



SPARTAN CHASSIS, INC.

CSB06-540-001A

August, 2006

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CAMPAIGN SERVICE BULLETIN

SUBJECT: Turn Signal Stalk

Bulletin #CSB06-540-001 is superseded by bulletin #CSB06-540-001A due to a part number change. Any part shipped under bulletin #CSB06-540-001 will require the new part number.

APPLIES TO: Certain MM and K2 Chassis Models with a VDM (Vehicle Date of Manufacture) of October 31, 2005 through June 12, 2006.

CONDITION: Turn signal stalk operation may be awkward.

CORRECTION: Replace turn signal stalk with improved design.

PART / SERVICE INFORMATION:

<u>QTY.</u>	<u>Part Number</u>	<u>Description</u>
1	S-1766-001A	Turn Signal Stalk- Smartwheel

Kit #S-1766-001A Contains:

<u>QTY.</u>	<u>Part Number</u>	<u>Description</u>
1	50811-D	Stalk-Turn Signal, Bent
1	CSB06-540-001A	Document Instructions

**PLEASE READ THE ENTIRE BULLETIN BEFORE
PROCEEDING WITH ANY WORK. CONTACT SPARTAN
CHASSIS IF THERE ARE ANY CONCERNS WITH THE
PROCEDURES CONTAINED IN THIS DOCUMENT.**

Technical Service Bulletins are intended for use by Professional Technicians only. They are written to guide Professional Technicians in performing service to vehicles of product specific nature in conjunction with industry standards. Professional Technicians are appropriately trained on industry standards and have the tools and equipment to perform procedures safely and properly.



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STEP-BY-STEP INSTRUCTIONS:

1. Observe all industry safety standards and secure vehicle for removal and reinstallation of turn signal stalk.
2. Remove stalk by pulling directly out from column and discard.
3. Refer to FIG. 2-1. Install new stalk insuring that it snaps into place.
4. Check operation of turn signal stalk.



COLUMN SHOWN WITH NEW TURN SIGNAL STALK

FIG. 2-1

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