1301 Stahley Drive Building #42 Nappanee. IN 46550

Newmar Corporation Warranty Department

Dealer Svc. 866-290-5371 Customer Svc. 800-731-8300

Techi	nical Se	rv	ice B	ulle	tin				
Date Issued	Model Yea	Model Year(s) Affected			TSB #				
7/23/2015	Units Pri	Units Prior 6/1/2015			420				
Brand									
Bay Star Sport	Ventana	X	Essex	\boxtimes		19			
Bay Star □	Dutch Star	X	King Aire						
Canyon Star	Mountain Aire	X	Other						
Ventana LE 🗵	London Aire	X							
	Desc	ript	ion						
Freightliner SS# 468987	Brake Lights St	ay Illu	minated on l	RV Chass	sis				
Built prior to June 1 st 2015 Symptoms: Cruise control released.	intermittently does no	t engag	e or brake ligh	ts staying o	on after brake pedal	is			
Recommended Action									
Step 1: Verify complaint Step 2: Get authorization from If further assistance in the step 2: Order needs to be a link.	s needed contact Nev	vmar S	ervice (866) 290	-5371	A C C 024 C 1 000				
Step 3: Order new brake light Remove existing brake light jumper harness from switche switches and harness install.	switches from treadle	valve a	and install new	switches.	Remove existing	•			
Note: Some units may need 2 height change with the new s		_		switch ins	stallation due to				
See attached Install Drawing	:								
Please read this bul	letin in its entirety p	brior to	beginning an	<u>ıy diagno.</u>	sis or repairs.				

				DATE	APPD
P34020-01	-	INITIAL RELEASE	D_S	10/18/07	EPR
P43733-R4	Α	ADD CONNECTOR STYLE IN PAGE 3	FJV	01/09/15	EPR
	-				
					_

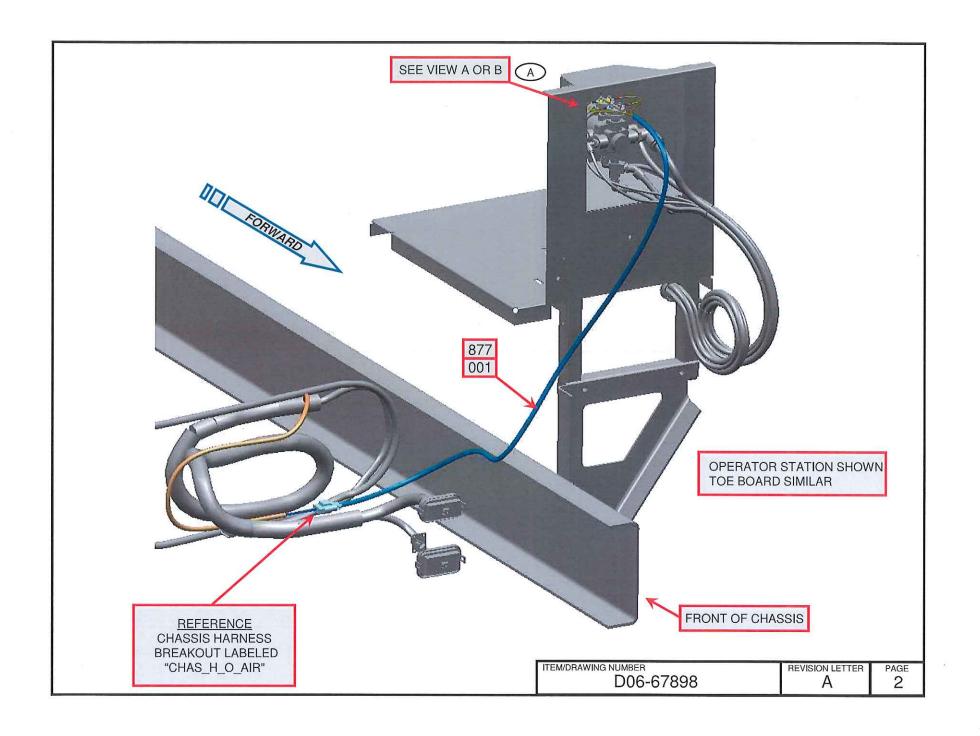


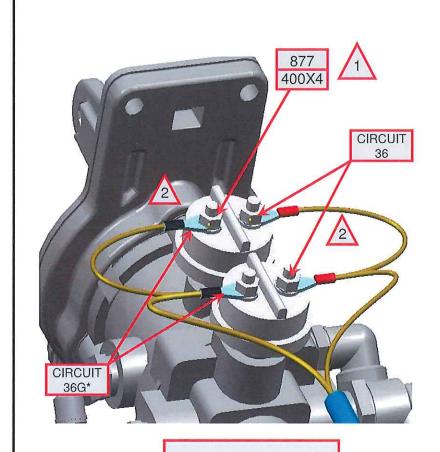
TERMINAL MOUNTING NUT TO HAVE APPLIED TORQUE BETWEEN 15-25 IN/LBS.



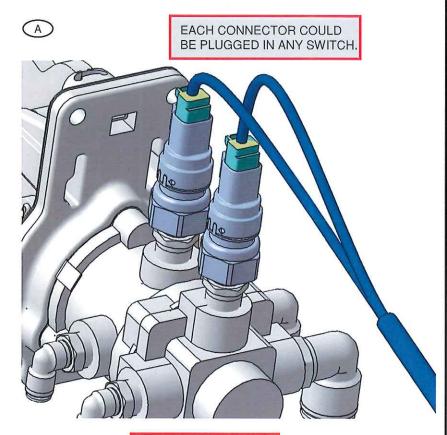
APPLY RED INSULATING VARNISH TO ALL RING TERMINALS.

	X,£	FREIGHTLINER®						
	SWITCH WIRING,X	THE INFORMATION CONTAINED HEREIN IS PROPRIETARY DATA, AND IS NOT FOR DISSEMINATION OR DISCLOSURE, IN WHOLE OR IN PART, FOR ANY PURPOSE OTHER THAN THAT FOR WHICH IT IS SUBMITTED, EXCEPT AS AUTHORIZED IN WRITING BY FREIGHTLINER LLC.						
-000 -CH V		MATERIAL APPROVAL	DATE	MFG ENG/PU	FG ENG/PURCH AGENT			
398 TIV	DRAWN BY	DATE	CHECKED BY	/	DATE			
9		D.SNYDER	10/18/07	D.GRATE		12/13/07		
		RESPONSIBLE ENGINEER	DATE	APPROVED E	BY	DATE		
\simeq	₹	D.SNYDER	10/18/07	E.REYNOLDS		12/14/07		
JMBER	PTION INSTL-BRAKE	INSTL-BRAKE SWITCH WIRING,X SUPPLEMENTAL DESCRIPTION 877D1						
ITEM NUMBER	DESCRIPTION	ITEM/DRAWING NUMBER D06-67	'898	REVISION LETTER A	PAGE 1			





<u>VIEW A</u> RING TERMINAL STYLE



<u>VIEW B</u> CONNECTOR STYLE

TITEM/DRAWING NUMBER PAGE D06-67898 REVISION LETTER PAGE 3