

Newmar Corporation

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WHEN YOU KNOW THE DIFFERENCE.

TSB 549
Aug. 22, 2019

TECHNICAL SERVICE BULLETIN

AFFECTED MODELS

2020 :: New Aire

ISSUE

Some 2020 early-production New Aire coaches may have been shipped with a hole through the driver's side floor into the wheel well area.

UNITS AFFECTED

Please refer to the attached population list for affected production numbers and VINs.

CORRECTIVE ACTION

Contact your Newmar Service Account Manager to obtain authorization and to order parts. Follow the attached instructions to fill and seal the hole.

PARTS NEEDED

Item Description	Quantity	Newmar Part #
Black Sikaflex	1 ea.	111474
.030 Aluminum Piece	1 ea.	75507A
8 x 1" Black Screws	.008 ea.	135657

FLAT RATE CODE: TSB 549

LABOR TIME: .5 hr.

IMPORTANT: Please read this bulletin in its entirety prior to beginning any diagnosis or repairs.

NOTICE: Any technical information published in this bulletin is intended for use only by a qualified, Newmar-authorized service technician. Newmar is not responsible for the misuse of this information.

How to Seal the Hole on Early-Production 2020 New Aire Coaches

Issue

Unknown to Newmar, some 2020 early-production New Aire coaches may have been shipped with a hole through the driver's side floor into the wheel well area.

Required Parts

Order the following parts from the Newmar Parts Department:

- 1 ea. Black Sikaflex (Newmar part # 111474)
- 1 ea. Aluminum .030 Piece (Newmar part # 75507A)
- .008 ea. 8 x 1 Black Screws (Newmar part # 135657)

Repair

1. Air up the coach, and turn the wheels to the right.
2. Check in the wheel well for the hole (it will look similar to picture).



3. Cut the piece of aluminum into a 5 1/2" square (approximately).
4. Remove some caulk on both sides of hole so the aluminum cover will sit flat against the wheel well all the way to the corner.



5. From the wheel well, use spray foam to fill the cavity in the floor.



6. Install a piece of .030 aluminum, approximately 5 1/2" square, to cover the hole from the wheel well.
7. Seal the piece of aluminum using black Sikaflex, and install eight screws.



8. Seal the corner, edges, and screw heads using black Sikaflex.



Production #	VIN Number	Year	Brand	Type	Floor Plan	Chassis Brand	Date In Production	Date Off Production
710592	4UZACEFC8LCLL5967	2020	NA	DP	3343	FL	11/27/2018	12/4/2018
710610	4UZACEFE3LCLH3717	2020	NA	DP	3545	FL	2/8/2019	2/15/2019
710637	4UZACEFC8LCLW2389	2020	NA	DP	3343	FL	5/22/2019	6/3/2019
710640	4UZACEFE0LCLX0035	2020	NA	DP	3543	FL	6/25/2019	7/10/2019
710641	4UZACEFC3LCLW7676	2020	NA	DP	3343	FL	5/24/2019	6/4/2019
710642	4UZACEFC4LCLW2387	2020	NA	DP	3341	FL	6/5/2019	6/12/2019
710647	4UZACEFE5LCLX0029	2020	NA	DP	3545	FL	6/10/2019	6/17/2019
710661	4UZACEFEXLCLX0026	2020	NA	DP	3545	FL	6/13/2019	6/20/2019
710697	4UZACEFE3LCLX0028	2020	NA	DP	3545	FL	6/14/2019	6/21/2019
710698	4UZACEFE3LCLX0031	2020	NA	DP	3543	FL	6/20/2019	6/27/2019
710723	4UZACEFE9LCLX0034	2020	NA	DP	3543	FL	6/27/2019	7/12/2019
710728	4UZACEFE8LCLX0025	2020	NA	DP	3545	FL	6/6/2019	6/13/2019
710746	4UZACEFE6LCLX0024	2020	NA	DP	3543	FL	6/11/2019	6/18/2019
710750	4UZACEFE2LCLX0036	2020	NA	DP	3545	FL	6/19/2019	6/26/2019
710751	4UZACEFE1LCLX0027	2020	NA	DP	3543	FL	6/18/2019	6/25/2019