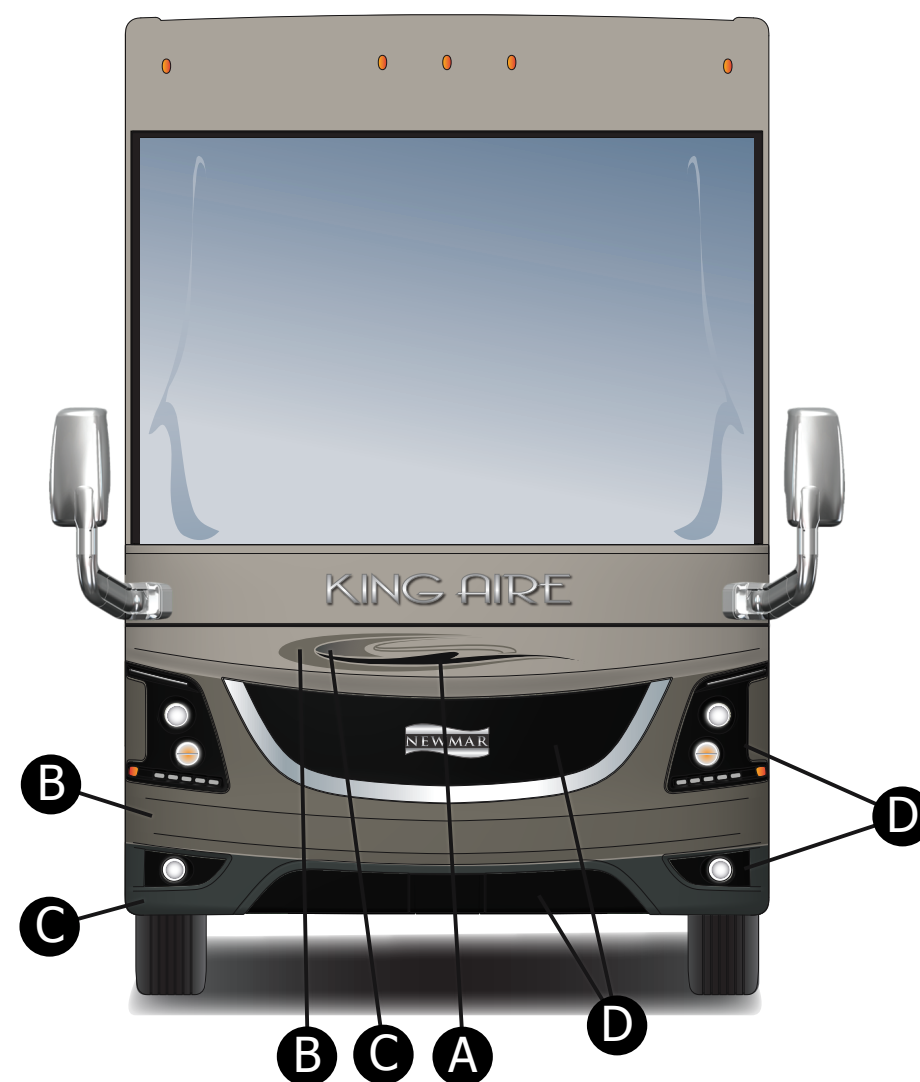
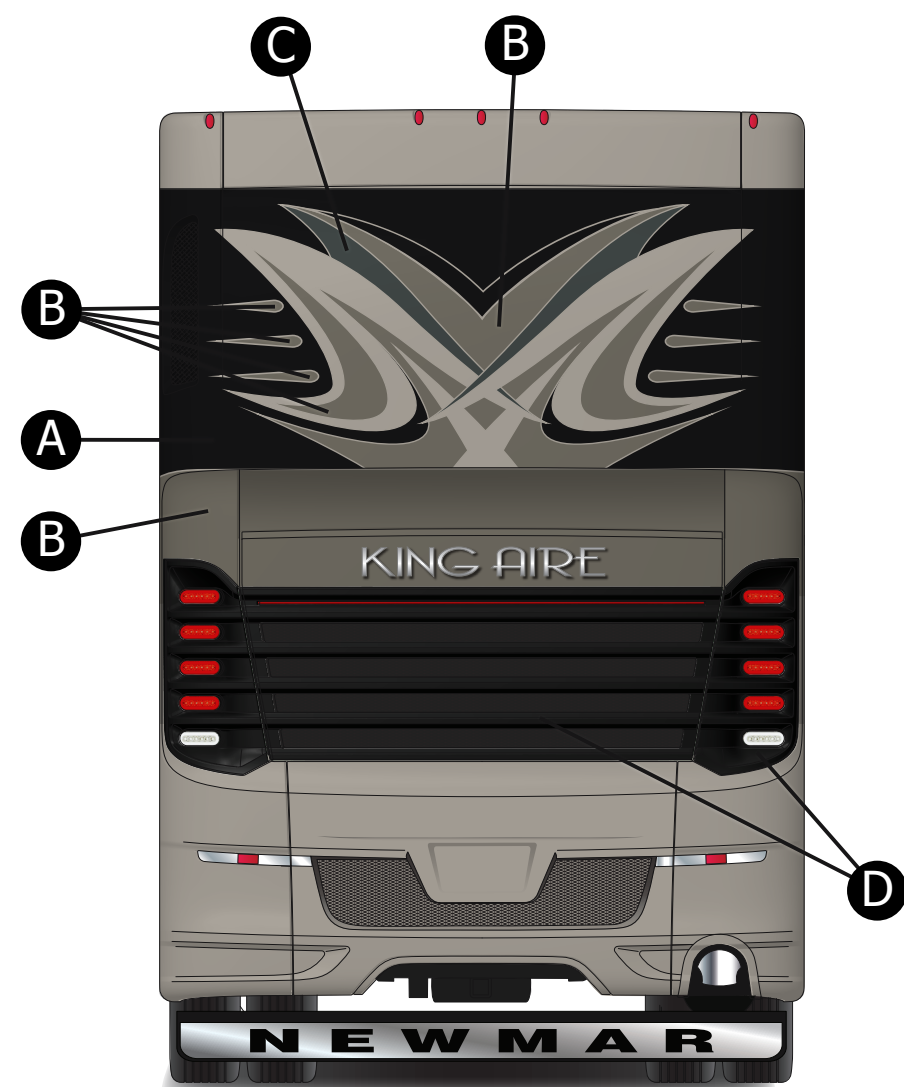
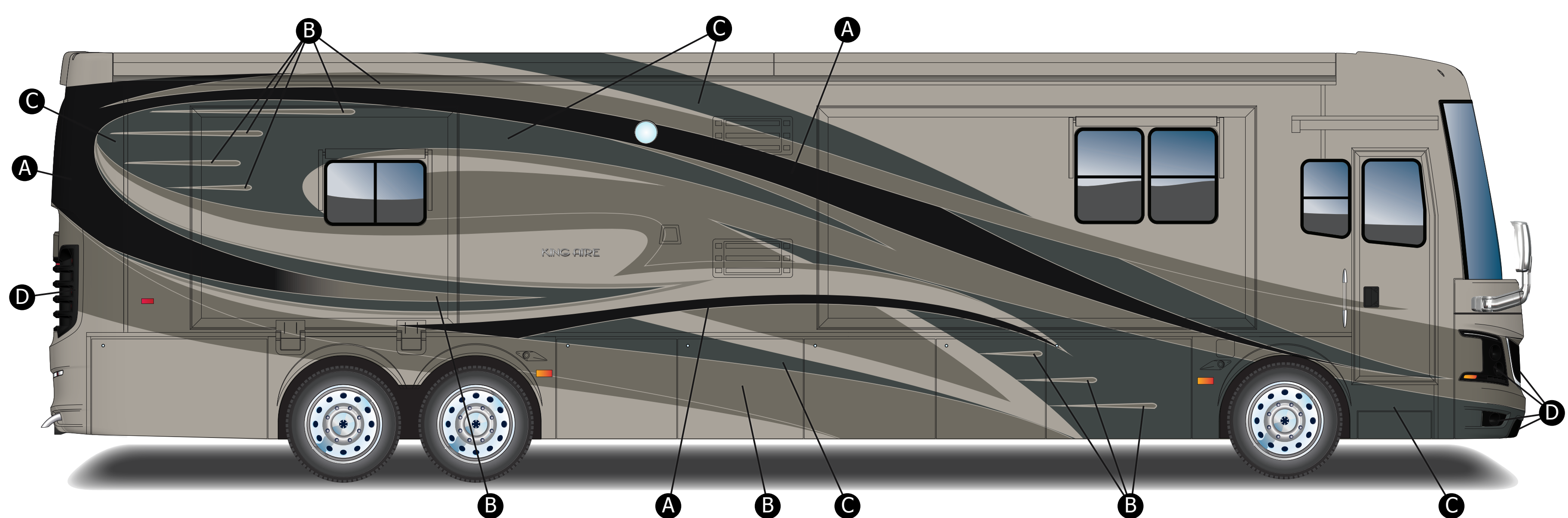




# 2018 KING AIRE

18B120 DOVER

- SKIN: 63226 TITANIUM FROST MET.
- A - 64443 PEARL BLACK MET.
- B - 85670A NEWMAR SLATE MET.
- C - 63227 NEWMAR ANTHRACITE MET.
- D - BC201 BLACK TONER

AWNING: GIRARD NOVA  
FABRIC: CHARCOAL TWEED  
HARDWARE: BLACK

# Paint Code Formulas - BASF *Diamont*

2018 KING AIRE 18B120 - DOVER

| SKIN: 63226                           | BASE # | BASE NAME                  | 1 QT         | 1 QUART     | 1 GLN        | 1 GALLON          |
|---------------------------------------|--------|----------------------------|--------------|-------------|--------------|-------------------|
|                                       |        |                            | <i>Grams</i> | <i>Cum.</i> | <i>Grams</i> | <i>Cum. Grams</i> |
| TITANIUM FROST MET                    | UR50   | UNIVERSAL MID TEMP REDUCER | 82.80        | 82.80       | 331.2        | 331.2             |
|                                       | BC171  | MEDIUM ALUMINUM            | 481.25       | 564.05      | 1925.0       | 2256.2            |
|                                       | BC105  | WHITE                      | 110.43       | 674.48      | 441.7        | 2697.9            |
|                                       | BC195  | TRANSPARENT WHITE          | 111.63       | 786.10      | 446.5        | 3144.4            |
|                                       | BC101  | FLOP CONTROL               | 42.80        | 828.90      | 171.2        | 3315.6            |
|                                       | BC250  | BLUE BLACK                 | 34.00        | 862.90      | 136.0        | 3451.6            |
|                                       | BC800  | RED GOLD                   | 12.40        | 875.30      | 49.6         | 3501.2            |
|                                       | BC821  | DARK MAROON                | 1.60         | 876.90      | 6.4          | 3507.6            |
|                                       |        |                            |              |             |              |                   |
|                                       |        |                            |              |             |              |                   |
| COLOR A: 64443                        | BASE # | BASE NAME                  | 1 QT         | 1 QUART     | 1 GLN        | 1 GALLON          |
|                                       |        |                            | <i>Grams</i> | <i>Cum.</i> | <i>Grams</i> | <i>Cum. Grams</i> |
| PEARL BLACK, BLACK PEARL MET          | UR50   | UNIVERSAL MID TEMP REDUCER | 80.35        | 80.35       | 321.4        | 321.4             |
|                                       | BC105  | WHITE                      | 7.30         | 87.65       | 29.2         | 350.6             |
|                                       | BC118  | BLUE PEARL                 | 32.48        | 120.13      | 129.9        | 480.5             |
|                                       | BC1190 | CRYSTAL WHITE              | 36.13        | 156.25      | 144.5        | 625.0             |
|                                       | BC171  | MEDIUM ALUMINUM            | 4.88         | 161.13      | 19.5         | 644.5             |
|                                       | BC200  | BLACK                      | 674.85       | 835.98      | 2699.4       | 3343.9            |
|                                       | BC410  | GREEN BLUE                 | 11.78        | 847.75      | 47.1         | 3391.0            |
|                                       | BC805  | RED OXIDE                  | 12.58        | 860.33      | 50.3         | 3441.3            |
|                                       | BC101  | FLOP CONTROL               | 8.93         | 869.25      | 35.7         | 3477.0            |
|                                       |        |                            |              |             |              |                   |
| COLOR B: 85670 (85670A)               | BASE # | BASE NAME                  | 1 QT         | 1 QUART     | 1 GLN        | 1 GALLON          |
|                                       |        |                            | <i>Grams</i> | <i>Cum.</i> | <i>Grams</i> | <i>Cum. Grams</i> |
| SLATE MET                             | UR50   | UNIVERSAL MID TEMP REDUCER | 79.13        | 79.13       | 316.5        | 316.5             |
|                                       | BC171  | MEDIUM ALUMINUM            | 413.85       | 492.98      | 1655.4       | 1971.9            |
|                                       | BC201  | DEEP BLACK                 | 212.13       | 705.10      | 848.5        | 2820.4            |
|                                       | BC105  | WHITE                      | 66.08        | 771.18      | 264.3        | 3084.7            |
|                                       | BC140  | MEDIUM FINE IRIDESCENT     | 26.95        | 798.13      | 107.8        | 3192.5            |
|                                       | BC101  | FLOP CONTROL               | 23.48        | 821.60      | 93.9         | 3286.4            |
|                                       | BC406  | PHTHALO BLUE               | 20.88        | 842.48      | 83.5         | 3369.9            |
|                                       | BC880  | VIOLET                     | 13.05        | 855.53      | 52.2         | 3422.1            |
|                                       | BC300  | CARBAZOLE VIOLET           | 11.30        | 866.83      | 45.2         | 3467.3            |
|                                       | BC510  | YELLOW GREEN               | 2.60         | 869.43      | 10.4         | 3477.7            |
| COLOR C: 63227                        | BASE # | BASE NAME                  | 1 QT         | 1 QUART     | 1 GLN        | 1 GALLON          |
|                                       |        |                            | <i>Grams</i> | <i>Cum.</i> | <i>Grams</i> | <i>Cum. Grams</i> |
| ANTHRACITE MET, NEWMAR ANTHRACITE MET | UR50   | UNIVERSAL MID TEMP REDUCER | 80.08        | 80.08       | 320.3        | 320.3             |
|                                       | BC171  | MEDIUM ALUMINUM            | 35.23        | 115.30      | 140.9        | 461.2             |
|                                       | BC185  | COARSE STARFLAKE ALUMINUM  | 288.23       | 403.53      | 1152.9       | 1614.1            |
|                                       | BC195  | TRANSPARENT WHITE          | 6.00         | 409.53      | 24.0         | 1638.1            |
|                                       | BC200  | BLACK                      | 273.03       | 682.55      | 1092.1       | 2730.2            |
|                                       | BC250  | BLUE BLACK                 | 100.88       | 783.43      | 403.5        | 3133.7            |
|                                       | BC300  | CARBAZOLE VIOLET           | 15.63        | 799.05      | 62.5         | 3196.2            |
|                                       | BC406  | PHTHALO BLUE               | 30.03        | 829.08      | 120.1        | 3316.3            |
|                                       | CB44L  | BRIGHT BLUE                | 8.80         | 837.88      | 35.2         | 3351.5            |
|                                       | BC101  | FLOP CONTROL               | 40.43        | 878.30      | 161.7        | 3513.2            |
|                                       |        |                            |              |             |              |                   |
|                                       |        |                            |              |             |              |                   |

## Paint Code Formulas - BASF *Diamont*

**2018 KING AIRE    18B120 - DOVER**

**COLOR D: BC201**

BLACK

[illegible]

# Paint Code Formulas - BASF Onyx Waterborne

2018 KING AIRE 18B120 - DOVER

| SKIN: 63226                              | BASE # | BASE NAME                 | 1 QT   | 1 QUART | 1 GLN  | 1 GALLON   |
|------------------------------------------|--------|---------------------------|--------|---------|--------|------------|
|                                          |        |                           | Grams  | Cum.    | Grams  | Cum. Grams |
| TITANIUM FROST MET                       | HB002  | HYDRO BASE                | 589.40 | 589.40  | 2357.6 | 2357.6     |
|                                          | HB150  | MEDIUM ALUMINUM           | 220.08 | 809.48  | 880.3  | 3237.9     |
|                                          | HB999  | LOW STRENGTH WHITE        | 52.60  | 862.08  | 210.4  | 3448.3     |
|                                          | HB961  | TRANSPARENT WHITE         | 49.80  | 911.88  | 199.2  | 3647.5     |
|                                          | HB200  | BLUE BLACK                | 19.35  | 931.23  | 77.4   | 3724.9     |
|                                          | HB780  | RED GOLD                  | 8.35   | 939.58  | 33.4   | 3758.3     |
|                                          | HB090  | FLOP CONTROL              | 48.50  | 988.08  | 194.0  | 3952.3     |
|                                          |        |                           |        |         |        |            |
|                                          |        |                           |        |         |        |            |
|                                          |        |                           |        |         |        |            |
| COLOR A: 64443                           | BASE # | BASE NAME                 | 1 QT   | 1 QUART | 1 GLN  | 1 GALLON   |
|                                          |        |                           | Grams  | Cum.    | Grams  | Cum. Grams |
| PEARL BLACK, BLACK PEARL MET             | HB002  | HYDRO BASE                | 665.58 | 665.58  | 2662.3 | 2662.3     |
|                                          | HB203  | DEEP BLACK                | 211.58 | 877.15  | 846.3  | 3508.6     |
|                                          | HB46L  | BLUE PEARL                | 31.33  | 908.48  | 125.3  | 3633.9     |
|                                          | HB99L  | CRYSTAL WHITE             | 19.55  | 928.03  | 78.2   | 3712.1     |
|                                          | HB670  | YELLOW OXIDE              | 13.65  | 941.68  | 54.6   | 3766.7     |
|                                          | HB999  | LOW STRENGTH WHITE        | 3.93   | 945.60  | 15.7   | 3782.4     |
|                                          | HB150  | MEDIUM ALUMINUM           | 2.95   | 948.55  | 11.8   | 3794.2     |
|                                          | HB090  | FLOP CONTROL              | 8.85   | 957.40  | 35.4   | 3829.6     |
|                                          |        |                           |        |         |        |            |
|                                          |        |                           |        |         |        |            |
| COLOR B: 85670                           | BASE # | BASE NAME                 | 1 QT   | 1 QUART | 1 GLN  | 1 GALLON   |
|                                          |        |                           | Grams  | Cum.    | Grams  | Cum. Grams |
| SLATE MET                                | HB002  | HYDRO BASE                | 652.05 | 652.05  | 2608.2 | 2608.2     |
|                                          | HB203  | DEEP BLACK                | 95.85  | 747.90  | 383.4  | 2991.6     |
|                                          | HB130  | FINE ALUMINUM             | 76.25  | 824.15  | 305.0  | 3296.6     |
|                                          | HB140  | MEDIUM ALUMINUM           | 55.65  | 879.80  | 222.6  | 3519.2     |
|                                          | HB200  | BLUE BLACK                | 49.45  | 929.25  | 197.8  | 3717.0     |
|                                          | HB444  | BLUE                      | 16.53  | 945.78  | 66.1   | 3783.1     |
|                                          | HB840  | RED                       | 15.45  | 961.23  | 61.8   | 3844.9     |
|                                          |        |                           |        |         |        |            |
|                                          |        |                           |        |         |        |            |
|                                          |        |                           |        |         |        |            |
| COLOR C: 63227                           | BASE # | BASE NAME                 | 1 QT   | 1 QUART | 1 GLN  | 1 GALLON   |
|                                          |        |                           | Grams  | Cum.    | Grams  | Cum. Grams |
| ANTHRACITE MET, NEWMAR<br>ANTHRACITE MET | HB002  | HYDRO BASE                | 626.60 | 626.60  | 2506.4 | 2506.4     |
|                                          | HB250  | BLACK                     | 132.88 | 759.48  | 531.5  | 3037.9     |
|                                          | HB200  | BLUE BLACK                | 48.45  | 807.93  | 193.8  | 3231.7     |
|                                          | HB175  | MEDIUM STARFLAKE ALUMINUM | 39.10  | 847.03  | 156.4  | 3388.1     |
|                                          | HB444  | BLUE                      | 15.40  | 862.43  | 61.6   | 3449.7     |
|                                          | HB619  | LIGHT YELLOW              | 13.38  | 875.80  | 53.5   | 3503.2     |
|                                          | HB46L  | BLUE PEARL                | 8.23   | 884.03  | 32.9   | 3536.1     |
|                                          | CB34M  | VIOLET PEARL              | 2.00   | 886.03  | 8.0    | 3544.1     |
|                                          | HB471  | PHTHALO BLUE              | 2.08   | 888.10  | 8.3    | 3552.4     |
|                                          | HB090  | FLOP CONTROL              | 62.85  | 950.95  | 251.4  | 3803.8     |
|                                          |        |                           |        |         |        |            |
|                                          |        |                           |        |         |        |            |

**2018 KING AIRE 18B120 - DOVER**

BLACK

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