

# 2023 Keys for Sofa/Furniture Callout

- 1) Callout of furniture description in the Parts Tracker & Item Master will be done similar to what a VIN number on a vehicle would be, where every character position has a purpose.
- 2) There are a total of 30 characters available to describe an item, however, every position MUST be used. If there are no alphabetical or numerical characters used in a given position, use a dash in its place.
- 3) This document currently covers sofas, dinettes, driver and passenger chairs, and additional furniture like free standing recliners.

## New Sofas, Prints & Part Numbers

- 1) Interior Design Dept (Kim) to come up with Décor Package names and numbers
- 2) Interior Design Dept (Kim) to work with vendors to establish colors, fabrics, & sofa styling
- 3) Drafting to determine the sofa type needed per floor plan & what options are available for each floor plan
- 4) Drafting to maintain a matrix of sofas & determine if a NM # is needed for a given sofa.
- 5) Drafting to request from the product engineer a Newmar Part Number for the item
- 6) Product engineer will be responsible to correspond with the vendor to let them know the Newmar part numbers of the sofa, as well as the type, & notching size of the sofa
- 7) Product engineers will be responsible to get sofa prints to and from vendors for each sofa type
- 8) It is best if this Furniture Callout Key sheet be sent out each year along with prints to the vendor/s.

**i.e.** below would be a 100" Extend-a-L sofa, right hand facing L, with a hide-a-bed, 2" x 24" notch in the arms for a Mountain Aire, model year 2023, décor package 380, with the "L", extend-a-L portion is powered, with Footrest

Item	Length	Frame Type	Right or Left Hand	Bed Style	Notch Size in Arms	Newmar Brand	Model Year	Décor Pkg Color	Power	Footrest
S o f a	1 0 0	E X T D L	R H	H A B	2 x 2 4	M A	2 3	3 8 0	P	F
1 2 3 4	5 6 7	8 9 10 11 12	13 14	15 16 17	18 19 20 21	22 23	24 25	26 27 28	29	30

**i.e.** below would be 84" straight jack knife sofa for a flat floor application. Canyon Star 2023 model year décor package 390

Item	Length	Frame Type	Right or Left Hand	Bed Style	Notch Size in Arms	Newmar Brand	Model Year	Décor Pkg Color	Power	Footrest
S o f a	- 8 4	S T R A T	- -	J K N	N O N E	C S	2 3	3 9 0	-	-
1 2 3 4	5 6 7	8 9 10 11 12	13 14	15 16 17	18 19 20 21	22 23	24 25	26 27 28	29	30

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**Item:** must use 4 characters [1 thru 4]; use ONLY one of these definitions

- Sofa =SOFA
- Dinette =DINT
- Combo = CMBO (sofa and dinette as one assembly) (Villa 1 number; Flexsteel 2 numbers)
- Ottoman = OTTO

**Length:** must use 3 characters [5 thru 7] (if only 2 characters are needed use a dash (-) in the 5<sup>th</sup> position)

- 100" = 100
- 84" = -84
- 58" = -58

**Frame type:** must use 5 characters [8 thru 12]; use ONLY one of these definitions

- Extend-a-L =EXTDL
- Straight =STRAT
- Extend-a Face to Face = EXFTF
- Sofa Combo = SCMBO
- Sofa Double Bunk= SODBK
- Euro Booth Combo = ECMBO
- Euro Booth = EUROB (This is the overall piece of furniture depth of 27")(LENGTH would be the dinette seat length from the exterior wall)
- Euro Booth Reduced depth seat = EUROC (This is the overall piece of furniture depth of 26")(LENGTH would be the dinette seat length from the exterior wall)
- Euro Booth Reduced depth seat = EUROD (This is the overall piece of furniture depth of 25")(LENGTH would be the dinette seat length from the exterior wall)
- U-Dinette Combo = UCMB0
- U-Dinette = UDINT
- Comfort Style Dinette = COMFT (Dinette that makes into a bed)
- Theatre = THEAT
- Chaise Lounge = CHAIS
- Incliner Sofa = CLINE

**Right or Left hand:** must use 2 character [13 & 14]; use ONLY one of these definitions

- Right Hand Extend-a-L sofa or Euro Dinette= RH
  - Left Hand Extend-a- L sofa or Euro Dinette = LH
  - If it's a straight sofa = -- (2 hyphens)
  - Dinette on the door side of the coach = DS
  - Dinette on the off door side of the coach = OD
  - All Aluminum Framing =AL
- \*RH or LH is determined by standing center of coach looking into the dinette.
- \*DS or OD will be used if needed.

**Bed style;** must use 3 characters [15 thru 17]; use ONLY one of these definitions

- Hide-A-Bed = HAB (when turned into a bed, the back of the sofa does not move)
- Jack Knife = JKN (when turned into a bed, the back of the sofa lays down flat)
- Dormi = DRM (Villa's Fold-N-Tumble)
- Sofa Double Bunk = SDB (sofa that converts into Bunk Beds)
- None Sleeper = --- (3 hyphens)
- Magic Bed = MGB
- Power Bed = PWB
- Side Folding Hide A Bed= SHB (Sleep Between the Arms) works similar to a jack knife, **minimum length is 87"**.
- Visionary Tri-Fold =VIS (sleeps 2 people)
- Comfort Lounge =CTL (sleeps 1 person)
- Tri-Fold = TRF (Villa Tri-Fold) bed

**Notch size in arms:** must use 4 characters [18 thru 21]

- An example would be 2x28 or 5x18 etc. (This measurement would be the height of the notch and length of notch from the back of the arm forward)
- No Notch at all = NONE
- Notched Skirt Panels (various notches, must see print) = VARA, VARB, VARC, etc.
  - Fourth letter depends on how many versions you may have for same piece of furniture.

**Newmar brand;** must use 2 characters [22 & 23]; use ONLY one of these definitions

- Bay Star Sport = BT
- Bay Star = BS
- Canyon Star = CS
- Kountry Star = KS
- Ventana = VT
- Super Star = SS
- Dutch Star = DS
- New Aire = NA
- Mountain Aire = MA
- Supreme Aire = SA
- London Aire = LA
- Essex = EX
- King Aire =KG

**Model year;** must use 2 characters [24 & 25]

- 2020 = 20
- 2021 = 21
- 2022 = 22
- 2023 = 23
- 2024 = 24
- 2025 = 25

**Décor PKG color:** must use 3 characters [26 thru 28]

- These are the last 3 digits from the Interior color package number

**Powered:** use character 29

- Powered (P)
- Non-Powered (-)

**Footrest:** use character 30

- Footrest (F)
- No Footrest (-)

## Driver and Passenger Chairs

- 1) The following callout information will apply to the driver and passenger chair.
- 2) We will only use 23 of the 30 available characters for now with the remaining 7 for future designation as needed.

Location			Width	Seat Belt	Foot Rest		Base	Heat	Memory	Lumbar	Massage	Haptic Feed Back	Cool	Adjustable Arms	Skirt	Brand		Year		Décor Package			Revision
D	R	V	S	I	P	F	P	H	M	L	M	H	C	A	H	D	S	2	3	2	3	0	A
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24

**Location:** Uses the first three characters

- Driver = DRV
- Passenger = PAS

**Width:** Uses character number 4

- Standard Width = S
- Wide Width = W

**Seat belt:** Uses character number 5

- Integrated seat belt = I
- Non-Integrated seat belt = dash (-)

**Footrest:** Uses characters 6 & 7

- Manual footrest = -F
- Power footrest = PF
- No footrest = dashes (--)

**Seat base:** Uses character number 8

- Power adjustable base = P
- Manual adjustable base = M

**Heat:** Uses character number 9

- Heated seat = H
- Non-heated seat = dash (-)

**Memory:** Uses character number 10

- Seat with Memory = M
- Seat without memory = dash (-)

**Lumbar:** Uses character number 11

- Adjustable lumbar = L
- Fixed Lumbar = dash (-)

**Massage:** Uses character number 12

- Seat with massage = M
- Seat without massage = dash (-)

**Haptic feedback:** Uses character number 13

- Seat with haptic feedback = H
- Seat with no haptic feedback = dash (-)

**Cooling feature:** Uses character number 14

- Seat with cooling feature = C
- Seat with no cooling feature = dash (-)

**Adjustable arms:** Uses character number 15

- Adjustable arms = A
- Non-adjustable arms = dash (-)

**Skirt:** Uses character number 16

- Hard skirt = H
- Soft skirt = S

**Brand:** Uses character numbers 17 & 18

- Bay Star Sport = BT
- Bay Star = BS
- Canyon Star = CS
- Kountry Star =KS
- Ventana = VT
- Super Star = SS
- Dutch Star = DS
- New Aire =NA
- Mountain Aire = MA
- Supreme Aire = SA
- London Aire = LA
- Essex = EX
- King Aire =KG

**Model year:** must use 2 characters 19 & 20

- 2020 = 20
- 2021 = 21
- 2022 = 22
- 2023 = 23
- 2024 = 24
- 2025 = 25

**Décor PKG color:** must use 3 characters [21 thru 23]

- These are the last 3 digits from the Interior color package number

**Revision:** Uses character number 24

- No revisions = dash (-)
- First revision = A
- Second revision = B

## Additional Furniture

+The following callout information will apply to the additional furniture like recliners.

- 1) We will only use 23 of the 30 available characters for now with the remaining 7 for future designation as needed.

Type				Width	Seat Belt	Foot Rest		Base	Heat	Massage	Adjustabl	Skirt	Brand		Year		Décor Package			Revision
R	E	C	L	S	-	-	F	R	-	-	-	H	D	S	1	9	2	3	0	A
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21

**Type:** must use 4 characters [1 thru 4]; use ONLY one of these definitions

- Freestanding Recliner = RECL
- Fixed Recliner = FRCL
- Barrel = BARL

**Width:** Uses character number 5

- Standard Width = S

**Seat belt:** Uses character number 6

- With seat belt - I
- Without seat belt = dash (-)

**Foot rest:** Uses characters 7 & 8

- Manual foot rest = -F
- Power foot rest = PF
- No foot rest = dashes (--)

**Seat base:** Uses character number 9

- Round Base with Gliders = R
- Manual base = M

**Heat:** Uses character number 10

- Heated seat = H
- Non-heated seat = dash (-)

**Massage:** Uses character number 11

- Seat with massage = M
- Seat without massage = dash (-)

**Adjustable arms:** Uses character number 12

- Adjustable arms = A
- Non-adjustable arms = dash (-)

**Skirt:** Uses character number 13

- Hard skirt = H
- Soft skirt = S

**Brand:** Uses character numbers 14 & 15

- Bay Star Sport = BT
- Bay Star = BS
- Canyon Star = CS
- Kountry Star =KS
- Ventana = VT
- Super Star = SS
- Dutch Star = DS
- New Aire =NA
- Mountain Aire = MA
- Supreme Aire = SA
- London Aire = LA
- Essex = EX
- King Aire =KG

**Model year:** must use 2 characters 16 & 17

- 2020 = 20
- 2021 = 21
- 2022 = 22
- 2023 = 23
- 2024 = 24
- 2025 = 25

**Décor PKG color:** must use 3 characters [18 thru 20]

- These are the last 3 digits from the Interior color package number

**Revision:** Uses character number 21

- No revisions = dash (-)
- First revision = A
- Second revision = B