



1541 Reynolds Road Charlotte, MI 48813

SPARTANCHASSIS.COM
517.543.6400

April 8, 2013

RE: Notice of Campaign Service Bulletin: **CSB13-350-001**

Dear Service Manager,

Attached is a copy of Campaign Service Bulletin **CSB13-350-001** relating to missing lower spring nuts on the lower springs.

This Campaign applies to incomplete vehicles assembled by Spartan Motors Chassis, Inc. as motorhome chassis during vehicle dates of manufacturing of 9-30-2004 and 11-8-2012.

The condition exists where the air spring retainer fastener may loosen on certain K3 chassis.

The correction is to replace the locking nut on Ridewell® air spring.

Labor time for this repair is .5 hour.

Please contact our Customer and Product Support department to obtain the Work Authorization number and warranty parts for this repair at 800.393.8861 opt 1 or to speak with one of our technical associates.

Although this is not a safety recall, Spartan Chassis is committed to serving you with your best interests in mind.

Sincerely,

Spartan Chassis, Inc.



Spartan Motors Chassis, Inc.

SERVICE BULLETIN

CSB13-350-001

4/1/2013

SUBJECT: Spartan Motors Chassis, Inc. has determined a defect relating to missing lower spring nut on lower spring may exist in certain incomplete motorhome vehicles.

CONDITION: Air spring retainer fastener may loosen on certain K3 chassis.

APPLIES TO: This bulletin applies to incomplete vehicles assembled by Spartan Motors Chassis, Inc. as motorhome chassis during vehicle dates of manufacturing of 9-30-2004 and 11-8-2012.

CORRECTION: Replace locking nut on Ridewell® air spring.

LABOR ALLOCATION: .5 hrs.

PARTS NEEDED:

<u>QTY</u>	<u>Part Number</u>	<u>Description</u>
1	S-2392-001	Kit – Nut, Air Spring Ridewell

Kit # S-2392-001 Contains:

<u>QTY</u>	<u>Part Number</u>	<u>Description</u>
6	1150023	Nut-Air spring
1	CSB13-350-001	Document Instruction

GENERAL INSTRUCTIONS:

Please thoroughly review entire work procedure before starting work. If there are questions and/or concerns with steps defined in this procedure, contact Spartan Motors Chassis, Inc. Customer & Product Support Group.

All applicable industry safety standards must be followed when performing work identified in this procedure.



Spartan Motors Chassis, Inc.

SERVICE BULLETIN

CSB13-350-001

4/1/2013

STEP-BY-STEP INSTRUCTIONS:

1. Bring up the vehicle to ride height. Once at ride height using industry standard practices set jack stands under the frame rail.
2. Locate the six Ridewell rear suspension air springs. Remove the existing bottom nut on each of the air springs.
3. Using provided hardware install new nut on each air spring. Torque the bottom nut to 50 lbs. ft. Refer to FIG. 2-1.

NOTE: The existing nut is thinner in appearance than a jam nut. The new nut is thicker in appearance and a lock nut.

4. Remove any support stands used, dump the suspension and let it air back up.

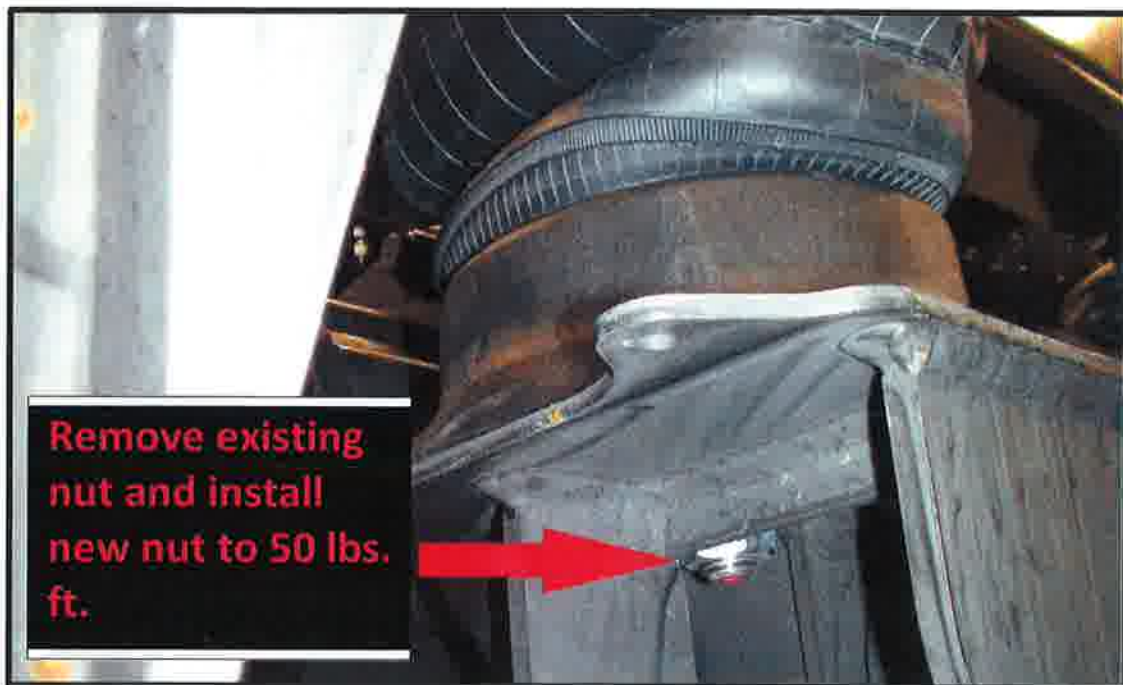


FIG. 2-1

VINNUM	SALES ORDER	FPN	unique component	QTY	BDYBLD	VDM DTE	MODEL	GVW
4VZVU1E935C047616	47616	K3-0007	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	9/30/2004	K3	54000
4VZVU1E967C050013	50013	K3-0009	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	1/19/2005	K3	54000
4VZVU1E9X7C054257	54257	K324360-004	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	4/13/2006	K3	54000
4VZVU1E997C054377	54377	K324360-004	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	5/23/2006	K3	54000
4VZVU1E907C054378	54378	K324360-004	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	7/12/2006	K3	54000
4VZVU1E937C055377	55377	K324360-004	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	8/3/2006	K3	54000
4VZVU1E957C055378	55378	K324360-004	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	8/26/2006	K3	54000
4VZVU1E9X8C057709	57709	K324360-005	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	10/27/2006	K3	54000
4VZVU1E908C058349	58349	K324360-007	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	1/5/2007	K3	54000
4VZVU1E918C059056	59056	K324360-005	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	1/24/2007	K3	54000
4VZVU1E978C058350	58350	K324360-007	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	2/7/2007	K3	54000
4VZVU1E958C059674	59674	K324360-007	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	3/22/2007	K3	54000
4VZVU1E978C059675	59675	K324360-007	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	3/22/2007	K3	54000
4VZVU1E938C059057	59057	K324360-005	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	4/5/2007	K3	54000
4VZVU1E998C059676	59676	K324360-007	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	4/13/2007	K3	54000
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4VZVU1E968C060901	60901	K324360-007	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	4/20/2007	K3	54000
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4VZVU1E938C061066	61066	K324360-007	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	5/7/2007	K3	54000
4VZVU1E978C061149	61149	K324360-007	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	5/9/2007	K3	54000
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4VZVU1E9XCC074745	74745	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	5/18/2011	K3	54000

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4VZVU1E94CC074787	74787	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	5/31/2011	K3	54000
4VZVU1E96CC074791	74791	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	6/6/2011	K3	54000
4VZVU1E91CC074794	74794	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	6/14/2011	K3	54000
4VZVU1E95CC074815	74815	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	6/23/2011	K3	54000
4VZVU1E98CC074940	74940	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	6/30/2011	K3	54000
4VZVU1E90CC074947	74947	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	7/11/2011	K3	54000
4VZVU1E92CC074822	74822	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	7/18/2011	K3	54000
4VZVU1E94CC074823	74823	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	7/26/2011	K3	54000
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4VZVU1E95CC075110	75110	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	8/29/2011	K3	54000
4VZVU1E97CC075139	75139	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	9/1/2011	K3	54000
4VZVU1E94CC075177	75177	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	9/12/2011	K3	54000
4VZVU1E99CC075191	75191	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	9/28/2011	K3	54000
4VZVU1E92CC075226	75226	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	9/29/2011	K3	54000
4VZVU1E95CC075267	75267	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	10/6/2011	K3	54000
4VZVU1E94CC075227	75227	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	10/11/2011	K3	54000
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4VZVU1E99CC075305	75305	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	10/17/2011	K2	54000
4VZVU1E91CC075315	75315	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	10/24/2011	K3	54000
4VZVU1E97CC075318	75318	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	10/27/2011	K3	54000
4VZVU1E95CC075317	75317	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	11/7/2011	K3	54000
4VZVU1E97CC075321	75321	K324360-017	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	11/8/2011	K3	54000
4VZVU1E96CC075343	75343	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	11/21/2011	K3	54000
4VZVU1E90DC075355	75355	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	11/22/2011	K3	54000
4VZVU1E99CC075353	75353	K324360-017	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	11/23/2011	K3	54000
4VZVU1E90CC075354	75354	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	11/30/2011	K3	54000
4VZVU1E92CC075386	75386	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	12/2/2011	K3	54000
4VZVU1E92CC075405	75405	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	12/5/2011	K3	54000
4VZVU1E94CC075406	75406	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	12/6/2011	K3	54000
4VZVU1E96CC075407	75407	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	12/12/2011	K3	54000
4VZVU1E98CC075408	75408	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	12/14/2011	K3	54000
4VZVU1E93CC075610	75610	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	1/23/2012	K3	54000
4VZVU1E97DC075644	75644	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	2/9/2012	K3	54000

4VZVU1E90CC075645	75645	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	2/9/2012	K3	54000
4VZVU1E95DC075531	75531	K324360-015	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	2/22/2012	K3	54000
4VZVU1E95DC075870	75870	K324360-018	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	3/22/2012	K3	54000
4VZVU1E9XDC075895	75895	K324360-018	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	4/3/2012	K3	54000
4VZVU1E99DC076004	76004	K324360-018	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	4/30/2012	K3	54000
4VZVU1E94DC076038	76038	K324360-018	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	5/7/2012	K3	54000
4VZVU1E99DC076066	76066	K324360-018	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	5/23/2012	K3	54000
4VZVU1E95DC076128	76128	K324360-018	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	6/5/2012	K3	54000
4VZVU1E96DC076168	76168	K324360-018	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	6/26/2012	K3	54000
4VZVU1E95DC076176	76176	K324360-018	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	6/27/2012	K3	54000
4VZVU1E95DC076226	76226	K324360-018	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	7/10/2012	K3	54000
4VZVU1E97DC076227	76227	K324360-018	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	7/18/2012	K3	54000
4VZVU1E95DC076338	76338	K324360-018	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	8/1/2012	K3	54000
4VZVU1E94DC076444	76444	K324360-018	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	9/4/2012	K3	54000
4VZVU1E99DC076553	76553	K324360-018	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	9/19/2012	K3	54000
4VZVU1E96DC076560	76560	K324360-018	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	9/27/2012	K3	54000
4VZVU1E98DC076589	76589	K324360-018	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	10/4/2012	K3	54000
4VZVU1E9XDC076612	76612	K324360-018	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	10/4/2012	K3	54000
4VZVU1E91DC076613	76613	K324360-018	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	10/12/2012	K3	54000
4VZVU1E93DC076614	76614	K324360-018	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	10/19/2012	K3	54000
4VZVU1E93DC076631	76631	K324360-018	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	10/23/2012	K3	54000
4VZVU1E95DC076632	76632	K324360-018	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	10/23/2012	K3	54000
4VZVU1E91DC076661	76661	K324360-019	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	11/6/2012	K3	54000
4VZVU1E93DC076662	76662	K324360-019	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	11/6/2012	K3	54000
4VZVU1E94DC076685	76685	K324360-019	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	11/6/2012	K3	54000
4VZVU1E96DC076686	76686	K324360-019	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	11/6/2012	K3	54000
4VZVU1E91DC076708	76708	K324360-018	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	11/8/2012	K3	54000
4VZVU1E93DC076709	76709	K324360-019	2225-DD4-002	1	NEWMAR (CHASSIS ONLY	11/8/2012	K3	54000