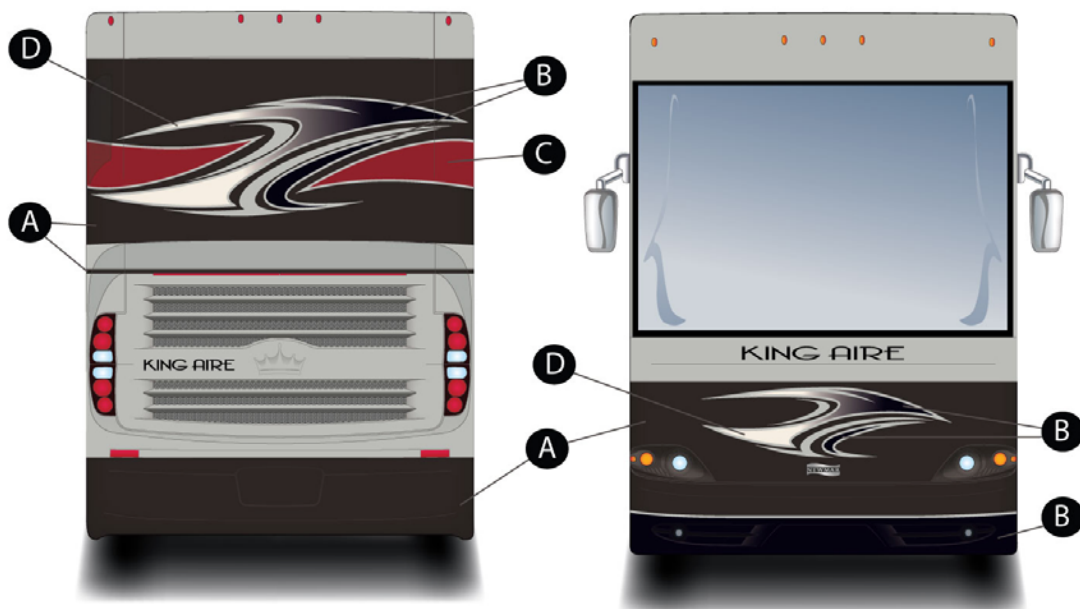




2011 KING AIRE 11B852 - PORCELAIN



- SKIN: 711652 NEWMAR SILVER
- A - 53719 MIDNIGHT GREY MET.
- B - 62310 LABRADOR BLACK
- C - 60427 PASSION RED MICA
- D - 60990 BIARRITZ WHITE

AWNING:
STD: GIRARD
FABRIC: CHARCOAL TWEED(SUNBRELLA)
HARDWARE: BLACK

PAINT CODE FORMULAS - BASF *DIAMONT*

2011 KING AIRE 11B852 - PORCELAIN

SKIN:	BASE #	BASE NAME	1 QUART	1 QUART	1 GALLON	1 GALLON
			<i>Grams</i>	<i>Cum. Grams</i>	<i>Grams</i>	<i>Cum. Grams</i>
711652 SILVER	UR50	UNIVERSAL MID TEMP REDUCER	79.0	79.0	315.9	315.9
	BC105	WHITE	6.9	85.9	27.7	343.6
	BC171	MEDIUM ALUMINUM	740.6	826.5	2962.2	3305.8
	BC201	DEEP BLACK	4.3	830.8	17.2	3323.0
	BC300	CARBAZOLE VIOLET	2.6	833.4	10.4	3333.4
	BC406	PHTHALO BLUE	1.7	835.1	6.8	3340.2
	BC600	GOLD	8.7	843.7	34.6	3374.8
	BC101	FLOP CONTROL	24.3	868.0	97.2	3472.0
COLOR A:	BASE #	BASE NAME	1 QUART	1 QUART	1 GALLON	1 GALLON
			<i>Grams</i>	<i>Cum. Grams</i>	<i>Grams</i>	<i>Cum. Grams</i>
53719 GRANITE MET	UR50	UNIVERSAL MID TEMP REDUCER	71.5	71.5	285.8	285.8
	BC140	MEDIUM FINE IRIDESCENT	14.1	85.5	56.3	342.1
	BC171	MEDIUM ALUMINUM	60.6	146.2	242.5	584.6
	BC200	BLACK	179.3	325.5	717.3	1301.9
	BC250	BLUE BLACK	326.9	652.4	1307.7	2609.6
	BC300	CARBAZOLE VIOLET	7.2	659.6	28.9	2638.5
	BC470	VIOLET BLUE	65.7	725.3	262.7	2901.2
	BC600	GOLD	57.0	782.3	228.0	3129.2
	BC101	FLOP CONTROL	78.0	860.3	311.8	3441.0
	BC825	LIGHT MAROON	11.6	871.8	46.2	3487.2
COLOR B:	BASE #	BASE NAME	1 QUART	1 QUART	1 GALLON	1 GALLON
			<i>Grams</i>	<i>Cum. Grams</i>	<i>Grams</i>	<i>Cum. Grams</i>
62310 LABRADOR BLACK PEARL	UR50	UNIVERSAL MID TEMP REDUCER	78.9	78.9	315.6	315.6
	BC101	FLOP CONTROL	14.8	93.7	59.2	374.8
	BC105	WHITE	21.7	115.4	86.9	461.7
	BC200	BLACK	712.0	827.5	2848.1	3309.8
	BC605	YELLOW OXIDE	13.0	840.5	52.0	3361.8
	BC805	RED OXIDE	21.7	862.2	86.9	3448.7
	CB34M	VIOLET PEARL	2.6	864.8	10.5	3459.2
	CB44L	BRIGHT BLUE	2.6	867.4	10.5	3469.7
COLOR C:	BASE #	BASE NAME	1 QUART	1 QUART	1 GALLON	1 GALLON
			<i>Grams</i>	<i>Cum. Grams</i>	<i>Grams</i>	<i>Cum. Grams</i>
60427 PASSION RED MICA	UR50	UNIVERSAL MID TEMP REDUCER	80.3	80.3	321.0	321.0
	BC101	FLOP CONTROL	25.7	105.9	102.7	423.7
	BC116	SUPER RUSSET PEARL	261.6	367.6	1046.5	1470.2
	BC200	BLACK	46.6	414.1	186.2	1656.4
	BC805	RED OXIDE	32.1	446.2	128.4	1784.8
	BC821	DARK MAROON	111.5	557.7	446.1	2230.9
	BC832	RED	207.0	764.8	828.1	3059.0
	BC840	RED VIOLET	43.4	808.1	173.4	3232.4
	CB63L	SUPER BRASS	18.5	826.6	74.0	3306.4
	BC100	CLEAR	55.3	881.9	221.3	3527.7
COLOR D:	BASE #	BASE NAME	1 QUART	1 QUART	1 GALLON	1 GALLON
			<i>Grams</i>	<i>Cum. Grams</i>	<i>Grams</i>	<i>Cum. Grams</i>
60990 BIARRITZ WHITE	UR50	UNIVERSAL MID TEMP REDUCER	84.2	84.2	336.6	336.6
	D902	HI HIDING WHITE	938.3	1022.5	3753.2	4089.8
	BC209	BLACK TONER	28.6	1051.1	114.4	4204.2
	BC605	YELLOW OXIDE	13.6	1064.6	54.3	4258.5

PAINT CODE FORMULAS - BASF *ONYX* WATERBORNE

2011 KING AIRE 11B852 - PORCELAIN

SKIN:	BASE #	BASE NAME	1 QUART	1 QUART	1 GALLON	1 GALLON
			Grams	Cum. Grams	Grams	Cum. Grams
711652 SILVER	HB002	HYDRO BASE	644.5	644.5	2577.9	2577.9
	HB150	MEDIUM ALUMINUM	333.3	977.8	1333.2	3911.1
	HB680	GOLD	4.3	982.1	17.2	3928.3
	HB471	PHTHALO BLUE	2.1	984.2	8.3	3936.6
	HB090	FLOP CONTROL	4.3	988.4	17.1	3953.7
COLOR A:	BASE #	BASE NAME	1 QUART	1 QUART	1 GALLON	1 GALLON
			Grams	Cum. Grams	Grams	Cum. Grams
53719 GRANITE MET	HB002	HYDRO BASE	528.7	528.7	2114.8	2114.8
	HB200	BLUE BLACK	233.9	762.6	935.6	3050.4
	HB680	GOLD	40.0	802.6	159.9	3210.3
	HB203	DEEP BLACK	36.5	839.1	145.9	3356.2
	HB120	FINE ALUMINUM	12.6	851.7	50.4	3406.6
	HB462	SAPPHIRE 2	12.6	864.3	50.4	3457.0
	HB821	BRIGHT RED	9.1	873.4	36.5	3493.5
	HB110	ULTRA FINE ALUMINUM	3.4	876.8	13.5	3507.0
COLOR B:	HB090	FLOP CONTROL	86.8	963.5	347.0	3854.0
	BASE #	BASE NAME	1 QUART	1 QUART	1 GALLON	1 GALLON
62310 LABRADOR BLACK PEARL			Grams	Cum. Grams	Grams	Cum. Grams
	HB002	HYDRO BASE	652.4	652.4	2609.5	2609.5
	HB203	DEEP BLACK	217.0	869.4	868.1	3477.6
	HB200	BLUE BLACK	32.3	901.7	129.2	3606.8
	HB670	YELLOW OXIDE	13.7	915.4	54.6	3661.4
	HB999	LOW STRENGTH WHITE	11.7	927.1	46.8	3708.2
	HB770	RED OXIDE	6.9	933.9	27.4	3735.6
	HB46L	BLUE PEARL	2.9	936.8	11.5	3747.1
	CB34M	VIOLET PEARL	3.0	939.7	11.8	3758.9
	HB740	BIRGHT ORANGE	2.0	941.7	7.9	3766.8
	HB090	FLOP CONTROL	12.7	954.4	50.8	3817.6
COLOR C:	BASE #	BASE NAME	1 QUART	1 QUART	1 GALLON	1 GALLON
			Grams	Cum. Grams	Grams	Cum. Grams
60427 PASSION RED MICA	HB002 Step 1	HYDRO BASE	577.7	577.7	2310.6	2310.6
	HB990 Step 1	WHITE	423.1	1000.8	1692.5	4003.1
	HB250 Step 1	BLACK	101.7	1102.5	406.9	4410.0
	HB002 Step 2	HYDRO BASE	608.6	1711.1	2434.2	6844.2
	HB88M Step 2	SUPER RUSSET PEARL	123.8	1834.9	495.3	7339.5
	HB861 Step 2	MAROON	86.1	1920.9	344.2	7683.7
	HB840 Step 2	RED	77.7	1998.6	310.6	7994.3
	HB999 Step 2	LOW STRENGTH WHITE	6.3	2004.8	25.0	8019.3
	HB203 Step 2	DEEP BLACK	6.3	2011.1	25.1	8044.4
	CB63L Step 2	SUPER BRASS	3.2	2014.3	12.8	8057.2
	HB090 Step 2	FLOP CONTROL	49.4	2063.7	197.5	8254.7
COLOR D:	BASE #	BASE NAME	1 QUART	1 QUART	1 GALLON	1 GALLON
			Grams	Cum. Grams	Grams	Cum. Grams
60990 BIARRITZ WHITE	HB002	HYDRO BASE	492.8	492.8	1971.1	1971.1
	HB990	WHITE	673.4	1166.2	2693.5	4664.6
	HB259	LOW STRENGTH BLACK	13.3	1179.4	53.1	4717.7
	HB409	PHTHALO BLUE	12.1	1191.5	48.3	4766.0
	HB670	YELLOW OXIDE	3.6	1195.1	14.5	4780.5
	HB779	RED OXIDE	2.4	1197.6	9.7	4790.2