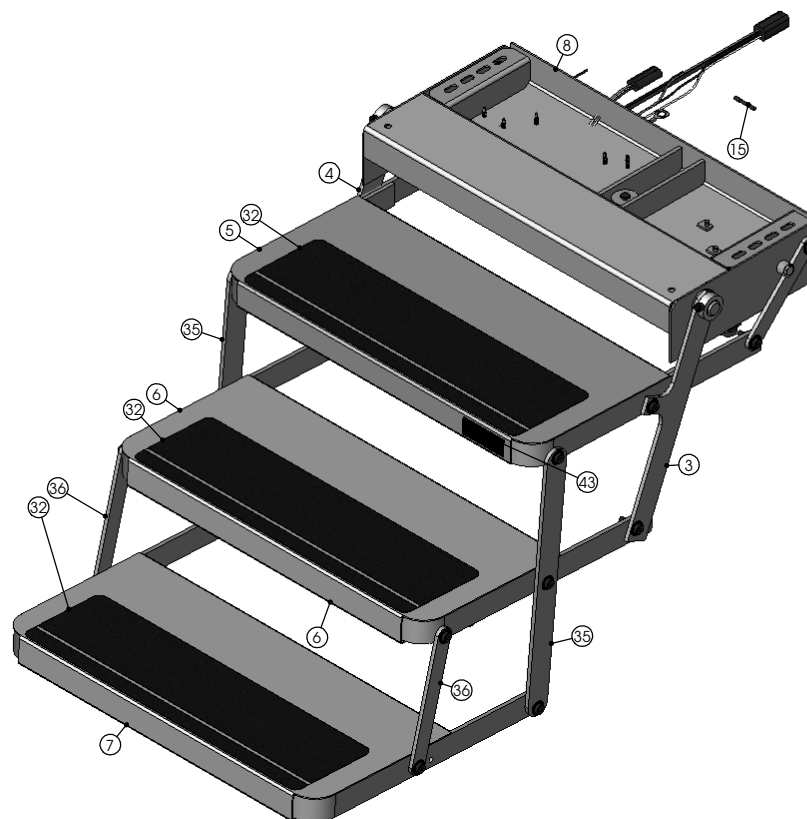


TRIPLE RETRACTABLE STEP ASSEMBLY

NOTES

1. USE 179305- BOX; TRIPLE COACH STEP



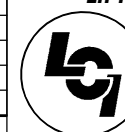
ITEM	PART NO.	CONFIG	DESCRIPTION	NAME	GA	QTY.
1	165220	Default	BALL JOINT ASSEMBLY	MISC ASSY		2
2	162986	Default	25.75" COACH STEP DRIVE SHAFT CLEAR ZINC	SUB ASSY		1
3	163500	Default	LH DOUBLE STEP DRIVE ARM	SUB ASSY		1
4	163502	Default	RH DOUBLE STEP DRIVE ARM	SUB ASSY		1
5	164188	Default	TRIPLE: TOP STEP	SUB ASSY		1
6	164218	Default	TRIPLE: MIDDLE STEP	SUB ASSY		1
7	164222	Default	TRIPLE: BOTTOM STEP	SUB ASSY		1
8	164346	Default	TRIPLE STEP BASE	SUB ASSY		1
9	164348	Default	TRIPLE STEP: GEAR PLATE ASSEMBLY	SUB ASSY		1
10	217252	Default	WASHER - 5/8" X 1.78 X .160; FLAT, BLACK ZINC			1
11	181351	Default	SCREW - #12 X 1.000 HEX HEAD WASHER TEK SCREW w/ B/S WASHER, ZINC PLATED			7
12	181440	Default	NUT 5/16 - 18 OVAL CONE GRADE 5; BLACK			18
13	116531	Default	BRONZE BUSHING; O.D. .501, I.D. .377	BUSHING		18
14	116532	Default	COPPER BUSHING; O.D. 1.252, I.D. .938 W/RIB	BUSHING		3
15	157474	Default	CONNECTOR; BUTT SPLICE 22-18 AWG	CONNECTOR		1
16	163669	Default	MOTORIZED COACH STEP MOTOR	ELECTRIC MOTOR		1
17	164889	Default	STEP MODULE	ELECTRICAL		1
18	165048	Default	MOTORIZED STEP LIGHT	ELECTRICAL		1
19	117889	Default	NUT - 1/4 - 20; FLANGE LOCK, ZN	FASTENER		1
20	118132	Default	WASHER - 1/4; USS FLAT WASHER ZINC	FASTENER		3
21	118152	Default	BOLT - 1/4 - 20 X 3/4 TAP GR5 ZN FHDD ST	FASTENER		1
22	128952	Default	BOLT - 0.313 - 18 X 1.250 W/0.375 HEX HEAD SHOULDER	FASTENER		18
23	128969	Default	SHOULDER BOLT - 5/8 X 2.5 - 1/2 - 13, BLK OXD SCH ST	FASTENER		1
24	128970	Default	SCREW - 5/16 - 18 X 1.563 SOCKET HEAD CAP SCREW W/1.238 SHOULDER	FASTENER		2
25	142996	Default	BOLT - 5/16 - 18 X 1; HEX TAP BOLT GR5 ZINC	FASTENER		2
26	165215	Default	NUT - 3/8 - 24; NUT JAM THREAED	FASTENER		2
27	165216	Default	WASHER - 6MM (LOCK) ZINC	FASTENER		3
28	165218	Default	WASHER; .875 O.D. X .410 I.D. X .015 (BLACK ZINC)	FASTENER	28	18
29	179881	Default	NUT - 3/8 - 24 OVAL CONE FLANGE LOCK ZN	FASTENER		2
30	183925	Default	BOLT - 6MM - 10 X 63.5MM HEX CAP SCREW GR5 ZINC	FASTENER		3
31	198352	Default	NUT - 5/16 - 18; NYLON INSERT LOCK NUT SUPER BLACK	FASTENER		2
32	164958	Default	ANTI-SKID TAPE; 21.000 X 6.000	MISC	-	3
33	165298	Default	3/8" P-CLAMP	MISC		1
34	128947	Default	1.400X1.800	Plate	16	1
35	128912	Default	17.000X1.500	PLT	2	2
36	162364	Default	9.000 X 1.000	PLT	1/4	2
37	162398	Default	6.950 X 3.800	PLT	16	1
38	163495	Default	7.000 X 1.000	PLT	1/4	2
39	128955	Default	.375-24 X 2.25; THREADED ROD	ROD		1
40	128958	Default	.250 I.D. X .500 O.D. X .390	ROD		6
41	128959	Default	.750 X .600	ROD		2
42	163492	Default	.700 X 1.000 BUMPER	RUBBER BUMPER		6
43	177063	Default	LABEL COACH STEP 1.125 X 3.125	LABEL COACH STEP 1.125 X 3.125		1

REVISIONS			
REV.	DATE	INIT.	DESCRIPTION
A	5/21/2007	C.GREER	APPROVED & RELEASED
B	5/23/2007	B.CHARTIER	ADDED ELECTRICAL COMPONENTS TO DRAWING
C	5/31/2007	B.CHARTIER	ADDED GROUND WIRE, P-CLAMPS & REPLACED MOTOR MOUNT BOLTS WITH METRIC
D	6/22/2007	J.CASHEN	UPDATED ASSEMBLY WITH NEW BASE
E	10/3/2007	C.GREER	UPDATED PRINT WITH REVISED PARTS
F	2/20/2008	D.COCHRAN	ADDED 157480 & REPLACED 118230 WITH 178598
G	4/1/2008	R.WAGNER	REPLACED 119072 W/ 179881, REPLACED 128953 & 128954 W/ 165220
H	4/16/2008	D.COCHRAN	REMOVED 163877
J	4/23/2008	NM	REPLACED 178598 WITH 181351
K	5/2/2008	NM	REPLACED 117891 WITH 181440, ADDED 165215
L	6/13/2008	NM	REPLACED 119075 W/ 165218, ADDED 177063
M	6/30/2008	GG	REPLACED 165213 WITH 183925
N	10/10/2008	ENG	SHOW UPDATES TO SUB ASSEMBLIES
P	2/2/2009	GR	CHANGED QTY OF 165218 FROM 18 TO 36
R	6/4/2009	EGR	REPLACED 157480 W/ 157474
T	6/11/2009	JMM	FIXED STAP THAT WAS OVERLAPPING
U	7/7/2009	EGR	REPLACED 118130 W/ 217252
V	8/17/2009	NM	ADDED ANTI SKID TAPE (164958)
W	11/16/2010	EGR	DELETED EIGHTEEN 165218 FROM BOM
DRAWN BY: NAME JSC DATE 05/17/07			
APPROVED BY:			
DRAWING NOTES: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL: +/- 1/32" .XX: +/- 0.03 .XXX: +/- 0.010 ANGLE: +/- 1 DEGREE			
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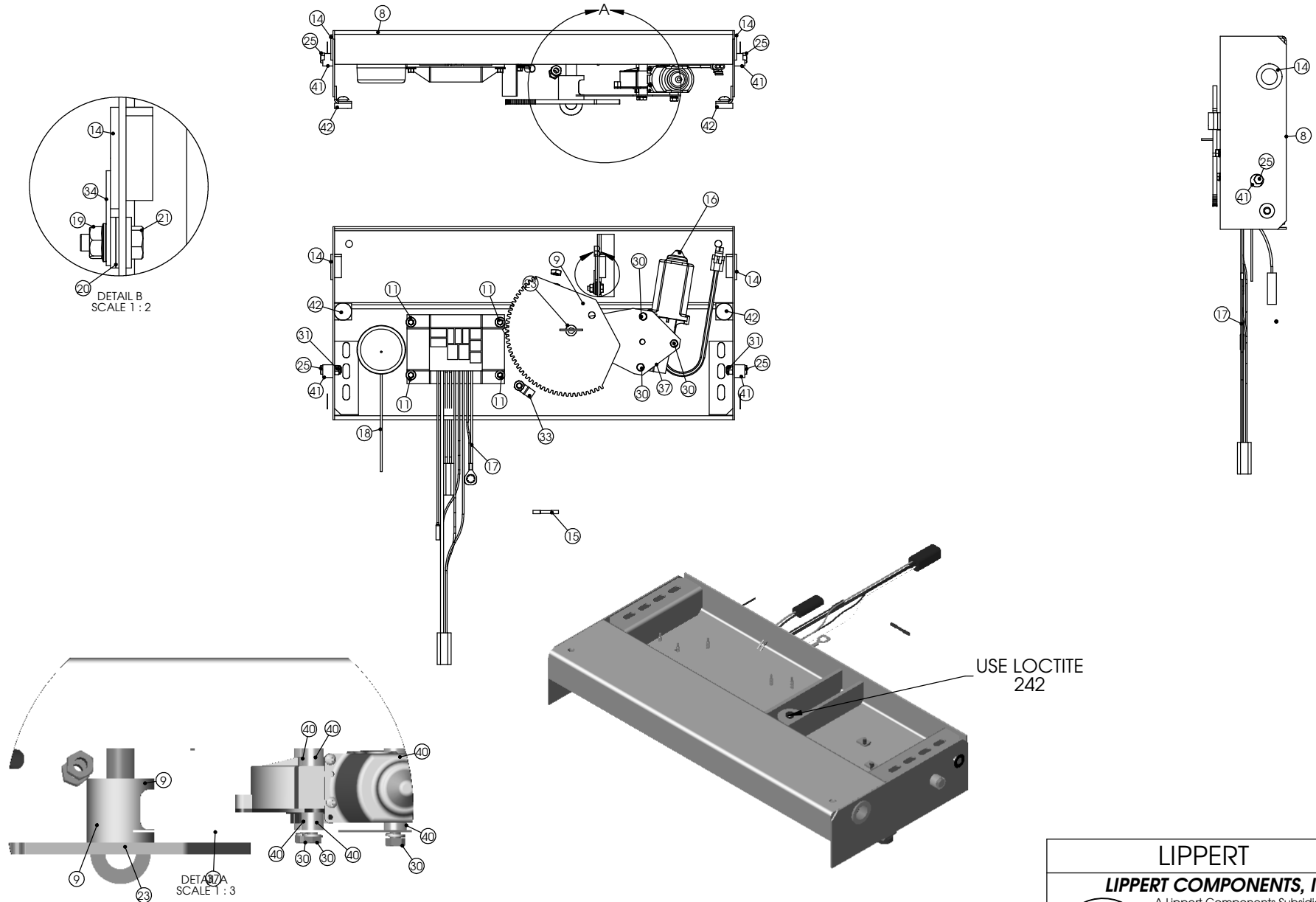
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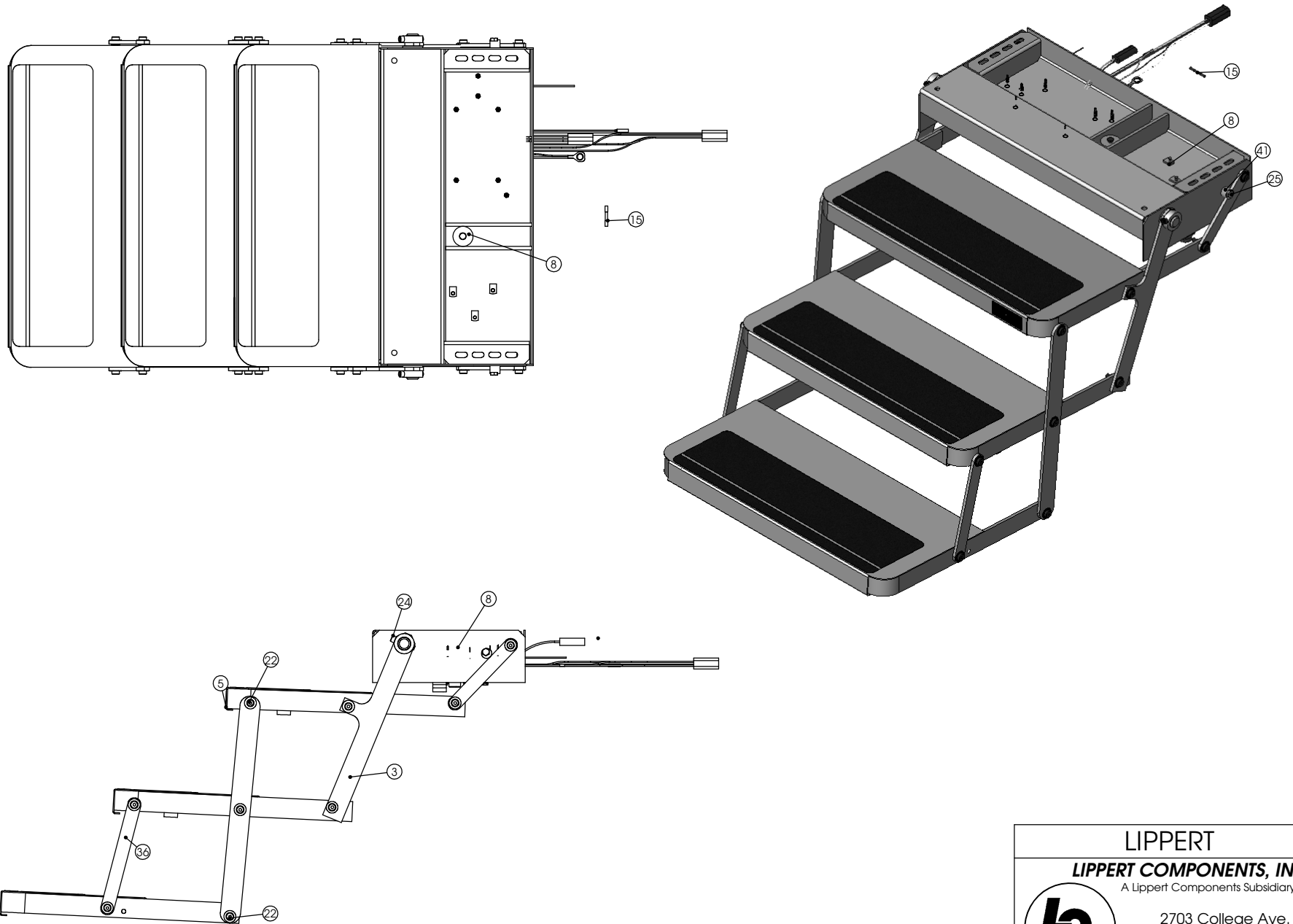
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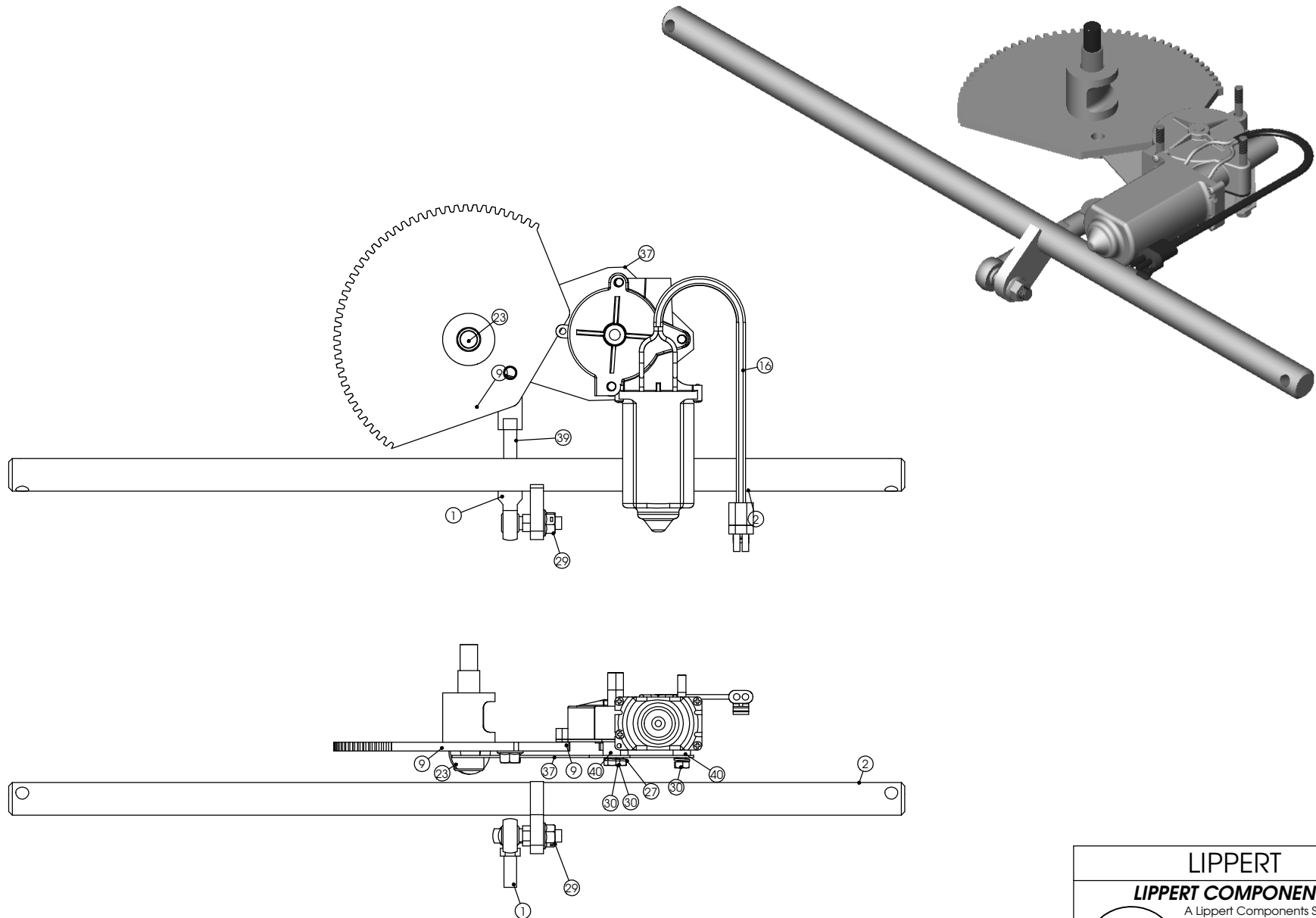
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