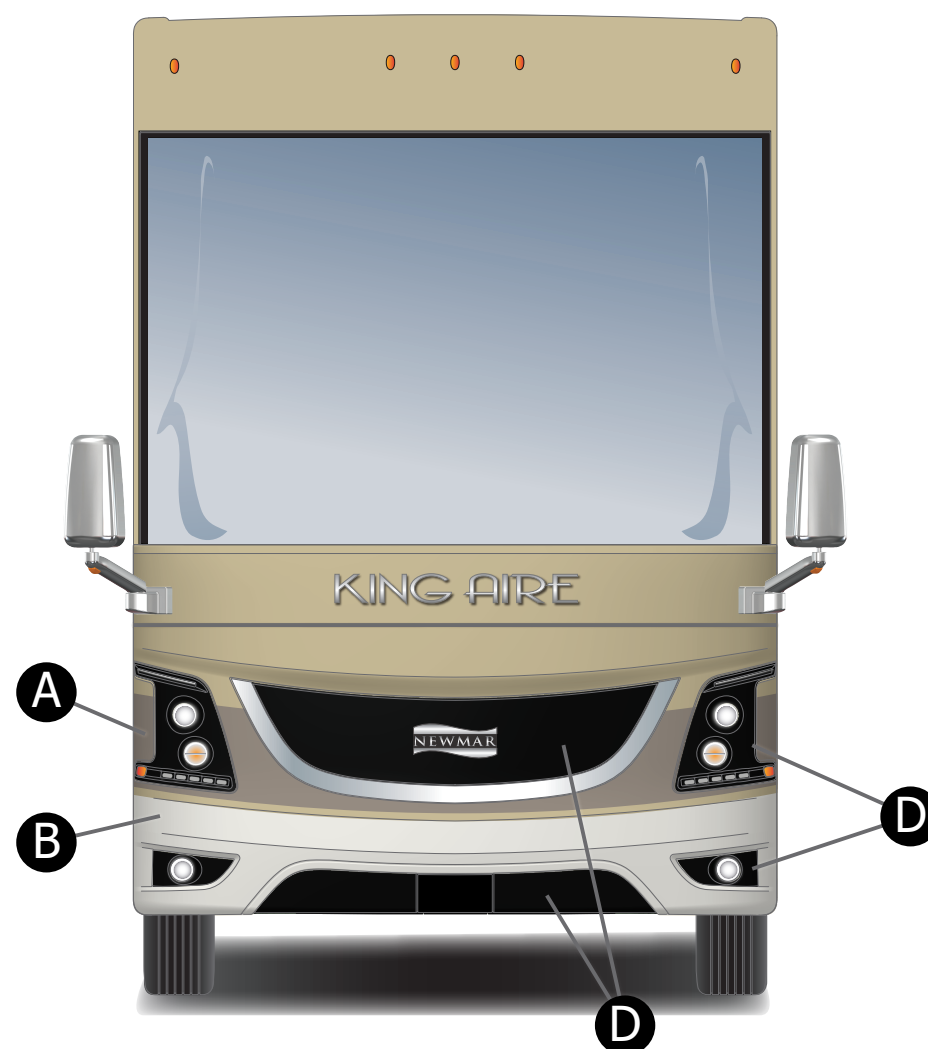
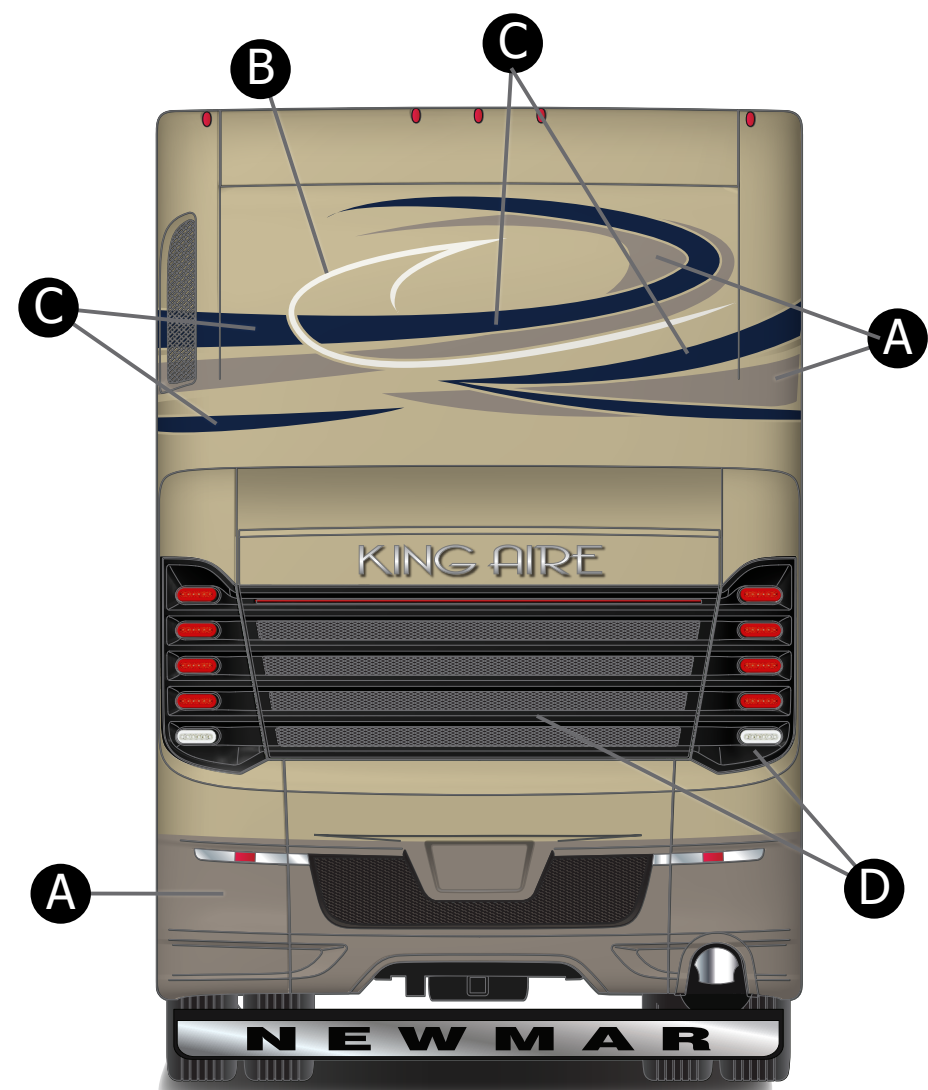
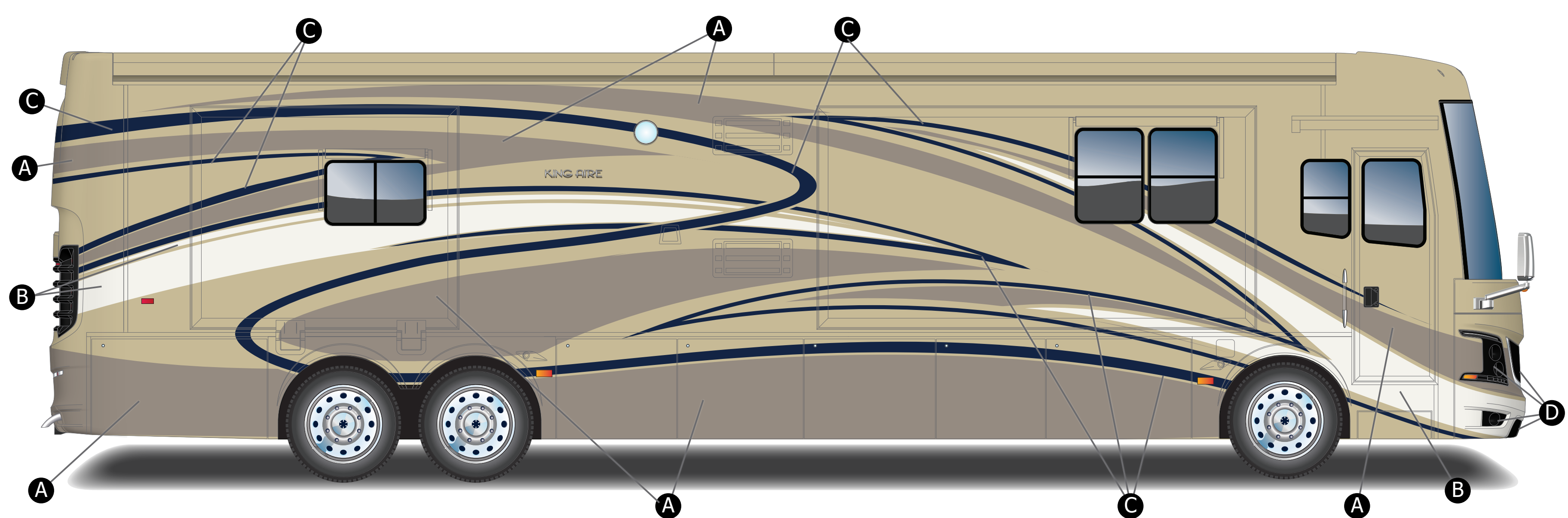




# 2019 KING AIRE

19B100 ASHFORD

- SKIN: 62922A GALAXY GOLD MET.
- A - 49701A TOPAZ MET.
- B - 60990A BIARRITZ WHITE MET.
- C - 51424 SAPPHIRE MET.
- D - BC200 BLACK TONER

AWNING: GIRARD NOVA  
FABRIC: LINEN TWEED  
HARDWARE: BLACK

# Paint Code Formulas - BASF Diamont

## 2019 KING AIRE Exterior Color Package 19B100 ASHFORD

| SKIN: 62922 (62922A)               | BASE # | BASE NAME                  | 1 QT   | 1 QUART | 1 GLN  | 1 GALLON   |
|------------------------------------|--------|----------------------------|--------|---------|--------|------------|
|                                    |        |                            | Grams  | Cum.    | Grams  | Cum. Grams |
| GALAXY GOLD MET                    | UR50   | UNIVERSAL MID TEMP REDUCER | 88.65  | 88.65   | 354.6  | 354.6      |
|                                    | BC101  | FLOP CONTROL               | 23.43  | 112.08  | 93.7   | 448.3      |
|                                    | BC171  | MEDIUM ALUMINUM            | 499.93 | 612.00  | 1999.7 | 2448.0     |
|                                    | BC209  | BLACK TONER                | 8.88   | 620.88  | 35.5   | 2483.5     |
|                                    | BC605  | YELLOW OXIDE               | 44.08  | 664.95  | 176.3  | 2659.8     |
|                                    | BC655  | ORGANIC YELLOW             | 21.63  | 686.58  | 86.5   | 2746.3     |
|                                    | BC805  | RED OXIDE                  | 45.93  | 732.50  | 183.7  | 2930.0     |
|                                    | CB85L  | RED PEARL                  | 69.30  | 801.80  | 277.2  | 3207.2     |
|                                    | BC100  | CLEAR                      | 87.35  | 889.15  | 349.4  | 3556.6     |
|                                    |        |                            |        |         |        |            |
| COLOR A: 49701 (49701A)            | BASE # | BASE NAME                  | 1 QT   | 1 QUART | 1 GLN  | 1 GALLON   |
|                                    |        |                            | Grams  | Cum.    | Grams  | Cum. Grams |
| TOPAZ MET                          | UR50   | UNIVERSAL MID TEMP REDUCER | 78.43  | 78.43   | 313.7  | 313.7      |
|                                    | BC821  | DARK MAROON                | 3.78   | 82.20   | 15.1   | 328.8      |
|                                    | BC194  | HI HIDING WHITE            | 11.00  | 93.20   | 44.0   | 372.8      |
|                                    | BC171  | MEDIUM ALUMINUM            | 324.10 | 417.30  | 1296.4 | 1669.2     |
|                                    | BC200  | BLACK                      | 317.05 | 734.35  | 1268.2 | 2937.4     |
|                                    | BC800  | RED GOLD                   | 28.53  | 762.88  | 114.1  | 3051.5     |
|                                    | BC101  | FLOP CONTROL               | 51.48  | 814.35  | 205.9  | 3257.4     |
|                                    | BC140  | MEDIUM FINE IRIDESCENT     | 55.23  | 869.58  | 220.9  | 3478.3     |
|                                    |        |                            |        |         |        |            |
|                                    |        |                            |        |         |        |            |
| COLOR B: 60990 (60990A)            | BASE # | BASE NAME                  | 1 QT   | 1 QUART | 1 GLN  | 1 GALLON   |
|                                    |        |                            | Grams  | Cum.    | Grams  | Cum. Grams |
| BIARRITZ WHITE, BIARRITZ WHITE MET | UR50   | UNIVERSAL MID TEMP REDUCER | 84.10  | 84.10   | 336.4  | 336.4      |
|                                    | D902   | HI HIDING WHITE            | 937.73 | 1021.83 | 3750.9 | 4087.3     |
|                                    | BC209  | BLACK TONER                | 28.60  | 1050.43 | 114.4  | 4201.7     |
|                                    | BC605  | YELLOW OXIDE               | 13.55  | 1063.98 | 54.2   | 4255.9     |
|                                    |        |                            |        |         |        |            |
|                                    |        |                            |        |         |        |            |
|                                    |        |                            |        |         |        |            |
|                                    |        |                            |        |         |        |            |
|                                    |        |                            |        |         |        |            |
|                                    |        |                            |        |         |        |            |
| COLOR C: 51424                     | BASE # | BASE NAME                  | 1 QT   | 1 QUART | 1 GLN  | 1 GALLON   |
|                                    |        |                            | Grams  | Cum.    | Grams  | Cum. Grams |
| SAPPHIRE MET                       | UR50   | UNIVERSAL MID TEMP REDUCER | 78.60  | 78.60   | 314.4  | 314.4      |
|                                    | BC101  | FLOP CONTROL               | 12.95  | 91.55   | 51.8   | 366.2      |
|                                    | BC105  | WHITE                      | 12.93  | 104.48  | 51.7   | 417.9      |
|                                    | BC201  | DEEP BLACK                 | 96.75  | 201.23  | 387.0  | 804.9      |
|                                    | BC300  | CARBAZOLE VIOLET           | 124.38 | 325.60  | 497.5  | 1302.4     |
|                                    | BC140  | MEDIUM FINE IRIDESCENT     | 34.55  | 360.15  | 138.2  | 1440.6     |
|                                    | BC171  | MEDIUM ALUMINUM            | 34.58  | 394.73  | 138.3  | 1578.9     |
|                                    | BC406  | PHTHALO BLUE               | 400.85 | 795.58  | 1603.4 | 3182.3     |
|                                    | BC250  | BLUE BLACK                 | 68.28  | 863.85  | 273.1  | 3455.4     |
|                                    |        |                            |        |         |        |            |

## 2019 KING AIRE Exterior Color Package 19B100 ASHFORD

BLACK

[illegible]

# Paint Code Formulas - BASF Onyx Waterborne

## 2019 KING AIRE Exterior Color Package 19B100 ASHFORD

| SKIN: 62922 (62922A)               | BASE # | BASE NAME           | 1 QT   | 1 QUART | 1 GLN  | 1 GALLON   |
|------------------------------------|--------|---------------------|--------|---------|--------|------------|
|                                    |        |                     | Grams  | Cum.    | Grams  | Cum. Grams |
| GALAXY GOLD MET                    | HB002  | HYDRO BASE          | 631.38 | 631.38  | 2525.5 | 2525.5     |
|                                    | HB120  | FINE ALUMINUM       | 146.75 | 778.13  | 587.0  | 3112.5     |
|                                    | CB85L  | RED PEARL           | 107.60 | 885.73  | 430.4  | 3542.9     |
|                                    | HB670  | YELLOW OXIDE        | 31.53  | 917.25  | 126.1  | 3669.0     |
|                                    | HB617  | ORGANIC YELLOW      | 20.73  | 937.98  | 82.9   | 3751.9     |
|                                    | HB770  | RED OXIDE           | 13.07  | 951.05  | 52.3   | 3804.2     |
|                                    | HB259  | LOW STRENGTH BLACK  | 13.00  | 964.05  | 52.0   | 3856.2     |
|                                    | HB740  | BRIGHT ORANGE       | 5.45   | 969.50  | 21.8   | 3878.0     |
|                                    | HB090  | FLOP CONTROL        | 29.33  | 998.83  | 117.3  | 3995.3     |
|                                    |        |                     |        |         |        |            |
| COLOR A: 49701                     | BASE # | BASE NAME           | 1 QT   | 1 QUART | 1 GLN  | 1 GALLON   |
|                                    |        |                     | Grams  | Cum.    | Grams  | Cum. Grams |
| TOPAZ MET                          | HB002  | HYDRO BASE          | 652.33 | 652.33  | 2609.3 | 2609.3     |
|                                    | HB203  | DEEP BLACK          | 120.43 | 772.75  | 481.7  | 3091.0     |
|                                    | HB120  | FINE ALUMINUM       | 115.33 | 888.08  | 461.3  | 3552.3     |
|                                    | HB110  | ULTRA FINE ALUMINUM | 16.45  | 904.53  | 65.8   | 3618.1     |
|                                    | HB990  | WHITE               | 14.45  | 918.98  | 57.8   | 3675.9     |
|                                    | HB780  | RED GOLD            | 12.40  | 931.38  | 49.6   | 3725.5     |
|                                    | HB861  | MAROON              | 5.20   | 936.58  | 20.8   | 3746.3     |
|                                    | HB090  | FLOP CONTROL        | 29.85  | 966.43  | 119.4  | 3865.7     |
|                                    |        |                     |        |         |        |            |
|                                    |        |                     |        |         |        |            |
| COLOR B: 60990 (60990A)            | BASE # | BASE NAME           | 1 QT   | 1 QUART | 1 GLN  | 1 GALLON   |
|                                    |        |                     | Grams  | Cum.    | Grams  | Cum. Grams |
| BIARRITZ WHITE, BIARRITZ WHITE MET | HB002  | HYDRO BASE          | 492.78 | 492.78  | 1971.1 | 1971.1     |
|                                    | HB990  | WHITE               | 673.38 | 1166.15 | 2693.5 | 4664.6     |
|                                    | HB259  | LOW STRENGTH BLACK  | 13.27  | 1179.43 | 53.1   | 4717.7     |
|                                    | HB409  | PHTHALO BLUE        | 12.08  | 1191.50 | 48.3   | 4766.0     |
|                                    | HB670  | YELLOW OXIDE        | 3.63   | 1195.13 | 14.5   | 4780.5     |
|                                    | HB779  | RED OXIDE           | 2.42   | 1197.55 | 9.7    | 4790.2     |
|                                    |        |                     |        |         |        |            |
|                                    |        |                     |        |         |        |            |
|                                    |        |                     |        |         |        |            |
|                                    |        |                     |        |         |        |            |
| COLOR C: 51424                     | BASE # | BASE NAME           | 1 QT   | 1 QUART | 1 GLN  | 1 GALLON   |
|                                    |        |                     | Grams  | Cum.    | Grams  | Cum. Grams |
| SAPPHIRE MET                       | HB002  | HYDRO BASE          | 584.33 | 584.33  | 2337.3 | 2337.3     |
|                                    | HB471  | PHTHALO BLUE        | 312.68 | 897.00  | 1250.7 | 3588.0     |
|                                    | HB300  | CARBAZOLE VIOLET    | 32.45  | 929.45  | 129.8  | 3717.8     |
|                                    | HB200  | BLUE BLACK          | 28.47  | 957.93  | 113.9  | 3831.7     |
|                                    | HB110  | ULTRA FINE ALUMINUM | 5.90   | 963.83  | 23.6   | 3855.3     |
|                                    | HB120  | FINE ALUMINUM       | 1.97   | 965.80  | 7.9    | 3863.2     |
|                                    | HB999  | LOW STRENGTH WHITE  | 2.03   | 967.83  | 8.1    | 3871.3     |
|                                    |        |                     |        |         |        |            |
|                                    |        |                     |        |         |        |            |
|                                    |        |                     |        |         |        |            |

**2019 KING AIRE Exterior Color Package 19B100 ASHFORD**

BLACK

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