72185 COUNTY ROAD 3 NAPPANEE, IN 46550

NEWMAR CORPORATION WARRANTY DEPARTMENT

800.858.4924 Fax 219.773.2007

TECHNICAL SERVICE BULLETIN								
DATE ISSUED	MODEL YEAR(S) AFFECTED)	MODEL(S) AFFECTED			TSB#	
1/30/96		1994-1996		ALL			130	
BRAND				Түре				
All ■ American Star □ Kountry Star □			Dut	ch Star 🛚	All	ТТП	FW □	
NewAire □ Mountain Aire □ Kountry Aire □			Lon	don Aire□	CA DPD DBD			
☐ Air Conditioning & Heating				☐ Electrical Components				
☐ Appliances & Accessories				☐ Exterior Components				
☐ Cabinets & Furniture				☐ Interior Components				
☐ Chassis Components				Plumbing & Bath Components				
☐ Construction Components				☐ Windows, Awnings, Vents, & Doors				
DESCRIPTION OF PROBLEM Water check valve "o" ring blowing off.								
RECOMMENDED SOLUTION Refer to the attached bulletin from B&B Molders.								
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BULLETIN

RELEASE:

Immediately!!

RE:

Water Check Valve (Brass)

DISTRIBUTION:

B & B

- All OEM
- All after market

O.E.M

- Production
- Service
- Dealer
- Owner (consumer)

Through extensive investigation into the reason(s) for the 'O' ring blowing off of the check valve, it has been determined that all necessary precautions must be communicated immediately to production, service persons, dealers and owners as to the correct method of *testing* and *winterizing* the water system. Failure to follow these procedures will eliminate all considerations of warranty.

Remember: Once the *test* or *winterizing* procedure has been completed successfully <u>do not</u> depress the check valve to relieve pressure.

This applies to only B & B Molders product utilizing the brass check valve system.

Enclosure: Marshall Brass Instructions

NEWMAR CORPORATION WARRANTY DEPARTMENT



450 Leggitt Road Marshall, Michigan 49068 (616) 781-3901 1-800-447-9513 FAX (616) 781-1112

Division of S.H. Leggitt Co.

OPERATION OF THE WATER SUPPLY BACK FLOW PREVENTOR

The G-784 back flow preventor is designed to allow flow from a water supply into a recreation vehicle and to prevent flow of water from the recreation vehicle back into the water supply of a city, R.V. park, etc..

The back flow preventor accomplishes this task by means of a check valve and "O" ring. Water can flow freely past the valve and "O" ring into the R.V.. If water attempts to flow out of the R.V., the valve and "O" ring close and block the passage of water in that direction.

The back flow preventor is not intended to flow <u>water</u> or <u>air</u> in the "reverse" direction. During <u>winterizing</u> or <u>pressure testing</u>, if <u>water</u> or <u>air</u> is forced to flow through the back flow preventor in the "reverse" direction by depressing the valve stem while the R.V. water system is pressurized, the rush of <u>water</u> or <u>air</u> flow past the valve in the reverse direction will "lift" the "O" ring from the valve, displacing it and render the back flow preventor useless. <u>Do not</u> attempt to reduce the R.V. water supply pressure after <u>testing</u> or <u>winterizing</u> by depressing the valve stem in the back flow preventor.

To reduce the pressure, open a faucet and allow the pressure to escape.

This will ensure that the back flow preventor will continue to function properly.