72185 COUNTY ROAD 3 NAPPANEE, IN 46550

NEWMAR CORPORATION WARRANTY DEPARTMENT

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TECHNICAL SERVICE BULLETIN									
DATE ISSUED		MODEL YEAR(S) AFFECTED		Model(s) Affected		TSB#			
	3 /24 /08	2006		All with No	rcold		227		
3/24/08		2006 – present		Refrigerators		337			
BRAND				Түре					
All	-	American Star		Mountain Aire		All	ТТП		
Cypr	ress	Dutch Star		Kountry Aire		FW□	САП		
Nort	hern Star	Kountry Star		Essex					
	tsdale \Box	8		London Aire		D P 🗆	DB□		
All S	tar ME $\hfill\Box$	Ventana							
☐ Air Conditioning & Heating ☐ Electrical Components									
	_			☐ Exterior Components					
	_			☐ Interior Components					
	Chassis Compone		☐ Plumbing & Bath Components						
	1			☐ Windows, Awnings, Vents, & Doors					
		1	IPTION OF	PROBLEM	8-,				
Discoloration in the refrigerator enclosure wall adjacent to the flue exhaust on Norcold 1200LR refrigerators. Concern is that the discoloration is due to exposure to heat from the flue.									
		RECOM	MENDED	SOLUTION					
No action necessary; review Norcold's test information to understand the condition. Norcold's test information is attached to this TSB.									



Service Advisory Flue Exhaust Discoloration 1200LR/1210LR 1210/1211 Model Series Refrigerators (excluding 1200AC/1210AC models)

A question has been raised concerning discoloration of the enclosure wall closest to the flue exhaust of a 1200LR refrigerator, presumably because of exposure to heat from the flue.

This has been observed and measured in the lab. The resulting discoloration of the adjacent wood is a dark brown approaching black; however, this appears to be the result of exposure to heat and the fumes that are part of the flue products being expelled from the flue exhaust. The discoloration is not the result of combustion nor is it necessarily an indication of a source for ignition.

For combustion to occur, the wood would have to reach a minimum of 482°F. The temperatures measured at points inside the discolored region are well below these temperatures. The highest temperatures achieved were in a 110°F ambient condition – and the highest individual temperature measured was 145.3°F. **This is 300°+F less than the temperature needed for combustion.**

The test setup is shown below for reference:

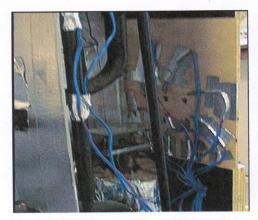


Figure 1. Inside Thermocouple

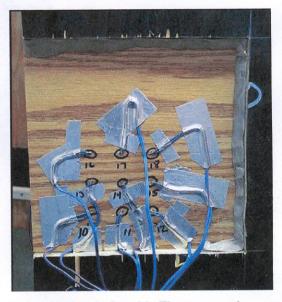


Figure 2. Outside Thermocouple