72185 County Road 3 Nappanee, IN 46550 800.858.4924 Fax 574.773.2007

# Newmar Corporation Warranty Department

Technical Service Bulletin												
Date Issued			Model Year(s) Affected			Model(s) Affected			TSB#			
04/30/2010			2007-2009		] ]	EXDP, MADP, DADP DSDP			371			
			Brand					Туре				
All			American Star			Mountain Aire	X	A	11 🗖	TT		
Сур	ress		Dutch Star	X		Kountry Aire		F	FW□ CA□			
1	rthern Star	tar 🛭 Kountry S				Essex	X					
	ttsdale		King Aire			London Aire		DP DB		DB□		
All :	Star ME		Ventana			Bay Star						
	Air Conditioning & Heating   □ Electrical Components											
	Appliances & Accessories				Exterior Components							
	☐ Cabinets & Furniture					☐ Interior Components						
X						☐ Plumbing & Bath Components						
	Construction Components					☐ Windows, Awnings, Vents, & Doors						
Description of Problem												
Certain Spartan Motors Chassis, Inc. Motor homes equipped with a Tuthill 1460 or 1660 IFS front axle having a VDM (Vehicle Date of Manufacture) of May 3, 2007 through August 27, 2009 have experienced Shock eye wall fracture.												
Recommended Solution												
<b> </b>			7.000						<del></del>			
Please read the entire 2 pages of the Spartan Technical Service Bulletin #TSB10-250-001 before proceeding with any work repair. Contact Spartan Chassis if there are any concerns with the procedures contained in this document.												

## SPARTAN MOTORS CHASSIS, INC.



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## TECHNICAL SERVICE BULLETIN

**SUBJECT:** 

Front Suspension - Shock Eye

**APPLIES TO:** 

Certain Spartan Chassis Inc, Motorhomes equipped with a Tuthill

1460 or 1660 IFS front axle having a VDM (Vehicle Date of

Manufacturing) May 3, 2007 through August 27, 2009

**CONDITION:** 

Shock eye wall fracture

PLEASE READ THE ENTIRE BULLETIN BEFORE PROCEEDING WITH ANY WORK. CONTACT SPARTAN CHASSIS IF THERE ARE ANY CONCERNS WITH THE PROCEDURES CONTAINED IN THIS DOCUMENT.

#### **PART/SERVICE INFORMATION:**

Labor Time: 1.50 Hrs.

QTY.

Part Number

S-2225-001

**Description** 

Kit-Bilstein Shock IFS1460 & 1660

#### Kit # S-2225-001 Contains:

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Part Number

0924-DD1-801011

Description
Bilstein Shock

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Document Instructions

### **STEP-BY-STEP INSTRUCTIONS:**

1. Observe all industry safety standards, disconnect any necessary power source, and secure vehicle for replacing front shock(s).

NOTE: The shock absorber is gas pressurized and must not be punctured or be subjected to excessive heat which can result in serious personal injury. The shock will expand to its full extended length if not restrained.

2. Refer to FIG. 2-1. Remove lower shock thru bolt and retain for installation. Do not remove lower shock mount bracket from lower control arm.

Technical Service Bulletins are intended for use by Professional Technicians only. They are written to guide Professional Technicians in performing service to vehicles of product specific nature in conjunction with industry standards. Professional Technicians are appropriately trained on industry standards and have the tools and equipment to perform procedures safely and properly.

## SPARTAN MOTORS CHASSIS, INC.

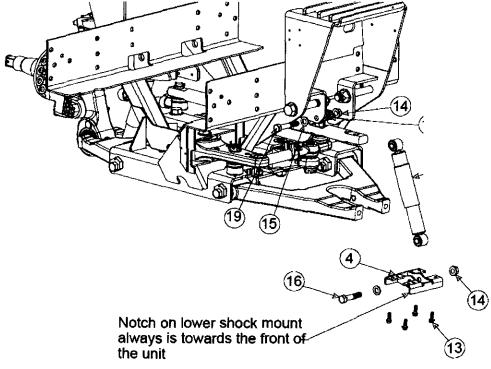


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## TECHNICAL SERVICE BULLETIN

- 3. Refer to FIG. 2-1. Remove upper shock bushing mounting hardware and retain for installation. Shock(s) must be returned to Spartan Chassis Inc. for reimbursement.
- 4. Position shock in suspension such that the thru bolt is connected to the lower shock mounting bracket tabs.
- 5. Attach upper shock bushing to suspension subframe with mounting hardware. Do not tighten.
- 6. Refer to FIG. 2-1. Attach lower shock bar pin to lower mounting bracket with mounting hardware. Tighten lower thru mounting bolt and nut to 180 lbs. ft. Tighten nuts to 35 lbs. ft.
- 7. Tighten upper mounting nut to 180 lbs. ft.
- 8. Repeat steps for opposite side.
- 9. Reconnect any power source previously disconnected.



SHOCK REMOVAL FIG. 2-1

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