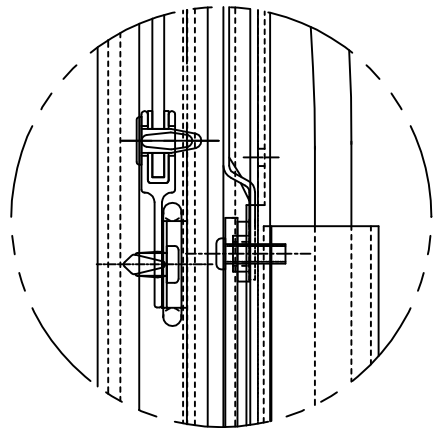
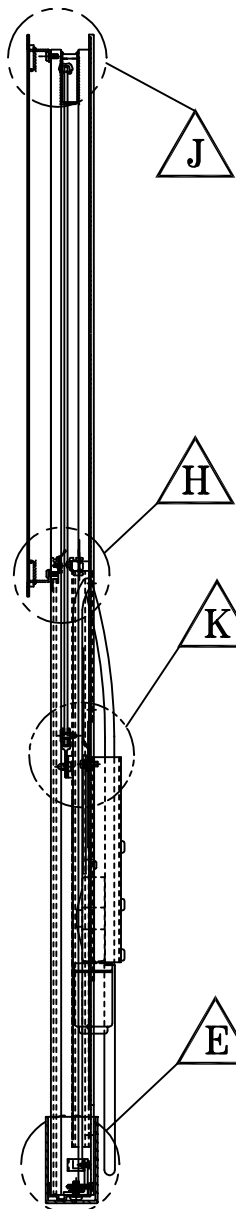




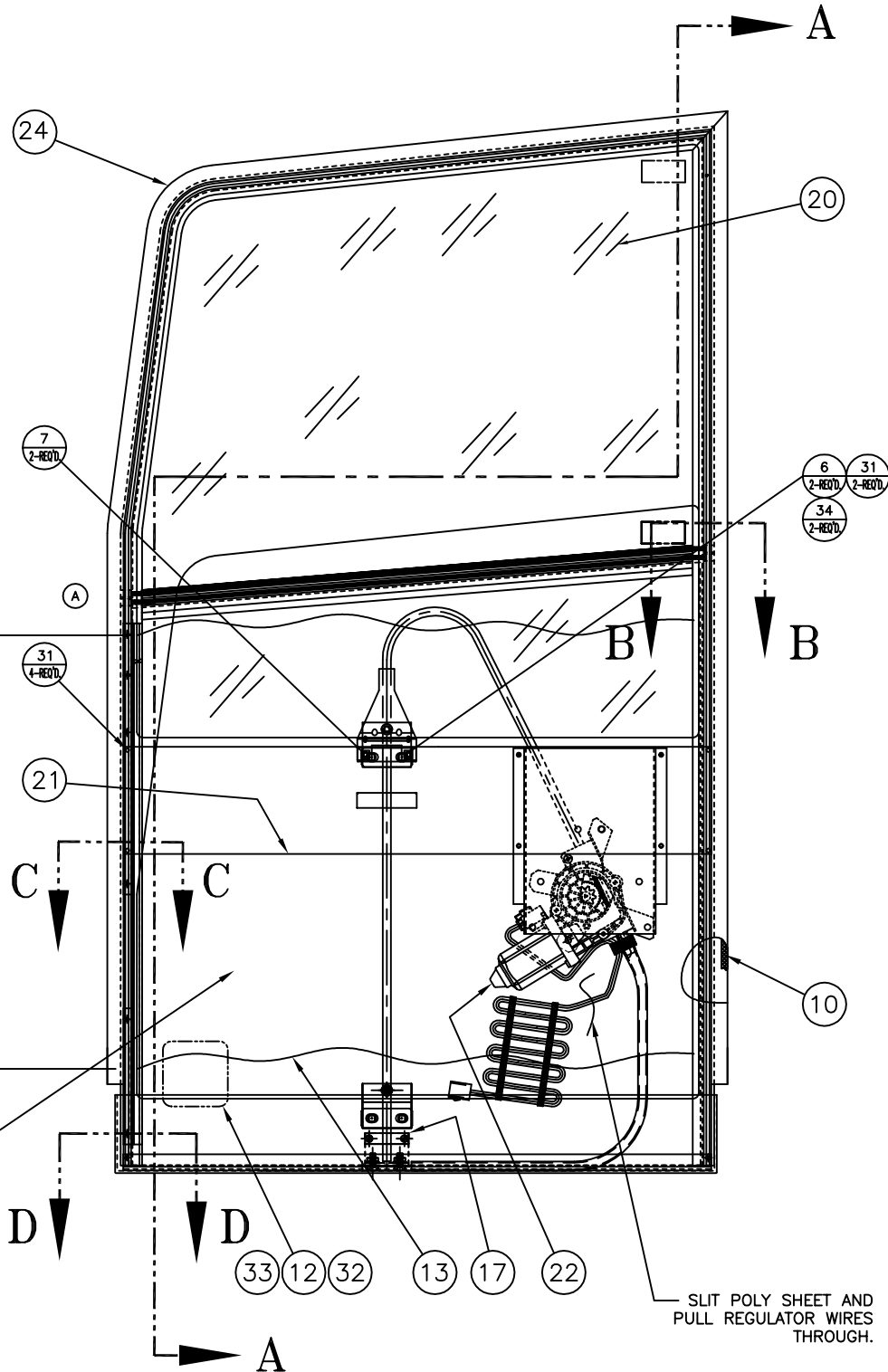
DETAIL K
SCALE: FULL



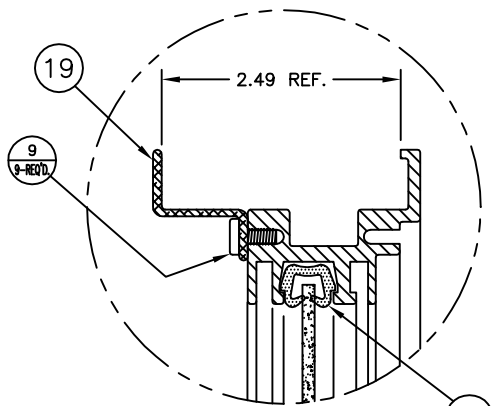
SECTION A-A

20.0" +1"/-0"
APPLY POLY SHEET
328-080499
IN THIS AREA.
TUCK SHEET INTO
DRAIN PAN
SECURE SHEET TO
DOOR FRAME
WITH 290-080863 TAPE

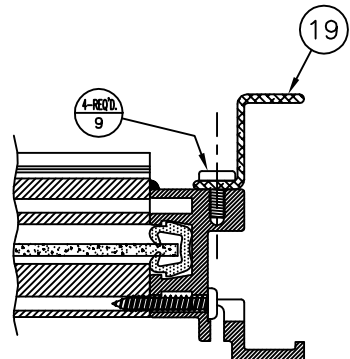
WINDOW FRIT



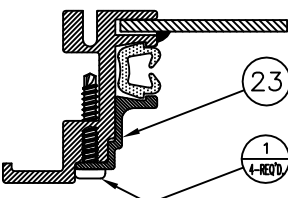
SLIT POLY SHEET AND
PULL REGULATOR WIRES
THROUGH.



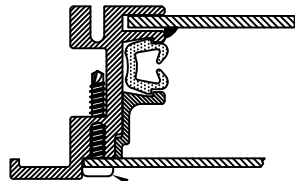
DETAIL J
SCALE: FULL



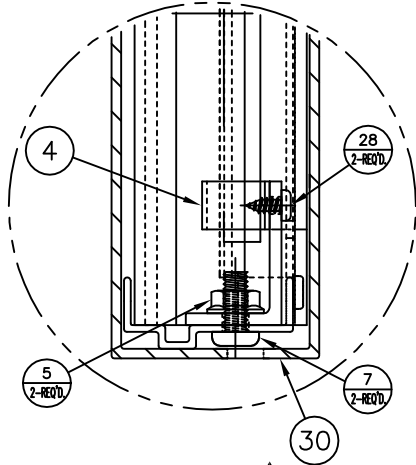
SECTION B-B
SCALE: FULL



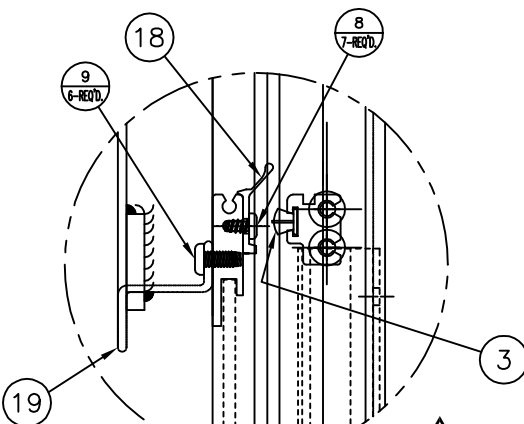
SECTION D-D
SCALE: FULL



SECTION C-C
SCALE: FULL



DETAIL E
SCALE: FULL



DETAIL H
SCALE: FULL

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
34	490826	O-RING	2
33	292-040595	PLASTIC LABEL COVER	1
32	292-040594	SERIAL NUMBER LABEL	1
31	268-041672	SCREW - #10 x 5/8 TH	6
30	490569	DRAIN PAN	1
29			
28	272-080680	SCREW - #8 x 3/8 PH	2
27	330-040775	10-PAK CARTON (NOT SHOWN)	.10
26	330-040774	SINGLE PAK CARTON (NOT SHOWN)	1
25	329-080623	POLY BAG (NOT SHOWN)	1
24	490903	OUTER FRAME ASSEMBLY (WHITE BLACK) - PS	1
23	490910	OUTER FRAME INSERT - PS	1
22	V242-89R	REGULATOR; MODIFIED ELECTRIC	1
21	490714	SUPPORT BAR PANEL	1
20	490911	ROLL-UP GLASS ASSEMBLY - PS	1
19	490899	REINFORCED FRAME ASSEMBLY (WHITE BLACK) - PS	1
18	490664	WEATHERSTRIP BELT	1
17	V061-62	BOTTOM BRACKET	1
16			
15	333-041220	PALLET (NOT SHOWN)	.10
14	301-011791	ADHESIVE - 3M #4799	AS REQ'D.
13	328-080499	POLY SHEET	1.6 FT.
12	490757	PATENT LABEL (LOCATION)	1
11			
10	290-080863	TRANSFER TAPE	3.3 FT.
9	272-040582	SCREW - #8-32 x 3/8 PH TAPIT	8
8	272-031065	SCREW - #6 x 1/4 PH	7
7	262-080385	SCREW - 1/4-20 x 5/8 PH	4
6	250-080392	WASHER - GLASS CHANNEL	2
5	232-080376	WHIZ NUT 1/4-20	2
4	V123-42	WINDOW REGULATOR BRACKET	1
3	490716	WEATHERSTRIP - FUZZY	2.50 FT.
2	122-016543	RUN CHANNEL	10 FT.
1	274-040492	SCREW - #8 x 18 x 1 SELF DRILL	13
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

NOTES:

- 1) INSIDE VIEW OF PASSENGER SIDE SHOWN
- 2) MUST COMPLY WITH ALL APPLICABLE SECTIONS OF FMVSS 205 & FMVSS 206.

□ = IDENTIFIES SIGNIFICANT CHARACTERISTICS

CONFIDENTIALITY		Tolerances:	
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PLOT SCALE: (FOR REFERENCE ONLY)		Decimal	
		.XX	±
		.XX	± .02
		.XXX	± .010
		Fractional	±
		Angular	±

A1	EC13941	B	122-016543 WAS 122-010850	WVWJ	MS	4-16-10
E3	EC0044	A	MOVED SILLS UP .30	DM	GE	9-14-06
	N9010	AR	RELEASED FOR PRODUCTION	PR	GE	8/24/04
		**	AS DRAWN	PR	GE	8/25/04
DRAWING SCALE: 1:4 & NOTED POWER ROLL-UP WINDOW LA05 - PS						
FILE NAME: 490820		SHEET SIZE: CLASS CODE: PART NUMBER: D 490820		SHEET NO. 1 of 1		