1301 Stahley Drive Building #42 Nappanee, IN 46550

Newmar Corporation Warranty Department

Dealer	Svc.	866-290-5371
Customer	Svc	800-731-8300

\mathbf{T}^{c}	echn	ical Se	rvi	ice Bı	ılle	tin					
Date Iss	sued	Model Yea	Model Year(s) Affected TSB #								
11/12/2	015	200	7, 2008			432					
Brand											
Bay Star Sport		Ventana		Essex	X						
Bay Star		Dutch Star	X	King Aire							
Canyon Star		Mountain Aire	X	Other							
Ventana LE		London Aire									
		Desc	ripti	on							
Issue: Tag axle w	heel bearings r emco cover or		heating (tected by distortion of the deat, there may be a					
		Recomme	nded	d Action							
Correction: Contact Spartan Motors USA, Inc. Customer Product Support group to schedule an inspection and replace the bearings as needed. See attached service bulletin identified as RSB15-340-002. To obtain necessary parts and/or verify recall status, please call 1-800-543-4277 opt 0 providing the VIN number (last 8 digits) and mileage of the unit.											
If you have technical questions, please call Spartan Chassis Customer Product Support Department at 1-800-393-8861.											
NHTSA# 15v 548											
<u>Please read th</u>	<mark>his bulletin</mark>	<mark>in its entirety p</mark>	orior to	<u>beginning</u>	<mark>any diag</mark>	<mark>gnosis or repairs.</mark>	<u>.</u>				
<u>If furth</u>	er assistance is	needed, contact New	mar Seri	vice Departmeni	<u>' (a), 1-866-</u>	-290-5371 <u>.</u>					



NEWMAR CORPORATION

NEWMARCORP.COM

Date: October 29, 2015

Re: Newmar Corporation – Motor Vehicle Recall Notification

Subject:Recall Campaign No.: 15V 654

This notice is sent to you as a Newmar Dealer in accordance with the requirements of the National Traffic and Motor Vehicle Safety Act. Newmar Corporation has decided that a defect which relates to motor vehicle safety exists in specific Newmar recreational vehicles.

The National Traffic and Motor Vehicle Safety Act requires that each vehicle which is subject to a recall campaign of this type must be satisfactorily repaired within a reasonable time after the owner has tendered it for repair. A failure to adequately repair within 60 days after tender of a vehicle is prima facie evidence of failure to repair within a reasonable time. If the condition is not properly repaired within a reasonable time, the owners may be entitled to an identical or reasonably equivalent vehicle at no charge or to a refund of the purchase price less a reasonable allowance for depreciation.

To avoid providing these problematic solutions, every effort must be made to promptly schedule an appointment with each owner and to repair their vehicle as soon as possible. Vehicle owners are being notified of this recall and are instructed to contact Newmar Corporation if you do not remedy the condition within five days of the mutually agreed upon service date. If the condition is not remedied within a reasonable time, they are instructed on how to contact the National Highway Traffic Safety Administration.

REASON FOR THIS RECALL

Newmar Corporation has decided that a defect which relates to motor vehicle safety exists in specific motor homes.

On certain vehicles, a defect in the tag axle could cause the wheel bearings to overheat, potentially resulting in wheel bearing failure. Bearing overheating could be detected through the illumination of the ABS warning light, or melting and/or deformation of the axle bearing cover. Wheel bearing failure could affect vehicle handling, increasing the risk of a crash and/or damage to property or the wheel bearings could overheat increasing the risk of a wheel end fire. Correction: Dealers will inspect wheel bearings and adjust/replace as necessary.

This recall applies to certain Newmar motorhomes built between 10/12/2006 and 7/24/2007.

These motor homes require immediate service. Continued use poses a potential safety hazard.

DEALER CAMPAIGN RESPONSIBILITY

Dealers are to provide to all customers/owner vehicles the service of completing this campaign at no charge to the customer/owner regardless of vehicle age, vehicle mileage, or ownership at the time of repair.

REPAIR PROCEDURE

Please reference Spartan Motors, Inc. work instructions enclosed.

If you should have any questions please contact the Newmar service department at: 1-866-290-5371.

Thank you for your cooperation.

Sincerely,

Newmar Corporation



NEWMAR CORPORATION

NEWMARCORP.COM

Date: October 15, 2015

Re: Newmar Corporation – Motor Vehicle Recall Notification

Subject:Recall Campaign No.: # 2015-467

This notice is sent to you as a Newmar Dealer in accordance with the requirements of the Canada Motor Vehicle Safety Act. Newmar Corporation has decided that a defect which relates to motor vehicle safety exists in specific Newmar recreational vehicles.

Each vehicle which is subject to a recall campaign of this type must be satisfactorily repaired within a reasonable time after the owner has tendered it for repair. A failure to adequately repair within 60 days after tender of a vehicle is prima facie evidence of failure to repair within a reasonable time. If the condition is not properly repaired within a reasonable time, the owners may be entitled to an identical or reasonably equivalent vehicle at no charge or to a refund of the purchase price less a reasonable allowance for depreciation.

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REASON FOR THIS RECALL

Newmar Corporation has decided that a defect which relates to motor vehicle safety exists in specific motor homes.

On certain vehicles, a defect in the tag axle could cause the wheel bearings to overheat, potentially resulting in wheel bearing failure. Bearing overheating could be detected through the illumination of the ABS warning light, or melting and/or deformation of the axle bearing cover. Wheel bearing failure could affect vehicle handling, increasing the risk of injury and/or damage to property. Correction: Dealers will inspect wheel bearings and adjust/replace as necessary.

These motor homes require immediate service. Continued use poses a potential safety hazard.

This recall applies to certain Newmar motorhomes built between 10/3/2006 and 6/19/2007.

DEALER CAMPAIGN RESPONSIBILITY

Dealers are to provide to all customers/owner vehicles the service of completing this campaign at no charge to the customer/owner regardless of vehicle age, vehicle mileage, or ownership at the time of repair.

REPAIR PROCEDURE

Please reference Spartan Motors, Inc. work instructions enclosed.

If you should have any questions please contact the Newmar service department at: 1-866-290-5371.

Thank you for your cooperation.

Sincerely,

Newmar Corporation









DATE: 10-6-15

This service bulletin applies to certain MM and K2 model incomplete **APPLIES TO:**

motorhome chassis equipped with tag axle supplied by Hendrickson

built between March 17, 2006 and June 25, 2007.

NHTSA/TC Id: 15V-548

Tag axle wheel bearings may have been installed too tight. **CONDITION:**

CORRECTION: Replace wheel bearings.

LABOR ALLOCATION: 3.0 hrs.

CLASSIFICATION: V3

Service center must be equipped with: **TOOLS REQUIRED:**

Stemco universal tool # 555-0001

Stemco universal tool adaptor # 555-5039

Calibrated dial indicator measurement device

Calibrated torque tools with 10 – 500 lbs.-ft. capability

Socket sizes $3 \frac{1}{4}$ " – $3 \frac{7}{8}$ " for inner and outer spindle nuts

PARTS NEEDED:

<u>QTY</u>	<u>Part Number</u>	<u>Description</u>
1	S-1820-001D	Kit-Tag Axle Bearing N-Series,
		Timken 454
14 fl. oz.	Premium SAE 80W-90	API Service GL-5, API MT-1

Kit # S-1820-001D Contains:

<u>QTY</u>	Part Number	<u>Description</u>
1	R-008953	Vendor Kit-Tag Axle Bearing
1	RSB15-340-002	Instruction Document

Parts included in Vendor Kit: R-008953 (S-1820-001D)

<u>QTY</u>	Part Number	<u>Description</u>
2	008441-6	Inner Bearings
2	008441-3	Outer Bearings
2	A-11571	Wheel Seals
2	004797	Wheel Nut Assembly
2	003520	Hub Caps







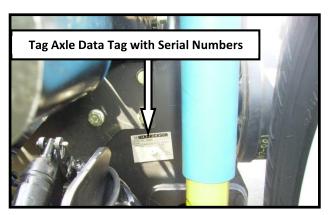


2	A-1973	Hub Cap Gaskets
12	SA-1100-4	Hub Cap Bolts
12	SA-1600-7	Lock Washers

GENERAL INSTRUCTIONS:

Thoroughly review entire service bulletin before starting work. If there are questions or concerns with steps defined in this service bulletin, contact Spartan Motors USA, Inc. Customer & Product Support Group.

All applicable industry safety standards must be followed when performing work identified in this procedure.



Serial number of the tag axle must be reported to Spartan Chassis for payment of warranty claim

TAG AXLE DATA TAG LOCATION FIG. 2-1

STEP-BY-STEP INSTRUCTIONS:

- 1. Secure vehicle to allow for replacement of tag axle bearings.
- 2. Raise tag axle and place jack stands under tag axle.
- 3. Remove wheel dressing retaining for reuse.
- 4. Remove wheel assembly retaining lug nuts for reuse.
- 5. Place drain pan under hub.
- 6. Remove brake drum and hub, retaining drum wheel hub for reuse, dispose of hub cap properly.



Do not cut ring with chisel or sharp object





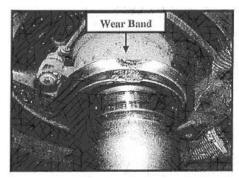




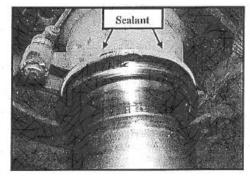
- 7. Refer to FIG. 3-1. Using a ball peen hammer bend deflector ring back and strike wear band with ball peen hammer to expand ring and remove by hand.
- 8. Remove bearings and wheel seal. Dispose of bearings and wheel seal properly.
- 9. Clean spindle and hub bore. Remove all burrs from spindle and hub bore using emery cloth. Wipe all parts clean with brake cleaner or equivalent. Lubricate wheel bearing with clean lubricant of the same type to be used in hub assembly.
- 10. Refer to FIG. 3-2. Apply a thin layer of Permatex No. 2 non hardening sealant to the O.D. (Outside Diameter) of axle shoulder.

WARNING

Do not install seal in hub bore.



WEAR BAND FIG. 3-1



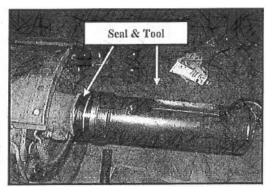
SPENDLE WITH SEALANT APPLIED FIG. 3-2

11. Refer to FIG. 3-3 & 3-4. Install new wheel seal on spindle shoulder with the words "oil bearing side" facing to the outside. Using the proper installation tools (# 555-0001 & #555-5039) drive seal and ring assembly until tool bottoms out.

NOTE: Ensure ring is flush to shoulder and wipe away any excess sealant.



SEAL POSITION FIG. 3-3



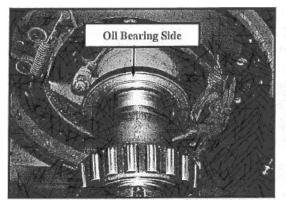
SEAL INSTALLATION TOOLS FIG. 3-4

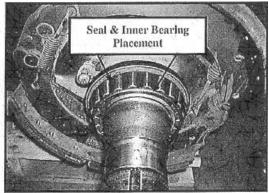












PROPER SEAL POSITION FIG. 4-1

PROPER BEARING POSITION FIG. 4-2

12. Before installing inner bearing, lube bearing using Premium SAE 80W90 hub oil.

A WARNING

Seal, ring, and inner bearing must be installed on spindle.

- 13. Refer to FIG. 4-2. Install inner bearing on spindle.
- 14. Install hub on spindle.
- 15. Install outer bearing on spindle.
- 16. Install inner spindle nut on spindle.
- 17. Using a torque wrench. Tighten adjusting nut to a torque of 200 lbs. ft. hub should be rotated while tightening.
- 18. Back inner nut off one full turn.
- 19. Tighten inner nut to a torque of 50 lbs. ft. while rotating hub.
- 20. Back nut off 1/4 turn.
- 21. Refer to FIG. 6-1. Install lock rings, star, and torque jam nut to 200-400 lbs. ft. Confirm end play is between 0.002" and 0.005" as measured with a dial indicator.



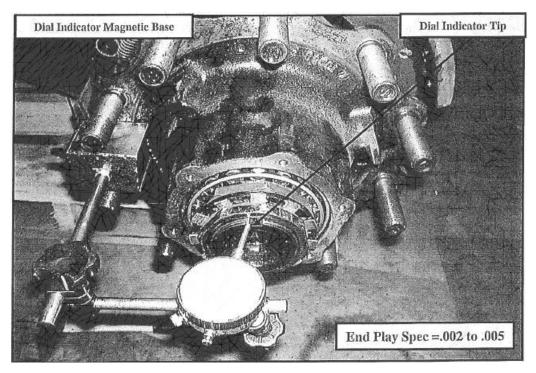
Failure to set end play between 0.002"-0.005" could result in premature bearing failure.











DIAL INDICATOR SET UP FIG. 5-1

HOW TO MEASURE END PLAY

- 22. Refer to FIG. 5-1. Using a magnetic base, mount dial indicator on spindle end, making sure hub face is clean and free of gasket material.
- 23. Refer to FIG. 5-1. Adjust the arm of the dial indicator, setting plunger tip of indicator on machined face of hub at 12 o' clock position. The plunger should be set-up so that it is parallel to the axis of the spindle. When positioning the indicator tip, ensure that the indicator has adequate range of travel for proper measurement. Set indicator to zero.
- 24. Grasp wheel/hub assembly at 3 o' clock and 9 o' clock positions. Pull wheel end assembly outward while oscillating wheel approximately 45°. While continuing to pull, stop oscillating and read indicator.
- 25. Push wheel assembly inward while oscillating. While continuing to push stop oscillating and read indicator.
- 26. Read bearing end play as total indicator movement.
- 27. Bend 2 (two) retaining star washers tabs.









- 28. Install new hub cover gasket and hub cover. Torque to 12-16 lbs. ft.
- 29. Fill hub to appropriate level (approximately 14 fl. oz.) using Premium SAE 80W90 hub oil.
- 30. Let hub oil settle, perform 2 (two) additional fills letting each settle to ensure proper fill.
- 31. Reinstall brake drum and wheel/tire assembly.
- 32. Adjust brakes and check for proper free play and applied stroke.
- 33. Torque lug nuts to 450-500 lbs. ft.
- 34. Reinstall wheel dressings.
- 35. Repeat steps 3 through 34 for opposite side.

NOTE: Refer to FIG. 2-1. To be paid for claim you must report tag axle number to Spartan Motors USA, Inc. Customer and Product Support.

NOTE: If end play is not within specifications, readjustment is required.



Failure to set end play between 0.002"-0.005" could result in premature bearing failure.

Service Bulletins are intended for use by Professional Technicians only. They are written to guide Professional Technicians in performing service to vehicles of specific nature in conjunction with industry standards. Professional Technicians are appropriately trained on industry standards and have the tools and equipment to perform procedures safely and properly.

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VIN Number	Production Number	Model Year	Brand	Туре	Floor Plan	Chassis Brand	Date In Production	Date Off Production
4VZAT1C9X7C058362	903595			DP	4528		10/18/2006	10/30/2006
4VZAT1C9X7C058894	903624	2007		DP	4523		11/22/2006	12/5/2006
4VZAT1C9X7C060239	903693	2007		DP	4521		3/12/2007	3/21/2007
4VZAT1C907C058323	903597	2007		DP	4523		10/16/2006	10/24/2006
4VZAT1C908C061059	903724			DP	4529	_	4/30/2007	5/8/2007
4VZAT1C917C059318	903657	2007		DP	4522		1/22/2007	1/31/2007
4VZAT1C917C059402	903656			DP	4528		1/31/2007	2/13/2007
4VZAT1C917C059562	903680			DP	4528		2/12/2007	2/21/2007
4VZAT1C918C057635	903666			DP	4523		1/25/2007	2/6/2007
4VZAT1C918C060969	903713	2008		DP	4529		4/25/2007	5/4/2007
4VZAT1C918C061250	903727	2008		DP	4523		5/7/2007	5/15/2007
4VZAT1C910C001230	903692	2007		DP	4523		3/5/2007	3/14/2007
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4VZAT1C937C059014	903623	2007		DP	4528		12/4/2006	12/14/2006
4VZAT1C937C059451	903671	2007		DP	4523		2/1/2007	2/13/2007
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4VZAT1C998C061058	903721	2007		DP	4529		4/25/2007	5/4/2007
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4VZAU1C937C039012 4VZAU1C938C060629	800718			DP	4502		4/25/2007	5/4/2007
4 V CWO T C 3 3 0 C U U U D C 3	1 600/58	2008	LA	DΓ	4502	ا	4/23/2007	5/4/2007

VIN Number	Production Number	Model Year	Brand	Type	Floor Plan	Chassis Brand	Date In Production	Date Off Production
4VZAU1C938C060971	800775		_	DP	4508		5/9/2007	5/18/2007
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4VZAU1C947C059293	800731	2007	EX	DP	4508	S	2/8/2007	2/28/2007
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4VZAU1C947C060234	800732	2007	EX	DP	4502	S	3/5/2007	3/19/2007
4VZAU1C948C060834	800751	2008	EX	DP	4502	S	5/2/2007	5/10/2007
4VZAU1C948C061062	800757	2008	EX	DP	4508	S	5/15/2007	5/24/2007
4VZAU1C957C059013	800713	2007	EX	DP	4508	S	1/23/2007	2/1/2007
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4VZAU1C987C060351	800754	2007	EX	DP	4508		4/30/2007	5/9/2007
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4VZBT1D9X8C060956	603833	2008		DP	4304		4/5/2007	4/16/2007
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4VZBT1D917C059175	603661	2007 2007		DP	4324 4324		11/13/2006	11/22/2006
4VZBT1D917C059810 4VZBT1D917C059967	603789 603821	2007	+	DP	4324		2/5/2007 3/14/2007	2/15/2007
4VZBT1D917C039967 4VZBT1D918C060957	603851	2007	+	DP	4307		4/9/2007	3/26/2007 4/17/2007
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4VZBT1D957C059289	603730	2007	DS	DP	4304	S	11/22/2006	12/4/2006
4VZBT1D957C059311	603709			DP	4325		11/28/2006	
4VZBT1D957C059812	603791			DP	4304		2/15/2007	2/22/2007
4VZBT1D958C060959	603839			DP	4354		4/19/2007	5/1/2007
4VZBT1D958C061142	603860		+	DP	4320		5/3/2007	5/11/2007
4VZBT1D967C059365	603742		+	DP	4307		12/5/2006	
4VZBT1D967C059396	603725			DP	4304		12/6/2006	
4VZBT1D967C059446	603754		_	DP	4325		12/14/2006	
4VZBT1D977C059326	603726		_	DP	4304		11/29/2006	
4VZBT1D977C059813	603796		+	DP	4304		2/15/2007	2/26/2007
4VZBT1D977C060508	603840		+	DP	4304		3/27/2007	4/5/2007
4VZBT1D987C058430	603681	2007	+	DP	4320		10/12/2006	
4VZBT1D987C059965	603812			DP	4307		3/7/2007	3/19/2007
4VZBT1D997C059313	603724			DP	4320		11/28/2006	
4VZBT1D997C059442	603747		_	DP	4304		12/13/2006	
4VZBT1D997C059554	603759	2007	טט	DP	4325	ာ	1/15/2007	1/24/2007

VIN Number	Production Number	Model Year	Brand	Туре	Floor Plan	Chassis Brand	Date In Production	Date Off Production
Canadian Units								
VIN Number	Production Number	Model Year	Brand	Туре	Floor Plan	Chassis Brand	Date In Production	Date Off Production
4VZAT1C927C058890	903608	2007	MA	DP	4523	S	11/29/2006	12/7/2006
4VZAT1C928C060897	903709	2008	MA	DP	4523	S	4/4/2007	4/12/2007
4VZAT1C947C060012	903695	2007	MA	DP	4523	S	3/6/2007	3/15/2007
4VZAT1C957C059371	903647	2007	MA	DP	4521	S	2/6/2007	3/1/2007
4VZAT1C957C059399	903648	2007	MA	DP	4121	S	1/9/2007	1/17/2007
4VZAT1C957C059824	903697	2007	MA	DP	4522	S	3/1/2007	3/14/2007
4VZAT1C958C061185	903716	2008	MA	DP	4523	S	4/18/2007	4/27/2007
4VZAT1C967C058889	903609	2007	MA	DP	4528	S	11/16/2006	11/30/2006
4VZAT1C967C060335	903705	2007	MA	DP	4528	S	3/20/2007	4/2/2007
4VZAT1C987C059297	903642	2007	MA	DP	4523	S	12/19/2006	1/16/2007
4VZAT1C997C058952	903631	2007	MA	DP	4523	S	12/5/2006	12/15/2006
4VZAU1C927C060345	800723	2007	EX	DP	4502	S	3/30/2007	4/9/2007
4VZAU1C928C060900	800763	2008	EX	DP	4508	S	5/8/2007	5/16/2007
4VZAU1C977C058946	800701	2007	EX	DP	4502	S	12/18/2006	1/15/2007
4VZAU1C997C058320	800671	2007	EX	DP	4103	S	10/3/2006	10/16/2006
4VZBT1D9X8C062528	603883	2008	DS	DP	4304	S	6/6/2007	6/19/2007
4VZBT1D907C059362	603743	2007	DS	DP	4320	S	12/4/2006	12/14/2006
4VZBT1D907C059443	603764	2007	DS	DP	4304	S	1/25/2007	2/6/2007
4VZBT1D907C060320	603825	2007	DS	DP	4304	S	3/21/2007	4/2/2007
4VZBT1D908C061310	603874	2008	DS	DP	4304	S	5/14/2007	5/23/2007
4VZBT1D957C060393	603797	2007	DS	DP	4320	S	2/21/2007	3/5/2007
4VZBT1D967C059558	603774	2007	DS	DP	4304	S	1/24/2007	2/5/2007
4VZBT1D967C059897	603765	2007	DS	DP	4304	S	2/8/2007	2/20/2007
4VZBT1D967C060628	603829	2007	DS	DP	4304	S	3/20/2007	3/29/2007
4VZBT1D968C061179	603854	2008	DS	DP	4320	S	4/24/2007	5/3/2007
4VZBT1D977C059312	603739	2007	DS	DP	4304	S	11/28/2006	12/5/2006
4VZBT1D988C060891	603852	2008	DS	DP	4304	S	4/17/2007	4/26/2007