rinse Hold) (F)** - Pressing this button prevents fabric creasing, making items easier to iron. (Only available on Permanent Press cycles and the Silk cycle). If pressed, the wash cycle will come to a complete stop (Rinse Hold) at the "Anti-crease" part of the dial-allowing you to leave items in the machine without spinning to prevent wrinkling. You complete it by pressing the Easy Iron button again. NOTE: If a dry cycle is preset, machine will not perform the anti-crease (rinse hold) function.

- **Low Spin Button (G)** - Press this button to reduce the spinning speed to 600 RPM during any Cotton Heavy Duty or Permanent Press cycle-perfect for washing more delicate fabrics in these cycles.

- **Extra Rinse Button (H)** - Press this button to add an extra rinse cycle to any Cotton Heavy Duty or Permanent Press cycle to improve rinsing results while washing full loads (when more detergent is used). NOTE: Recommended for those who have detergent contact allergies.

- **On/Off Button (I)** - Press this button to turn your washer-dryer ON or OFF. "In" position, machine is ON. "Out" position, machine is OFF. NOTE: Turning the appliance OFF does not cancel selected wash program.

■ Status/Door Lock Lamp (L)

- **Flashes Slowly:** Door can be opened. The appliance is on and awaiting instruction or the cycle has ended.
- **Steady Light:** Door lock is engaged / Program accepted.
- **Flashes quickly:** Program has ended and door lock is engaged. NOTE: Door may remain locked for up to 1-2 min. after end of cycle.

- **Auto Dry Lamp (M)** - Lights when the dry timer has been set and following the wash cycle, the appliance will automatically run the selected tumble drying cycle.

NOTE: Auto dry not available when Silk or Wool cycle is selected.

Guide to the Wash Programs

Type of Fabric and Degree of Soil	Program Knob	Detergent For Wash	Fabric Softener	Bleach	Special Programs Available*	Total Length of cycle	Description of Wash Cycle
Cotton Heavy Duty							
Exceptionally soiled whites/colorfast fabrics (Sheets, tablecloths, etc.)	Super	•	•	•	P, L, R	80 min.	35 min. wash cycle, 3 rinse cycles, intermediate and final spin cycles
Heavily soiled whites/colorfast fabrics	Regular	•	•	•	P, L, R	70 min.	27 min. wash cycle, 2 rinse cycles, intermediate and final spin cycles
Slightly soiled whites and light colors (T-Shirts, sweatshirts, etc.)	Express	•	•	•	P, L, R	40 min.	14 min. wash cycle, 2 rinse cycles, intermediate and final spin cycles
Rinse cycles	Softener is automatically dispensed during the last rinse						Rinse cycles, intermediate and final spin cycles
Spin cycle (1200 RPM high spin)							Draining and final spin cycle
Drying cycle for cotton fabrics							Cotton Heavy Duty Dry Program
Reset							Interrupts/cancels program
Permanent Press							
Heavily soiled colorfast synthetics (Baby linen, etc.)	Regular	•	•		P, E, L, R	75 min.	26 min. wash cycle, 3 rinse cycles, anti-crease or spin cycle
Delicate color synthetics (All types of slightly soiled garments)	Gentle	•	•		P, E, L, R	65 min.	19 min. wash cycle, 3 rinse cycles, anti-crease or spin cycle
Delicate color synthetics (All types of slightly soiled garments)	Express	•	•		P, E, L, R	40 min.	13 min. wash cycle, 2 rinse cycles, anti-crease or spin cycle
Rinse cycles	Softener is automatically dispensed during the last rinse						Rinse cycles, anti-crease or spin cycle
Spin cycle (850 RPM spin)							Draining and spin cycle
Drying cycle for synthetic fabrics							Permanent Press Dry Program
Reset							Interrupts/cancels program
Delicates							
Delicates	Regular	•	•		P	65 min.	16 min. wash cycle, 3 rinse cycles, anti-crease or spin cycle
Silk and particularly delicate garments (Curtains, silk, viscose, etc.)	Silk	•	•		P, E	60 min.	17 min. wash cycle, 3 rinse cycles and draining (no spin cycle)
Wool, hand wash	Wool	•	•			45 min.	27 min. wash cycle, 2 rinse cycles, anti-crease or spin cycle
Rinse cycles	Softener is automatically dispensed during the last rinse						Rinse cycles, anti-crease or draining or spin cycle
Spin cycle (600 RPM spin)							Draining and spin cycle
Draining							Draining Only (Silk program)
Drying cycle for synthetic fabrics							Delicates Dry Program
Reset							Interrupts/cancels program
Delay Start							
12 - 9 - 3 - 1 hour delay							Program start is delayed
Stop/Reset							Interrupts/Cancels program

**Easy Iron Description:

Wash Only: Reduced agitation, rinse, spin speed and Anti-crease (Rinse Hold).
Wash to Dry: Reduced agitation, rinse, and dry temp. (No Anti-crease function).

*Special Programs:

P = Prewash
E = Easy Iron**
L = Low Spin
R = Extra Rinse

Note: Above cycle times vary according to water pressure, load size and fabric type.

Getting Started



"Don't forget to empty all pockets before you load items in your washer-dryer: small objects can cause serious damage to your machine."



"Using fabric softener is very important for optimum performance with automatic wash through dry loads."

Preparing Laundry

■ Sort & Prepare

Before washing, you can do a great deal to ensure better wash results by preparing your laundry correctly. Always read the fabric labels and follow their guidelines. Separate items according to color, fabric type, and degree of soil. Separate items that shed lint from those that attract lint.

- Pre-treat heavily soiled areas.
- Empty Pockets. Fasten all hooks, zippers and buttons. Tie strings, apron sashes, etc. Remove non-washable buckles, trims and belts.
- Turn knit garments inside out.
- Place delicate items such as bras, shoulder pads, underwear, tights and stockings in a mesh laundry pouch to prevent tangling.
- Mend garments that are ripped or torn so that further damage is not done.

■ About Pre-washing

Use your washer-dryers Pre-wash feature when washing excessively soiled clothes that contain deeply embedded dirt such as men's work clothes or children's play clothes.

■ About Pre-treating

Pre-treat heavily soiled areas of clothing with a pre-wash spray, liquid laundry detergent, or a laundry detergent/water paste mixture over the stains before washing (see "Stain Removal Chart," p. 11) for treatment of specific stains.

About Laundry Aids

■ Detergent

Your Splendide requires smaller amounts of laundry aids to get fabrics cleaner. If your previous washer was a top loader, you may not need to add as much (or any) detergent to initial wash loads. Old detergent trapped in fabrics will release during the tumble action wash cycle.

- **Amount:** 1-2 tablespoons of any powder laundry detergent (or liquid equiv.) per wash load. However, if you have access to them, low-sudsing, high efficiency (HE) detergents are designed for use in front-loading machines and are recommended.
- Adjust the amount for heavily or lightly soiled loads. Use more if water is extremely hard - use less in soft water. If garments have been pretreated, you won't need as much (or any) detergent at all.
- Your machine features an internal foam removal system, however, if the suds level rises too high, set the Program Selector knob (A) to "Rinse" and allow the machine to rinse out.



IMPORTANT: The suds level should never rise more than half way up to the porthole. Too much foam will rise through the detergent dispenser and make a mess on your floor!

■ Liquid Fabric Softener

Using fabric softener causes items to release from the drum immediately after your washer-dryer's high-speed spin, helping clothes to dry faster while minimizing wrinkling and softening fabrics.

- **Amount:** 1-2 tablespoons of a bio-friendly, or similar brand per wash load. These softeners tend to appear light in color and dissolve more quickly in less water, minimizing build-up within your machine.
- Adjust the amount for heavily or lightly soiled loads. Use more if water is extremely hard - use less in soft water.



IMPORTANT: Never use softener sheets or exceed the recommended amount of liquid fabric softener. Doing so could impair wash results and cause damage to the internal parts of your machine!

■ Bleach (Cotton Heavy Duty Cycles Only)

Use bleach to whiten, remove certain problem stains, deodorize and even sanitize fabrics.


























WARNING: Always dilute bleach before using. Never overfill bleach dispenser. Excess bleach could damage clothes. Bleach should never be added to rinse water.

Getting Started

Understanding Fabric Care Labels

Garment labels contain washing/drying instructions expressed in small symbols. Learn the symbols on this table; they'll help you to obtain better wash results, treat your clothes properly, and get a better performance from your machine.

Machine Wash Cycle	 Normal/ Cotton Heavy Duty	 Permanent Press/ wrinkle resistant	 Delicate/ Gentle	 Hand wash	 Do not wash	 Do not wring
Water Temp.	 Hot (50°C/120°F)			 Warm (40°C/105°F)		 Cold/Cool (30°C/85°F)
Tumble Dry	 Dry	 Normal/ Cotton Heavy Duty	 Permt Press/ wrinkle resistant	 Delicate/ Gentle	 Do not tumble dry	 Do not dry
Special Instructions	 Line dry/ hang to dry	 Drip dry	 Dry flat	 In the shade	 "Look! Always check the labels on your clothing. They will help you select the right wash program, temperature, laundry aids and more."	
Bleach Symbols	 Any bleach (when needed)	 Only non-chlorine bleach (when needed)		 Do not bleach		

Stain Removal Chart

Always check the care labels before treating a stain, and check the fabric for colorfastness by testing stain remover on an inside seam.

Stain	Treatment
Adhesive tape, chewing gum, rubber cement	Apply ice. Scrape off excess. Place stain face down on paper towels. Saturate with prewash stain remover or nonflammable dry cleaning fluid.
Baby formula, dairy products,	Use product containing enzymes to pretreat or soak stains. Soak for 30 minutes or more. Wash.
Beverages (coffee, tea, soda)	Pretreat stain. Wash using cold water and bleach safe or fabric.
Blood	Rinse w/cold water. Rub w/bar soap or pretreat or soak with product containing enzymes. Wash using fabric safe bleach.
Candle wax, crayon	Scrape off surface wax. Place stain face down between paper towels. Press with warm iron until wax is absorbed. Replace paper towels frequently. Treat remaining stain with prewash stain remover or nonflammable dry cleaning fluid. Hand wash to remove solvent. Wash using bleach safe for fabric.
Chocolate, grass, mustard, tomato	Pretreat or soak in warm water using product containing enzymes. Wash using bleach safe for fabric.
Collar or cuff soil, cosmetics	Pretreat with prewash stain remover or rub with bar of soap.
Dye transfer on white fabric	Use packaged color remover. Wash using bleach safe for fabric.
Grease, oil, tar (butter, fats, salad dressing, cooking oils, car grease, motor oils)	Scrape residue from fabric. Pretreat. Wash using hottest water safe for fabric. For heavy stains and tar, apply nonflammable dry cleaning fluid to back of stain. Replace towels under stain frequently. Rinse THOROUGHLY. Wash using hottest water safe for fabric.
Ink	Some inks may be impossible to remove. Washing may set some inks. Use prewash stain remover, denatured alcohol or nonflammable dry cleaning fluid.
Mildew, scorch	May be impossible. Wash with chlorine bleach if safe for fabric, or soak in oxygen bleach and hot water before washing.
Mud	Brush off dry mud. Pretreat or soak with product containing enzymes.
Nail polish	May be impossible. Place stain face down on paper towels. Apply nail polish remover to back of stain. Repeat, replacing paper towels frequently. Do not use on acetate fabrics.
Paint, varnish	WATER BASED: Rinse fabric in cool water while stain is wet. Wash. Once paint is dry, it cannot be removed. OIL BASED AND VARNISH: Use solvent recommended on can label. Rinse THOROUGHLY before washing.
Perspiration	Use pre-wash stain remover or rub with bar soap. Rinse. Wash using non chlorine bleach in hottest water safe for fabric.
Rust, brown or yellow discoloration	SPOTS: use rust remover safe for fabric. DISCOLORATION OF ENTIRE LOAD: use phosphate detergent and non-chlorine bleach.

Operation Instructions

Choosing a Load



"Remember, while your Splendide may have the largest drum size available on a combination washer-dryer, it's still smaller than a standard top-loading washer.

Loading the drum correctly will reduce dry times and increase washing performance considerably."

■ Is using a combination washer-dryer much different than what I'm use to?

Yes, in some ways. You are washing and drying in the same drum (1.5-1.9 cu.ft.) and load sizes are smaller. Wash cycles are similar, but because combination washer-dryers are compact and operate using 115V (vs. 230V), dry times are longer. Instead of washing several, bulky loads of laundry in one day, you'll learn to adjust your laundry habits to launder smaller, more convenient loads every day or two.

■ Wash Through Dry Loads

Your machine can wash larger loads than it can dry. Remember, separate washers and dryers have drums of different sizes (the washer is half the size of the dryer), and your machine washes and dries in the same drum. Therefore, when you program your machine to wash through dry automatically, you must load the drum according to the maximum recommended load size for drying (see "Load Types/Sizes and Drying Times," below).

NOTE: automatic wash through dry not available when Silk or Wool cycle is selected

■ Load Types/Sizes and Drying Times

Drying times depend largely on the type of material (some fibers absorb more water than others), on the dampness of the articles when drying is started (1200 RPM spin vs. 850 - 600 RPM spin), and on the amount of laundry that is being dried. Jeans, towels and similar (rather thick) articles will take longer to dry.

Helpful Hints

- ▶ **Combine large and small items in one full load.** When washing single items such as a sweater, towel or jeans, add 1 or 2 similar items to help balance the load. Single, heavy items such as a bathrobe can be washed separately.
- ▶ **Never use your washing machine to wash torn, fraying or non-hemmed linen.** If it's absolutely necessary, place these items in a mesh bag for protection.
- ▶ **Do not wash colored linens with whites.** Do not wash rugs that could come apart and clog your pump.
- ▶ **Colored T-shirts**, printed ones and sweatshirts last longer if turned inside out before washing. Printed T-shirts and sweatshirts should always be ironed inside out.
- ▶ **For more delicate garments** protect underwear, tights, stockings and delicate items by placing them in a mesh laundry pouch while washing and drying.
- ▶ **Dungaree alert!** Overalls have straps with hooks that can damage the drum of your washing machine or other garments during wash. To minimize the risk, place hooks in the pockets and fasten with safety pins.
- ▶ **When using the "Wool" cycle** for best results, we recommend that you use a detergent that is for wool garments, taking care not to wash more than 2.2 lbs.

■ Sample Wash Through Dry Loads

To get you started, here are a few sample load sizes that can go directly from wash through dry. NOTE: Data purely indicative. Actual drying times will vary depending on type/weight of material.

Sample Load 1

- Wash Cycle: Regular Cotton Heavy Duty/ Dry Time: 110 min.
- 2-3 Bath Towels (27" x 52" / all 100% cotton)
- 1 Hand Towel (16" x 28")
- 1-2 Wash Cloth(s) (13" x 13")

Sample Load 2

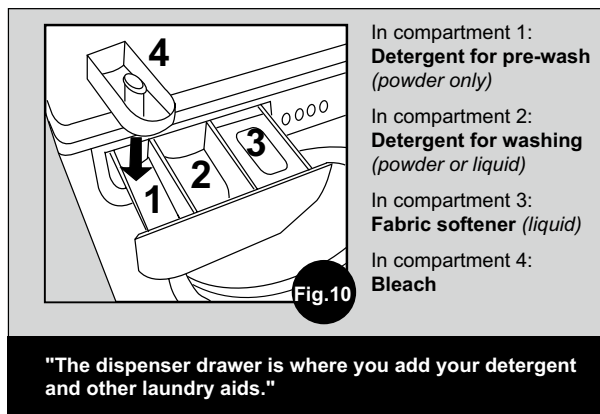
- Wash Cycle: Regular Cotton Heavy Duty/ Dry Time: 75-110 min.
- 1 Flat Sheet (90" x 102" / all 230 thread count)
- 1 Fitted Sheet (60" x 80")
- 2 Standard Queen Pillowcases (21" x 32")

Sample Load 3

- Wash Cycle: Regular Cotton Heavy Duty / Dry Time: 110 min.
- 1 Hand Towel (16" x 28")
- 1 Pair Jeans (35" waist/32" inseam)
- 1 Sweatshirt (Large, 50% cotton, 50% polyester)

Operation Instructions

About the Dispenser Drawer



■How to Use the Dispenser Drawer

- Pull out the dispenser drawer to reveal the four compartments. The drawer is divided into 3+1 compartments: one for pre-wash detergent, one for wash detergent, one for fabric softener, and one for bleach (see Fig. 10, for a description of each).
- Add the correct type/amount of detergent, fabric softener, and bleach (if needed) to the corresponding compartments (see "About Laundry Aids," p. 10).
 - When finished, simply close the door. Laundry aids will automatically be flushed into the machine during the wash cycle. *NOTE: From time to time you may see water in the dispenser compartments. This is a result of the siphoning action and is part of the normal operation of the washer.*



IMPORTANT: Do not exceed the recommended amounts (p. 10). Using too much detergent and softener causes over-sudsing and poor rinsing and will harm the efficiency of your machine. Only use detergents that are suitable for washing machines.

Helpful Hints

- ▶ **Before adding detergent for pre-washing** in the Pre-wash compartment (1), make sure that the extra compartment for bleach has not been inserted. Do not use liquid detergent in the pre-wash compartment. The pre-wash compartment only accepts powder detergent.
- ▶ **When you use fabric softener**, the washing machine automatically dispenses the softener to the last rinse of your selected wash program.
- ▶ **When using liquid detergent**, pour the detergent into compartment 2 just a few seconds before starting the wash cycle.
- ▶ **Never use hand-washing detergent**, because it may form too much foam and could damage your machine.
- ▶ **When washing with cold water**, reduce the amount of detergent you use: it dissolves less easily in cold water than in hot water, so part of it would be wasted.

■Using Bleach

If bleaching is necessary, the extra compartment (4) must be inserted into the Pre-wash compartment (1) (Fig. 10).

- Be careful not to exceed the "max" level indicated on the central pivot (Fig. 11).
 - Always dilute the bleach with water before using.
 - Traditional bleach should only be used on sturdy white fabrics; therefore, the bleach option is only available when using a Cotton Heavy Duty cycle.
- NOTES: the use of the additional bleach compartment excludes the possibility of using the Pre-wash button.*

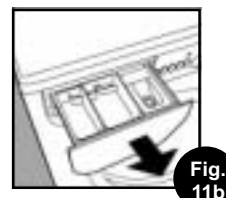
When using Bleach it is recommended that you press the Extra-rinse button.



■Detergent Dispenser Cleansing

Occasionally, detergent build up may accumulate in and/or around your dispenser drawer. The detergent dispenser can easily be removed and cleaned:

- Pull it outwards (Fig. 11b).
- Leave it under running water a few minutes to remove the build up.
- Inspect and wipe out dispenser alcove if necessary. Replace the dispenser drawer.



Operation Instructions

How to Wash

■ Starting Your Washer-Dryer

Starting your washer-dryer in the right way effects the quality of your wash results, will help prevent future problems, and will enhance the life expectancy of your machine. Once you have loaded your washer-dryer correctly (see “Choosing a Load,” p. 12) and added detergent and fabric softener (see “About Laundry Aids” on p. 10), always check that:

- The door is closed correctly;
- The plug is secured in the socket;
- The water supply is turned on;
- The Program Selector Knob (A) is positioned on one of the “Reset” positions;
- The On/Off button (I) is in the OFF position.

■ How to Wash Only

Select the program according to the type of garments you are washing. Refer to the “Guide to the Wash Programs” chart on p. 7 then:

- Turn the Program Selector knob (A) clockwise until the selected program is aligned with the mark on the knob.
- Turn the Wash Temp. knob (C) to the desired wash temperature for your load.
- If necessary, use buttons E, F, G, or H to run a Special Program. If you do not wish to use these buttons, leave them in their OFF (OUT) position.
- Lastly, press the On/Off button (I) in. The Status/Door Lock lamp (L) will flash slowly for 5 seconds, then will light steady to indicate that the program has been accepted. *NOTE: Should you wish to interrupt a program in progress or set a new one, advance the Program Selector knob (A) to a “Reset” position and wait 5 seconds. Pilot lamp (L) will flash slowly, then turn the appliance off.*

At the end of the wash cycle:

- The Status/Door Lock lamp (L) will flash quickly for up to 1-2 min. to indicate that the cycle is finished, but the door is still locked. The light will flash slowly when the door can safely be opened.
- When the Status/Door Lock lamp (L) light flashes slowly, turn the washer-dryer OFF by pressing the On/Off button (I) again.
- Open the washer-dryer door and remove your freshly cleaned laundry.
- After removing your laundry, leave the door open to allow for air circulation inside the drum to avoid the formation of bad odors.

Helpful Hints

- ▶ **To eliminate worry about selecting the right water level**, your washer has a sensor water level control system that is designed to ensure the correct amount of water is pumped into the machine for any load size.
- ▶ **Use one of the “Express” wash cycles** to wash smaller loads of your lightly soiled Cotton Heavy Duty or Permanent Press fabrics in less time.
- ▶ **About the Easy Iron button:** This special program uses specifically studied wash motions to respect fabrics in the best possible way. During the rinse phase, it introduces more water and the spin cycle is shorter with a reduced spin speed, thus producing more outstretched fabrics for easier ironing (see “Understanding the Control Panel,” pg. 9, for complete instructions).

■ Setting Delay Start

Use the Delay Start option on your washer-dryer to delay the start of any wash program by 12, 9, 3, or 1 hour(s).

- With the machine power OFF, turn the Program Selector Knob (A) clockwise to one of the 4 delay start positions (12, 9, 3, or 1 hr.).
- Press the On/Off button (I). The Status/Door Lock lamp (L) will flash slowly for 5 seconds and then stays lit to indicate that the delay time has been accepted. Now you can turn the knob clockwise to the program you desire.
- The Status/Door Lock lamp (L) has a particular flashing motion (2 seconds on and 4 seconds off) to indicate that a delayed start has been set. During this phase, you can open the appliance door and change the washing load, should you wish to do so. *NOTE: After the wash cycle has been set and accepted by the washer-dryer, turning the knob will have no effect (except when it's on the “Reset” position).*



“But where did all the water go?”

“Simple. Splendide washer-dryers use the newest technology and need less than half the water to get wash results that are twice as good! This is why you cannot see the water through the door.”

Operation Instructions

How to Dry

■How to Dry Only

Once you have loaded the drum with the laundry that needs drying, (see “Load Types/Sizes and Dry Times,” p. 12) make sure that:

- The door is closed correctly; The plug is secured in the socket; The water supply is turned on; The On/Off button (I) is in the OFF (OUT) position.
- Depending on the type of fabric being dried, turn the Program Selector knob (A) clockwise until one of the three “Dry” programs is aligned with the mark on the knob.



A spin cycle is carried out during drying if you select the Cotton Heavy Duty dry program. For cotton loads of less than 2.2 lbs., use the drying program for Permanent Press fabrics.

- Set the Dry Time knob (C) to the desired dry time.
- Press the On/Off button (I) to turn the machine ON. The Status/Door Lock lamp (L) will flash slowly for 5 seconds, then will light steady to indicate that the program has been accepted.

At the end of the drying cycle:

- The Status/Door Lock lamp (L) will flash quickly for up to 90 seconds to indicate that the cycle is finished, but the door is still locked.
- When the Status/Door Lock lamp (L) light flashes slowly, turn the washer-dryer OFF by pressing the On/Off button (I).
- Open the door and remove your laundry (See “A Special Note About Condenser Drying,” above on this page).
- After removing your laundry, leave the door open to allow for air circulation inside the drum to avoid the formation of bad odors.

Warning:

- During the drying phase, the door tends to get quite hot. Do not attempt to open the door when the door lock is engaged.
- Do not use the appliance to dry clothes that have been washed with flammable or chemical solvents (e.g. trichlorethylene).
- This appliance can only be used to dry clothes that have been pre-washed in water.
- Do not use the appliance to dry foam rubber or similar materials.

■How to Wash & Dry Automatically

If you want your load to go automatically from wash to dry:

- Load the drum according to the recommended maximum load sizes for drying. (See “Wash Through Dry Loads,” p. 12).



To protect your delicate fabrics, this machine will not allow a dry program to be set when the Silk or Wool program is selected.



IMPORTANT: To optimize the performance of your machine when going from wash to dry automatically, always use fabric softener during the wash cycle (“About Laundry Aids,” p. 10).

- Simply follow the instructions for wash only (see “How to Wash,” p. 15) and set the Dry Time knob (C) before pressing the On/Off button (I). Refer to the “How to Dry Only,” section on this page.
- The Auto Dry lamp (M) will light to indicate that the dry timer has been set and at the end of the wash cycle, the appliance will run the selected tumble drying cycle.

If the laundry load to be washed and dried is too large to dry, then follow the instructions for wash only (see “How to Wash,” p. 14). When the wash cycle has finished, you'll need to remove some items (up to 50%) after the wash cycle to give the remaining ones room to tumble freely while drying. Now follow the instructions for dry only (see “How to Dry Only,” this page). Repeat this procedure for the remainder of the load.

Opening the door during the dry cycle: For your safety, the door lock stays engaged for the duration of the dry cycle (see “Features,” p. 7). However, should you wish to open the door during the drying cycle, you have two options:

- You can cancel the program by advancing the Program Selector knob (A) to a “Reset” position and waiting 5 seconds. Pilot lamp (L) will flash quickly, then slowly when the door lock is released. Now, turn the appliance off and open the door. When finished, close the door and follow instructions for dry only (“How to Dry Only,” this page).
- Or, press the On/Off button (I) to turn the appliance off. Wait 1-2 min. for the door lock to release, then open the door. When finished, close the door and press the On/Off button again. The dryer will automatically resume the selected program where it left off.

Easy Care and Maintenance

Regular Maintenance



"It's Easy! With just a bit of care, your washer-dryer will repay you with loyalty and devotion. With the necessary upkeep, it will give you excellent washing and drying results for years to come."

■Cleaning the exterior:

The exterior of your machine should be cleaned with a rag dipped in lukewarm water and soap. Do not use polish of any kind on the plastic trim. Some polishes contain agents, which may damage plastics.

■Cleaning the Interior:

If you live in an area where phosphate detergents are banned, it may be necessary to recondition the washer periodically. If a non-phosphate detergent must be used, body oils and detergent may accumulate in the washer tub. This is particularly evident in hard water areas or homes where heavily soiled garments are regularly laundered. To remove this buildup, run the washer through a complete cycle using HOT water and 2 cups of a non-precipitating water conditioner. Do not add any clothes, laundry detergent, or other laundry aids. Once all the accumulation has been removed, your laundry should be satisfactory if you follow the preventative suggestions in this book.

Helpful Hints

- ▶ **Clean the exterior and rubber parts** of the appliance gently with a soft cloth dipped in warm, soapy water. Never use solvents or abrasives to clean the external or rubber parts of the washer-dryer.
- ▶ **Vacations, or anytime the machine is not in use**, it is recommended that you unplug the machine from the socket and turn off the water supply to limit wear to the machines' water circuit and to eliminate the risk of leakage. Also, leave the door ajar to allow for air circulation within the drum and door gasket area. This will prevent unpleasant odors.
- ▶ **Don't neglect the detergent dispenser.** The detergent dispenser is removable and can easily be cleaned under running water (see "Detergent Dispenser Cleansing," p. 13).
- ▶ **Never leave the washer-dryer plugged in while cleaning.** During cleaning and maintenance the appliance should always be unplugged.

■General Maintenance:

Your washer-dryer is designed to provide reliable service over many years. A few simple steps will help to prolong its life and avoid problems:

- After washing is complete, the water faucets should be turned off to relieve water pressure on the hoses.
- Before moving you washer-dryer to a new location, you must reattach the transit screws/spacers you removed during installation (p. 5).
- Wipe the inside of the washer-dryer door with a soft cloth to remove any remaining moisture after washing. Periodically, a thin coat of paste wax should be applied to the inner door of the washer, especially to the area that is immediately next to the porthole window. This will protect the door finish from laundry aid spills and any discoloration that could result from these spills.
- Clear the pump pre-chamber if it gets clogged. See "When Needed, Check the Pump," p. 17).
- The use of a de-liming product is recommended every wash ONLY if the water is particularly hard or rich in lime content. Normal detergents already contain de-liming agents. A periodical wash cycle with a dose of a de-liming product (without detergents or laundry) may prove useful.
- Never use too much detergent or additives, because this could cause an excessive amount of foam, increasing the potential for damage to the component parts of your washer-dryer. See "About Laundry Aids, (p. 10).
- It is important to wash the detergent dispenser drawer regularly. If dried laundry aids accumulate, place the dispenser under running water for a few minutes until clean. See "Detergent Dispenser Cleansing," (p. 13).

Continued on next page

Monthly/Yearly Maint.

■Winterizing Your Machine

If needed, follow these steps to winterize your machine:

- With the machine power OFF, put 1/2 quart of R.V.-type antifreeze in the drum. Close the door.
- Turn the Program Selector knob to Spin. Turn the power On. Let the machine spin for 1-2 min.
- Turn the power OFF. Unplug the washer or disconnect power.
- Shut off both water faucets. Disconnect water inlet hoses from faucets and drain. DONE!

To Use Again:

- Flush water pipes.
- Reconnect water inlet hoses to the corresponding HOT and COLD faucets. Turn on both water faucets.
- Plug in washer or reconnect power.
- Run the washer through the Express cycle with 1/2 tablespoon of powder detergent (or liquid equiv.) to clean out antifreeze. DONE!

■Optional RV Winterization:

If currently pumping antifreeze through the fresh water system, follow these steps to winterize your machine:

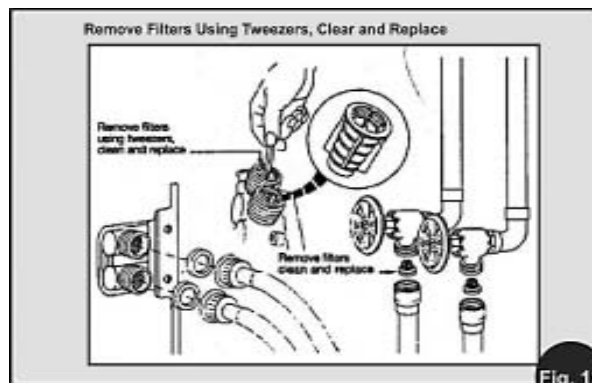
- With the machine power OFF, turn the Wash Temp. knob to WARM.
- Turn the Program Selector knob to Regular wash (located in the Cotton Heavy Duty section of the dial.) Turn the power ON.
- When you see antifreeze in the drum, turn the power OFF. Now advance the Program Selector knob to Spin.
- Turn the power ON. Allow the drum to spin for 30 seconds.
- Turn the power OFF. DONE!

■Check the Water Inlet Hoses

Periodically inspect and replace hoses if bulges, kinks, cuts, wear, or leaks are found. Remove and clean the filters and the water valves (Fig. 12). Replace inlet hoses as needed to reduce the risk of hose failure.



IMPORTANT: Replace inlet hoses at least every five years of use to reduce the risk of hose failure. Inspect and replace inlet hoses if bulges, kinks, cuts or leaks are found. NOTE: When replacing your inlet hoses, mark the date of replacement on the label with a permanent marker.



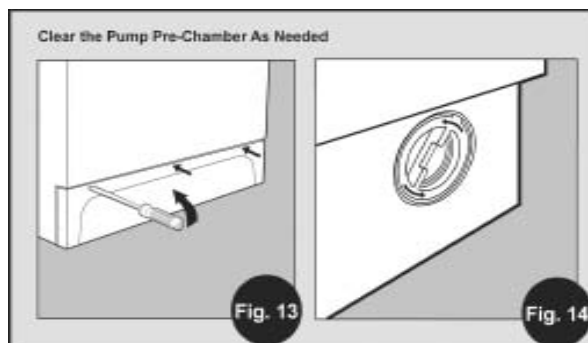
■When Needed, Check the Pump

Your washer-dryer comes equipped with a self-cleaning pump that does not require regular cleaning and maintenance. However, small objects may accidentally fall into the pump: coins, hair clips, loose buttons and other small items. To avoid possible damage, they are withheld in an accessible pre-chamber at the lower end of the pump.






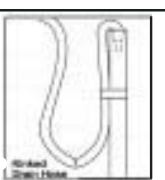
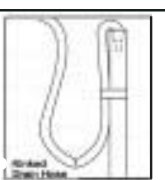



IMPORTANT: Before attempting to examine this pre-chamber, first ensure that the machine has finished its program and is empty. As with any maintenance, unplug the machine.

- To gain access, gently ease down the top of the toe-kick panel (at the base of the front of the machine) with a screwdriver or similar item to release it. Then ease the top edge forward to allow it to be lifted clear (Fig. 13).
- Place a shallow dish or tray below the cover of the pre-chamber to catch the small amount of water present. Release the cover by turning counter-clockwise (Fig. 14). Remove any items or debris.
- Securely replace the cover by turning clockwise. Refit the toe-kick panel by inserting the hooks on its lower edge into the slots and ease the top edge back into position.



Avoid Service Checklist

In most cases, when your washer-dryer fails to work, the problems arising can be easily solved without having to call for a technician. Before calling for assistance, always check these points:

Operation	Possible Cause	What to do
<div>The washer does not start</div> <div></div>	<div>There is no power.</div> <div>Door is open.</div> <div>The Delay Start has been programmed (p. 14).</div> <div>Controls not set properly (p. 14).</div> <div>Water supply is turned off or the supply hoses are kinked.</div>	<div>Check that the plug has been correctly inserted into the socket and that there is electricity to the plug. Check house circuit breakers/fuses. Replace fuses or reset breaker. Washer should have separate outlet.</div> <div>Close the door.</div> <div>Move the program selector knob (A) to one of the Reset positions to cancel the program. Then reset the controls without setting the delay start.</div> <div>Refer to the "How to Wash" section (p. 14) to make sure your controls are set correctly.</div> <div>Turn both hot and cold faucets fully ON. Make sure hoses are not kinked or pinched.</div>
<div>The machine continuously fills and drains water</div> <div></div>	<div>Wall drainage system doesn't have a breather pipe.</div> <div>Drain hose is positioned too low causing siphoning (Fig. 6, p. 5).</div>	<div>Make sure that the wall drainage system has a breather pipe. If you live on an upper floor of your building, there may be a problem with your drain trap. To solve this problem, a special valve must be installed.</div> <div>Check that the standpipe is at least 25" high and not more than 34" high. Make sure that no more than 6" of drain hose is inserted into the standpipe. If the problem still persists after these checks, turn the water supply OFF and call for assistance.</div>
<div>Water does not enter the washer</div> <div></div>	<div>Hose is not connected correctly to the tap (p. 4).</div> <div>Water supply is not adequate (p. 2).</div> <div>Water inlet hoses are kinked or clogged.</div>	<div>Review the installation instructions and make sure the hoses are connected properly to the tap.</div> <div>Check water pressure. The water heater may be malfunctioning. Water may be being used elsewhere in your home. Make sure that the hot and cold water inlet faucets are turned fully ON.</div> <div>Free the inlet hoses of any kinks and clear them of any clogs. If the water is very calcareous, or if work has recently been carried out on the water piping, the tap filter could be clogged with particles and debris.</div>
<div>The program selector knob keeps turning</div> <div></div>	<div>The machine needs to be Reset.</div>	<div>Wait a few minutes for the drain pump to empty the tub, switch the washer-dryer OFF. Select one of the Reset positions on the knob, then switch it back ON. If the knob continues to turn, call for assistance.</div>
<div>The washer-dryer doesn't drain or spin</div> <div></div>	<div>The selected program incorporates a manual draining command (p. 8).</div> <div>The drain pump is clogged (p. 17).</div> <div>The drain hose is kinked or clogged.</div>	<div>When using the Easy Iron function without presetting a drying program, the machine will stop and wait for your command to drain. Simply press the Easy Iron button again and the machine will drain.</div> <div>Turn the water supply OFF, unplug the washer-dryer and follow the "When Needed, Check the Pump" instructions (p. 17) to unclog the pump.</div> <div>Make sure that the drain hose is not squashed or kinked. The drain hose should be as straight as possible. Check that nothing is blocking the water flow.</div>
<div>The washer produces too much foam</div> <div></div>	<div>The detergent used is not suitable for washing machines.</div> <div>Too much detergent or softener is being used (p. 10).</div>	<div>Check that the detergent you are using is labeled "For Machine Wash" or "Hand and Machine Wash" or any similar wording.</div> <div>Make sure that you are using only 1-2 tablespoons of low-sudsing powdered detergent (or liquid equiv.) and 1-2 tbsp. of softener per wash load.</div>
<div>Excessive vibration during the spin cycle</div> <div></div>	<div>The transit screws and spacers are still installed (p. 4).</div> <div>The washer-dryer is not leveled correctly (p. 5).</div> <div>Overloading (p. 12).</div>	<div>Make sure that the transit screws and spacers are removed.</div> <div>The level of the washer-dryer should be checked periodically. Adjust the feet and check the machine with a level.</div> <div>Make sure the drum is not overloaded.</div>
<div>The washer-dryer leaks</div> <div></div>	<div>The inlet hose is not properly attached (p. 4).</div> <div>The machine is not level (p. 5).</div> <div>The detergent dispenser is obstructed (p. 13).</div> <div>The drain hose is not positioned properly (p. 4).</div> <div>The drain pump is obstructed (p. 17).</div>	<div>Turn off the water supply, unplug the appliance and refer to the "Connecting the Water Inlet" section (p. 4) to tighten the attachment.</div> <div>Make sure the machine is resting level on a level surface.</div> <div>Remove the dispenser drawer and wash it under tap water to remove any detergent residue that has built up.</div> <div>Turn off the water supply, unplug the appliance, and position the drain hose correctly. Refer to the "Water Drainage" section (p. 4).</div> <div>Follow the "When Needed, Check the Pump" directions (p. 18) to remove any debris from the pumps pre-chamber.</div>

Continued on next page

Troubleshooting

Operation	Possible Cause	What to Do
The dryer does not start	<p><i>There is no power.</i></p> <p><i>The door is open.</i></p> <p><i>The Delay Start has been programmed (p. 14).</i></p> <p><i>Water supply turned off, kinked.</i></p> <p><i>The controls are not set properly (p. 15).</i></p>	<p>Check that the plug has been correctly inserted into the socket and that there is electricity to the plug. Check house circuit breakers/fuses. Replace fuses or reset breaker. Washer should have separate outlet.</p> <p>Close the door.</p> <p>Move the program selector knob (A) to one of the Reset positions to cancel the program. Then reset the controls without setting the delay start.</p> <p>Turn both hot and cold faucets fully ON. Make sure hoses are not kinked or pinched.</p> <p>Make sure that the program selector knob (A) is set to a Dry position and that the Dry Time knob (C) is set to your desired dry time.</p>
The dryer does not dry properly	<p><i>End of drain hose under water.</i></p> <p><i>The drain pump is obstructed. (p. 17)</i></p> <p><i>The drum has been overloaded (p. 12).</i></p>	<p>Make sure that the drain hose is positioned properly (p. 5).</p> <p>Follow the "When Needed, Check the Pump" directions (p. 17) to remove any debris from the pumps pre-chamber.</p> <p>Follow the "Choosing A Load" (p. 12) instructions in this manual for recommended load sizes for drying.</p>
Lint or residue on clothing	<p><i>Washing is too long.</i></p> <p><i>Detergent not dissolving.</i></p> <p><i>Overloading (p. 12).</i></p>	<p>Excess wash time may create lint. Select a shorter wash cycle (p. 9).</p> <p>Try a liquid detergent and/or use a warmer temperature setting.</p> <p>Make sure the drum is not overloaded. For wash loads, you should be able to close the door easily; items should not be tightly packed.</p>
Stains on the load	<p><i>A fabric softener dispensing ball was used.</i></p> <p><i>Powdered detergent in low spin.</i></p> <p><i>Large load in Express wash.</i></p> <p><i>Incorrect sorting (p. 10).</i></p> <p><i>Overloading (p. 12).</i></p>	<p>Dispensing balls will not operate correctly in this machine. Add liquid fabric softener to the fabric softener compartment.</p> <p>Consider using liquid detergent in wash cycles with low spin.</p> <p>For best results, use Express wash for small, lightly soiled loads.</p> <p>Avoid mixing heavy fabrics with light fabrics.</p> <p>Load your dryer so clothes have enough room to move freely in the drum while drying.</p>
Wrinkling	<p><i>Incorrect wash cycle (p. 9).</i></p> <p><i>Clothes matted to drum after Spin (p. 10).</i></p>	<p>Match cycle selection to type of fabric you are using. Repeated washing in water that is too hot may cause wrinkling.</p> <p>Use the recommended amount of fabric softener during the wash cycle.</p>

If You Need Service

Every Splendide washer-dryer comes with a Limited Warranty. Please read the Limited Warranty Statement that came separately with your machine for complete details. You'll find many answers to common problems in the "Avoid Service Checklist" section of this manual. If you review this section first, you may not need to call for service at all. **NOTE:** *You will be charged for a service call while the appliance is under warranty if the problems are not caused by defective workmanship or materials.*

- If you do need service, you can relax knowing that help is only a phone call away. Call our Splendide Technical Service/Assistance Department toll-free at 1-800-356-0766 Monday-Friday 8:00AM-5:00PM Pacific Time.
- Please have the model number and serial number of your washer-dryer ready when you call.

"Knowledgeable Splendide Service Technicians are just a phone call away!"



Splendide

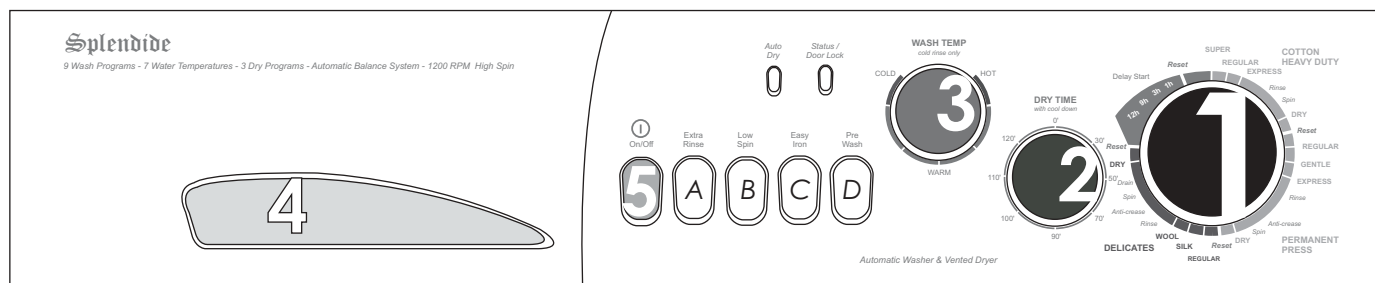
Splendide Division Westland Sales

15650 SE 102nd Ave (PO Box 427)
Clackamas, OR 97015 - USA

Phone: 1-800-356-0766
Email: splendide@westlandsales.com
Fax: 503-656-8829
Web: www.splendide.com

Before you begin, check that the: -Door is closed -On/Off button (5) is in the OFF (OUT) position -Program Selector knob (1) is in a "Reset" position

Go From Wash To Dry Automatically!*



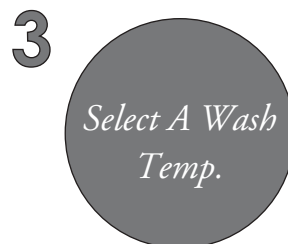
Select A Wash Program
Turn the program selector knob (1) clockwise until the program you want aligns with the mark on the knob.

IMPORTANT: Should you wish to interrupt a program in progress, advance the Program Selector knob (1) to a "Reset" position and wait 5 seconds.



Choose a Dry Time
To start drying automatically after washing select a dry time using the Dry Time knob (2). (Cool-Down not included).

IMPORTANT: Once set, this knob will not move during the dry cycle.



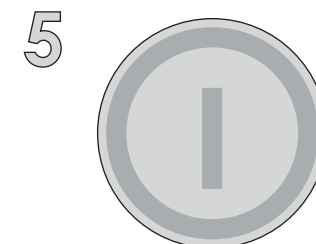
Select A Wash Temp.
Turn the Wash Temp. knob (3) to the temperature you want. The 7 selections range from HOT to COLD. Note: Rinse temperatures are always COLD.

Special Programs
Use buttons A, B, C, or D to run a Special program. If you don't wish to use these buttons, leave them in their OFF (OUT) position.



Add Laundry Aids
Pull the dispenser drawer (4) open and add your favorite laundry aids to the appropriately labeled compartments. When finished, close the drawer.

IMPORTANT: Use no more than 1-2 tbsp. of a High Efficiency (HE) powder detergent and 1-2 tbsp. of fabric softener per wash load.



Press ON
Press the ON button (5) in. The Auto Dry LED will light if a dry time has been set. The Status/Door Lock LED will flash then light steady, indicating that the door is locked and the program will begin.

IMPORTANT: For your protection, the door will stay locked for the duration of the wash and dry cycles.

Wash Cycles	Time* (Minutes)	Special Options (Buttons)	Water Temp. Selections	High Spin	Dry Cycles (0 min. - 120 min.)
Cotton Heavy Duty					
Super	80	Pre-wash	7 Ranging from HOT to COLD Note: Rinse water temperatures are always COLD	1200 RPM	Cotton Heavy Duty Dry
Regular	70	Low Spin			
Express	40	Extra Rinse			
Permanent Press		Pre-Wash		850 RPM	Permanent Press Dry
Regular	75	Easy Iron			
Gentle	65	Low Spin			
Express	40	Extra Rinse			
Delicates		Pre-wash	Note: Rinse water temperatures are always COLD	600 RPM	Delicates Dry
Regular	65				
Silk	60	Pre-wash, Easy Iron			
Wool/Hand Wash	45	No Options			No Dry

*Cycle times vary according to water pressure, load size and fabric type.

Any tips for loading the drum?

Remember, in separate w/d's, dryer drums are 2x larger than washer drums. In your Splendide, you wash and dry in the same drum. If you wash full loads, you'll need to remove some items (up to 50%) before starting a dry program. When you program your machine to wash then dry automatically, load the drum according to the recommended load sizes for drying and your desired dry time. (For more information about loading your washer-dryer's drum, see "Choosing a Load," pg. 12, in your owners manual.)

Is doing laundry different in a Splendide?

Yes. Your Splendide will save you space, water, electricity, and detergent while treating your fabrics gentler and washing them better. Instead of washing several, bulky loads of laundry one day a week, you'll learn to wash smaller, more convenient loads every day or two. Simply program your washer-dryer to wash and dry automatically - and let the machine do the rest!

How Do I Wash ONLY?

1. With the machine OFF, Select a Wash Cycle
2. Set the Dry Time knob to "0" min.
3. Press "ON"

Why can't I see the water through the door?

Your Splendide uses the latest in washing technology and needs less than half the water to get wash results that are twice as good! In fact, Splendide washer-dryers are rated top of their class* in terms of wash performance and energy efficiency.

*Class A Norm EN 60456 Washing Machine Label Directive 95/72/EC & Energy Star labeled for energy/resource efficiency.

How Do I Dry ONLY?

1. With the machine OFF, Select a Dry Cycle (See Right)
2. Set the Dry Time knob to desired time
3. Press "ON"

How can I optimize my dry times?

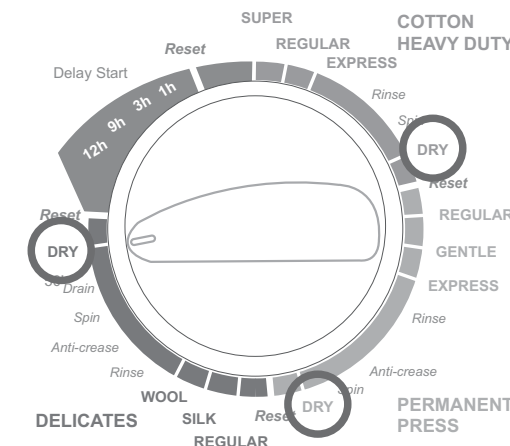
Never overload the drum. Also, using 1-2 tbsp. of a liquid fabric softener (or a detergent w/ built-in softener) during the wash cycle will not only shorten dry times, but reduce fabric wrinkling. (If you own one of Splendide's Comb-o-matic models, see "A Special Note About Condenser Drying," -pg.15 in your owners manual for more info.)

When can I open the door?

At the end of a cycle (or if you "Reset" a dry cycle), the Status/Door Lock LED flashes quickly indicating that the program is finished (or canceled) but the door is still locked. When it flashes slowly, the door can safely be opened. Note: Door may remain locked for up to 1-2 minutes.

Where's the load size selector?

Your Splendide has a built-in Automatic Consumption Control feature that automatically adjusts the water used for the size and fabric type of your load. No guesswork, perfect every time.



Splendide®

- Unit may be installed in recessed area, closet, or alcove.
- Air Space Requirements: 0" on sides and 1" in front and back (from the case). Additional installation spacing needs to be considered for easy installation, servicing, and compliance with state and federal codes.
- Floor must support at least 280 lbs. and be a solid, level surface.
- When locating in a towable trailer or watercraft, position the machine over the axles or midship where movement is at a minimum. Block unit in to prevent extreme movement.

- Machine Voltage/Amperage: 115V, 13 Amp, 60Hz
- Connection: 3-prong plug with 6' cord is provided with unit.
- Circuit/Protector: 3-wire single phase, 120V, 60Hz, AC, on separate 15-ampere circuit.

- Needs a 1 1/4" (3.2 cm) minimum diameter standpipe with the minimum carry-away capacity of 7 gallons (26 liters) per minute. Top of standpipe must be at least 25" (62 cm) high and no higher than 34" (86 cm) from the bottom of the washer.
- Outlet end of drain hose (provided with the unit) must be at least 20" above bottom of washer. An air break must be available at the standpipe to avoid siphoning.
- Faucet Adapter Kit #154187104A is available to allow for direct faucet connection. See complete installation instruction on drain hose draining directly into sink, connection to dishwasher Wye fitting, and disposer/drain connection in owners manual.
- Optional Drain-A-Way™ Pans are available. Pan #PI-24 for cabinet or under-counter installations. Pan #P-24 for free-standing installations. Both are designed to be drain plumbed.

- DO NOT exhaust dryer into a chimney, furnace, cold air duct, attic, crawl space, or another duct used for venting
- If cabinet door is installed, a minimum of 8 sq. inches should be provided. Louvered doors with equivalent air openings are acceptable. Allow clearance behind the door(s) to avoid rubbing between back of cabinet door(s) and front of unit control panel. Additional clearances for wall, door and floor moldings may be required.
- Rigid or flexible metallic duct required. Ducting must slope downwards and away from the machine.

Technical diagram of the front panel of a GE Profile™ Dishwasher (Model PBD570SKNLS) showing dimensions and component locations.

Dimensions:

- Overall Width: 23-7/16"
- Distance from Left Edge to Control Panel: 2-1/4"
- Distance from Control Panel to Electrical Cord Location: 4-3/4"
- Distance from Left Edge to Exhaust Outlet: 6"
- Distance from Exhaust Outlet to Drain Outlet: 29-1/2"
- Distance from Exhaust Outlet to Electrical Cord Location: 1-3/8"
- Distance from Drain Outlet to Bottom Edge: 2-1/2"
- Distance from Bottom Edge to Front Leveling Legs: 2-1/2"
- Distance from Front Leveling Legs to Electrical Cord Location: 29-3/4"
- Overall Height: 33-1/8" to 33-1/2" (depending on positioning of leveling legs)

Components and Labels:

- Water Inlets
- Control Panel
- Electrical Cord Location (6' cord length)
- Exhaust Outlet (4" diam.)
- Drain Outlet
- Front Leveling Legs

