

72185 County Rd 3  
Nappanee, IN 46550

*Newmar Corporation*

866-290-5371  
Fax 574-773-2007

<i>Product Information Bulletin</i>		
<i>Date Issued</i>		<i>PIB #</i>
<i>1/12/2012</i>	<b>Cass Hudson UHMW Tape application</b>	<i>22</i>
<i>YEAR / BRAND / TYPE / MODEL #</i>		
<p>The purpose for this document is to explain the process of prepping a powder coated surface to promote adhesion of a UHMW type tape.</p>		
<i>Product Information</i>		

If you have any questions regarding this P.I.B., please contact a Warranty Service Representative at Newmar Corporation.

72185 County Rd 3  
Nappanee, IN 46550

**Newmar Corporation**

866-290-5371  
Fax 574-773-2007

Cass Hudson Company  
PROCEDURE CH010

**Products needed:**

- Scotch Bright Pad
- Latex Gloves
- 3 clean towels
- Acetone
- 3M 94 Primer
- 3M UHMW Polyethylene Tape

**Procedure:**

**Step 1:** With scotch bright pad scuff the surface of which the tape is to adhere to. One swipe of the surface will be sufficient.

**Step 2:** With a clean dry towel wipe the surface to remove debris from step 1.

**Step 3:** Place a small amount of acetone on a clean towel and wipe on surface. One or two swipes will be sufficient. Let dry.

**Step 4:** Place small amount of 3M 94 primer on clean towel and wipe on surface. One or two swipes will be sufficient. Let dry 5 minutes at room temperature.

**Step 5:** Remove an inch or so of backing from tape to expose tape adhesive. Carefully place tape on prepared surface, apply pressure with fingers until tape adheres to surface. Continue to remove the tape backing an inch or so at a time applying pressure to assure tape adheres to surface. Continue this for the full length of the tape.

**Step 6:** With the tape fully adhered to the surface apply pressure to the full length of the tape to remove any air bubbles and ensure the tape is properly adhering to the surface. A roller type tool would help in this step.