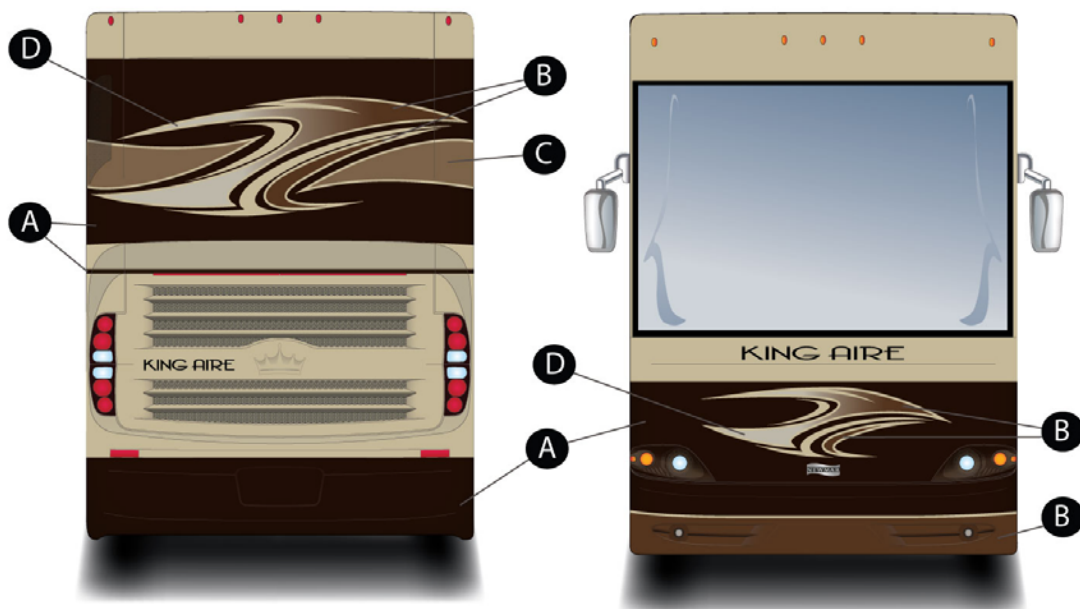




# 2011 KING AIRE 11B853 - METRO



- SKIN: 54190 SAHARA GOLD MET.
- A - 50288 BLACK GOLD PEARL
- B - 60452 COGNAC BROWN MICA
- C - 62447 CHESTNUT PEARL
- D - 62431 SILVER SHADOW PEARL

AWNING:  
STD: GIRARD  
FABRIC: LINEN TWEED(SUNBRELLA)  
HARDWARE: BLACK

# PAINT CODE FORMULAS - BASF *DIAMONT*

## 2011 KING AIRE 11B853 - METRO

| SKIN:                        | BASE # | BASE NAME                  | 1 QUART      | 1 QUART           | 1 GALLON     | 1 GALLON          |
|------------------------------|--------|----------------------------|--------------|-------------------|--------------|-------------------|
|                              |        |                            | <i>Grams</i> | <i>Cum. Grams</i> | <i>Grams</i> | <i>Cum. Grams</i> |
| 54190<br>SAHARA GOLD MET     | UR50   | UNIVERSAL MID TEMP REDUCER | 79.5         | 79.5              | 318.0        | 318.0             |
|                              | BC101  | FLOP CONTROL               | 15.7         | 95.2              | 62.7         | 380.7             |
|                              | BC105  | WHITE                      | 8.8          | 103.9             | 35.0         | 415.7             |
|                              | BC106  | WHITE SATIN PEARL          | 59.4         | 163.3             | 237.6        | 653.3             |
|                              | BC140  | MEDIUM FINE IRIDESCENT     | 153.7        | 317.1             | 614.9        | 1268.2            |
|                              | BC171  | MEDIUM ALUMINUM            | 373.1        | 690.1             | 1492.2       | 2760.4            |
|                              | BC200  | BLACK                      | 43.7         | 733.8             | 174.6        | 2935.0            |
|                              | BC600  | GOLD                       | 112.7        | 846.5             | 450.8        | 3385.8            |
|                              | BC800  | RED GOLD                   | 21.9         | 868.3             | 87.5         | 3473.3            |
|                              | BC840  | RED VIOLET                 | 4.4          | 872.7             | 17.5         | 3490.8            |
| COLOR A:                     | BASE # | BASE NAME                  | 1 QUART      | 1 QUART           | 1 GALLON     | 1 GALLON          |
|                              |        |                            | <i>Grams</i> | <i>Cum. Grams</i> | <i>Grams</i> | <i>Cum. Grams</i> |
| 50288<br>DARK CARMEL MET     | UR50   | UNIVERSAL MID TEMP REDUCER | 79.6         | 79.6              | 318.3        | 318.3             |
|                              | BC200  | BLACK                      | 509.3        | 588.9             | 2037.1       | 2355.4            |
|                              | BC800  | RED GOLD                   | 135.6        | 724.4             | 542.3        | 2897.7            |
|                              | BC101  | FLOP CONTROL               | 87.6         | 812.0             | 350.3        | 3248.0            |
|                              | BC100  | CLEAR                      | 28.0         | 840.0             | 112.0        | 3360.0            |
|                              | BC250  | BLUE BLACK                 | 22.0         | 862.0             | 88.0         | 3448.0            |
|                              | CB64L  | YELLOW PEARL               | 13.0         | 875.0             | 52.0         | 3500.0            |
| COLOR B:                     | BASE # | BASE NAME                  | 1 QUART      | 1 QUART           | 1 GALLON     | 1 GALLON          |
|                              |        |                            | <i>Grams</i> | <i>Cum. Grams</i> | <i>Grams</i> | <i>Cum. Grams</i> |
| 60452<br>COGNAC BROWN MICA   | UR50   | UNIVERSAL MID TEMP REDUCER | 79.6         | 79.6              | 318.3        | 318.3             |
|                              | BC101  | FLOP CONTROL               | 10.5         | 90.1              | 42.0         | 360.3             |
|                              | BC171  | MEDIUM ALUMINUM            | 77.8         | 167.9             | 311.2        | 671.5             |
|                              | BC200  | BLACK                      | 372.4        | 540.2             | 1489.4       | 2160.9            |
|                              | BC605  | YELLOW OXIDE               | 8.8          | 549.0             | 35.0         | 2195.9            |
|                              | BC800  | RED GOLD                   | 18.4         | 567.3             | 73.4         | 2269.3            |
|                              | CB74L  | BRIGHT COPPER PEARL        | 69.9         | 637.2             | 279.6        | 2548.9            |
|                              | BC100  | CLEAR                      | 236.9        | 874.1             | 947.4        | 3496.3            |
| COLOR C:                     | BASE # | BASE NAME                  | 1 QUART      | 1 QUART           | 1 GALLON     | 1 GALLON          |
|                              |        |                            | <i>Grams</i> | <i>Cum. Grams</i> | <i>Grams</i> | <i>Cum. Grams</i> |
| 62447<br>BROWN MICA          | UR50   | UNIVERSAL MID TEMP REDUCER | 72.5         | 72.5              | 290.0        | 290.0             |
|                              | BC101  | FLOP CONTROL               | 48.3         | 120.8             | 193.3        | 483.3             |
|                              | BC171  | MEDIUM ALUMINUM            | 243.1        | 363.9             | 972.4        | 1455.7            |
|                              | BC175  | MEDIUM STARFLAKE ALUMINUM  | 32.6         | 396.6             | 130.5        | 1586.2            |
|                              | BC200  | BLACK                      | 399.2        | 795.8             | 1596.8       | 3183.0            |
|                              | BC800  | RED GOLD                   | 35.3         | 831.0             | 141.1        | 3324.1            |
|                              | BC821  | DARK MAROON                | 27.8         | 858.8             | 111.2        | 3435.3            |
|                              | BC610  | GREEN GOLD                 | 10.9         | 869.7             | 43.5         | 3478.8            |
| COLOR D:                     | BASE # | BASE NAME                  | 1 QUART      | 1 QUART           | 1 GALLON     | 1 GALLON          |
|                              |        |                            | <i>Grams</i> | <i>Cum. Grams</i> | <i>Grams</i> | <i>Cum. Grams</i> |
| 62431<br>SILVER SHADOW PEARL | UR50   | UNIVERSAL MID TEMP REDUCER | 79.9         | 79.9              | 319.4        | 319.4             |
|                              | BC101  | FLOP CONTROL               | 15.8         | 95.6              | 63.0         | 382.4             |
|                              | BC140  | MEDIUM FINE IRIDESCENT     | 113.2        | 208.8             | 452.8        | 835.2             |
|                              | BC171  | MEDIUM ALUMINUM            | 383.4        | 592.2             | 1533.6       | 2368.8            |
|                              | BC260  | SATIN BLACK                | 77.2         | 669.4             | 308.9        | 2677.7            |
|                              | BC800  | RED GOLD                   | 10.6         | 680.0             | 42.3         | 2720.0            |
|                              | CB64L  | YELLOW PEARL               | 50.0         | 730.0             | 200.0        | 2920.0            |
|                              | BC100  | CLEAR                      | 147.4        | 877.4             | 589.4        | 3509.4            |

# PAINT CODE FORMULAS - BASF *ONYX* WATERBORNE

## 2011 KING AIRE 11B853 - METRO

| SKIN:                        | BASE # | BASE NAME           | 1 QUART      | 1 QUART           | 1 GALLON     | 1 GALLON          |
|------------------------------|--------|---------------------|--------------|-------------------|--------------|-------------------|
|                              |        |                     | <i>Grams</i> | <i>Cum. Grams</i> | <i>Grams</i> | <i>Cum. Grams</i> |
| 54190<br>SAHARA GOLD MET     | HB002  | HYDRO BASE          | 610.5        | 610.5             | 2441.9       | 2441.9            |
|                              | HB99K  | WHITE SATIN PEARL   | 122.3        | 732.8             | 489.3        | 2931.2            |
|                              | HB680  | GOLD                | 99.6         | 832.4             | 398.3        | 3329.5            |
|                              | HB150  | MEDIUM ALUMINUM     | 77.0         | 909.4             | 308.1        | 3637.6            |
|                              | HB99M  | WHITE PEARL         | 31.8         | 941.2             | 127.0        | 3764.6            |
|                              | HB110  | ULTRA FINE ALUMINUM | 10.3         | 951.4             | 41.0         | 3805.6            |
|                              | HB203  | DEEP BLACK          | 10.3         | 961.7             | 41.0         | 3846.6            |
|                              | HB870  | MAGENTA             | 6.8          | 968.4             | 27.0         | 3873.6            |
|                              | HB090  | FLOP CONTROL        | 18.1         | 986.5             | 72.5         | 3946.1            |
| COLOR A:                     | BASE # | BASE NAME           | 1 QUART      | 1 QUART           | 1 GALLON     | 1 GALLON          |
|                              |        |                     | <i>Grams</i> | <i>Cum. Grams</i> | <i>Grams</i> | <i>Cum. Grams</i> |
| 50288<br>DARK CARMEL MET     | HB002  | HYDRO BASE          | 609.2        | 609.2             | 2436.9       | 2436.9            |
|                              | HB203  | DEEP BLACK          | 178.1        | 787.3             | 712.2        | 3149.1            |
|                              | HB780  | RED GOLD            | 67.4         | 854.6             | 269.4        | 3418.5            |
|                              | HB64L  | GOLD PEARL          | 24.9         | 879.5             | 99.5         | 3518.0            |
|                              | HB200  | BLUE BLACK          | 8.2          | 887.7             | 32.9         | 3550.9            |
|                              | HB090  | FLOP CONTROL        | 68.3         | 956.0             | 273.1        | 3824.0            |
| COLOR B:                     | BASE # | BASE NAME           | 1 QUART      | 1 QUART           | 1 GALLON     | 1 GALLON          |
|                              |        |                     | <i>Grams</i> | <i>Cum. Grams</i> | <i>Grams</i> | <i>Cum. Grams</i> |
| 60452<br>COGNAC BROWN MICA   | HB002  | HYDRO BASE          | 635.8        | 635.8             | 2543.1       | 2543.1            |
|                              | HB203  | DEEP BLACK          | 145.6        | 781.3             | 582.2        | 3125.3            |
|                              | CB74L  | BRIGHT COPPER PEARL | 104.0        | 885.3             | 415.8        | 3541.1            |
|                              | HB120  | FINE ALUMINUM       | 24.1         | 909.3             | 96.2         | 3637.3            |
|                              | HB200  | BLUE BLACK          | 20.8         | 930.1             | 83.0         | 3720.3            |
|                              | HB670  | YELLOW OXIDE        | 13.1         | 943.2             | 52.3         | 3772.6            |
|                              | HB090  | FLOP CONTROL        | 25.2         | 968.4             | 100.8        | 3873.4            |
| COLOR C:                     | BASE # | BASE NAME           | 1 QUART      | 1 QUART           | 1 GALLON     | 1 GALLON          |
|                              |        |                     | <i>Grams</i> | <i>Cum. Grams</i> | <i>Grams</i> | <i>Cum. Grams</i> |
| 62447<br>BROWN MICA          | HB002  | HYDRO BASE          | 614.1        | 614.1             | 2456.4       | 2456.4            |
|                              | HB203  | DEEP BLACK          | 117.9        | 732.0             | 471.4        | 2927.8            |
|                              | HB150  | MEDIUM ALUMINUM     | 69.8         | 801.7             | 279.0        | 3206.8            |
|                              | HB110  | ULTRA FINE ALUMINUM | 26.4         | 828.1             | 105.6        | 3312.4            |
|                              | HB780  | RED GOLD            | 21.7         | 849.8             | 86.6         | 3399.0            |
|                              | HB880  | RED VIOLET          | 13.3         | 863.0             | 53.0         | 3452.0            |
|                              | HB861  | MAROON              | 10.9         | 873.9             | 43.4         | 3495.4            |
|                              | HB090  | FLOP CONTROL        | 80.5         | 954.4             | 322.1        | 3817.5            |
| COLOR D:                     | BASE # | BASE NAME           | 1 QUART      | 1 QUART           | 1 GALLON     | 1 GALLON          |
|                              |        |                     | <i>Grams</i> | <i>Cum. Grams</i> | <i>Grams</i> | <i>Cum. Grams</i> |
| 62431<br>SILVER SHADOW PEARL | HB002  | HYDRO BASE          | 634.2        | 634.2             | 2536.8       | 2536.8            |
|                              | HB64L  | GOLD PEARL          | 94.6         | 728.8             | 378.3        | 2915.1            |
|                              | HB110  | ULTRA FINE ALUMINUM | 87.9         | 816.7             | 351.6        | 3266.7            |
|                              | HB120  | FINE ALUMINUM       | 50.1         | 866.8             | 200.3        | 3467.0            |
|                              | HB260  | SATIN BLACK         | 37.8         | 904.6             | 151.2        | 3618.2            |
|                              | HB150  | MEDIUM ALUMINUM     | 14.5         | 919.0             | 57.8         | 3676.0            |
|                              | HB780  | RED GOLD            | 5.6          | 924.6             | 22.4         | 3698.4            |
|                              | HB090  | FLOP CONTROL        | 46.8         | 971.4             | 187.0        | 3885.4            |