TECHNICAL SERVICE BULLETIN								
DATE ISSUED	MODEL YEAR(S) AFFECTED			MODEL(S) AFFECTED		TSB #		
8/31/98	1995-1998			ALL		160		
BRAND					Түре			
All Americ	can Star 🛛	Kountry Star 🛛	Dut	ch Star 🛛	All 📕 T	TD FWD		
NewAire 🗖 Mount	ain Aire 🛛	Kountry Aire \Box	Lon	don Aire 🗖		DPD DBD		
□ Air Conditioning & Heating				Electrical Components				
 Appliances & Accessories 				Exterior Components				
□ Cabinets & Furniture				Interior Components				
Chassis Components				Plumbing & Bath Components				
Construction Components				□ Windows, Awnings, Vents, & Doors				
DESCRIPTION OF PROBLEM								
		Production						
Recommended Solution Follow the attached guidelines.								

72185 COUNTY ROAD 3 NAPPANEE, IN 46550

NEWMAR CORPORATION WARRANTY DEPARTMENT



Dayton, Tennessee -- Eikhart, Indiana

SERVICE BULLETIN

To: Suburban Distributors Authorized Service Centers OEM's

From: Neal Stultz

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Subject: Water Heaters - Orifice Cups

Orifice cups, which regulate the gas flow into the water heater, are held in place by securing the manifold loxit nut into the burner. If you remove the burner for any reason, be certain that orifice cup is in it's proper position when the burner is reinstalled. The diagram below shows the correct assembly and part numbers. Operating the water heater with the orifice missing can result in serious damage.

In addition, we are attempting to notify all water heater owners as per attached precautionary notice and labels.

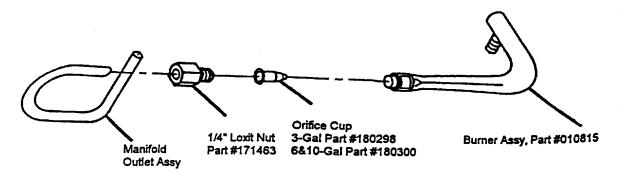
This design applies only to the following models:

SW3	(3 gallon)	beginning serial number 953602451, ending 974400950
SW6	(6 gallon)	beginning serial number 953401118, ending 974400950
SW10	(10 gallog)	beginning social number 052004004 and a social social rumber 052004004

SW10 (10 gallon) beginning serial number 953601021, ending 974400950

If you have any questions, please contact our factory Service Department at 423-775-2131.

Neal Stultz National Service Manager



TECHNICAL SERVICES INFORMATION

WATER HEATERS - MODELS LISTED "ORIFICE" INFORMATION

FOLLOW UP

TSI: RV97373-1

DATE: 7/7/98

800.858.4924

FAX 219.773.2007

If you have any questions regarding this T.S.B., please contact a Warranty Service Representative at Newmar Corporation.

72185 COUNTY ROAD 3 NAPPANEE, IN 46550

NEWMAR CORPORATION WARRANTY DEPARTMENT



Suburban Manufacturing Company 676 Broadway • Post Office Box 399 Dayton, Tennessee 37321 423-775-2131

BULLETIN

July 7, 1998

To: ALL SUBURBAN WATER HEATER OWNERS

The purpose of this bulletin is to alert you to a potential safety hazard that may exist whenever inexperienced personnel perform repairs to your water heater. We have learned that it is possible for the main burner orifice to fall out of the burner when the manifold tubing is removed from the burner. If unnoticed, and the orifice is not in place when the tubing is reinstalled, gas flow will be excessive. This could result in flame damage to your RV or even personal injury. Therefore, it is imperative, following any repairs requiring removal of the manifold tube from the burner, and before reconnecting the manifold tube to the burner, that a visual check be made of the burner by the person performing the repairs to assure that the orifice is in place.

This bulletin is only applicable to Suburban water heaters within the following serial number range: 953401118 to 974400950.

Enclosed is a label repeating this precautionary notice. Please apply this label to the water heater compartment housing where it will be visible when the door is opened.



If you have any questions regarding this T.S.B., please contact a Warranty Service Representative at Newmar Corporation.